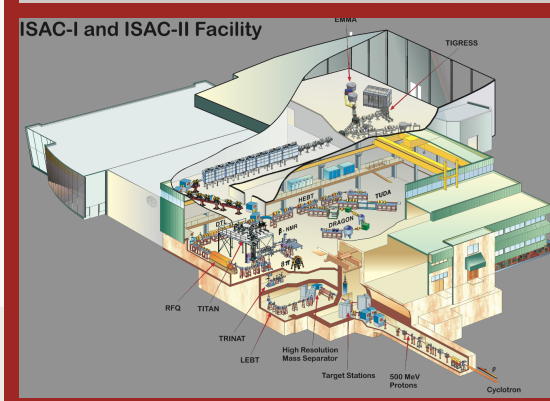
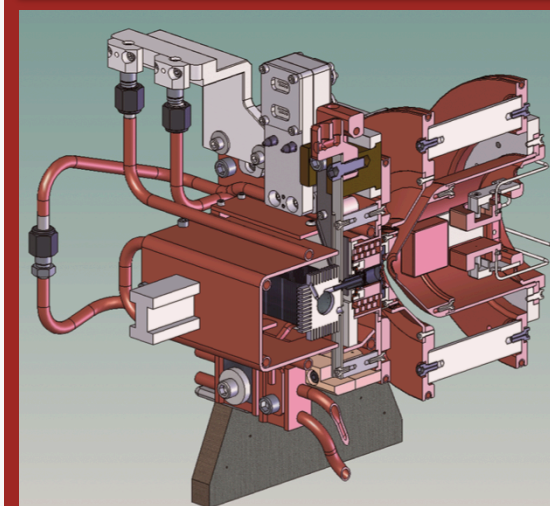
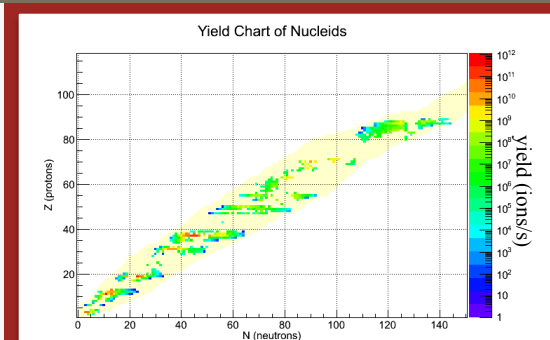


New Generation of ISOL Target Station for Intense RIB

Radioactive Isotope Beam Physics
 High intensity, clean, rare isotope beams

Pierre Bricault, Friedhelm Ames, [Jens Lassen](#), Marik Domsbky
 | TRIUMF Targets & Ion Sources Dept.

EMIS 2012, Matsue (Japan)



- RIB physics at TRIUMF
- ISOL method for RIB production
- next generation ISOL targets & target station requirements:



increased driver beam intensity

-> high power targets

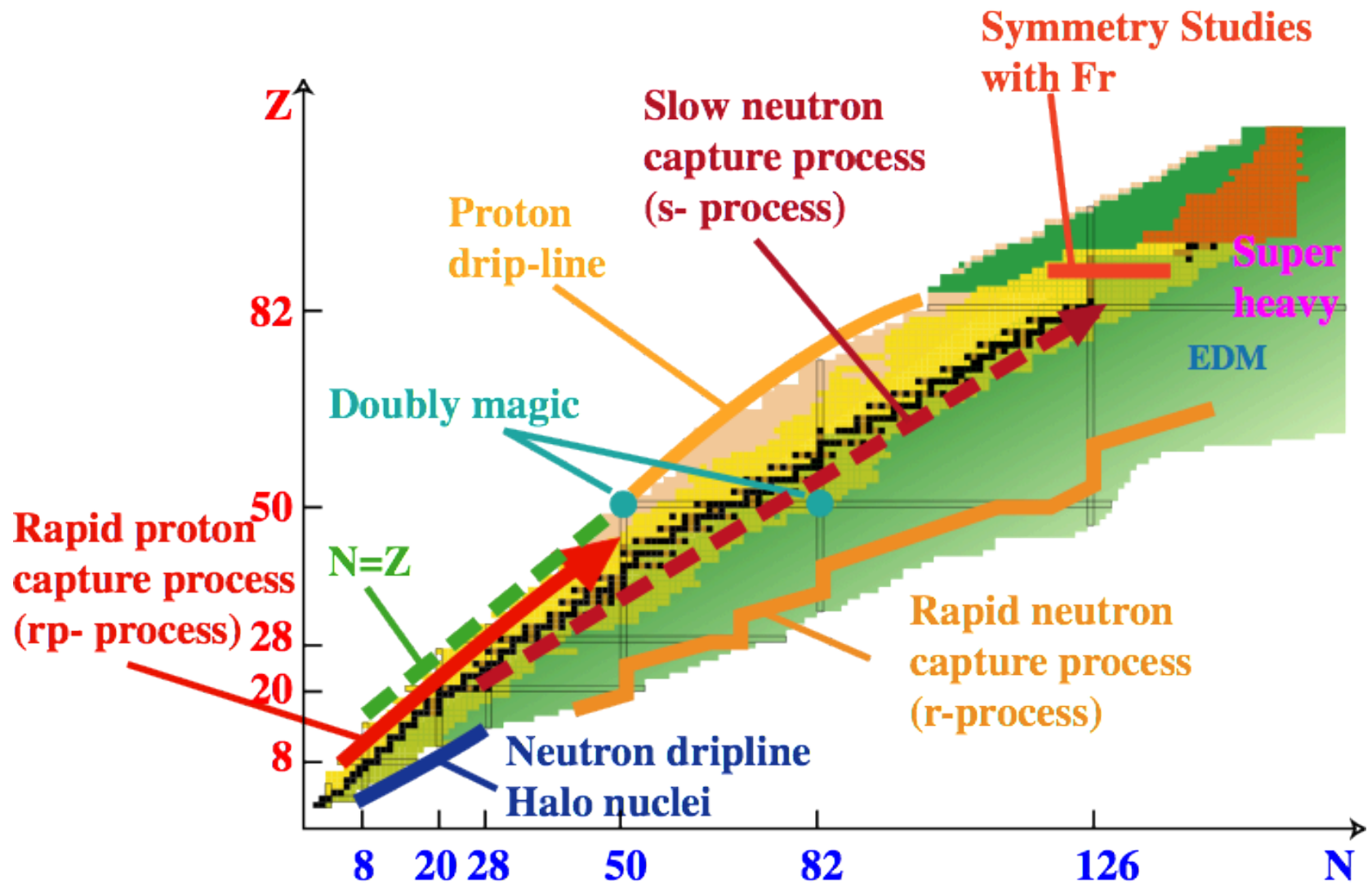
target materials & UC_x

ion sources

reliability

- ARIEL project at TRIUMF, 500 kW e^- on UC_x



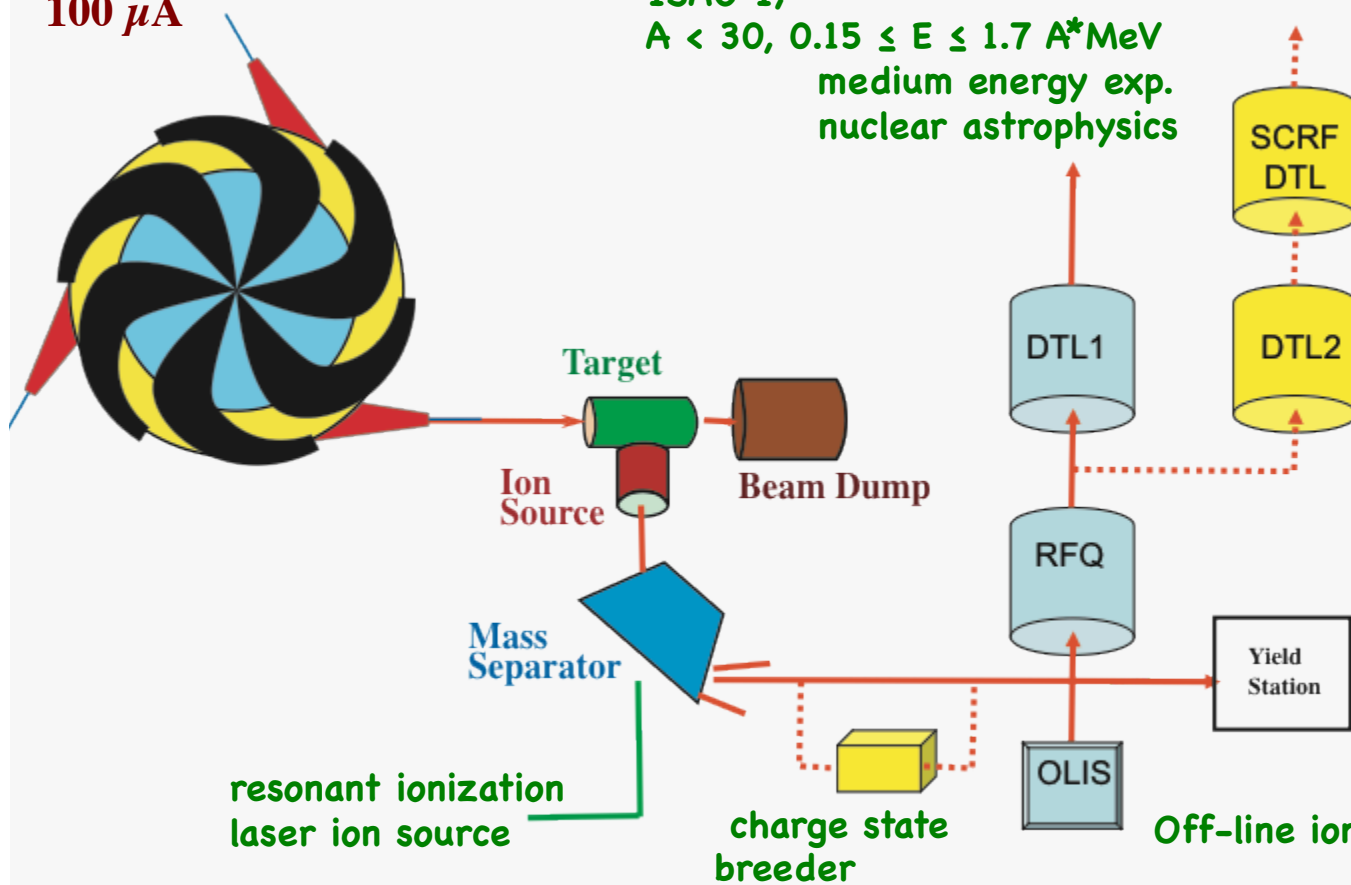


Driver:
Cyclotron H⁻
500 MeV
100 μ A

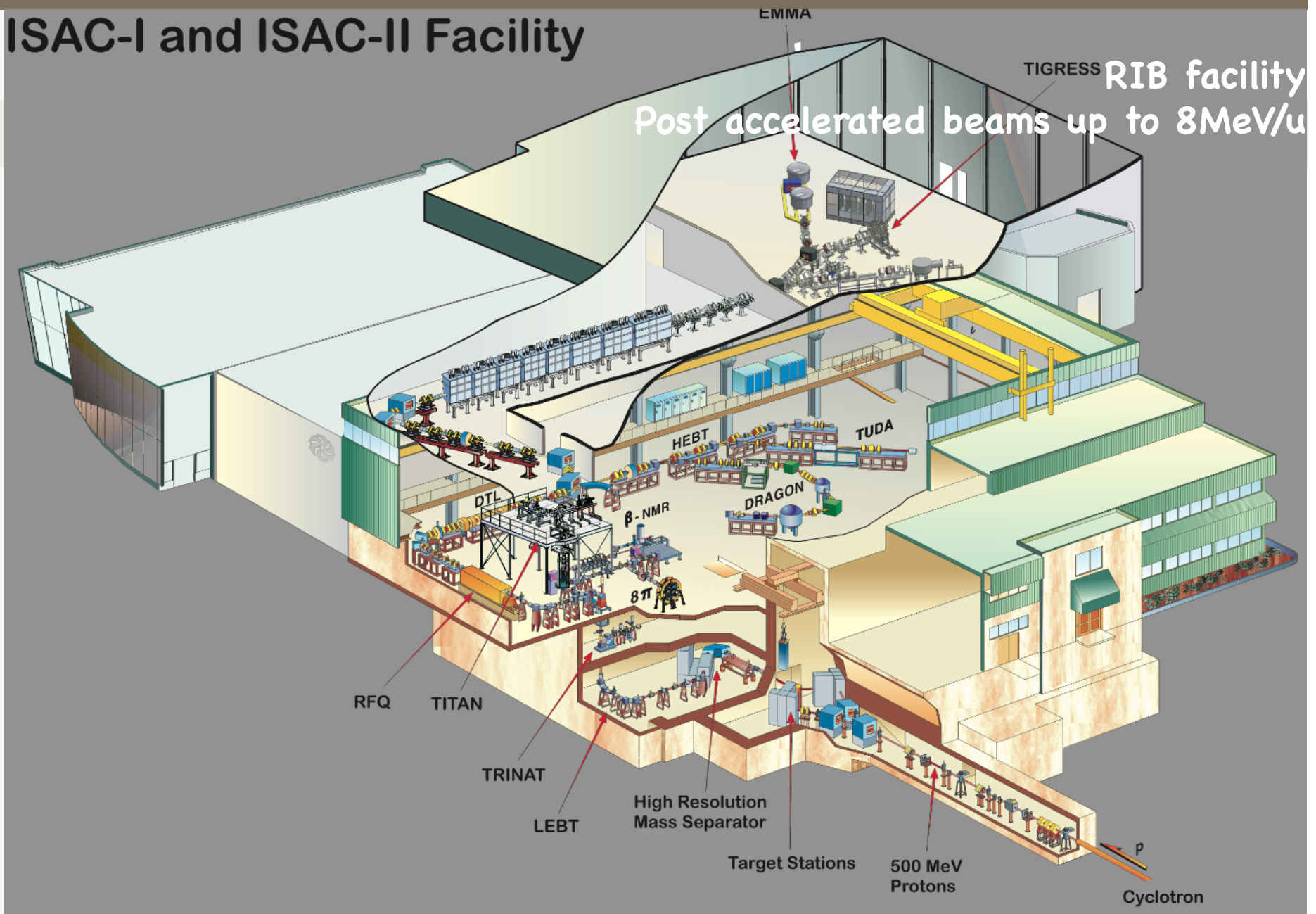
ISAC-II; $A \leq 150, 1.0 \leq E \leq 15 A \cdot \text{MeV}$
High energy exp.
Nuclear structure, nuclear astrophysics,
nuclear reactions

ISAC-I;
 $A < 30, 0.15 \leq E \leq 1.7 A \cdot \text{MeV}$
medium energy exp.
nuclear astrophysics

low energy exp.;
neutral atoms trap,
mass meas.,
gamma spectroscopy,
laser spectroscopy,
precise decay meas.



ISAC-I and ISAC-II Facility

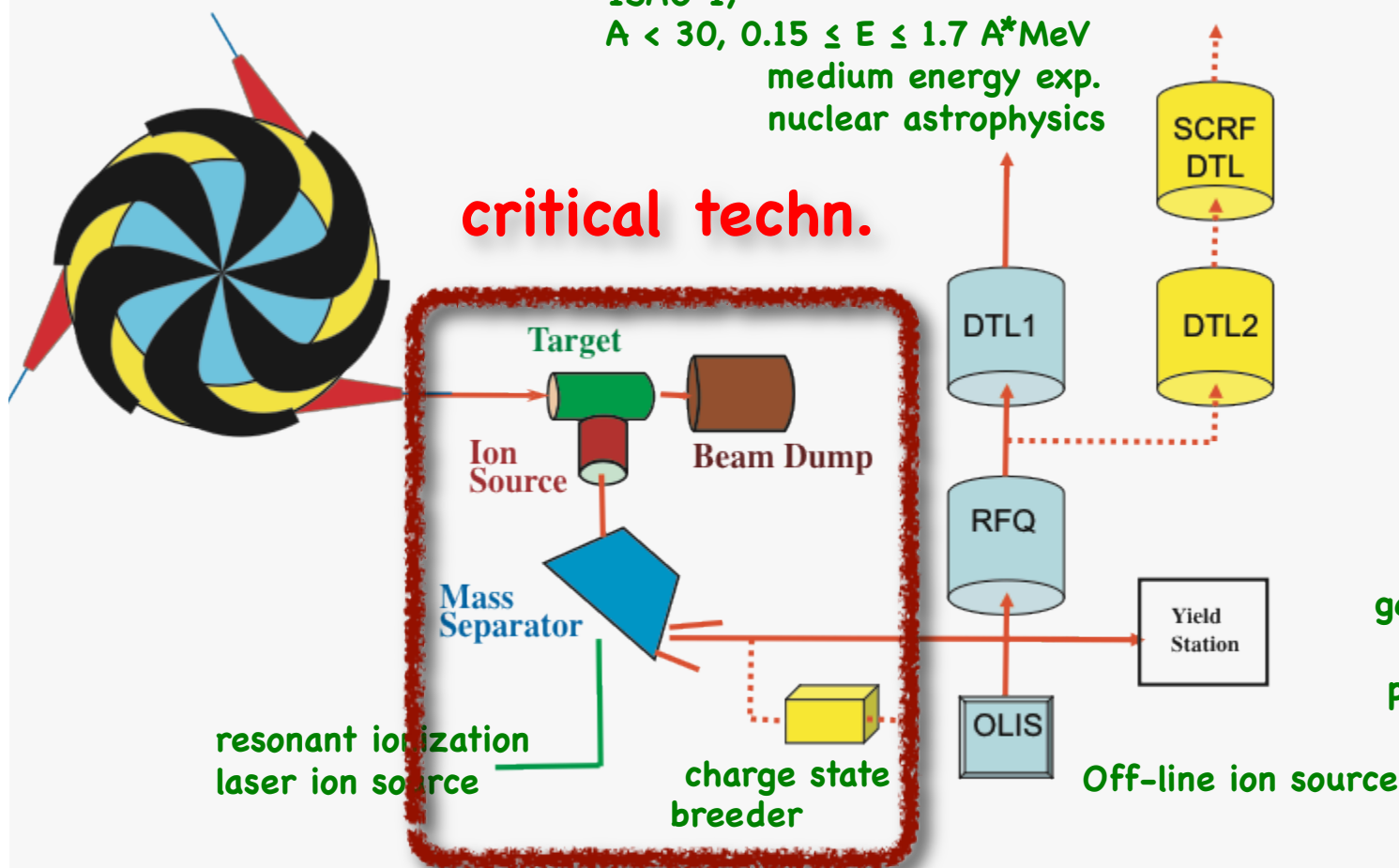


Cyclotron H⁻
500 MeV, 100+ μ A

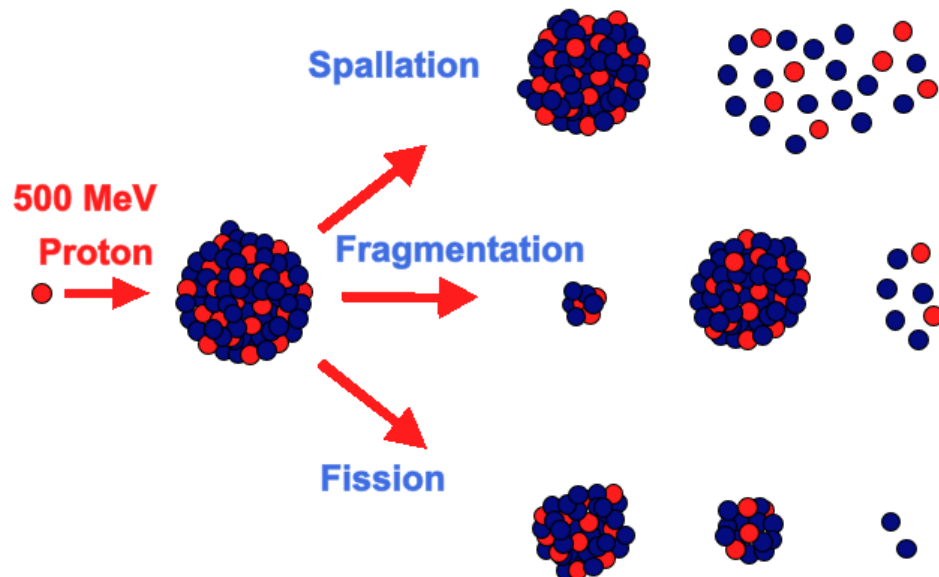
ISAC-II; $A \leq 150$, $1.0 \leq E \leq 15 A^*MeV$
High energy exp.
Nuclear structure, nuclear astrophysics,
nuclear reactions

ISAC-I;
 $A < 30$, $0.15 \leq E \leq 1.7 A^*MeV$
medium energy exp.
nuclear astrophysics

critical techn.



low energy exp.;
neutral atoms trap,
mass meas.,
gamma spectroscopy,
laser spectroscopy,
precise decay meas.



spallation product distrib. peaks a few mass units lighter than target.

-> n-deficient

fragmentation product N/Z ratio reflects that of the target (e.g. U, Ta, Nb, Si, Ti)

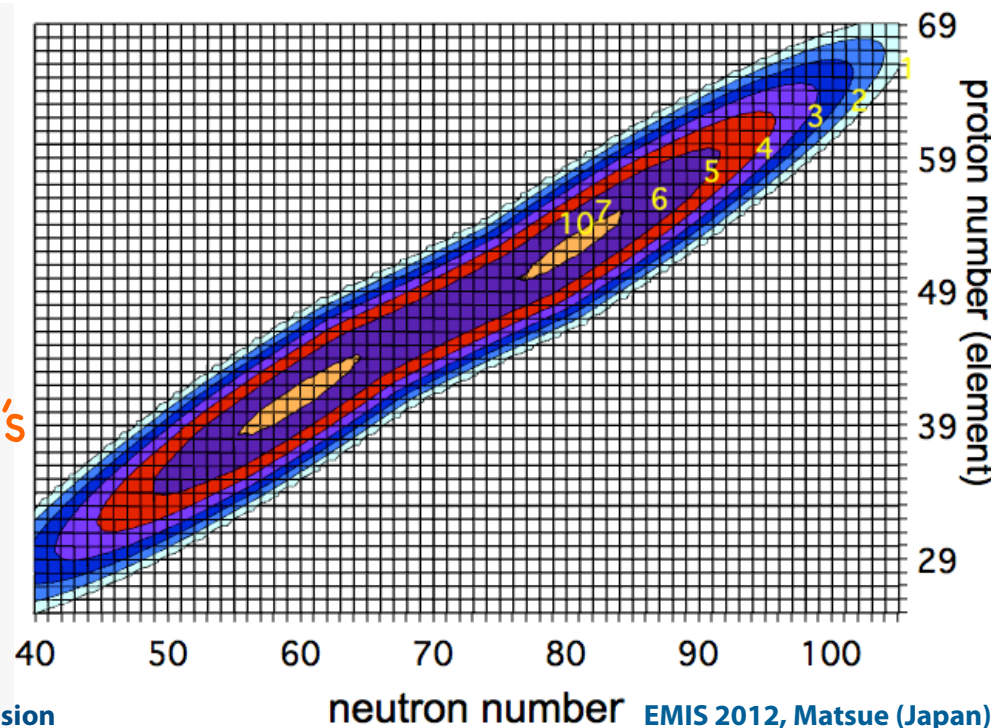
-> n-rich

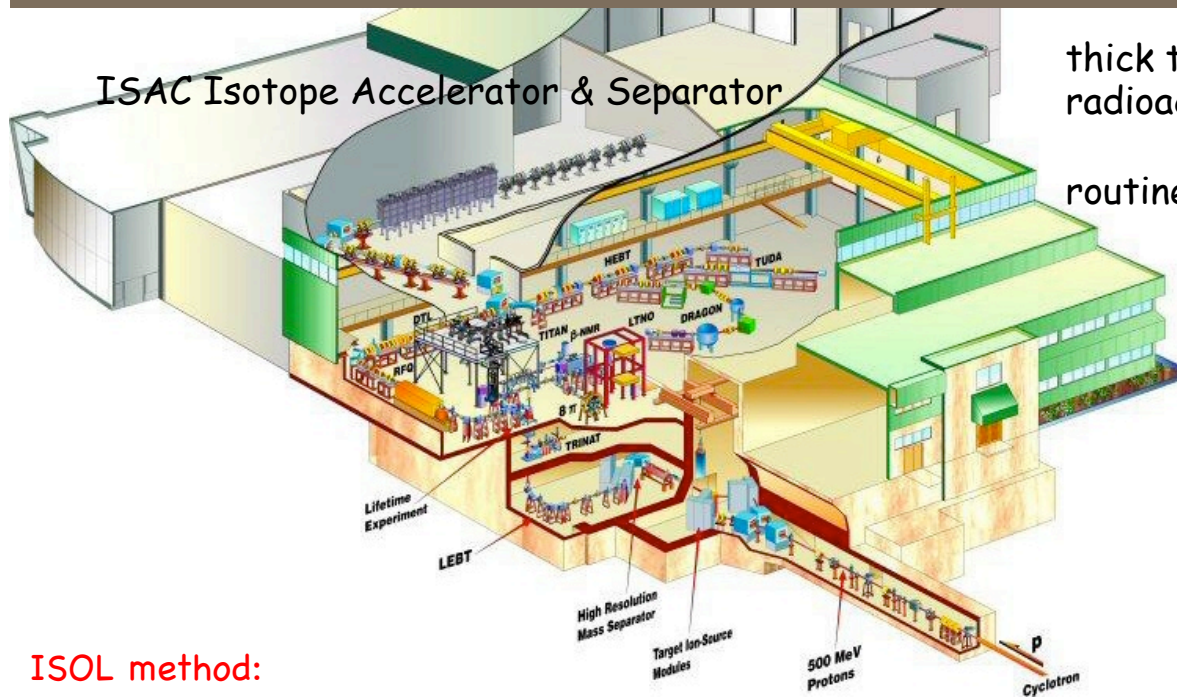
induced fission yields roughly equivalent mass products.

-> medium range mass-region

calculated "in-source" production
50 MeV p+ on UC_x

-> drives the "fission/s" facility spec's
-> still needs ion-sources

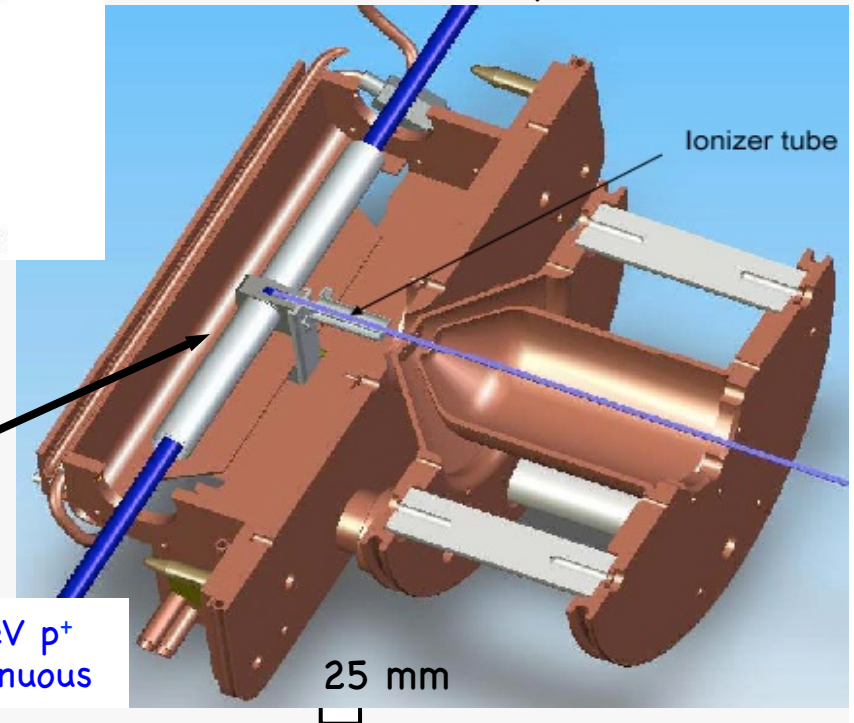




thick target - hot cavity ISOL based radioactive ion beam facility

routine operation at the licensing limit:
 100 μA p^+ on $A < 81$ targets (up to 50kW)
 10 μA p^+ on UC_x targets
 (5 mAh integrated)

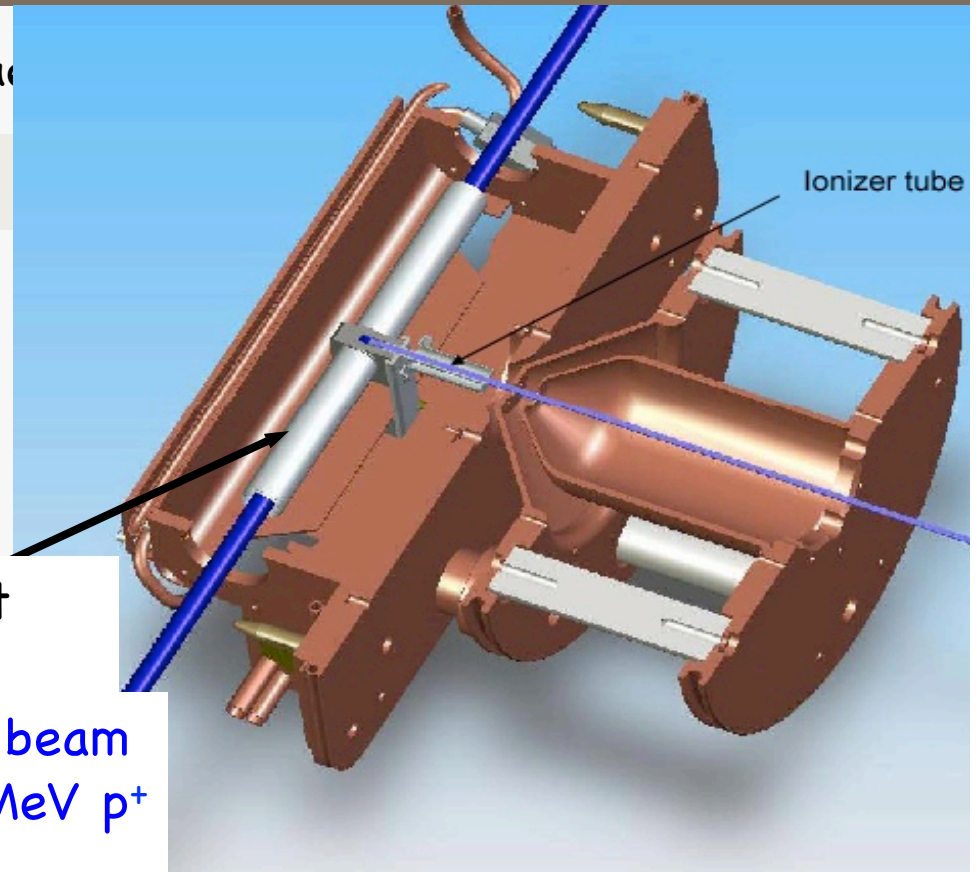
RIB beam schedule: Apr.-Dec. (24/7)



ISOL method:

- (i) a light ion beam impinges onto a thick high-Z target material,
carbide etc. targets
- (ii) the fragments are embedded into the bulk of the target material, metal foil targets
- (iii) the fragments are extracted and ionized.

tick target - hot cavity ISOL technique



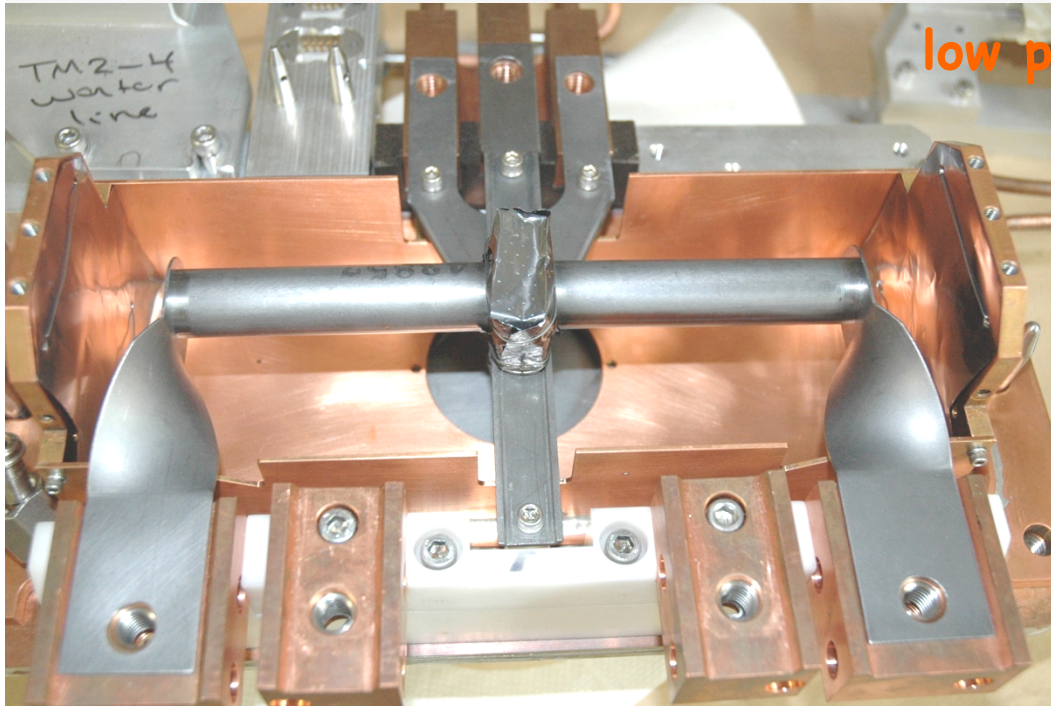
target

accelerator beam
500 MeV p⁺

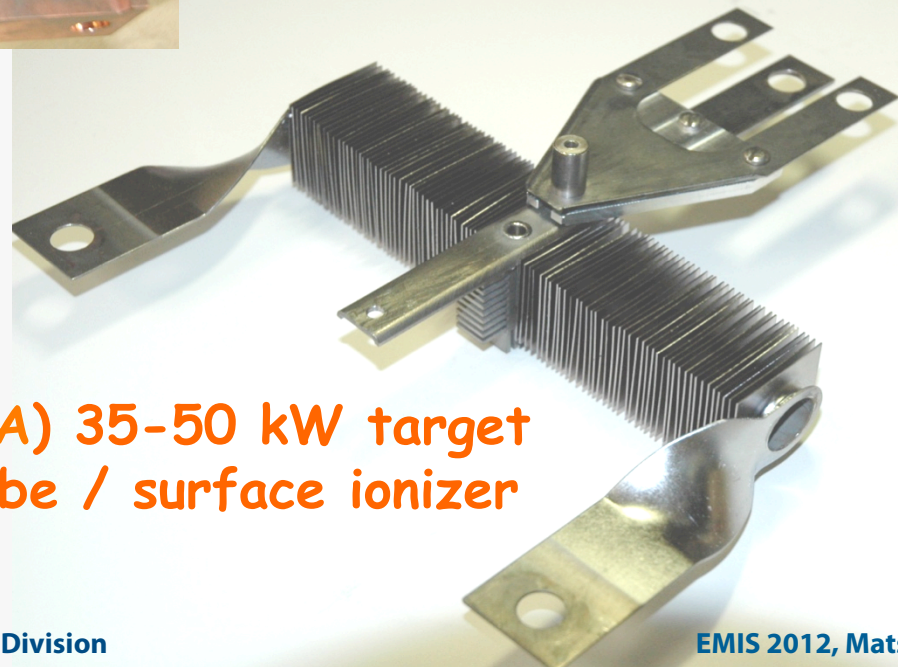
Ionizer tube

25 mm

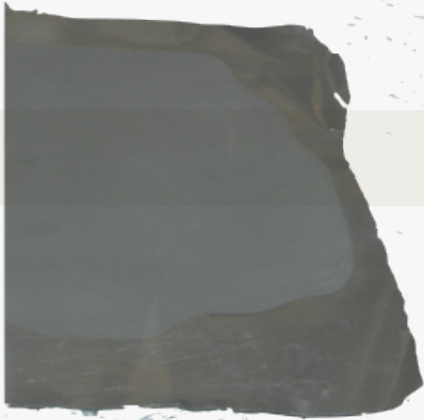
I isotope separator on-line



low power ($I_p \leq 55 \mu\text{A}$) 25 kW target
on heat-sink module (opened)



high power ($55 \leq I_p \leq 100 \mu\text{A}$) 35-50 kW target
with transport tube / surface ionizer



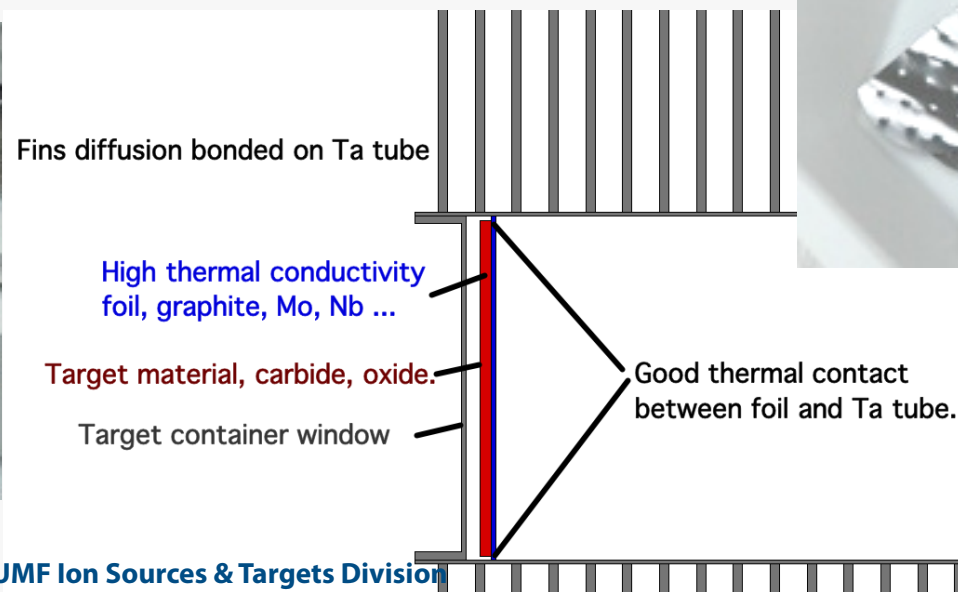
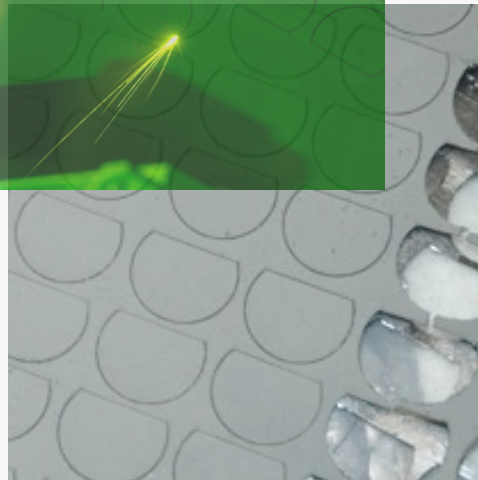
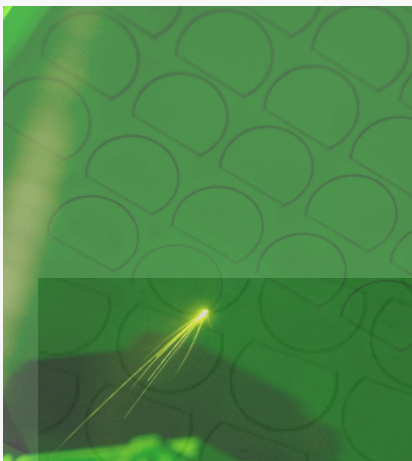
(i) ceramic powder **suspended in a solvent**, which contains dissolved polymers that favor the powder dispersion. This mixture in suspension is **poured into a mold or onto a backing foil** and then allowed to dry.

(ii) dried slip cast, with ceramic powder particulates and polymer binders, is easily **cut into the desired shape** using LASER cutting.

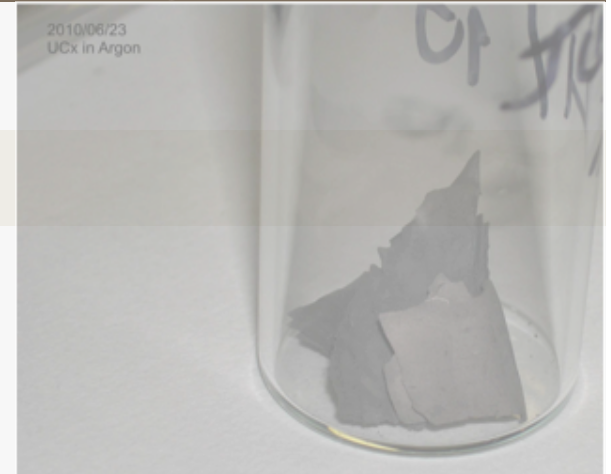
(iii) these carbide ceramics can be used up to 40 μA . Their low thermal conductivity compared to metal foils, necessitates an increase in thermal conductivity of the carbide ceramics to allow targets operation at higher beam intensity.

-> We developed ceramic powders and polymers **bound to an exfoliated graphite foil**. These composite carbide targets **are capable of dissipating high power**.

The ceramic layer is typically 0.25 mm thick, while the graphite layer is around 0.13 mm thick.



UC_x from UO₂ + graphite,
 ground to fine power in a plasticiser solution using a ball-mill,
 carbonization under vacuum,
 sheet is milled in a plasticiser solution again,
 solution is cast onto a graphite foil
 cut target disks are then cut from the “green” cast
 target disks are load into the target container for thermal conditioning (under vacuum).



UC_x advantage:

Good thermal conductivity, compared to UO₂
 Low vapour pressure at high temperatures

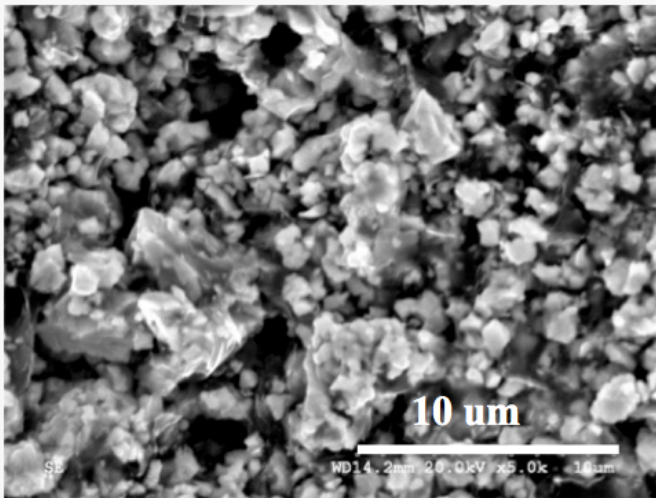
Concerns:

Exothermic oxidation
 operation safety

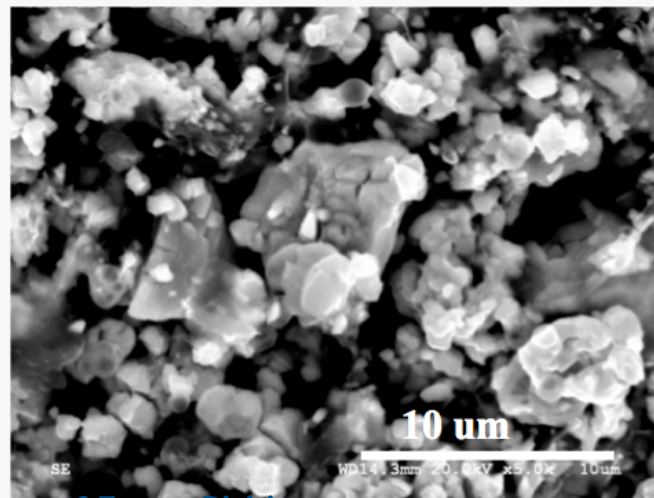
long-term stability after use
 storage of irradiated targets

Regulatory:

Handling, inventory,
 accounting & environmental



“raw” UC_x



sintered UC_x

chemical reactivity in air

Exposed raw and sintered UC_x to air for different periods of time.

Chemical reactivity in air at higher temp.

Heated the raw and sintered UC_x up to 400 degree Celcius.

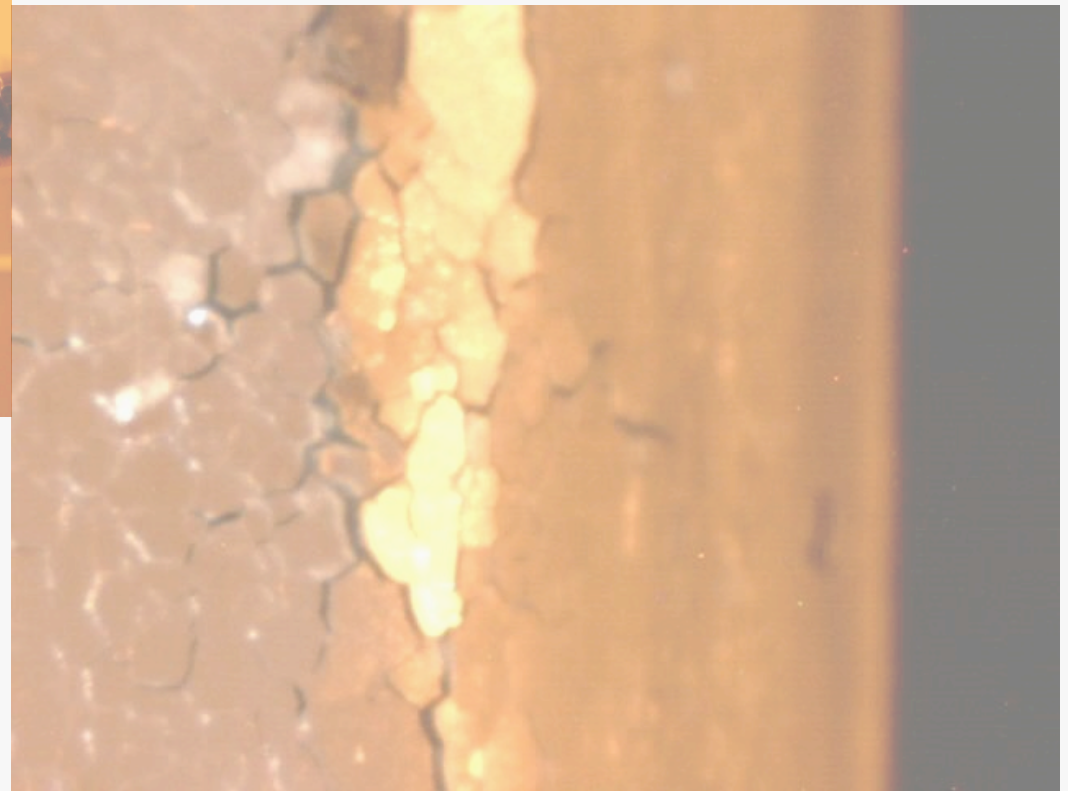
Chemical reactivity in water

Exposed raw and sintered UC_x to water.

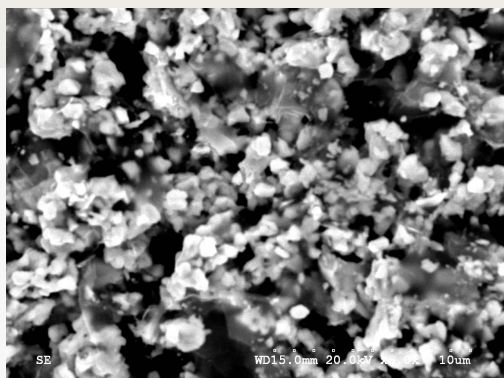
tests show that the UC_x material is quite stable and can be used safely within the ISAC operating Environment.

Note>: metallic U is reacts with hot metals

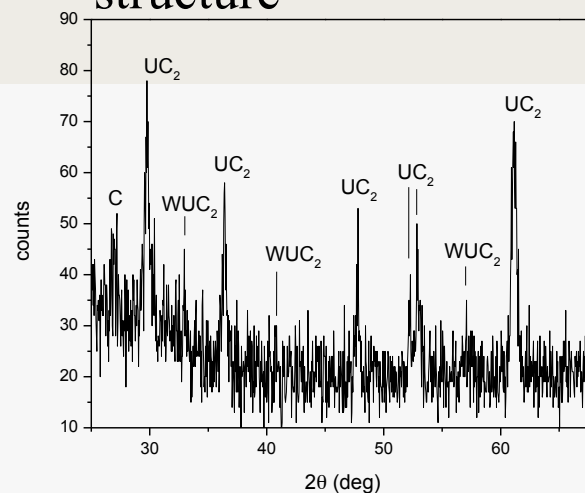




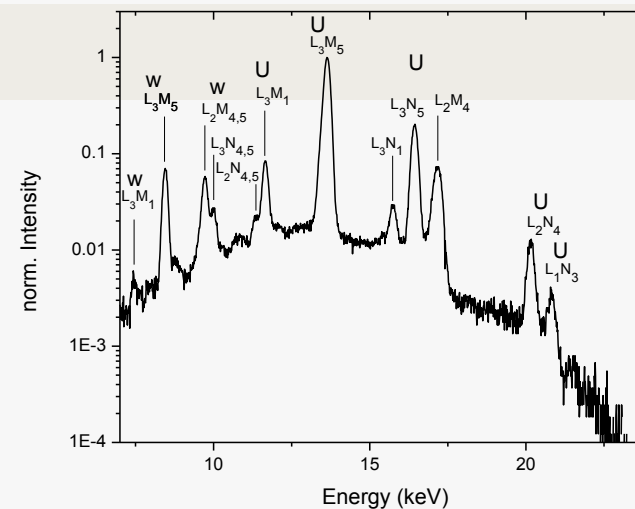
SEM: particle size and porosity



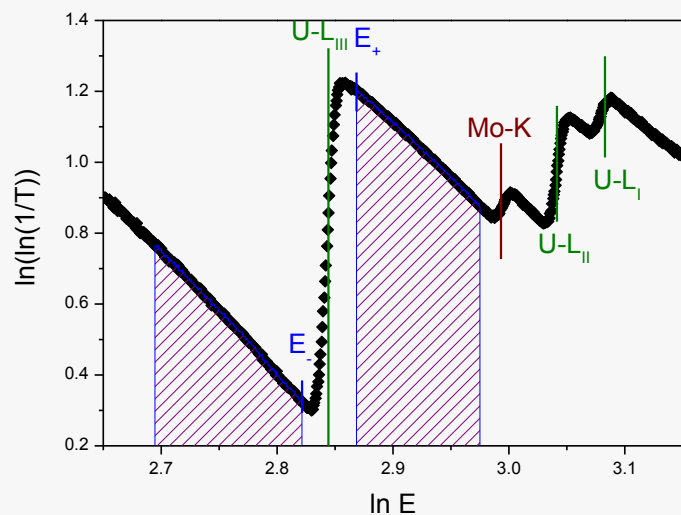
XRD: molecular structure



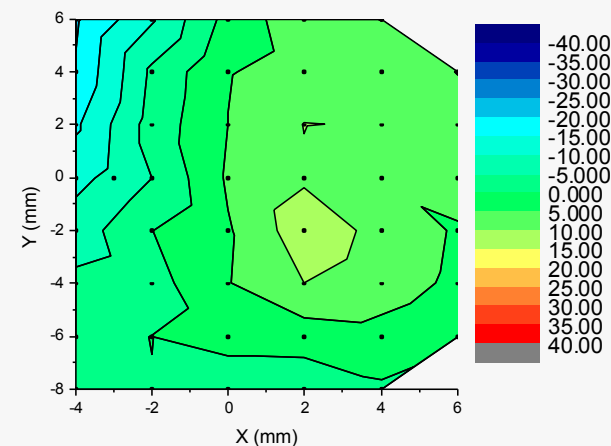
XRF: contaminants



L-edge densitometry (in collaboration with ITU, Karlsruhe)



Spatially resolved thickness measurements on UC₂ target discs



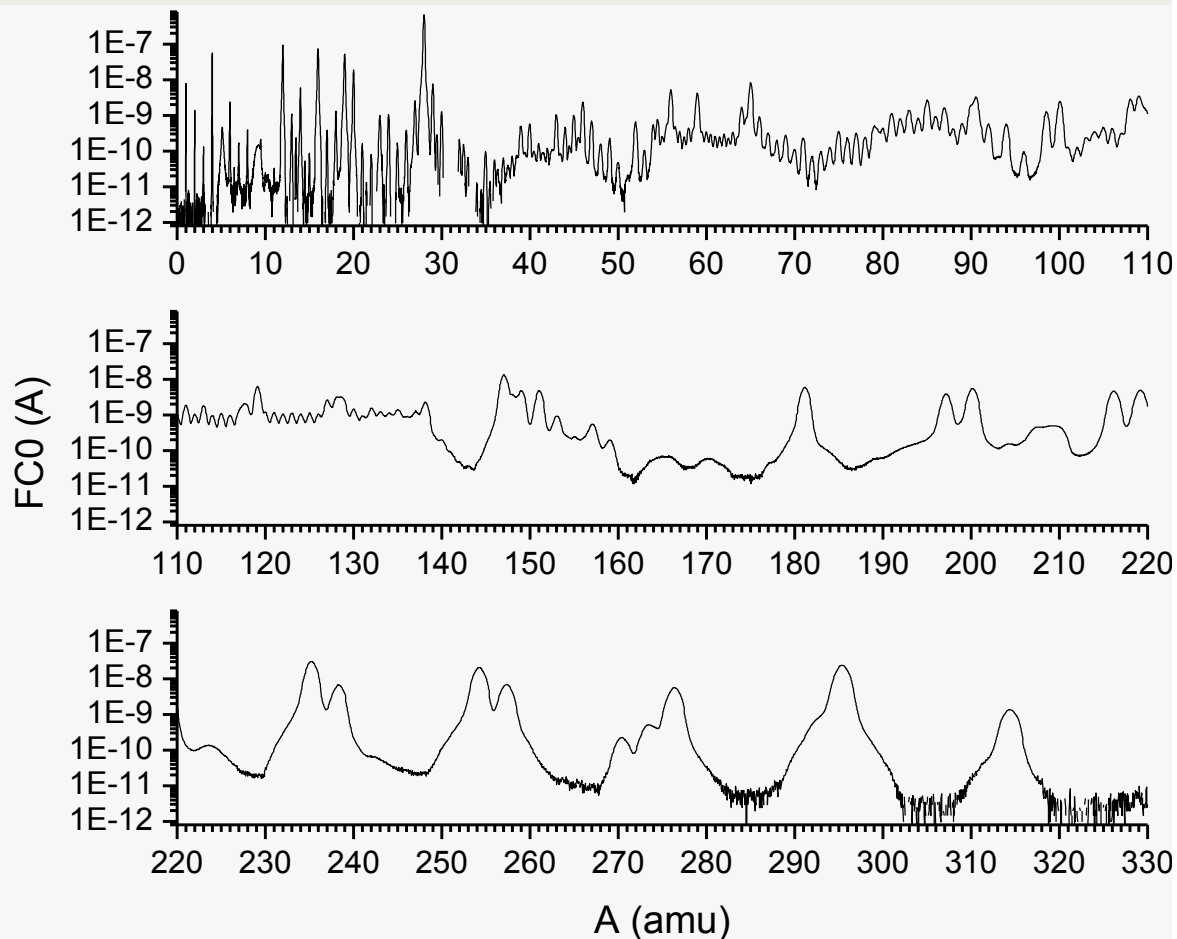
Mass distribution in D-shaped target disc (deviation from mean thickness in %)

UO₂ target with FEBIAD ion source @ 10 μA

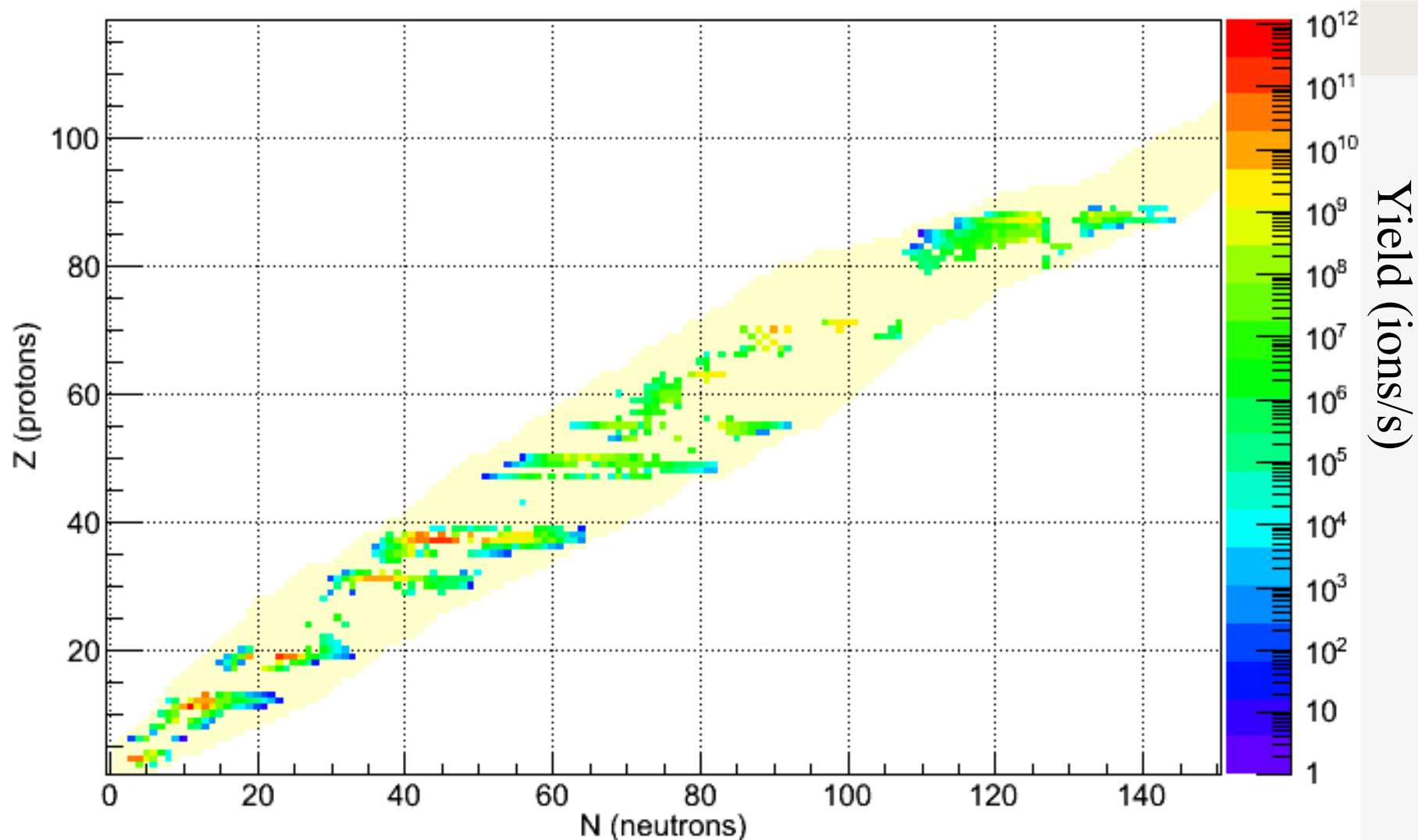
extracted:

He, Li, Na, Xe, Cs, Kr, Rb,
 Sr, Zn, Cu, Br, Ga, Ar, K,
 Ag, In, Cd, I, Bi, Po, At, Sb,
 Rn, Fr, Ra, Cr, Mn, Co, Pb,
 Tl, RaF, BaF

UO₂ #3 FEBIAD : Mass Spectrum



Yield Chart of Nucleids

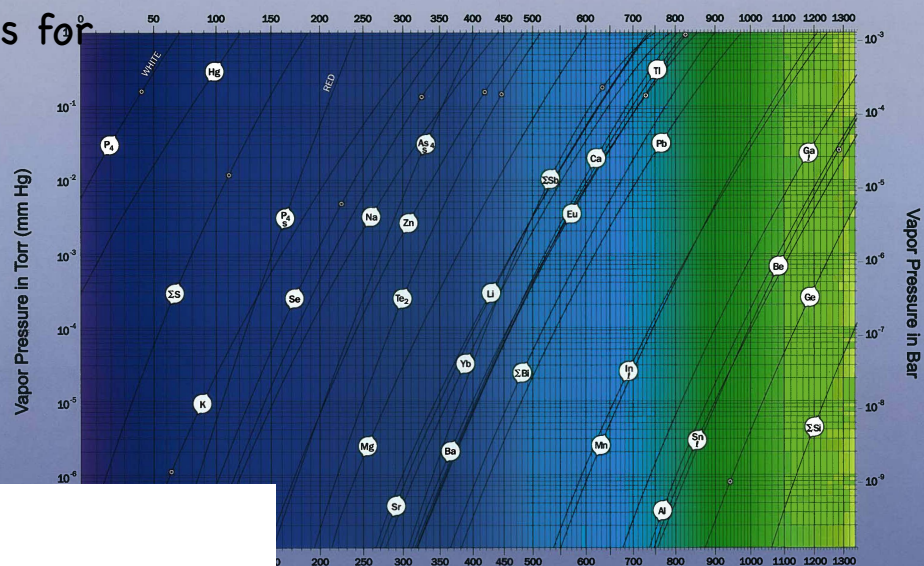


There is *no universal* ion source for on-line application,
 We must develop target-ion source combinations for
 each group of elements.

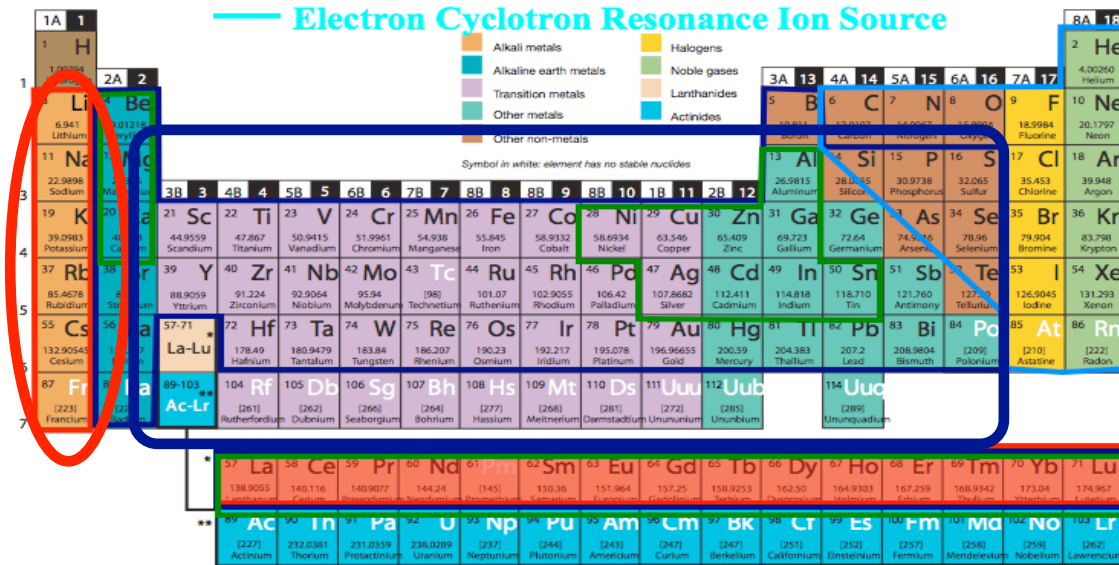
Ion sources:

- 1) Hot surface-
- 2) Negative-
- 3) Plasma-, electron impact-,
 ECR-
- 4) Resonant ionization laser- IS

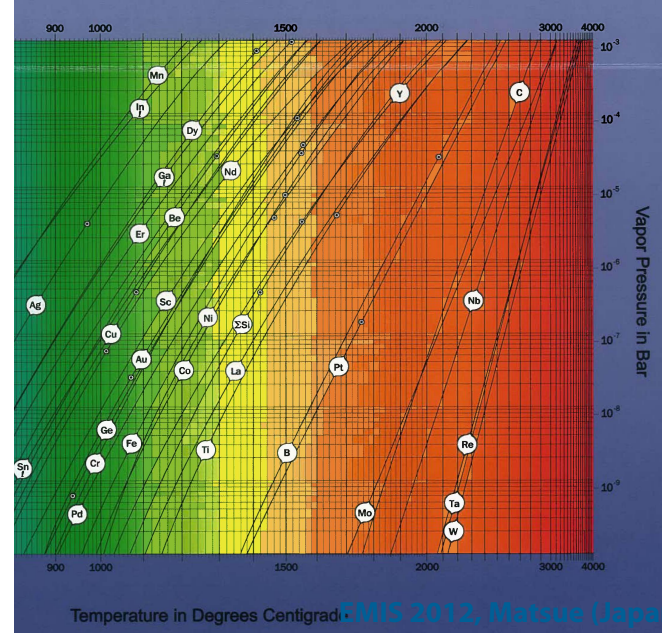
VAPOR PRESSURE CURVES OF THE ELEMENTS



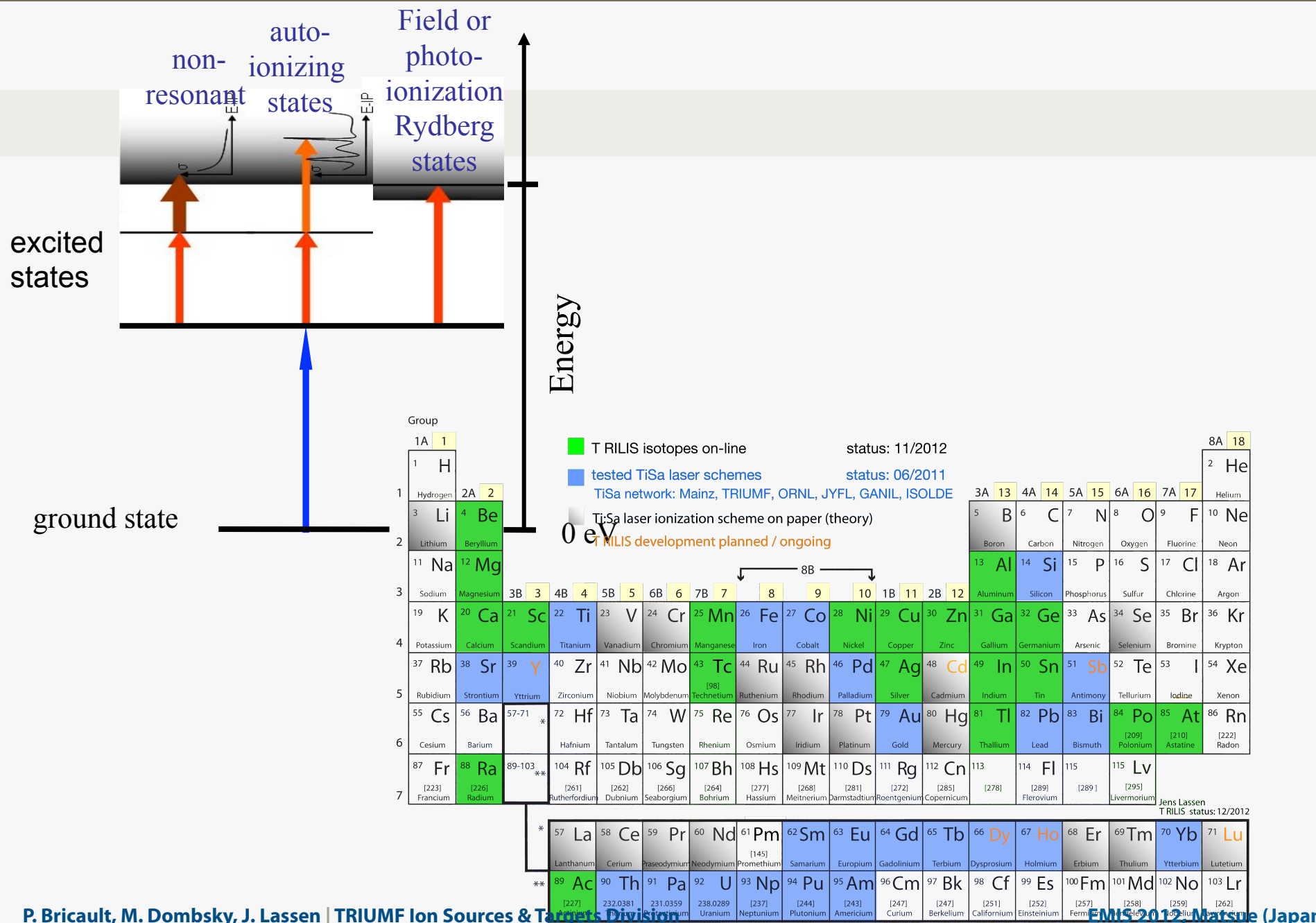
- Hot Surface Ion Source
- FEBIAD
- Resonant Laser Ion Source
- Electron Cyclotron Resonance Ion Source



Temperature in Degrees Centigrade

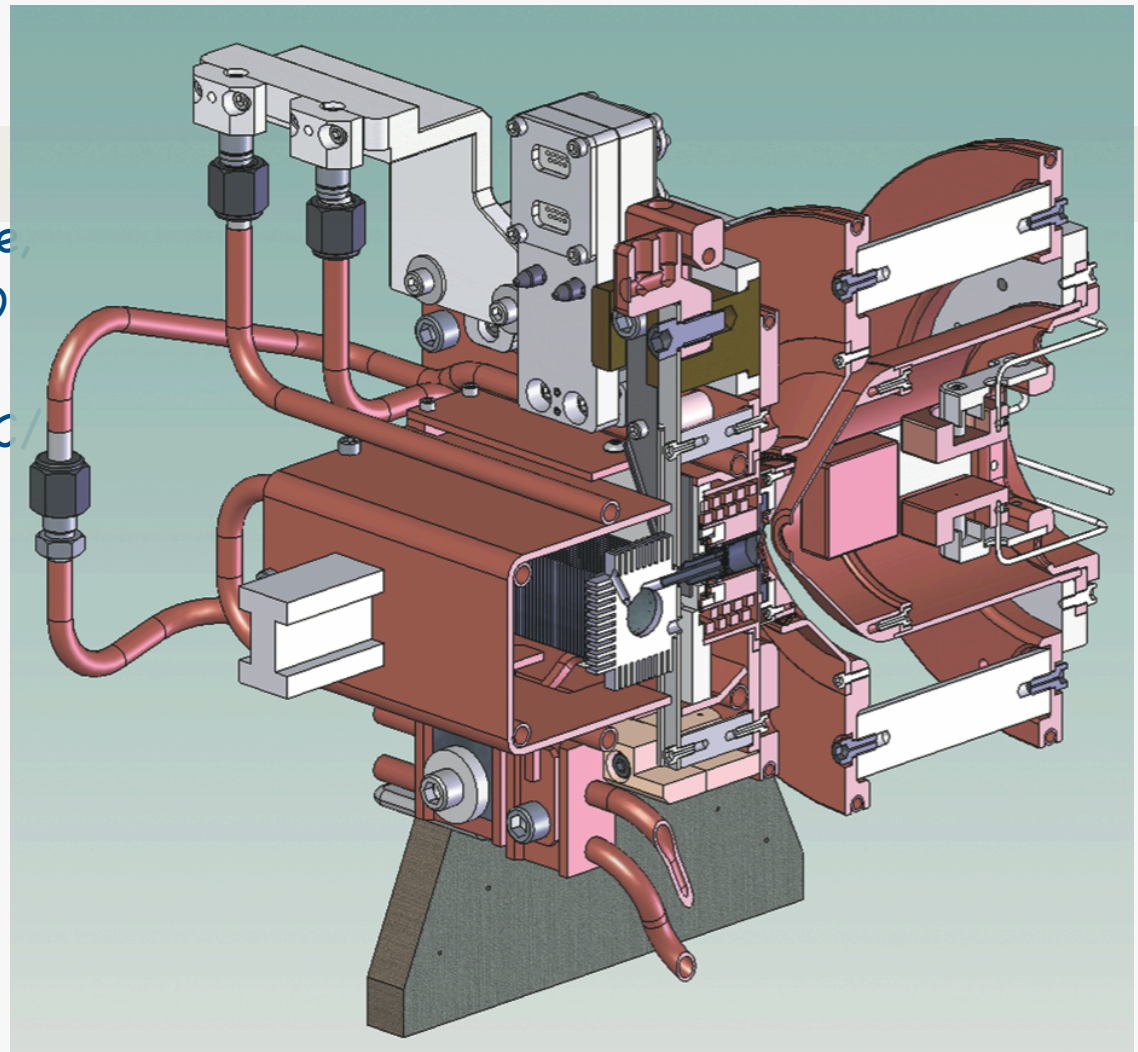


Temperature in Degrees Centigrade • ICF 2012, Matsue (Japan)



FEBIAD is a hot plasma ion source,
 used for TUDA $^{18}\text{F}(p, \alpha)^{15}\text{O}$
 FEBIAD with a high power
 composite target se.g. SiC/gr, TiC/
 gr, ZrC/gr at $70 \mu\text{A}$.

Developed plasma ion source
 operating with proton beam
 intensity up to $100 \mu\text{A}$ (50 kW
 beam power)

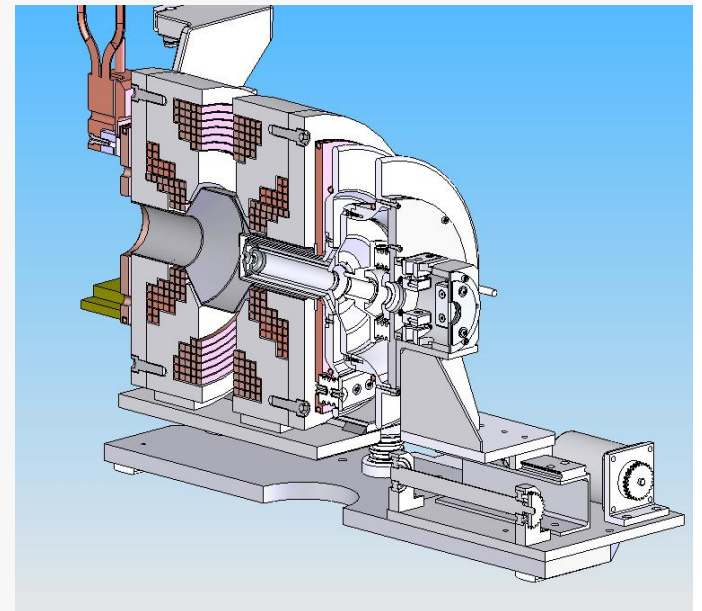
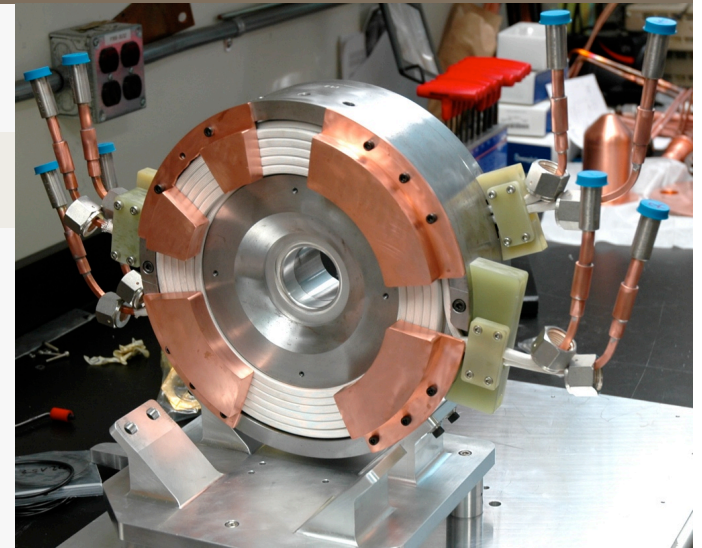


FEBIAD Ion Source, section view.

- (i) Radiation resistant ECRIS for mono charged ions.
 - No permanent magnets
- (ii) High level of confinement, using 4 coils arrangement
- (iii) Tests were done to measure ionization efficiency

Element	I Eff %
F	72
Ne	48
Kr	48*
Xe	40*

- higher charge state are produced also..



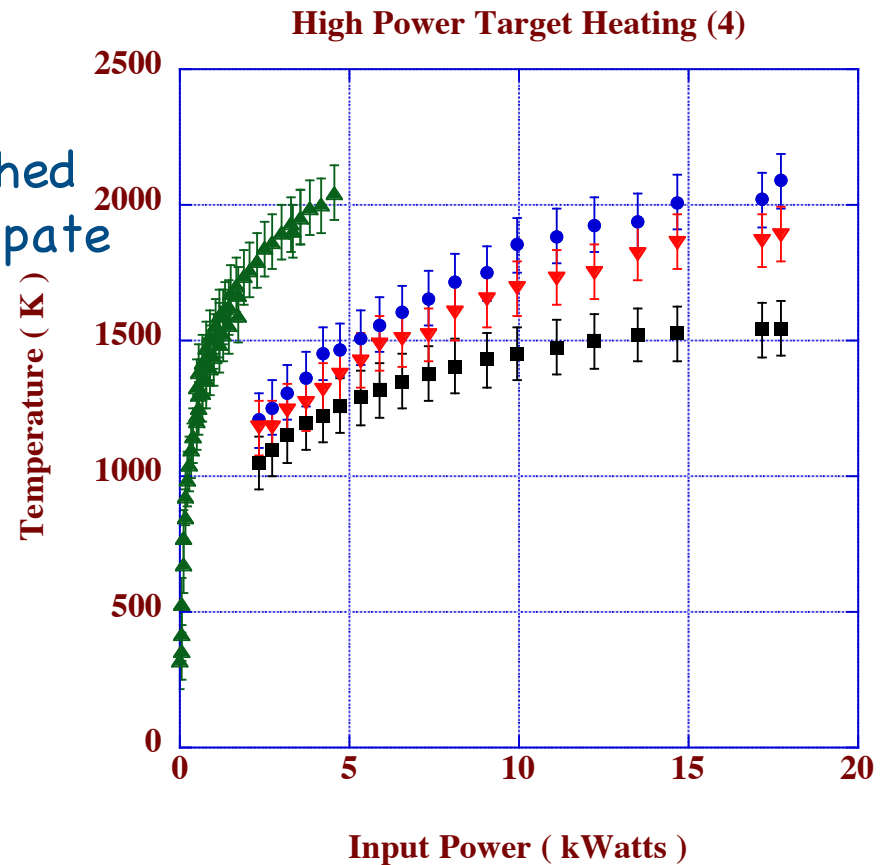
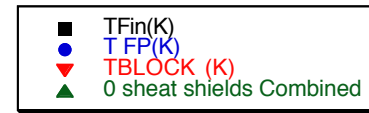
- Safety upgrades (target hall filtration system and various safety systems)
- CNSC license amendment (increasing max. p+ current from 2 μA / 1000 μAh to 10 μA / 5000 μAh)
- 2 UC₂ target runs at 2 μA (August 2011) and 10 μA (December 2011)

Extracted RIB:

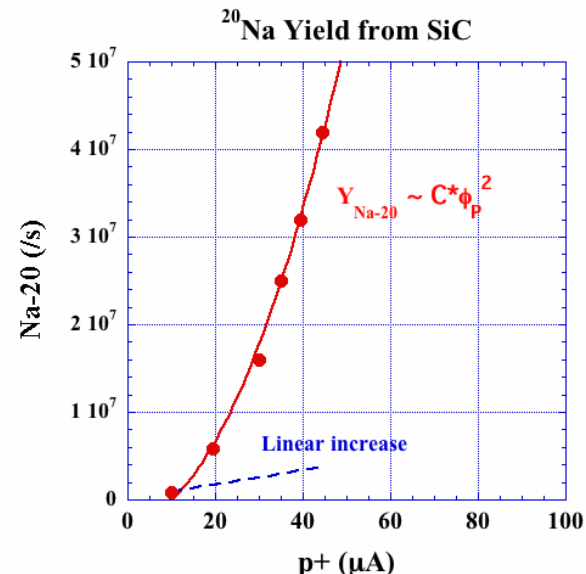
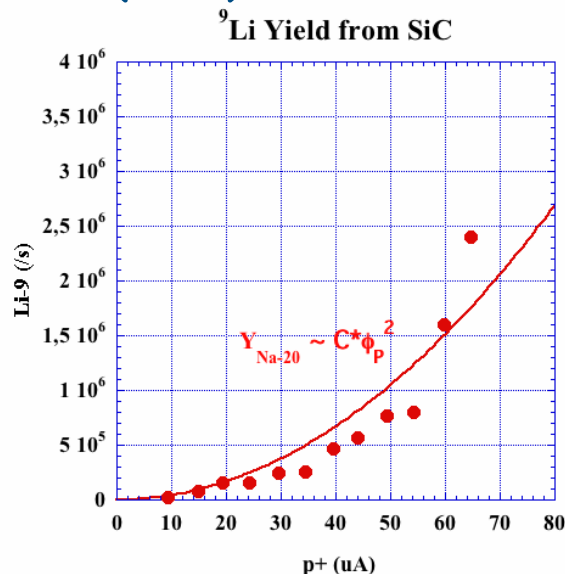
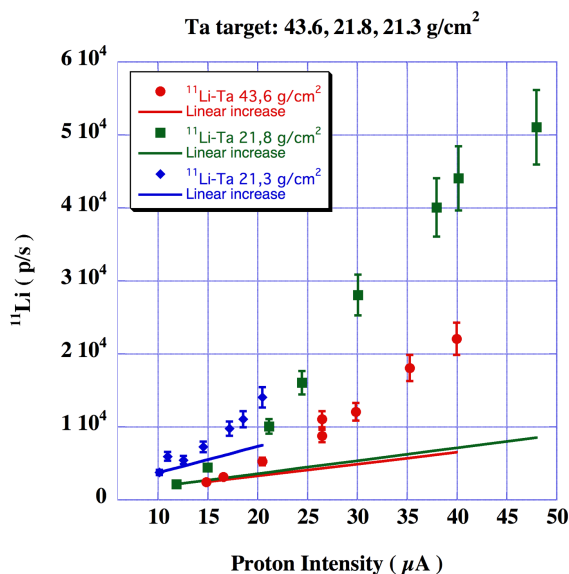
Element	Ionization method	Element	Ionization method
Ac	Surface, laser	Ca	Surface
Ra	Surface	K	Surface
At	Laser	Mg	Laser
Fr	Surface	Na	Surface
Cs	Surface		
In	Surface		
Rb	Surface		

Low power target oven can dissipate up to 5 kW of beam deposition power → requires ext. heating

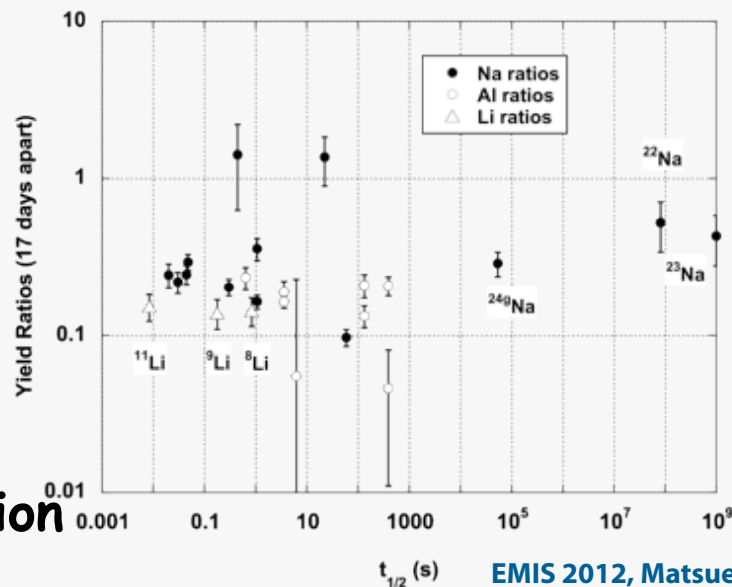
high power target oven has fins attached to the Ta tube and must actively dissipate up to 20 kW beam power



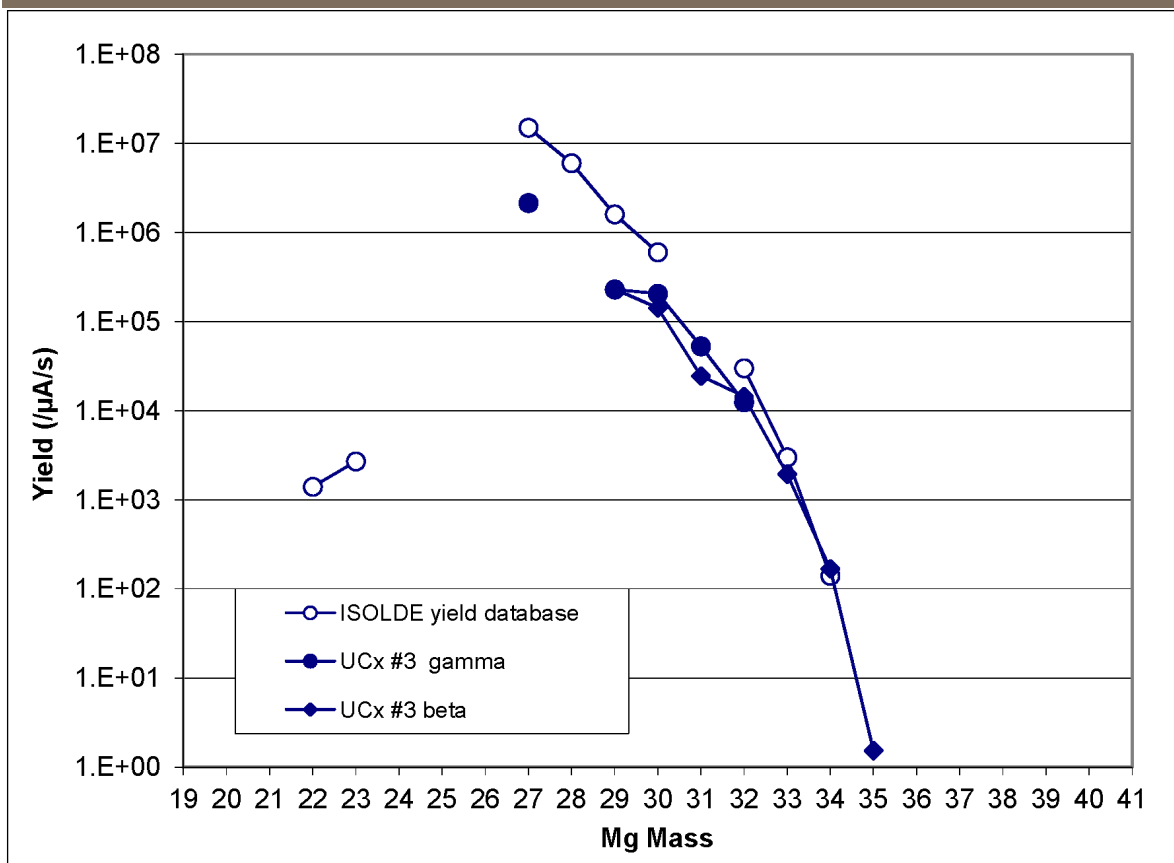
most striking result of operating at higher proton beam currents:
radiation enhanced diffusion (RED).



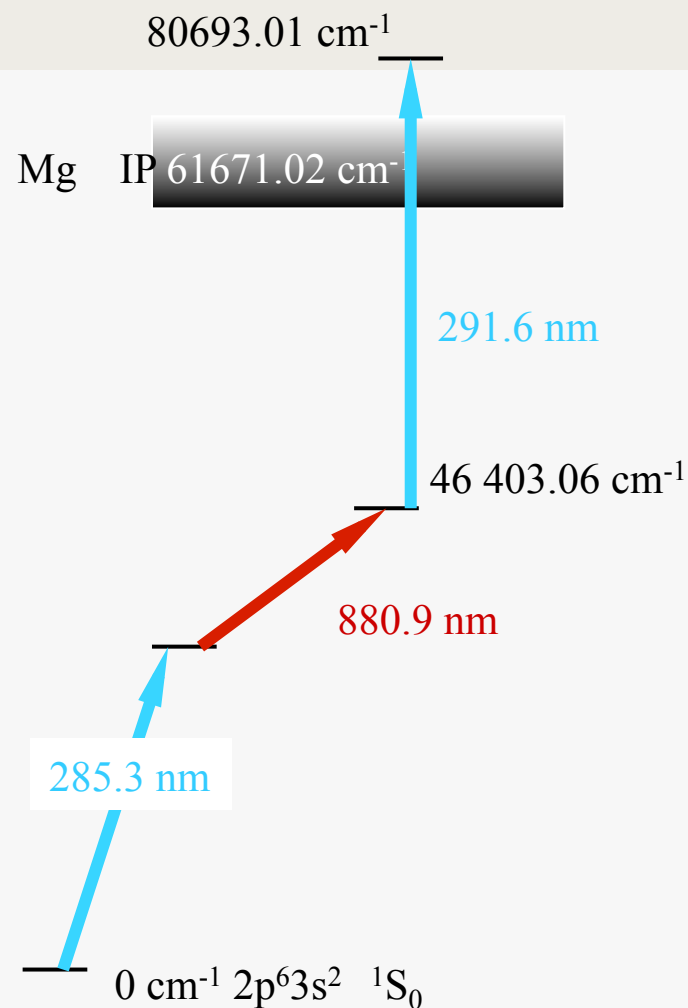
yield ratios
-> performance degradation



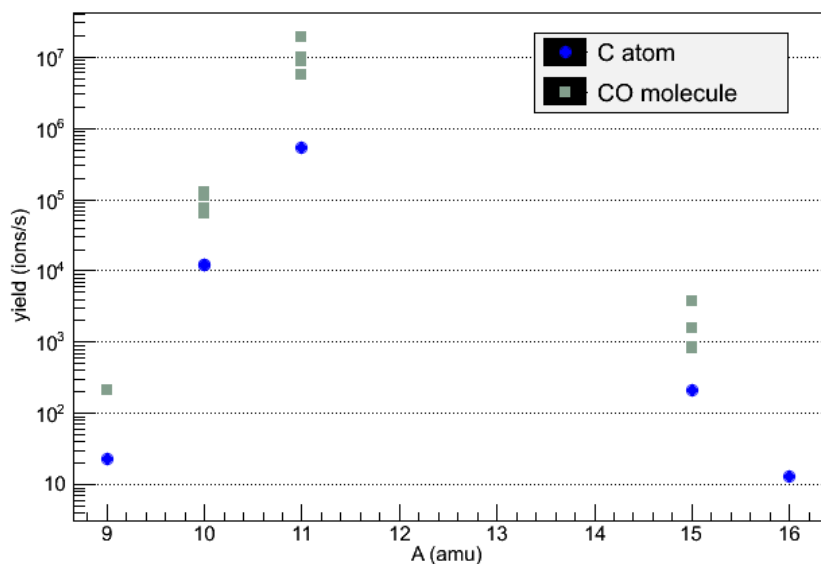
- Targets have to operate in high radiation dose environment making repair and maintenance extremely difficult and challenging.
- After been irradiated it is nearly impossible to have access to the target /ion source assembly for fine diagnostics.
 - Need high reliability
 - To guaranty beam time to users
 - RIB repeatability, to maximize beam time,
 - Minimize dose for repair and maintenance,



Resonant laser ionization provides a very pure beam, with a total ion yield ratio for *laser off/laser on* of $1.4 \cdot 10^{-4}$ @33amu.

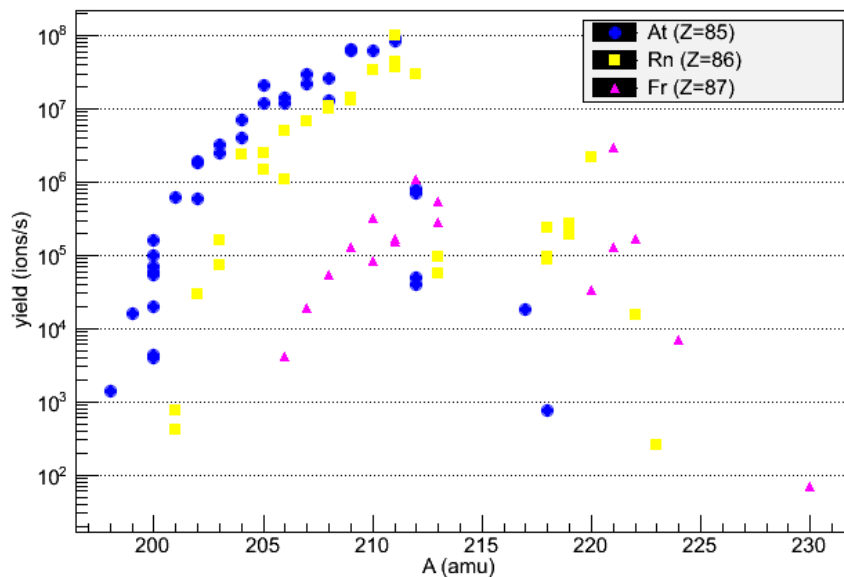


NiO#1-HP-FEBIAD : C Yield (Z=6)

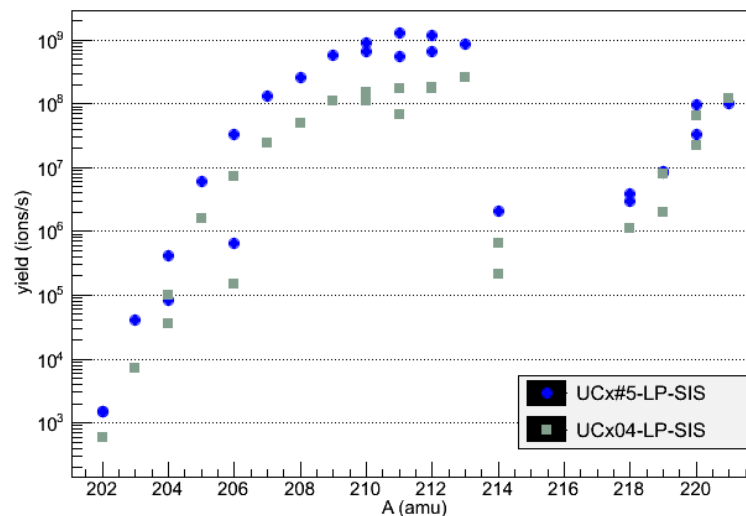


C and CO beams from a NiO-FEBIAD target

UO2#3-LP-FEBIAD

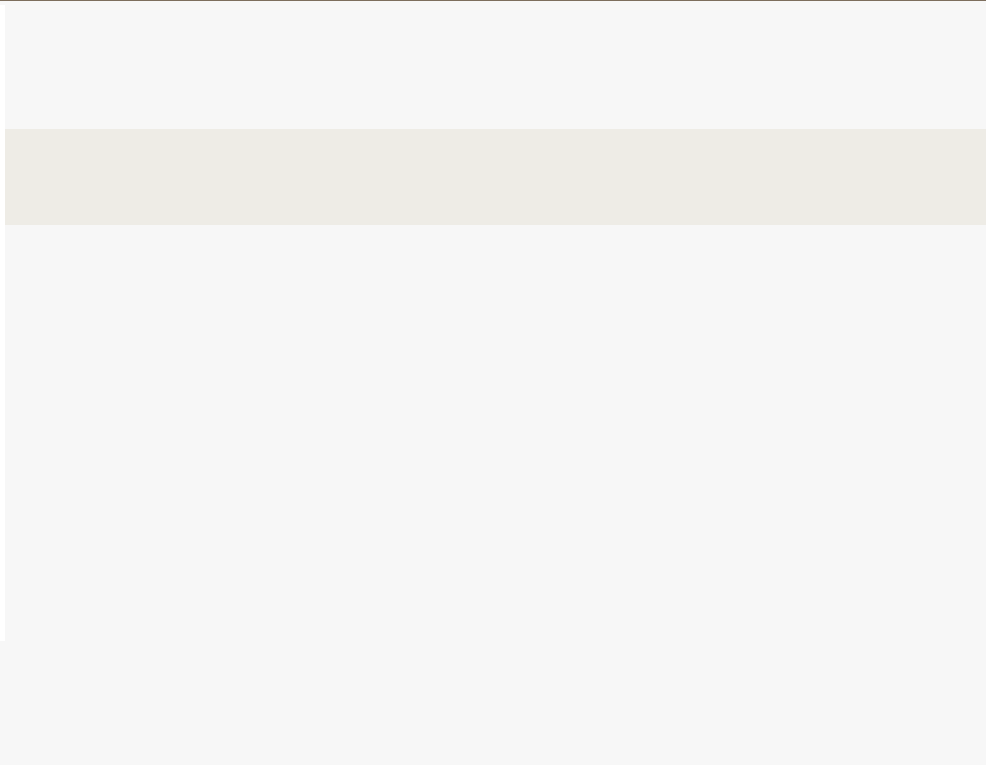
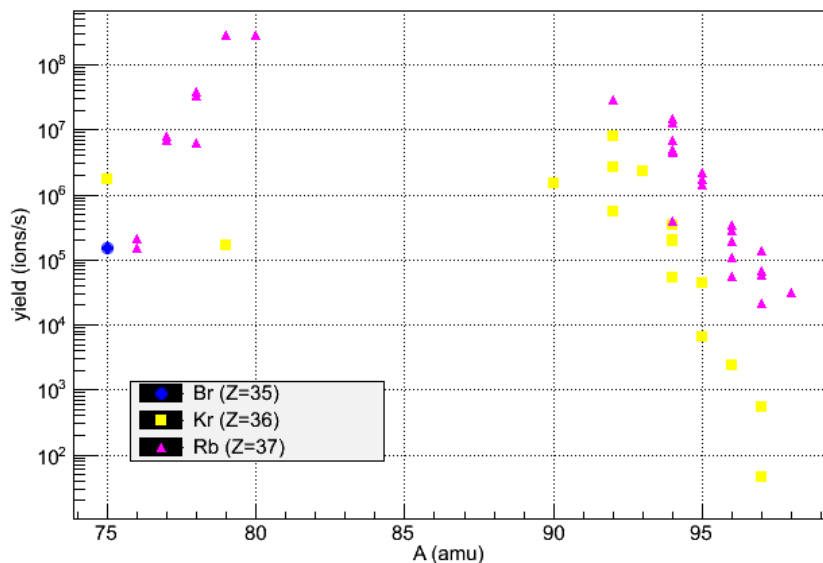


Fr Yield (Z=87)



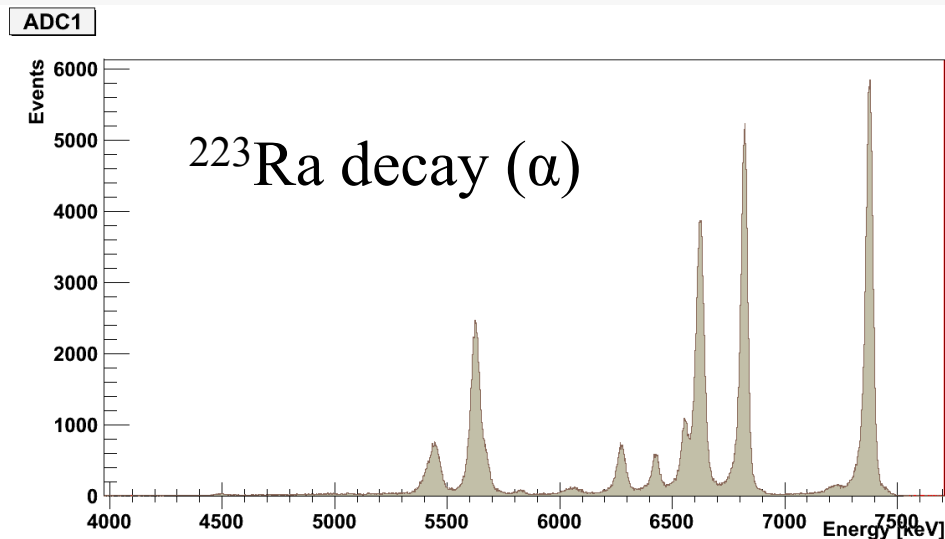
Further improvement of yields from UC₂ targets @ 10 μA

UO2#3-LP-FEBIAD



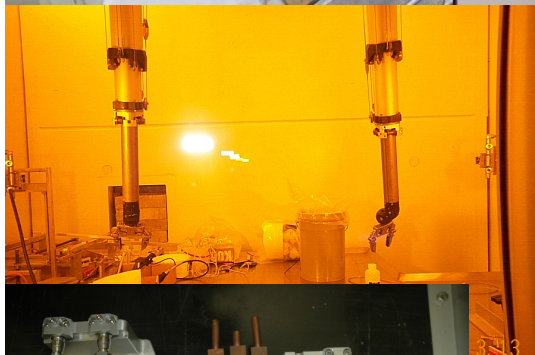
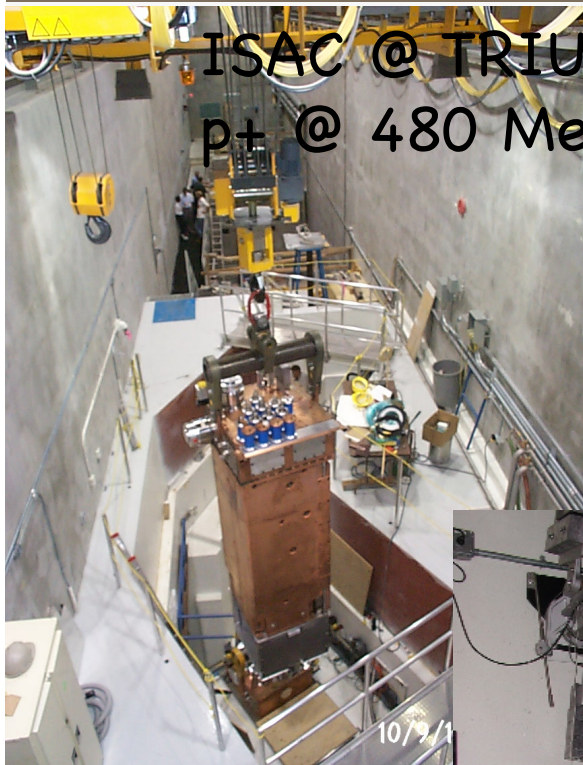
²²³ Ra	10 ⁸ /s
²²⁴ Ra	10 ⁷ /s
²²⁵ Ac	10 ⁷ /s

Post irradiation yields approx.
2 weeks after end of run



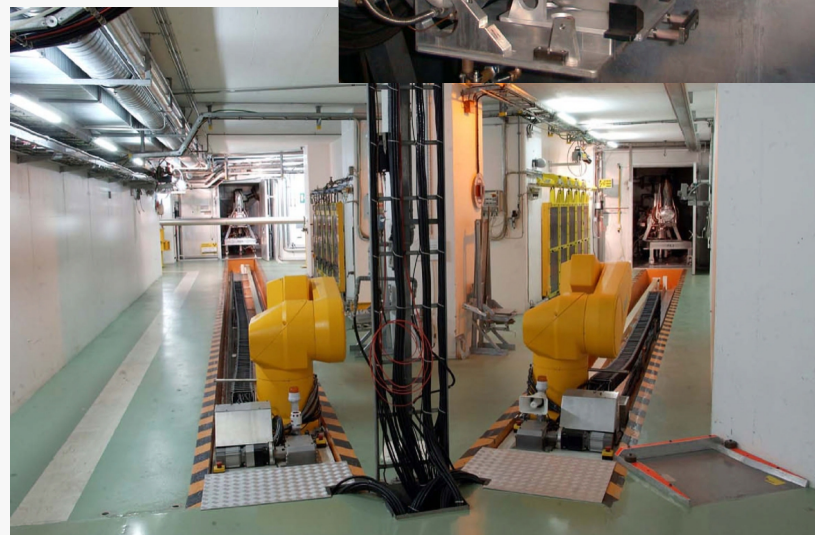
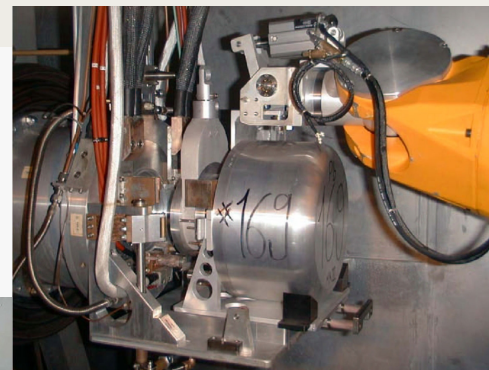
ISAC @ TRIUMF

p^+ @ 480 MeV $\Phi \sim 100 \mu A$



ISOLDE @ CERN

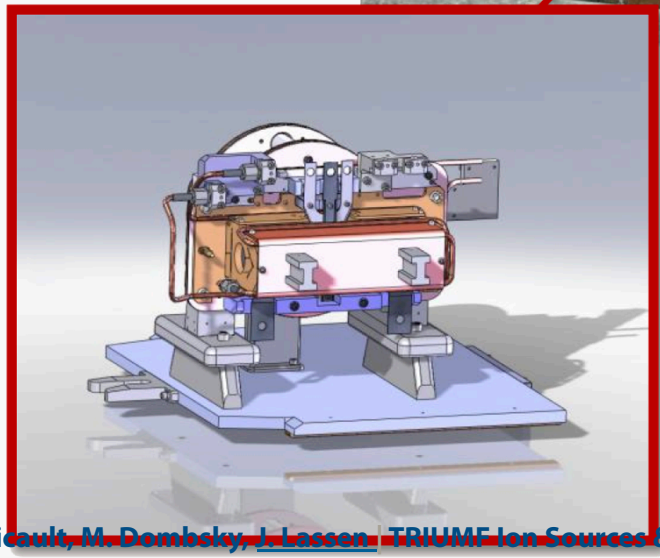
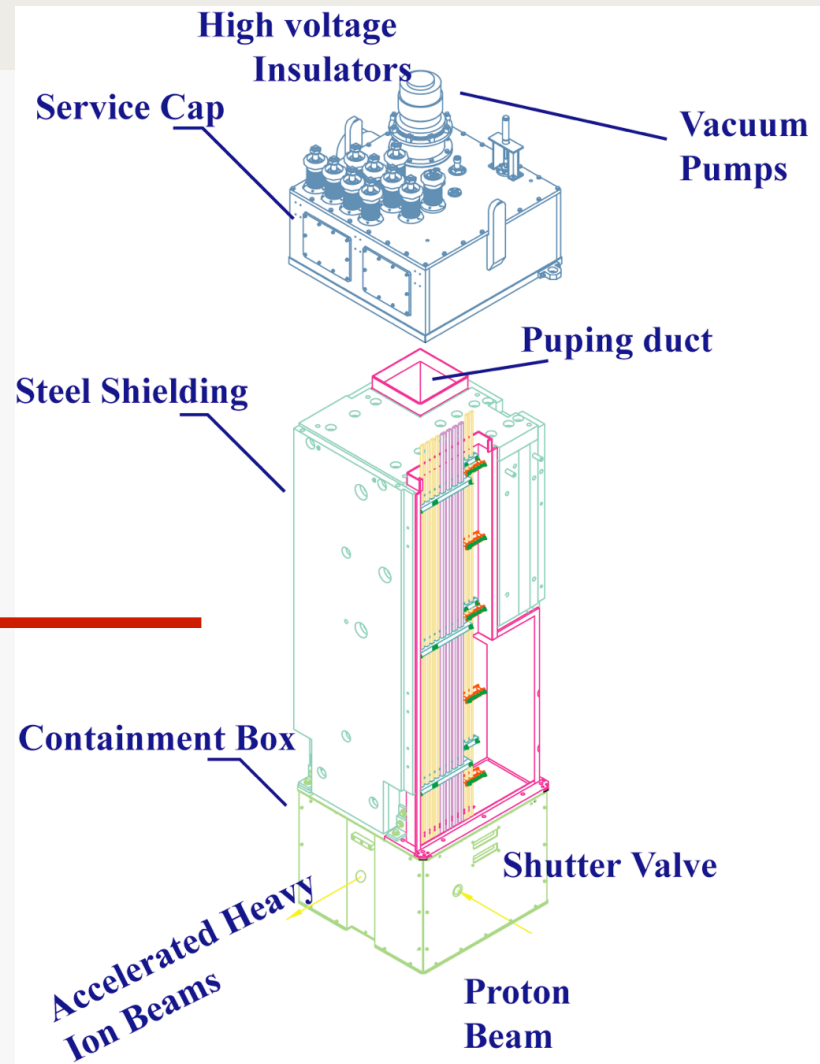
1.4 GeV $\Phi_{av} \sim 2 \mu A$



(i) target module at bottom of shield plug

(ii) rad.sensitive components removed

(iii) manipulations in hot-cell



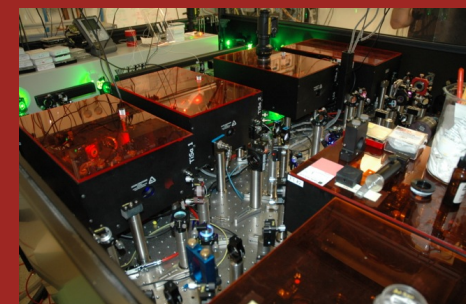
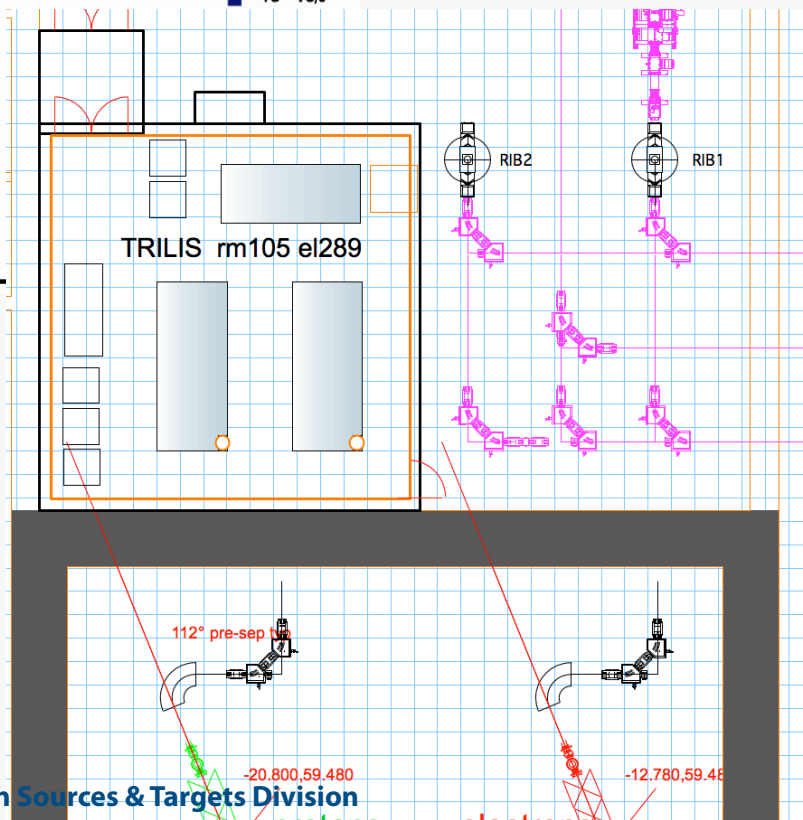
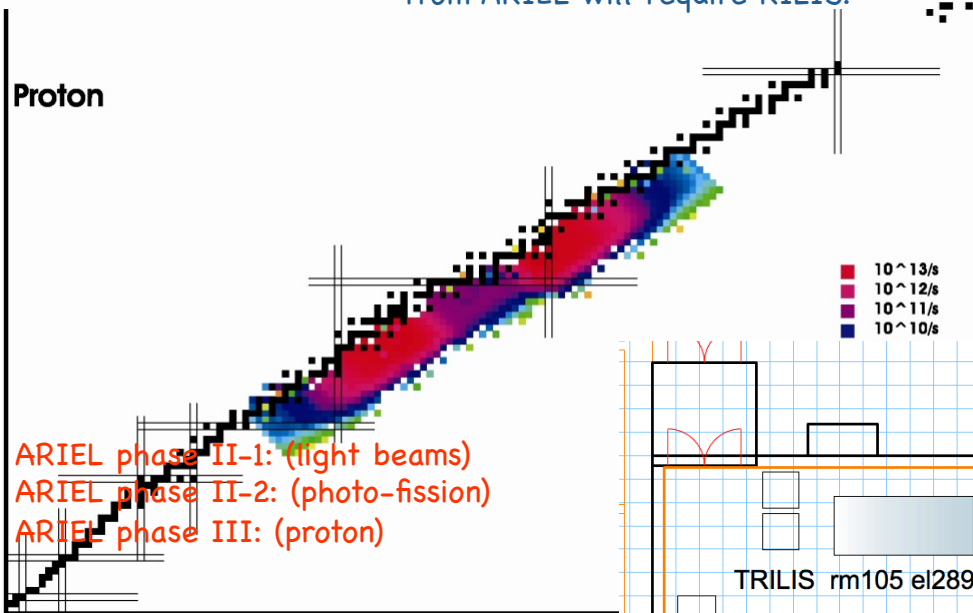
Designs and processes have been analyzed to improve the Target/ion source reliability

FMEA is used in product development in manufacturing industries for example, where it helps to identify potential failure modes based on experience. To help focusing on the critical failure mode(s) it is important to come up with some sort of rating of the risk.

Item/ function	Potential Failure Mode	Potential Effects of Failure	Potential Cause(s)	Severity (S)	Occurrence (O)	Current Control	Ease of Detection (D)	Risk Priority Number (RPN)	Critical Character Y/N	Recommended Actions, ECO number	Responsibility and Target Date for Completion	Action Taken
----------------	------------------------	------------------------------	--------------------	--------------	----------------	-----------------	-----------------------	----------------------------	------------------------	---------------------------------	---	--------------

We have applied this analysis to prepare for next generation of RIB facility.

The unique ARIEL isotope production spectrum demands highest isobar selectivity. A resonant ionization laser ion source (RILIS) is uniquely in its ability for element selective ionization. It is expected that more than 50% of all rare isotope beams delivered from ARIEL will require RILIS.



new facilities using n and γ for U fission

- goal 10^{15} fissions/s

for reliable operation these targets have to be capable of sustaining power deposition in target, target chemistry & thermal conductivity.

⇒ development of composite UC_x and high power targets is critical for the success these facilities.

e.g. ARIEL photo-fission hinges on

high conductivity target material due to the high power deposited by the photons. (problem: e^-e^+ pair production).

500 kW e^- ⇒ 75 kW power dissipation in the UC_x target.

Isobar suppression is imperative to enable successful experiments

⇒ Combination of techniques required

Photo-fission of ^{238}U proposed by W.T. Diamond, CRL (1999)
 Nucl. Phys. A 701 (2002) 87

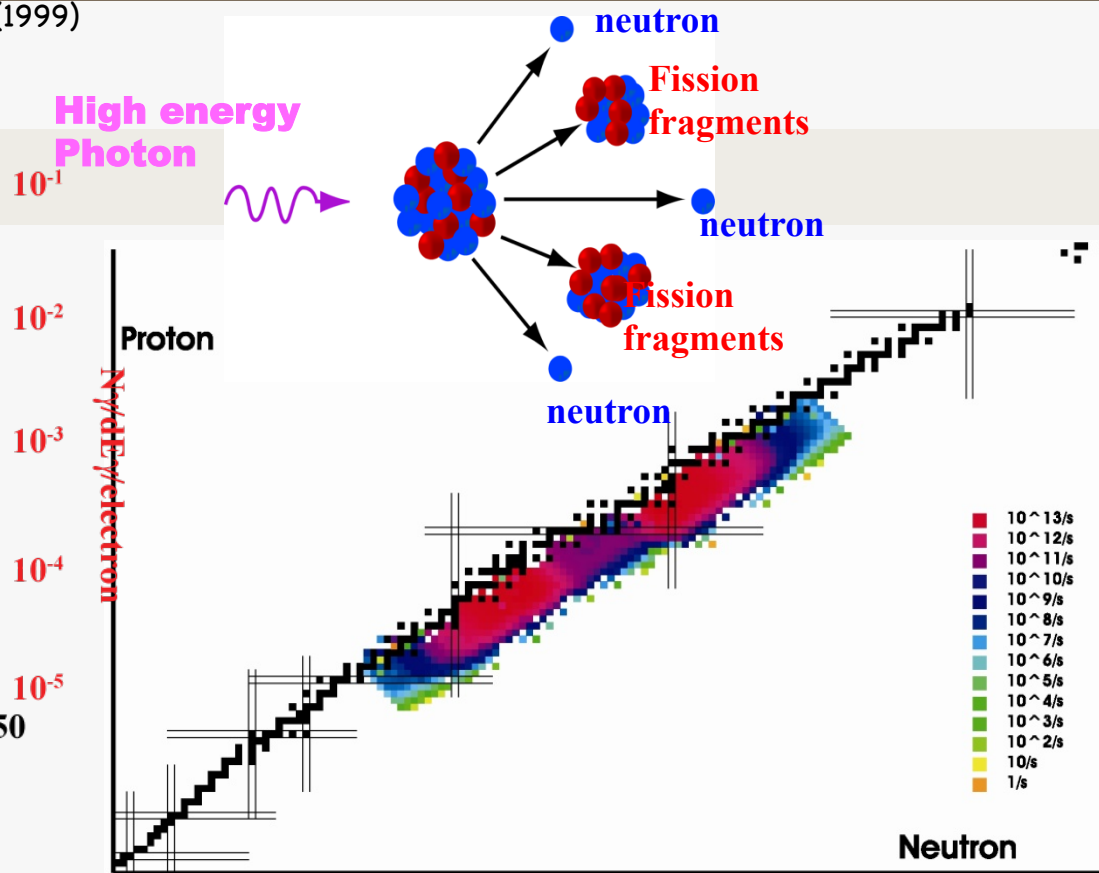
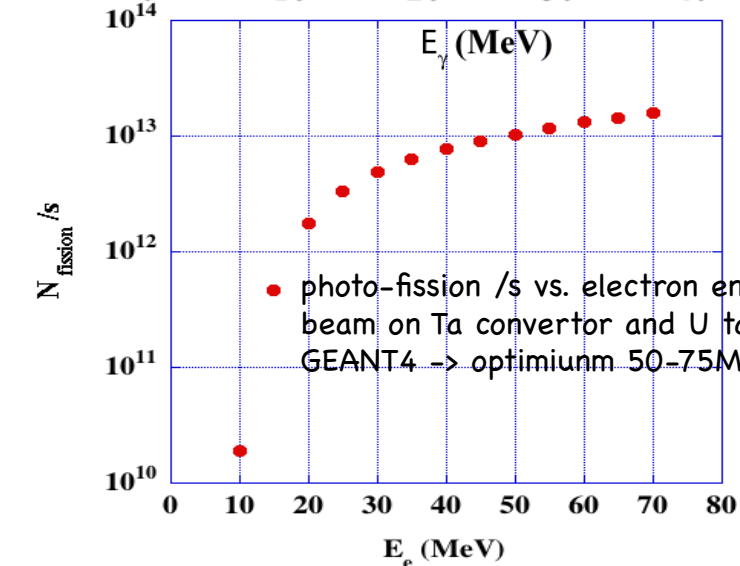
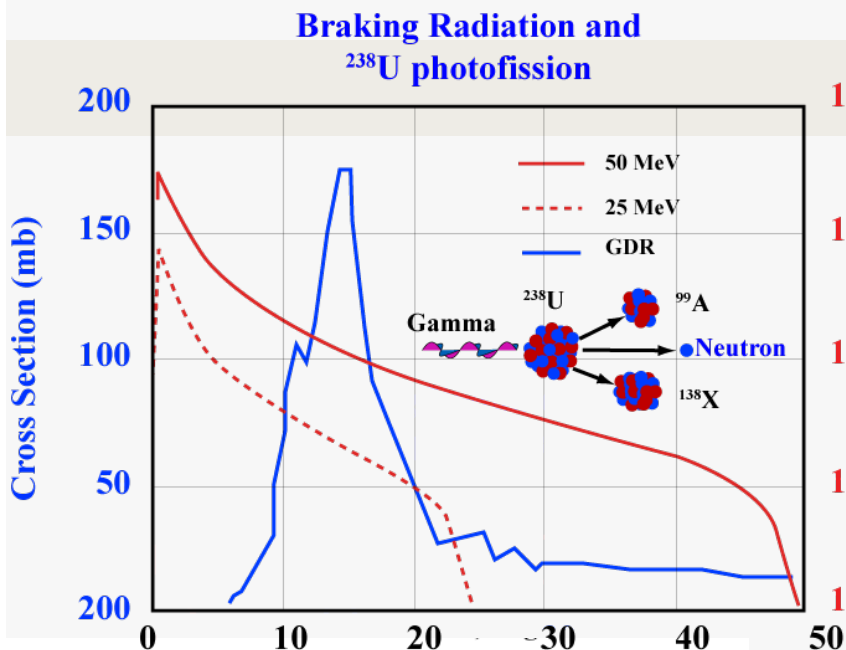
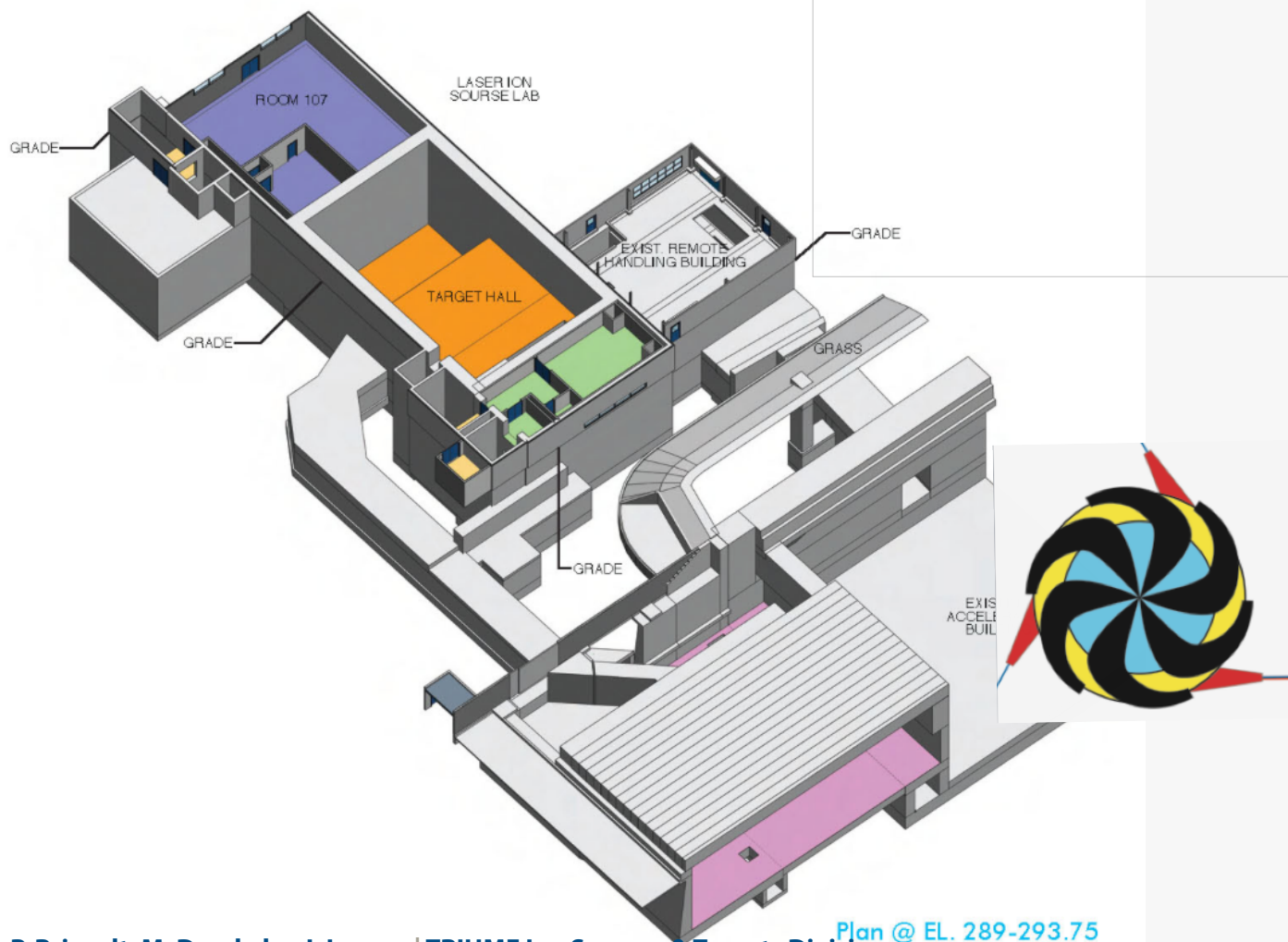
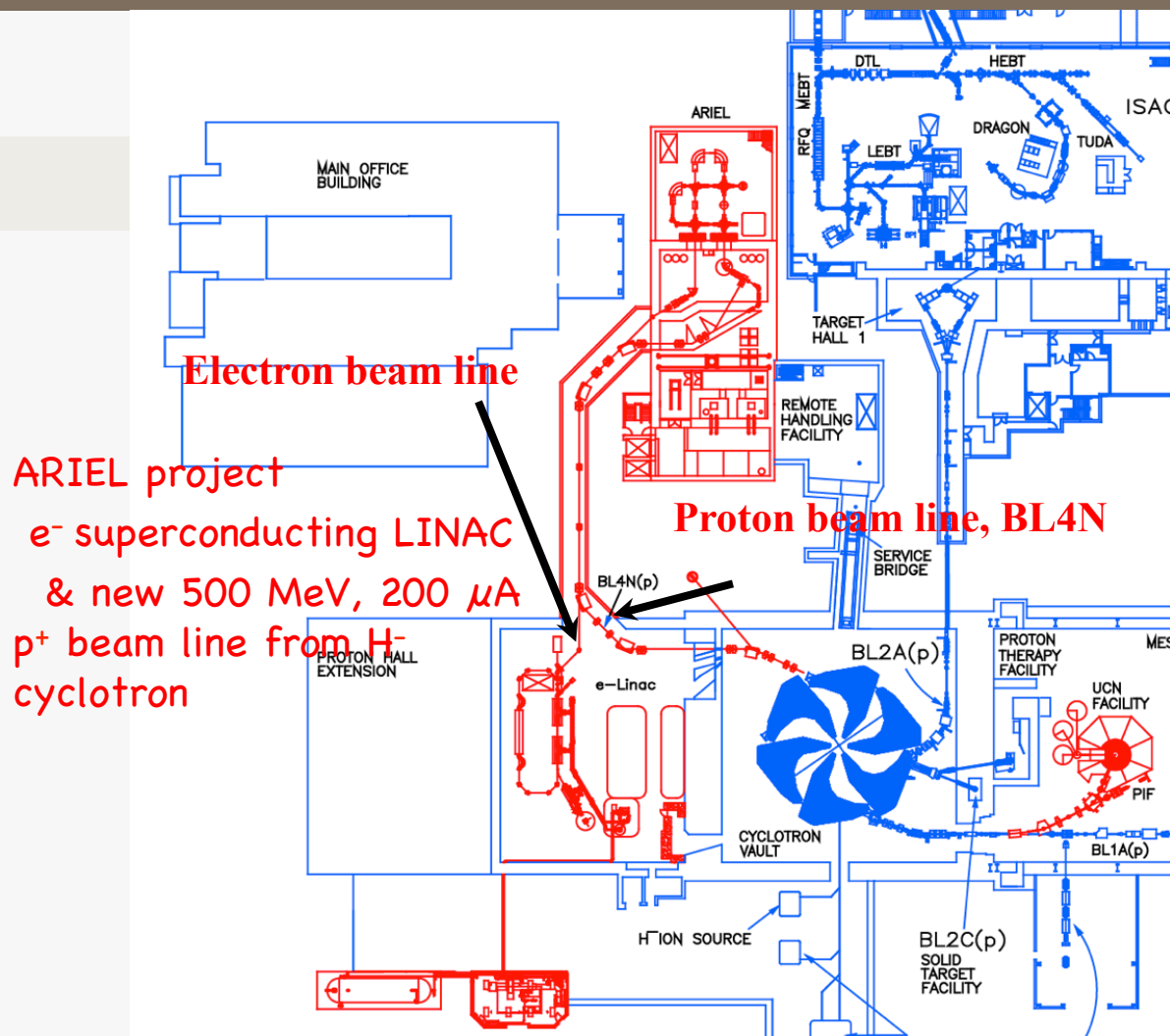


Photo-fission products distribution using 50 MeV 10 mA electrons on Hg converter & UCx target

Beam power (MW)	0.5
Duty Factor	100%
Average current (mA)	10
Kinetic energy (MeV)	50



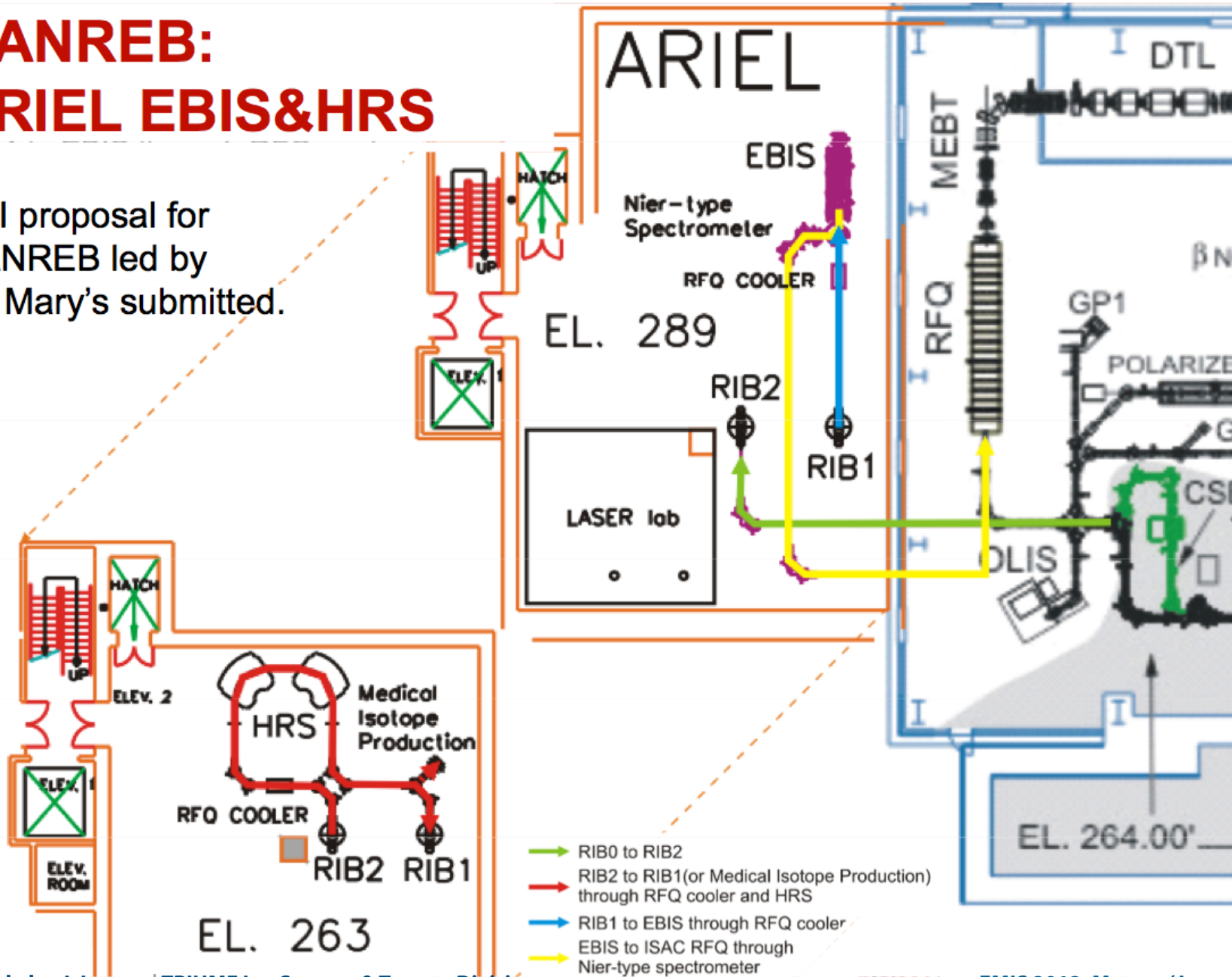
ARIEL construction
on schedule
complete 3/2013



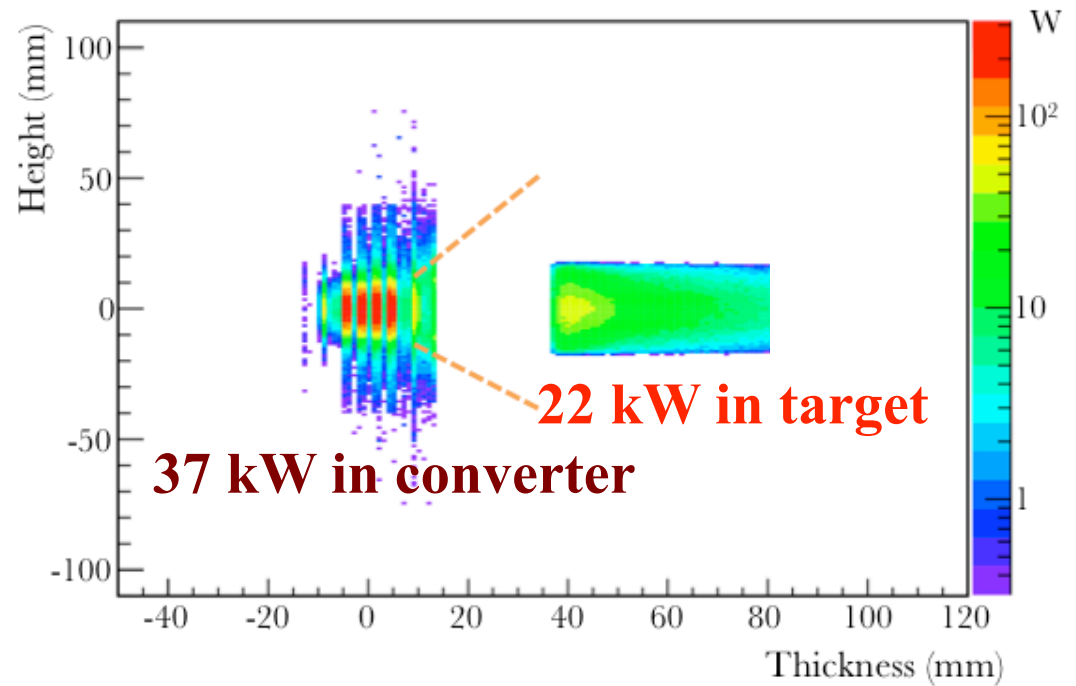
ISAC RI beam Facility is one user only. Back log is important

CANREB: ARIEL EBIS&HRS

CFI proposal for
CANREB led by
St. Mary's submitted.



GEANT4 simulation shows that 96% of the γ are within a 10° cone



Power distribution for a 100 kW beam onto a Ta converter and UC_2 target

For beam power above 150 kW
apply the static target solution
for a converter.

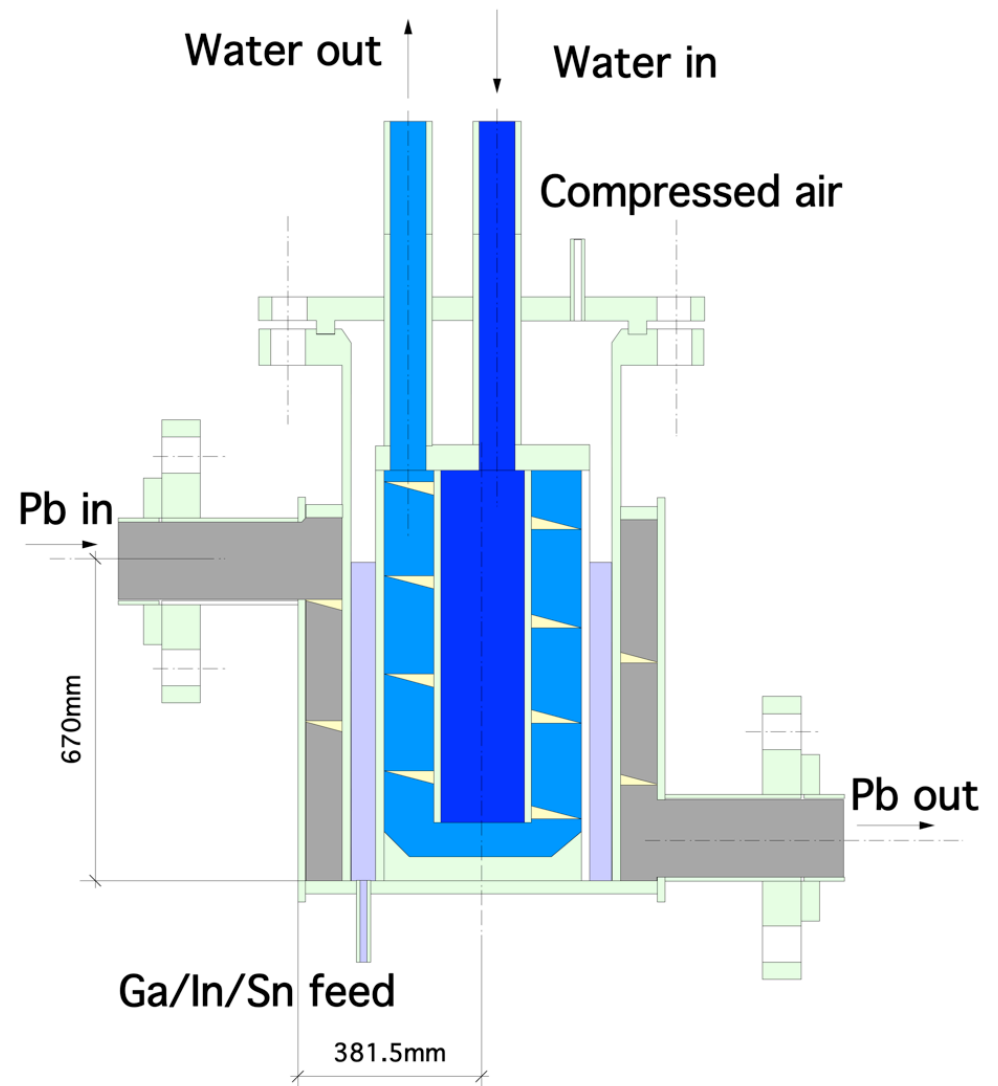
Options for a ½ MW converter:

Water-cooled rotating wheel:

Liquid metal converter

Power distribution:

74 kW in converter, 75 kW in targ



- There is a long list of new ISOL proposals and projects under way with the goal to increase the RIB intensity:
 - SPIRAL-II, ARIEL, KoRIA, CARIF, EURISOL, ANURIB ...
- All these projects or proposals utilize a much higher beam power or power deposition in the target material
 - either from neutrons or high energy gammas
- Target stations and target/ion source assemblies have to be designed in consequence of this new paradigm.

caveats:

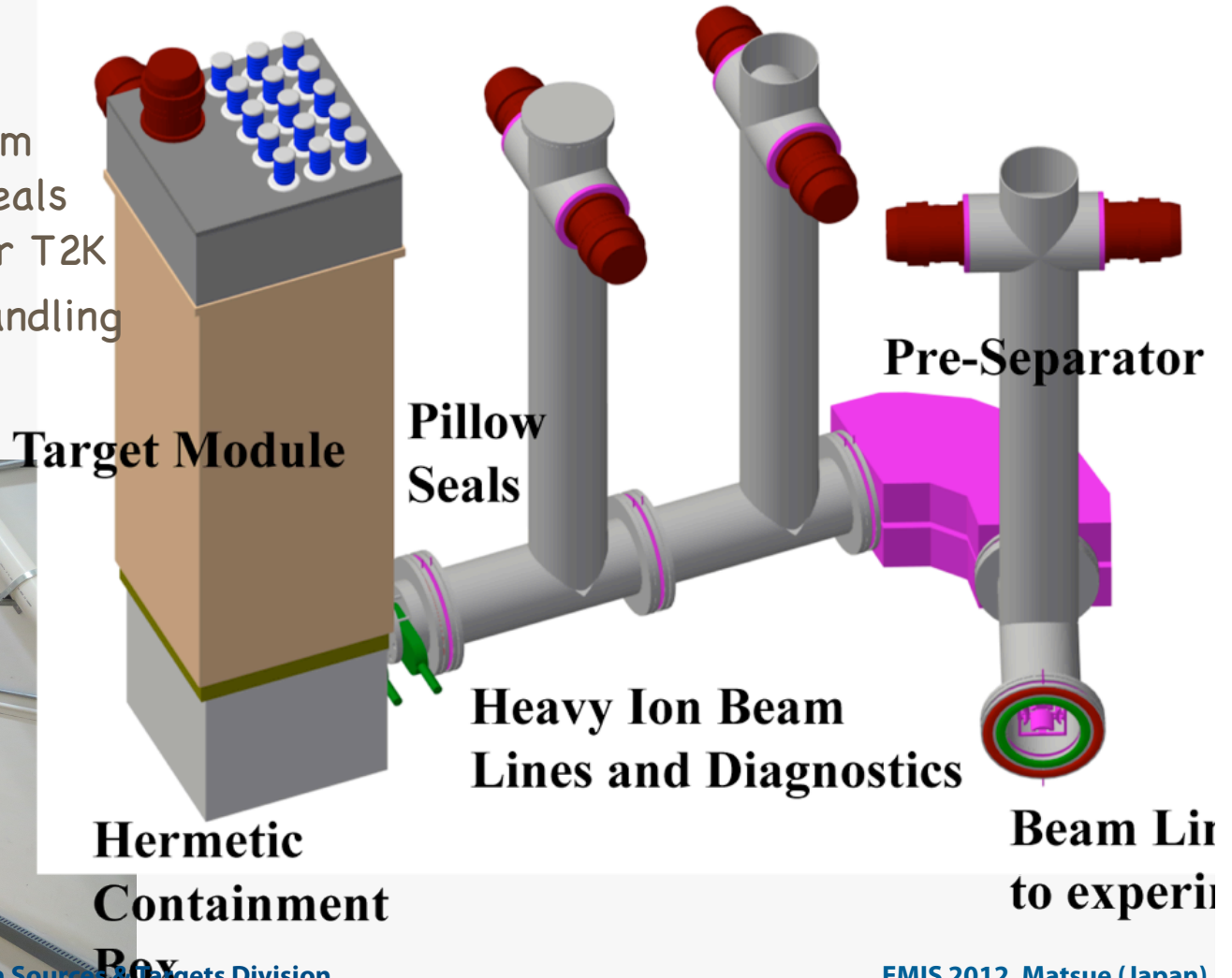
- (i) it may be more cost effective to improve target release parameters and isobar suppression over brute force driver power increase
- (ii) Licensing requirements will have to be observed -> nuclear inventories matter

Uses Target Module similar as for ISAC – evolution not revolution:

Sealed containment box.
Simplified vacuum system.
Better vacuum

Quick disconnect vacuum envelope using pillow seals technique developed for T2K
Designed for remote handling access.

Service Cap Pumping Stations



(i) High power tolerant targets & ion sources

- Refractory foils target, Ta, Nb ... operate at 100 μA , corresponding to 50 kW proton beam power
- Composite target have high thermal conductivity
 - Carbide targets, SiC, TiC, ZrC, UC on Graphite foil are operating in the range of 70 to 80 μA , 500MeV p+
 - Oxide targets, NiO, Al₂O₃ on Nb or Ta foil run at 20 to 35 μA p+

(ii) Target container capable to dissipate the beam power from target material -> container -> heat-shield -> cooling system.

(iii) Beam trip limitation $T_{\text{trip}} < 5\text{sec}$, as beam trips temperature cycle.

(iv) Ion Source: capable of operating efficiently in a wide pressure range

(v) Bridge the gap between species available with ISOL method.

Force non volatile species into more volatile molecular form, e.g.

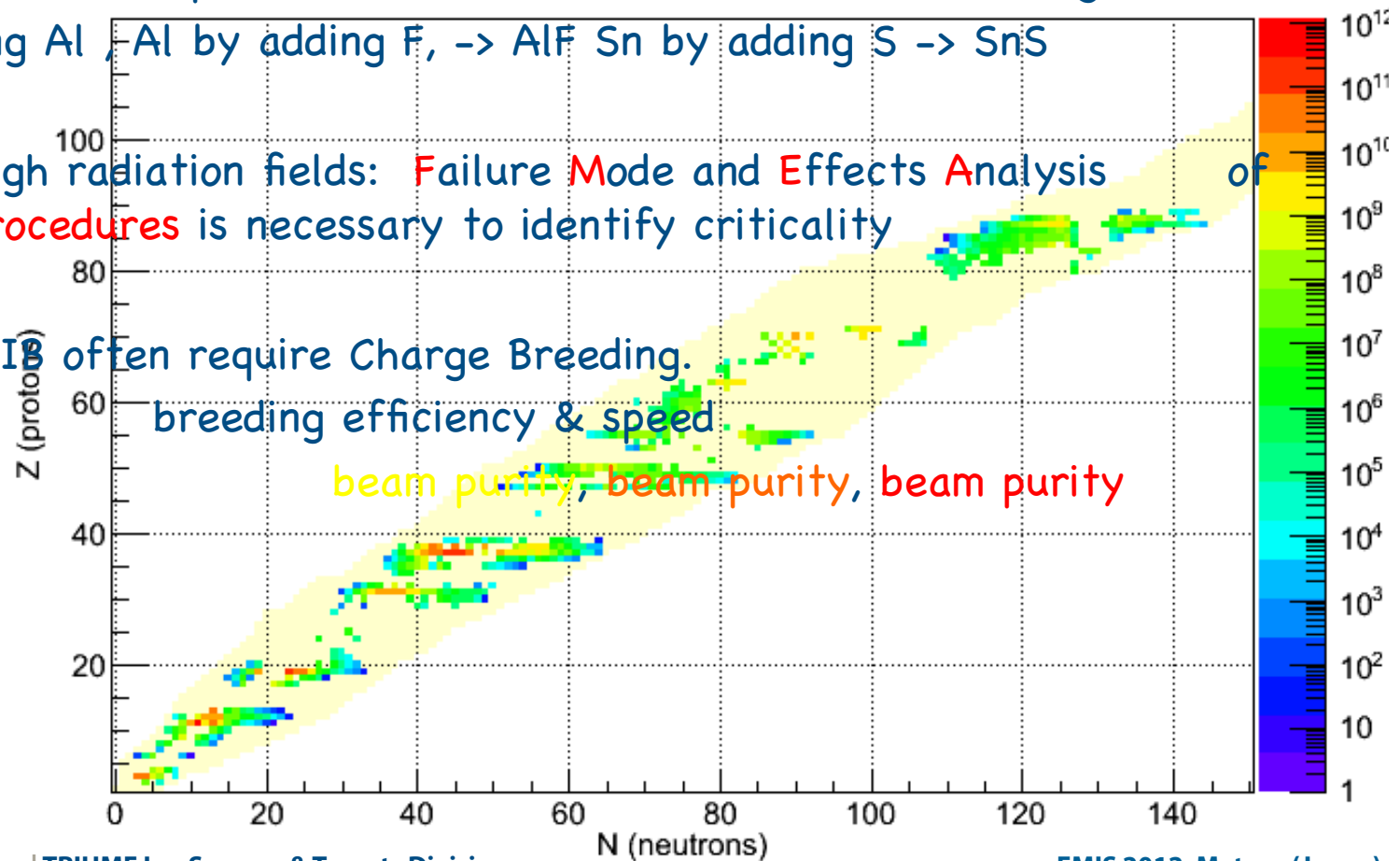
F by adding Al, Al by adding F, \rightarrow AlF Sn by adding S \rightarrow SnS

(vi) Reliability in high radiation fields: Failure Mode and Effects Analysis of system design & procedures is necessary to identify criticality

(vii) accelerated RIB often require Charge Breeding.

breeding efficiency & speed

beam purity, beam purity, beam purity



THE TISOL FACILITY,
ON-LINE ISOTOPE SEPARATION AT TRIUMF

by

Marik Domb sky

B.Sc., Simon Fraser University, 1980

M.Sc., Simon Fraser University, 1984

A THESIS SUBMITTED IN PARTIAL FULFILLMENT
OF THE REQUIREMENTS FOR THE DEGREE OF

DOCTOR OF PHILOSOPHY

in the Department

of

Chemistry

© Marik Domb sky, 1990

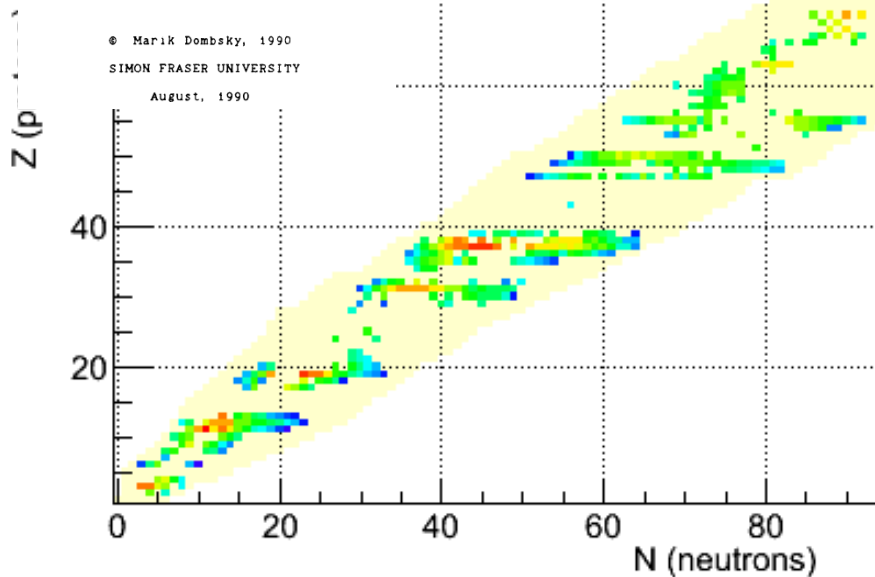
SIMON FRASER UNIVERSITY

August, 1990

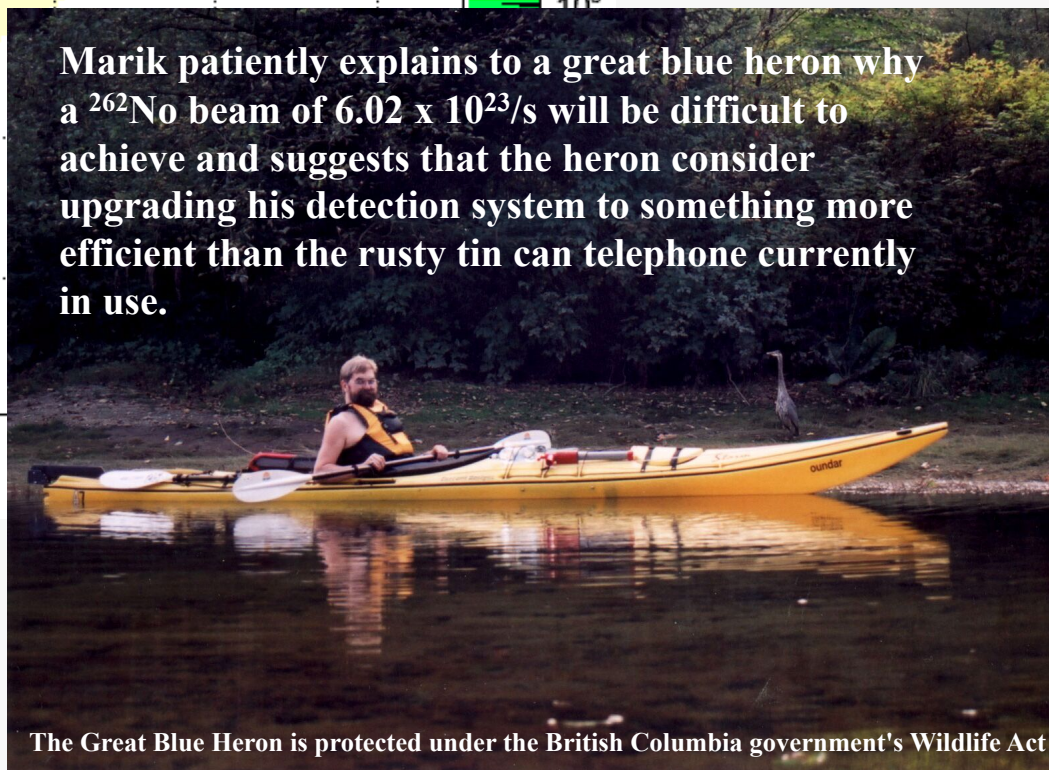
... to acknowledge publicly the excellent work you have performed over the years for TRIUMF in many capacities. [...] Both TISOL and ISAC are ISOL devices and the key component of an ISOL is the target and ion source front end. It was due to you and your expertise that both of these systems were/are a success. You developed many, if not all, of the target materials used [at TRIUMF], and it is important for all to appreciate that the pressure on you to choose the right material for such a complex system as the ISAC facility is/was enormous. [...] You did select the right material generally, and now ISAC can boast that it can put 100 μA of a 500 MeV e^+ beam onto its targets. This is due completely to your efforts.

This note is too brief to acknowledge all that you achieved, but again...THANKS..

By John D'Auria



Marik patiently explains to a great blue heron why a ^{262}No beam of $6.02 \times 10^{23}/\text{s}$ will be difficult to achieve and suggests that the heron consider upgrading his detection system to something more efficient than the rusty tin can telephone currently in use.



TRIUMF IST group:
F. Ames, P. Bricault, M. Domb sky, J. Lassen,
P. Levy, G. Minor, B Moss, J. Wong, R.
Mahaharaj, A. Laxdal, D. Jackson, M. della
Valle, F. Labrecque

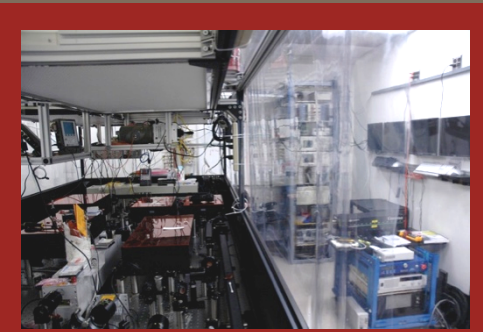
The Great Blue Heron is protected under the British Columbia government's Wildlife Act

New(er) Generation of ISOL Target Station for Intense RIB

Radioactive Isotope Beam Physics

High intensity, clean, rare isotope beams – the continuous quest -

Pierre Bricault, Friedhelm Ames, Jens Lassen, Marik Dombisky
 | TRIUMF Targets & Ion Sources Dept.



TRIUMF: Alberta | British Columbia |
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 | York



M.Dombisky & ballmill

Owned and operated as a joint venture by a consortium of Canadian universities via a contribution through the National Research Council Canada
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