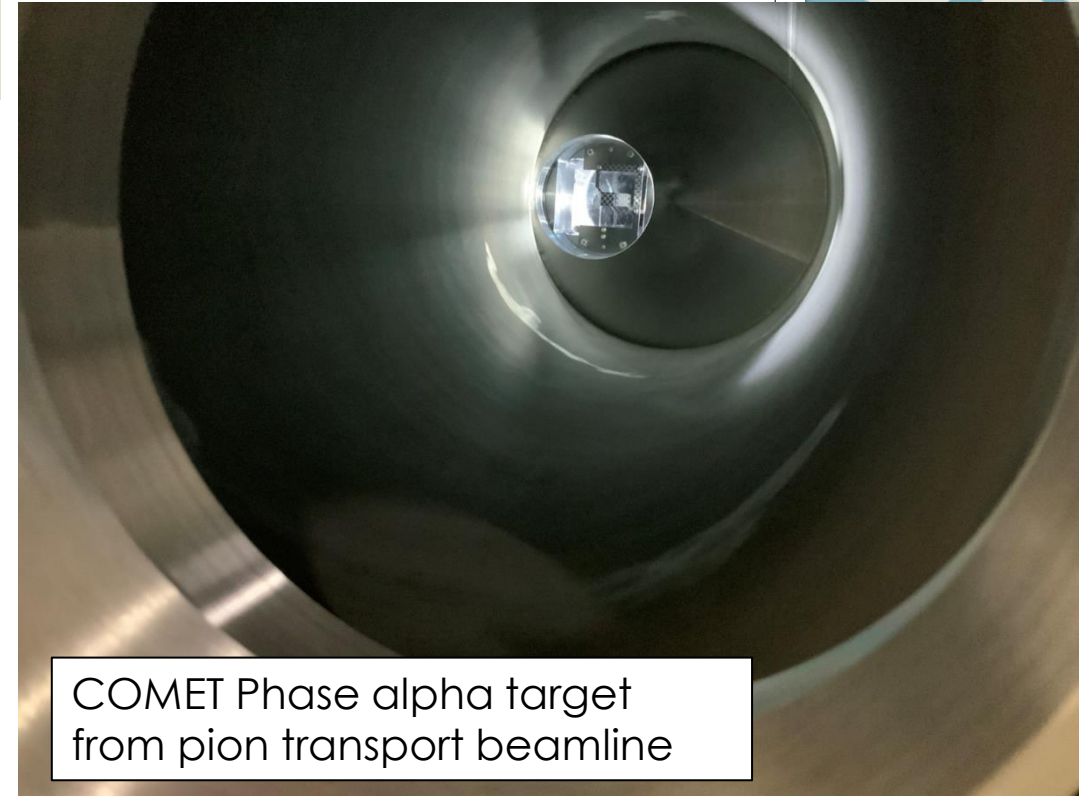


# PRESENT DESIGN STATUS OF COMET TARGET AT J-PARC

J-PARC, KEK  
Shunsuke Makimura



COMET Phase alpha target  
from pion transport beamline

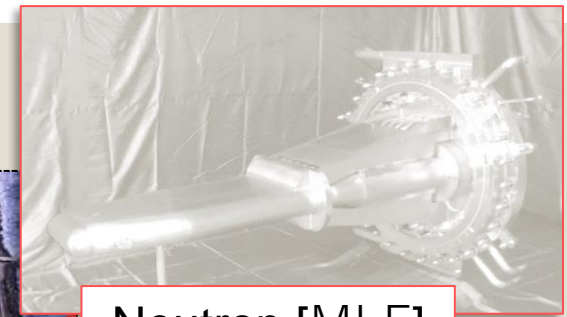
# COMET target at J-PARC



Muon [MLF-MUSE]  
Rotating Graphite

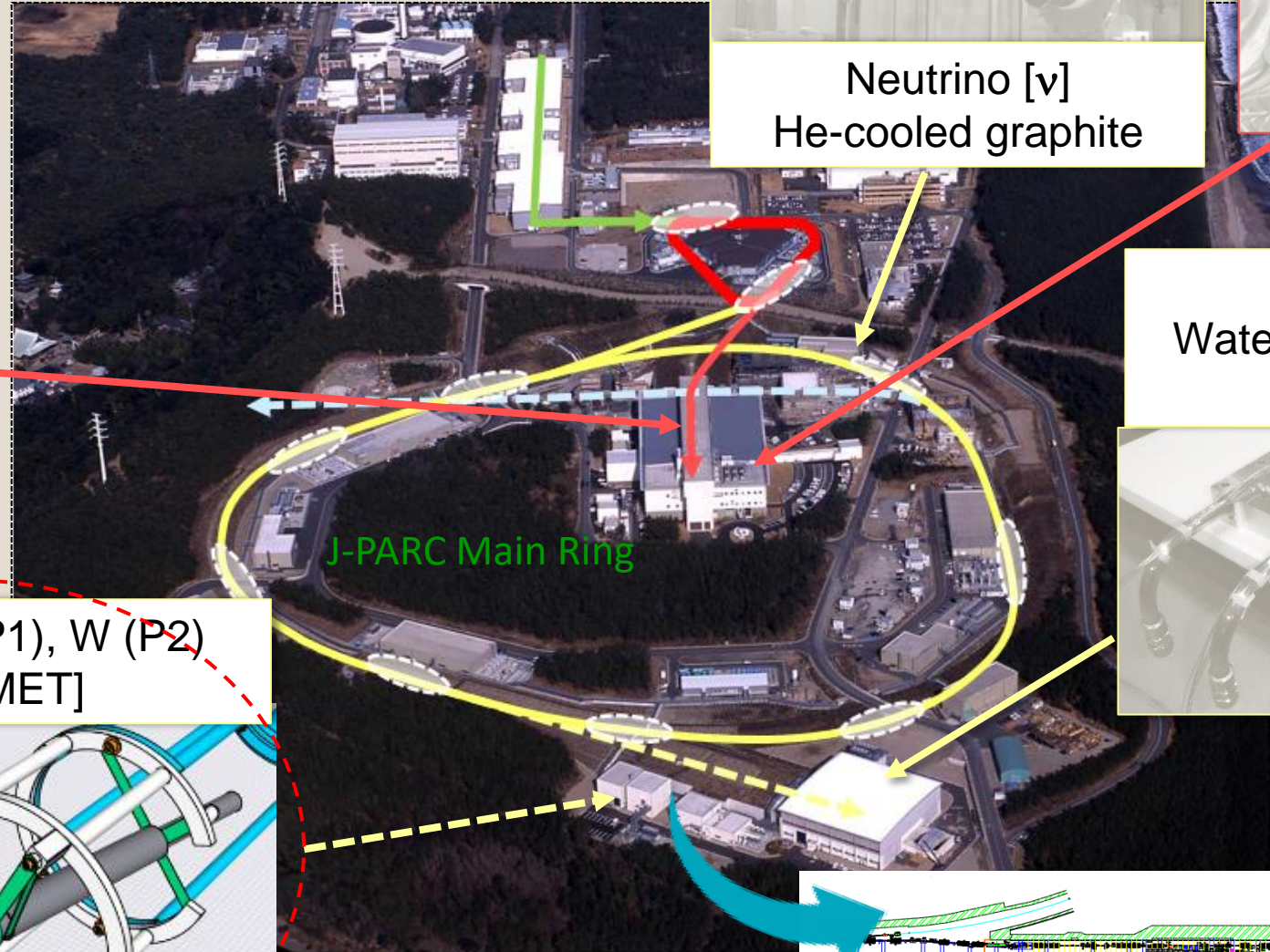
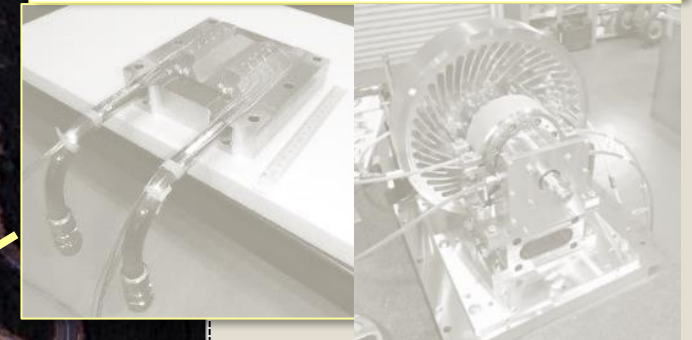


Neutrino [ $\nu$ ]  
He-cooled graphite



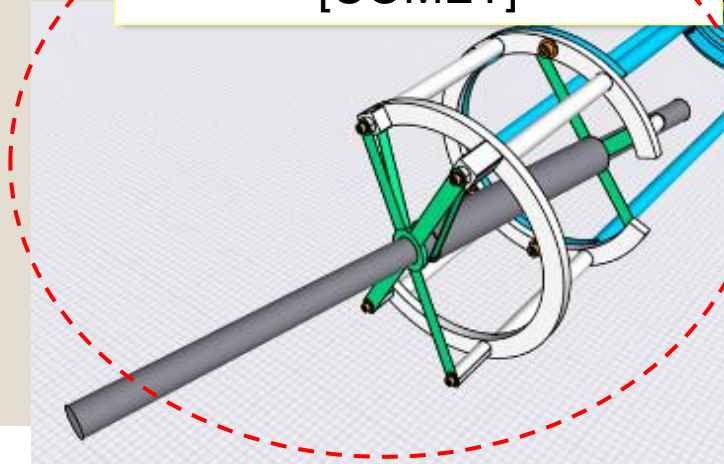
Neutron [MLF]  
Liquid Mercury

Hadron [HEF]  
Water cooled gold/ high-Z  
rotating target



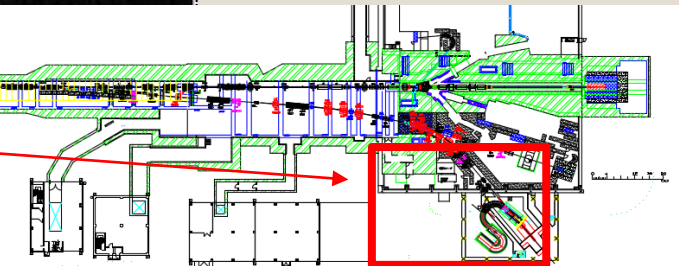
J-PARC Main Ring

Graphite (P1), W (P2)  
[COMET]



South experimental hall in Hadron facility

0 10 20 30 40 50 (m)

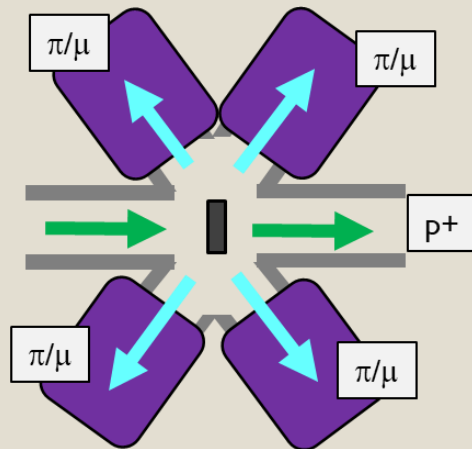




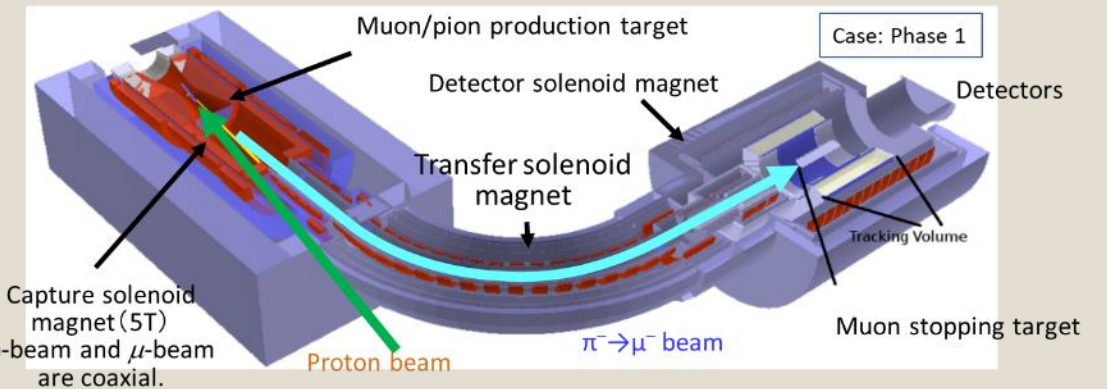
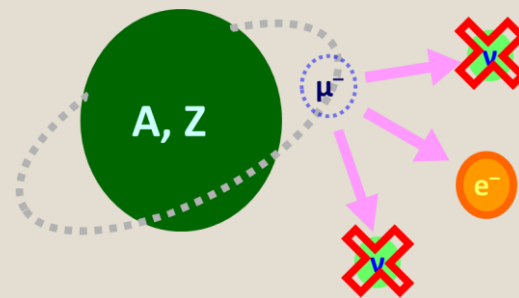
# COMET target & MLF muon target ( MLF: Materials and Life Science experimental Facility )

COMET facility: Y. Fukao → Oral session

	MLF target (Conventional)	COMET P1	COMET P2
Proton beam	3 GeV, 1 MW	8 GeV, 3.2 kW	8 GeV, 56 kW
Beam sigma	3.5 mm	H: 2.3 mm, V: 2.3 mm	(H: 2.3 mm, V: 2.3 mm)
Target material	graphite	graphite	Tungsten
Target thickness	20 mm	700 mm	160 mm
Beam loss on target	3.3 kW	110 W	7 kW
Time structure	25 Hz, Double Pulsed, 110 ns	0.5 s. extraction in 2.5 s.	-

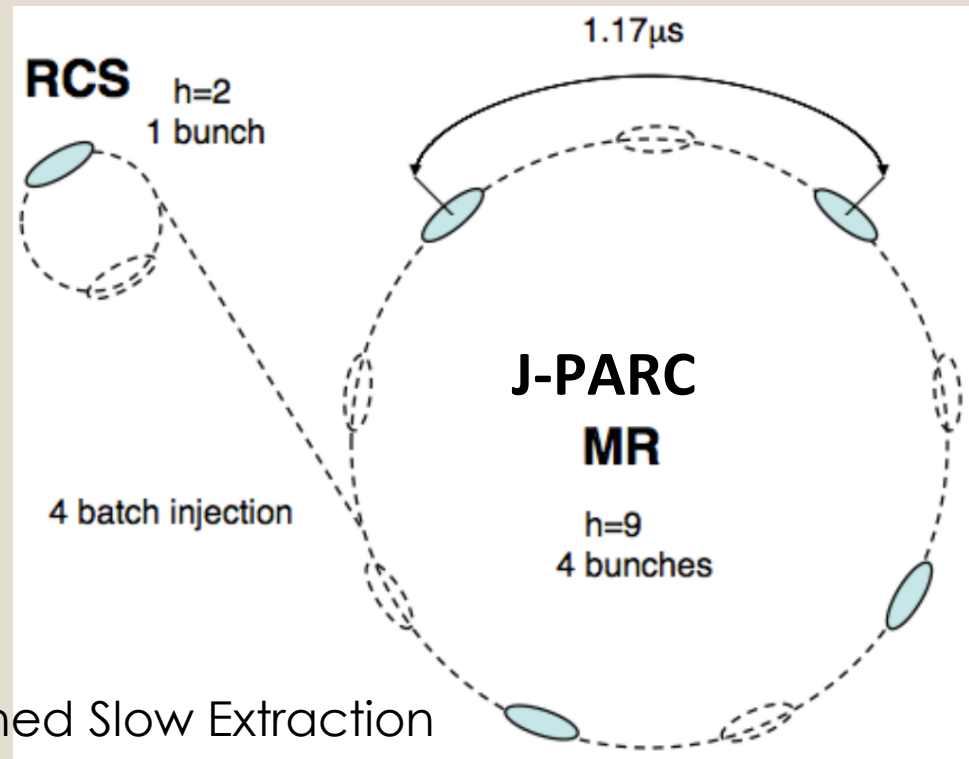


MLF muon target:  
Multipurpose use

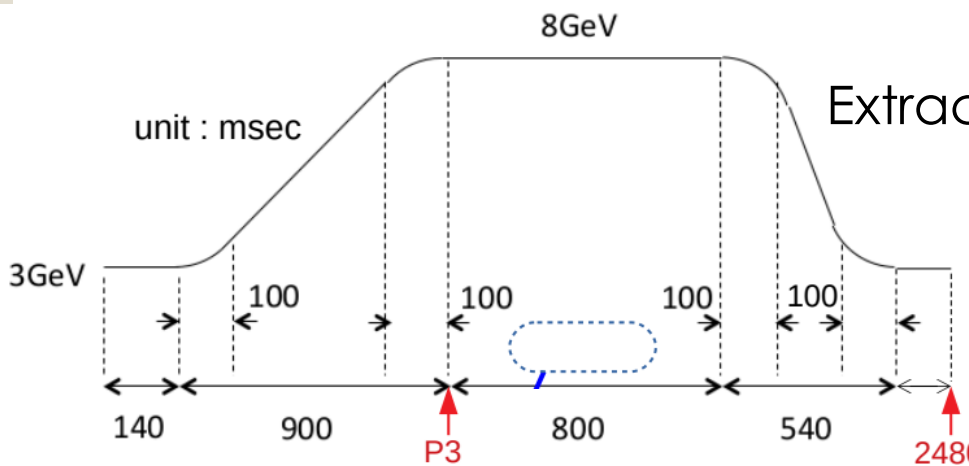


COMET target: Search for  $\mu$ -e conversion  
Located in high magnetic field to transport as large number of pions/muons as possible. Large Acceptance. Difficult to disperse the beam loss.

# Time structure in COMET Phase 1



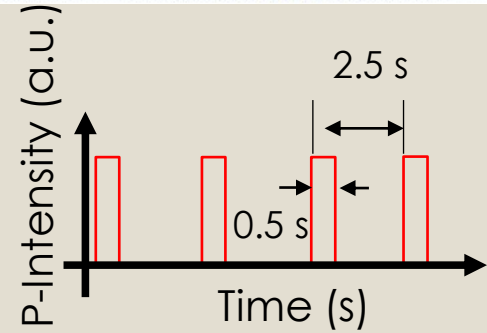
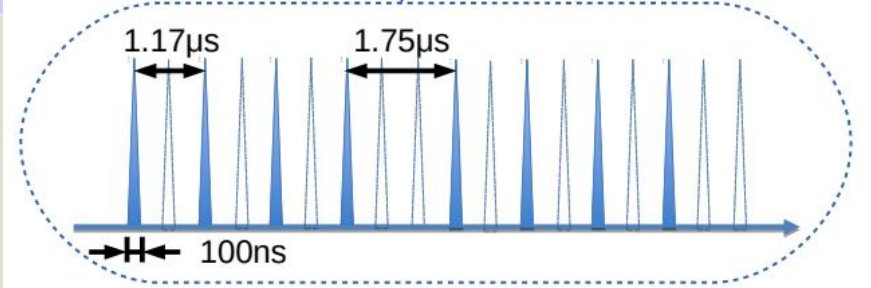
Bunched Slow Extraction



Extraction: 0.5 sec.

## Case: COMET Phase 1

energy	8GeV
power	3.2 kW
proton / bunch	$1.6 \times 10^7$
proton / spill	$6.2 \times 10^{12}$
<u>cycle</u> <u>extraction</u>	<u>2.5 sec.</u> <u>0.5 sec.</u>

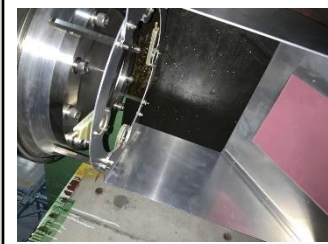
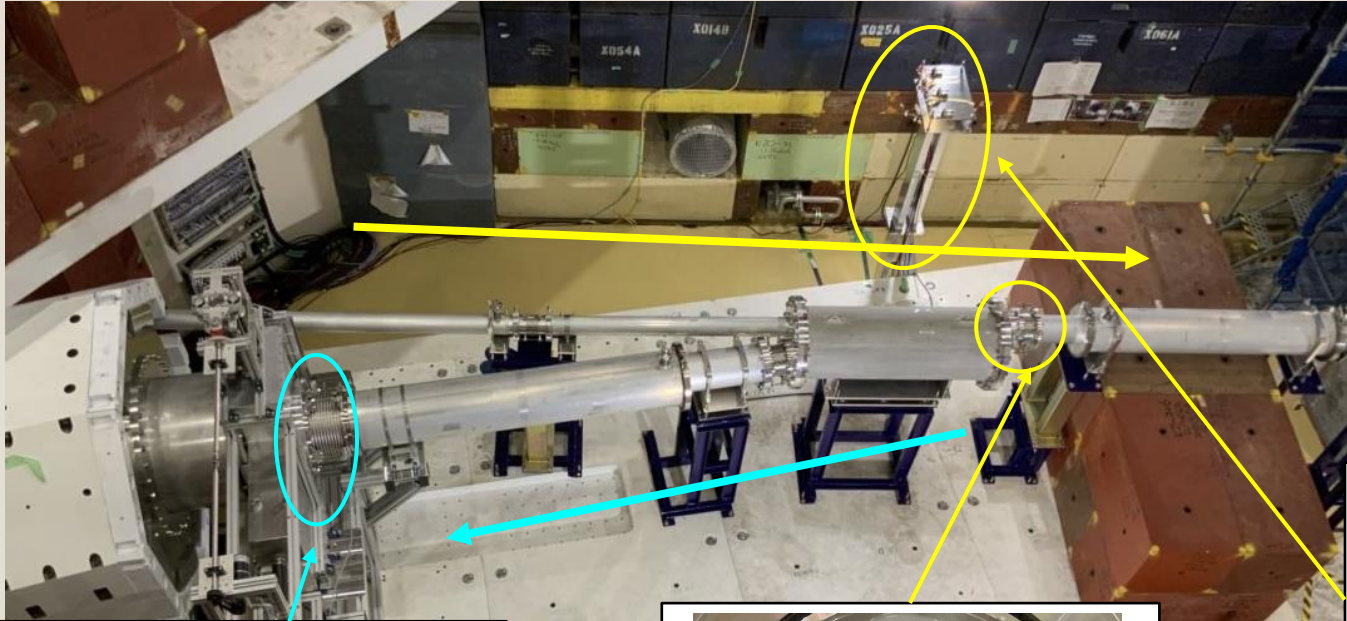


Case: Phase2  
Proton beam intensity: 56 kW

# Engineering Run: Phase alpha

Operation in Feb. 2023

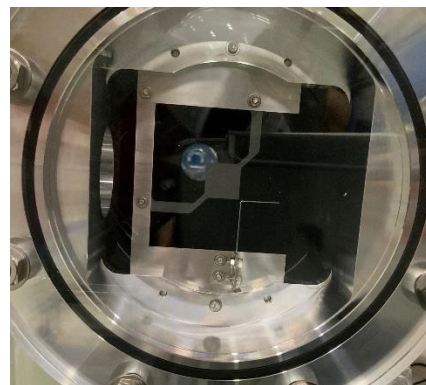
- Transport of Proton beam w/o the capture solenoid magnet
- Studies for secondary particles transport & detection



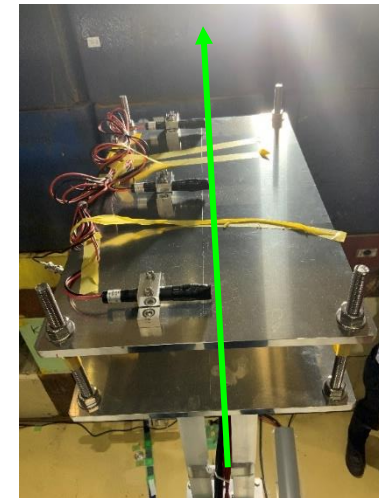
Extinction monitor & beam window



3D-printed beam window  
Y. Nagasawa in poster session



Pi - production target  
C/C composite,  $t=1.1$  mm



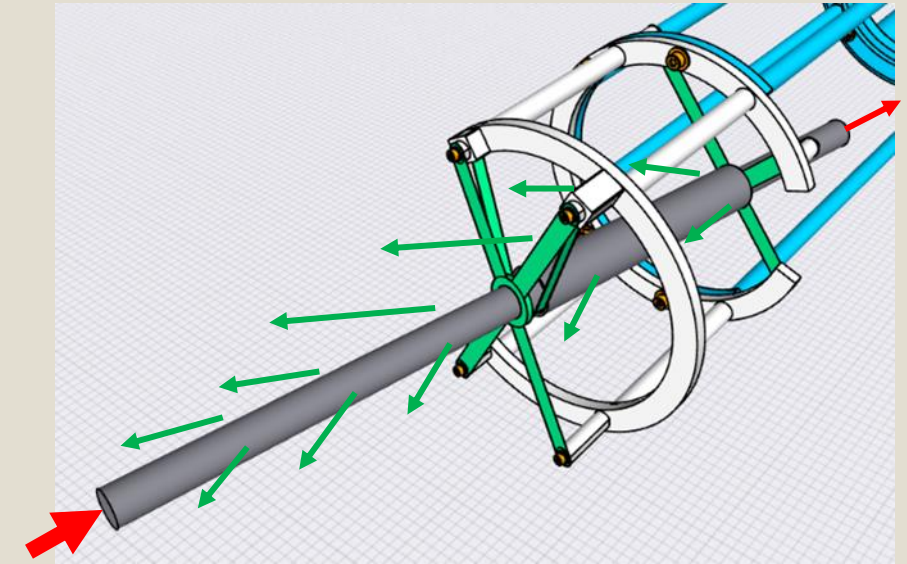
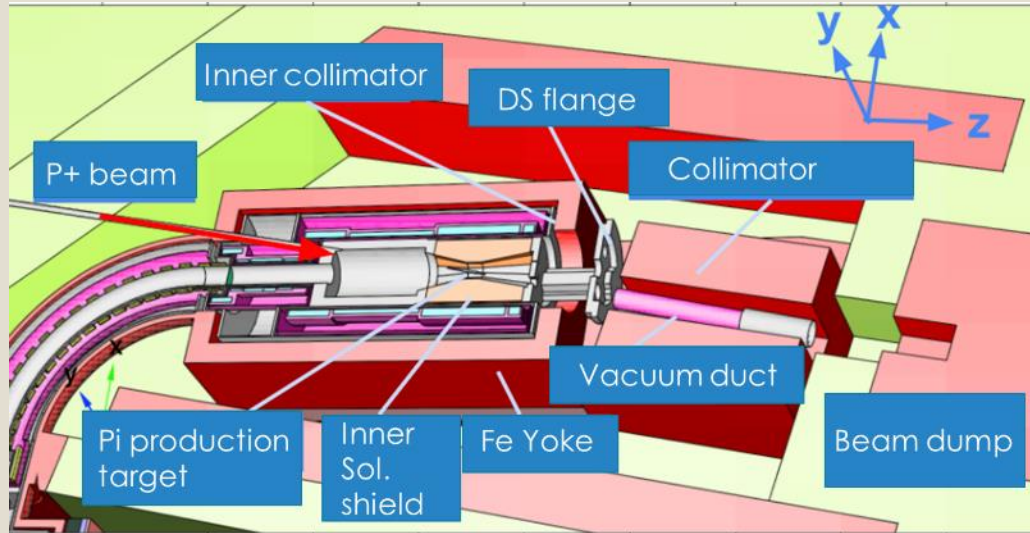
Beam loss monitor  
Coincidence measurement



Phosphor plate & imaging tube camera



# Pion production target for phase 1



The objective is to collect as many muons as possible.

Graphite rod,  $L=700$  mm, is floating on the center of superconducting solenoid magnet.

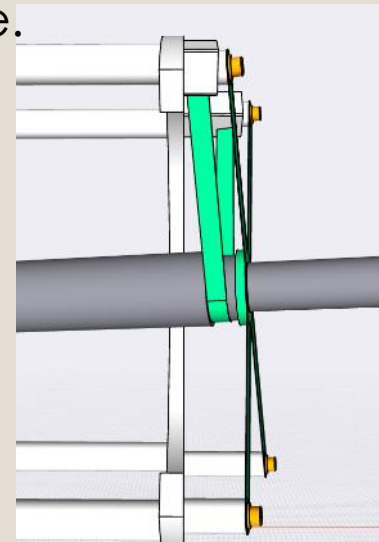
## Target support

- Should not disturb the pion transport
- Will be irradiated by proton beam

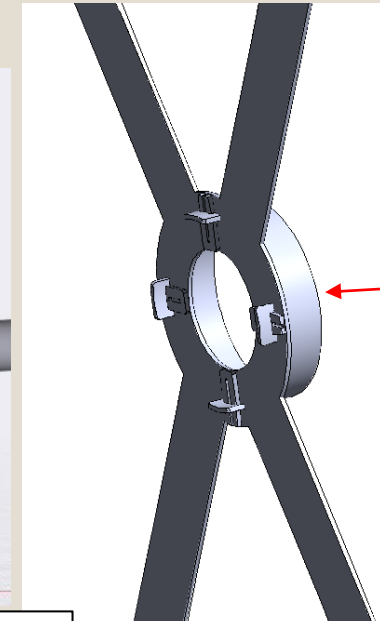
## Material & Structure

- Refractory material
- Not-bulk material
- Low-density is preferable

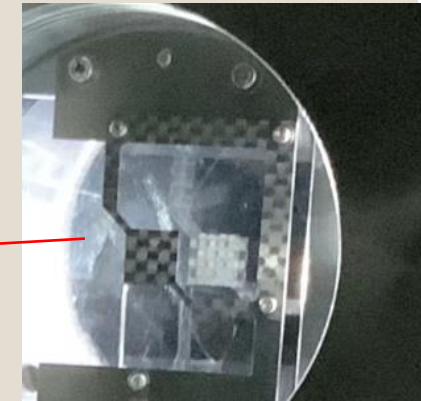
- C/C composite
- SS304, 64Ti, Inconel



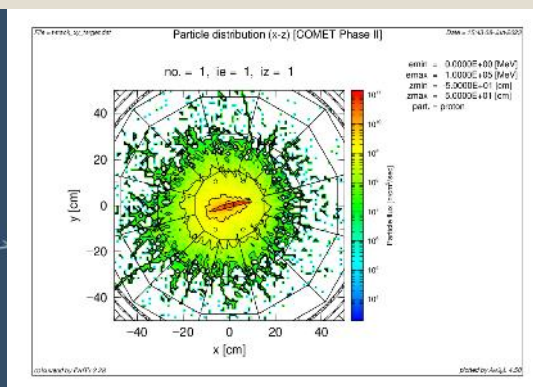
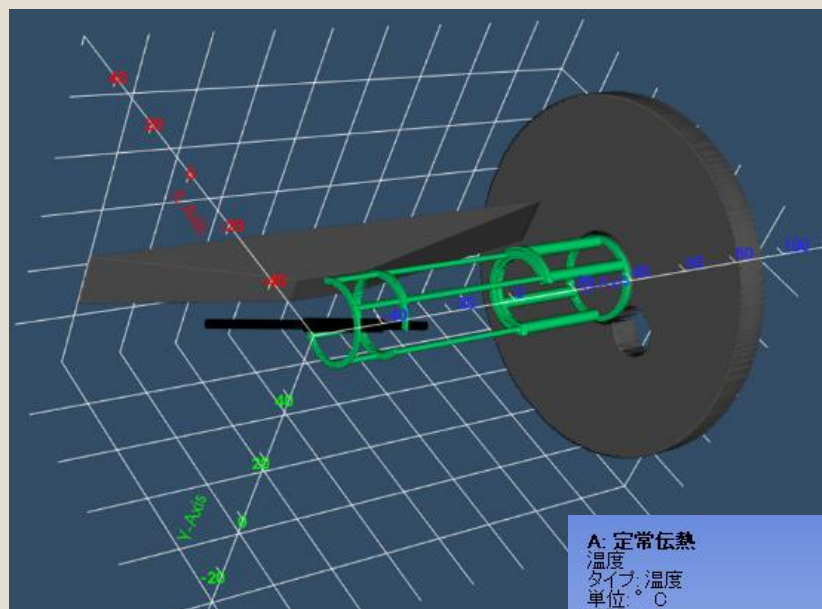
Reinforcement of target support for the axial direction



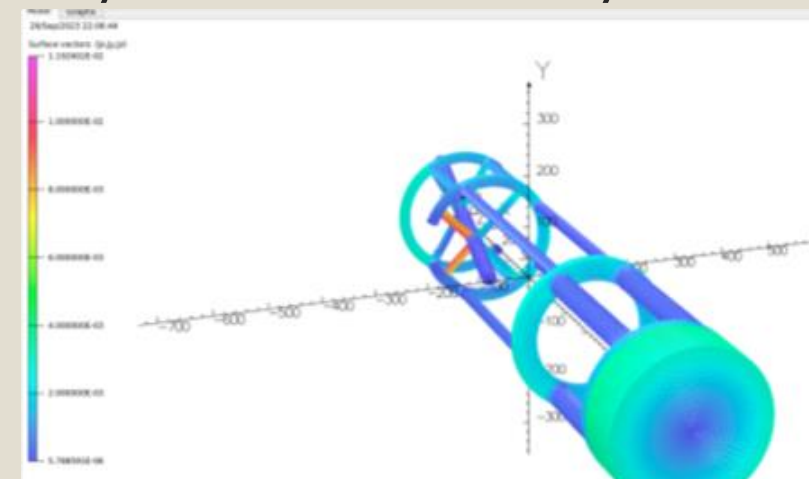
Manufacturing of target support by C/C composite



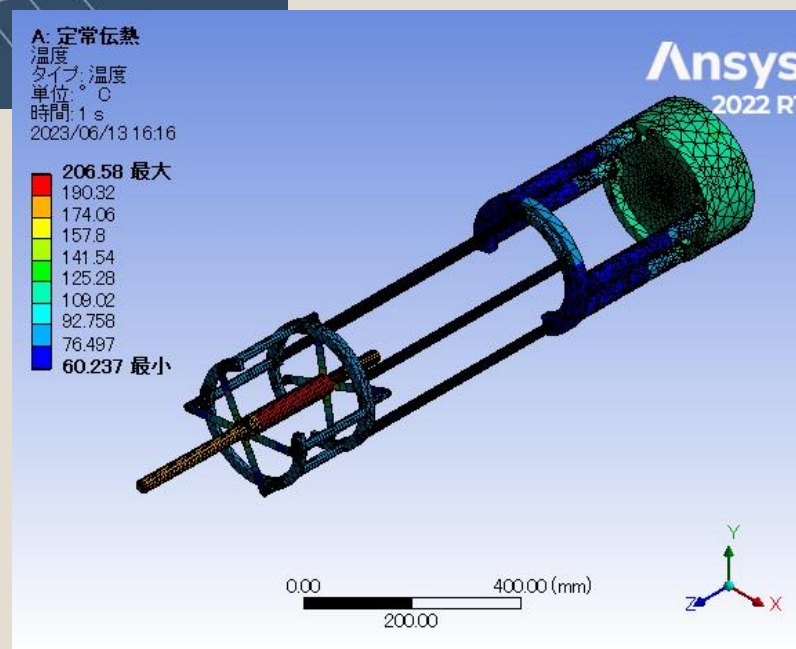
# Dose analysis, Thermal analysis & Eddy current analysis



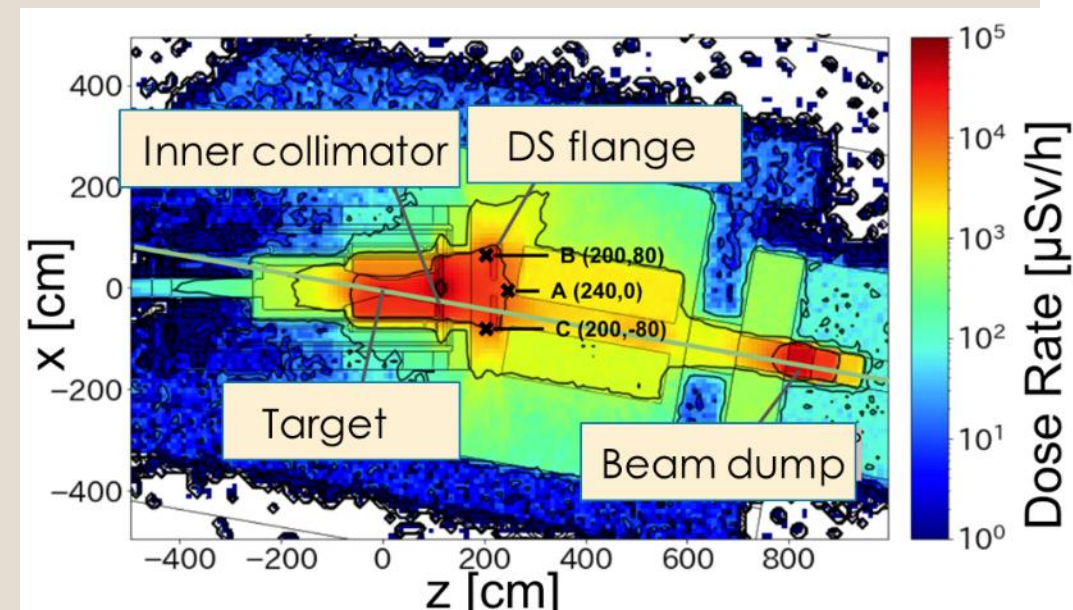
Proton distribution on upstream view



Eddy current analysis when the quench occurs by Sumi in Cryogenic section



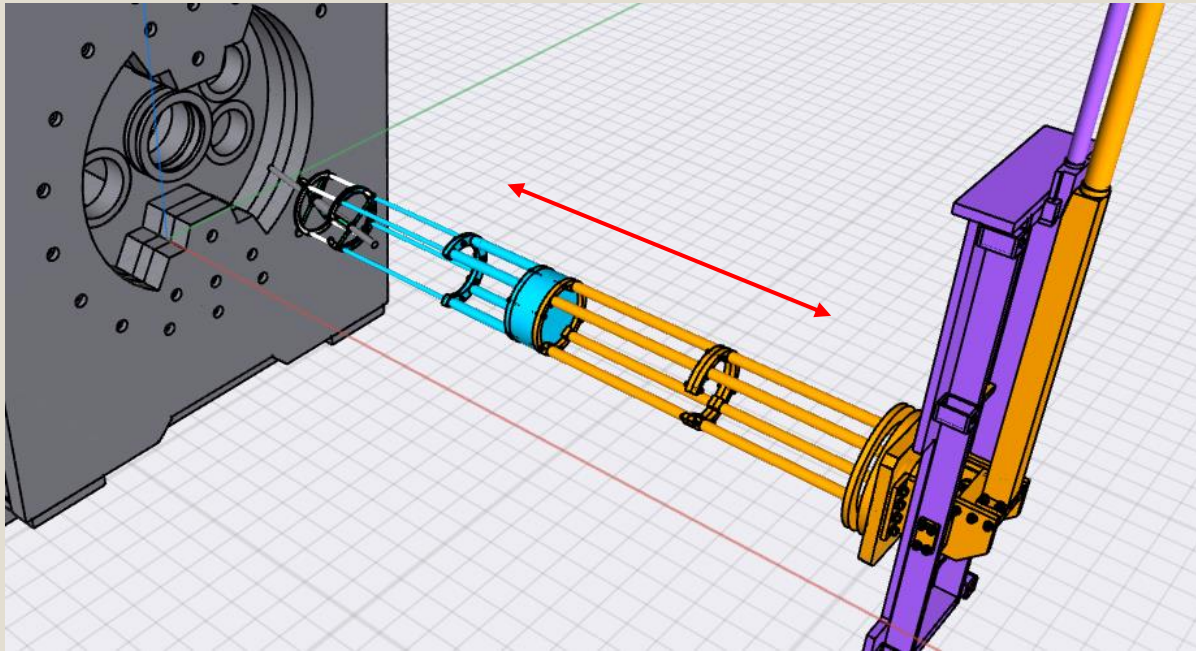
Max. temperature: 200 °C  
 PHITS & ANSYS simulation by  
 Metal technology Co., LTD.



Residual radiation dose analysis by Kyusyu University



# Target assembly in phase 1

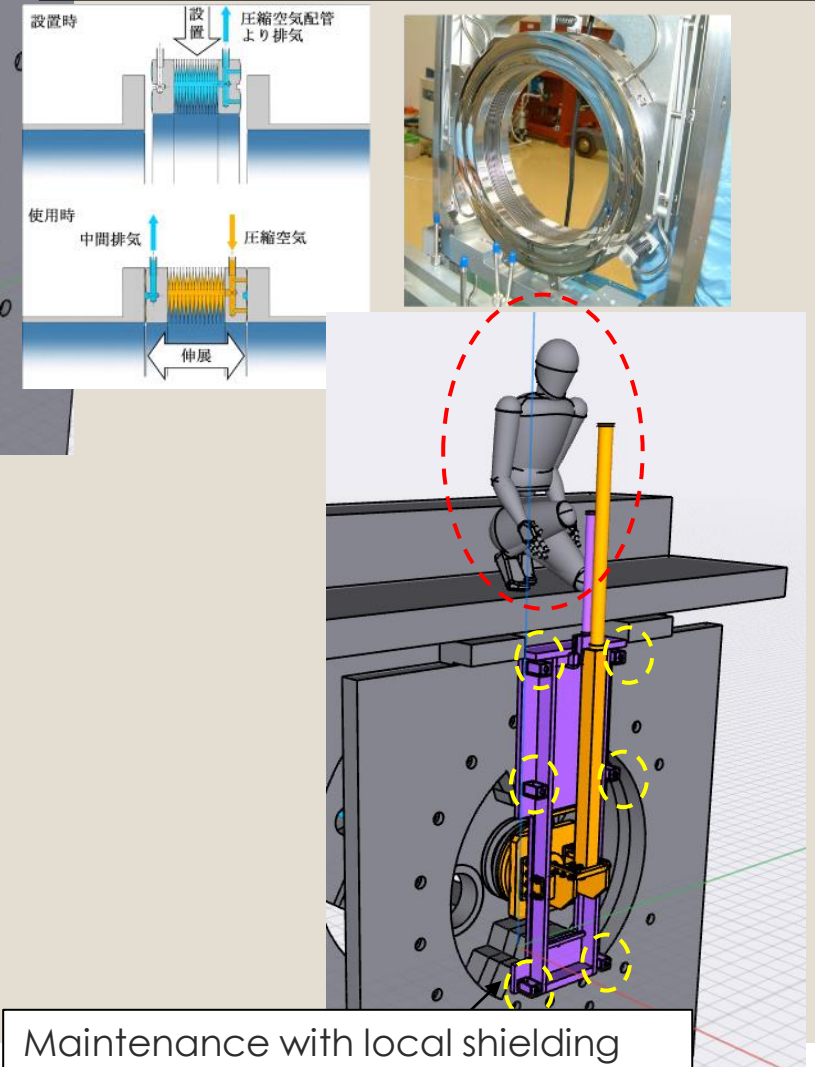


The target assembly is inserted into the solenoid shield by semi-remote-handling.

We must consider

- How the structural strength is guaranteed.
- How the accuracy is guaranteed.
- How it is maintained in the high radiation area.

3000 kgf of load by the air-pressure of pillowseal must be considered.



Maintenance with local shielding

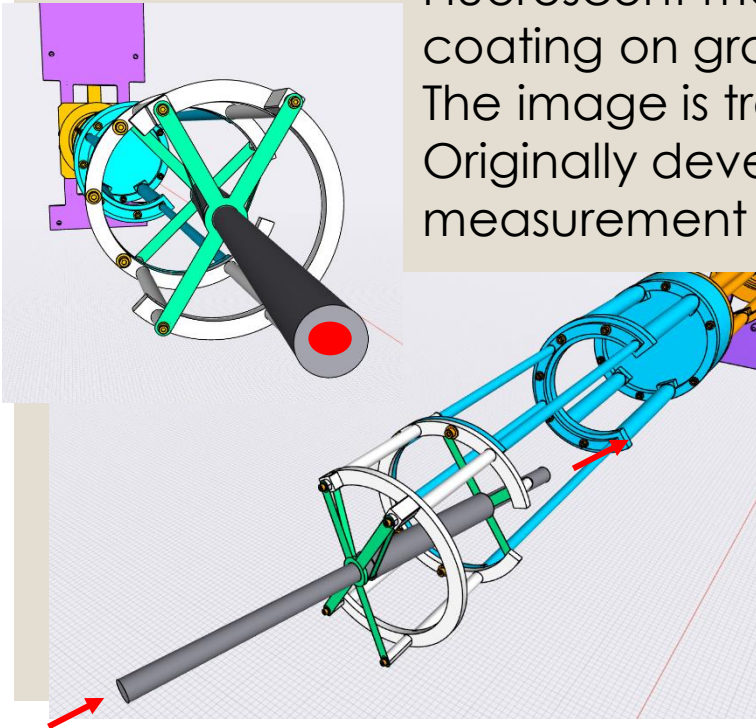


# Beam profile monitor on target position

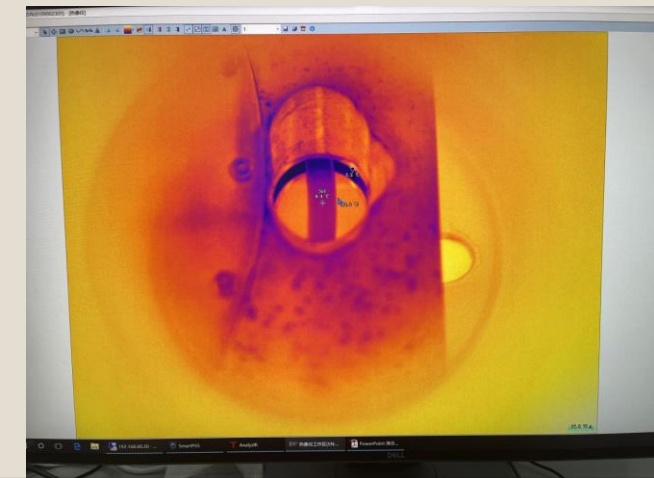
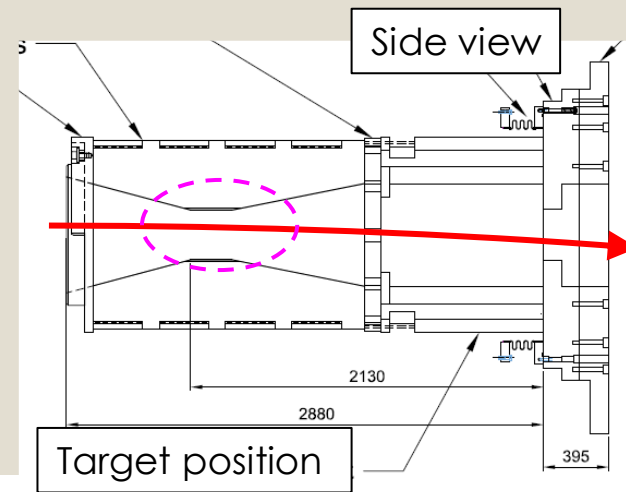
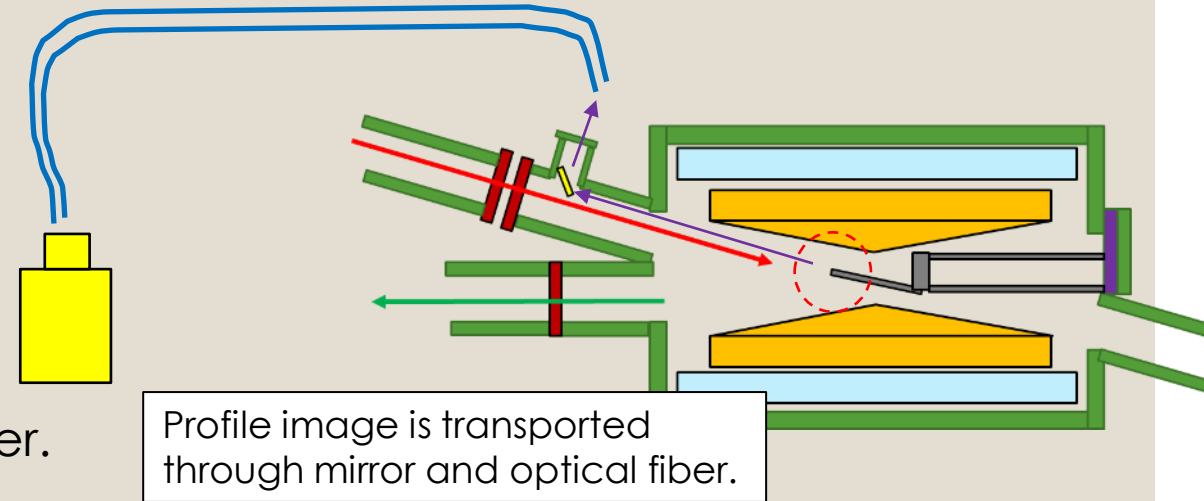
- Proton beam twines around the axis of solenoid magnetic field.
- Downward 40 cm on the dump position
- Difficult to align the beam position on target

## Importance of beam profile monitor on target position.

Fluorescent material,  $\text{Al}_2\text{O}_3 + \text{Cr}_2\text{O}_3$  coating on graphite.  
The image is transported by optical fiber.  
Originally developed at ORNL for SNS measurement

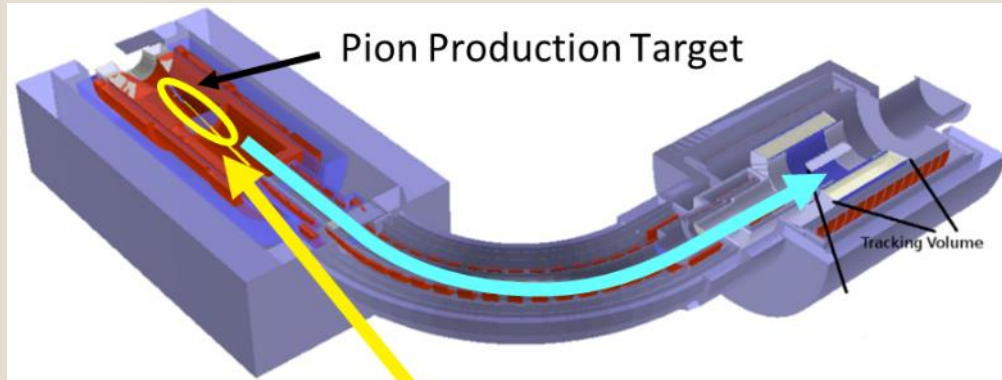


Collaboration with Hong Ming & Liang Wen in Institute of Modern Physics in China



Profile measurement @CAFÉ Linac, IMP

# COMET Phase 2 target



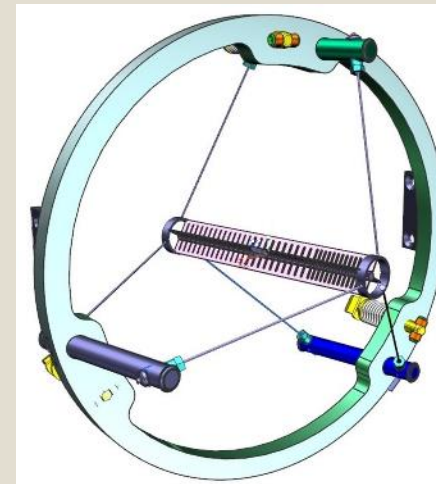
- The higher density of target material, the lower spatial volume of muon source
- The lower spatial volume, the higher capture and transport efficiency of muon

COMET	Proton beam power	Target material	Cooling
Phase 1	3.2 kW	Graphite	Thermal radiation
Phase 2	56 kW	Ta-clad Tungsten	Water cooling

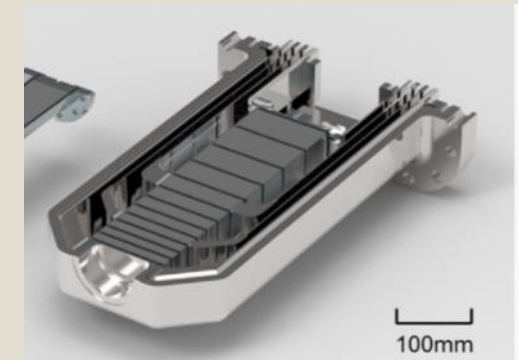
Mu2e@Fermi	Proton beam power	Target material	Cooling
Phase 1	8 kW	Tungsten	Thermal radiation

TFGR tungsten: S. Makimura } Poster session  
 He-embrittlement: T. Sakamoto }  
 Water-cooling target: N. Kamei → Oral session

	graphite	tungsten
Density (g/cc)	1.82	19.2
Transport efficiency	1	3



Thermal radiation cooling tungsten target at Mu2e



Water cooling Ta-cladding tungsten target at RAL

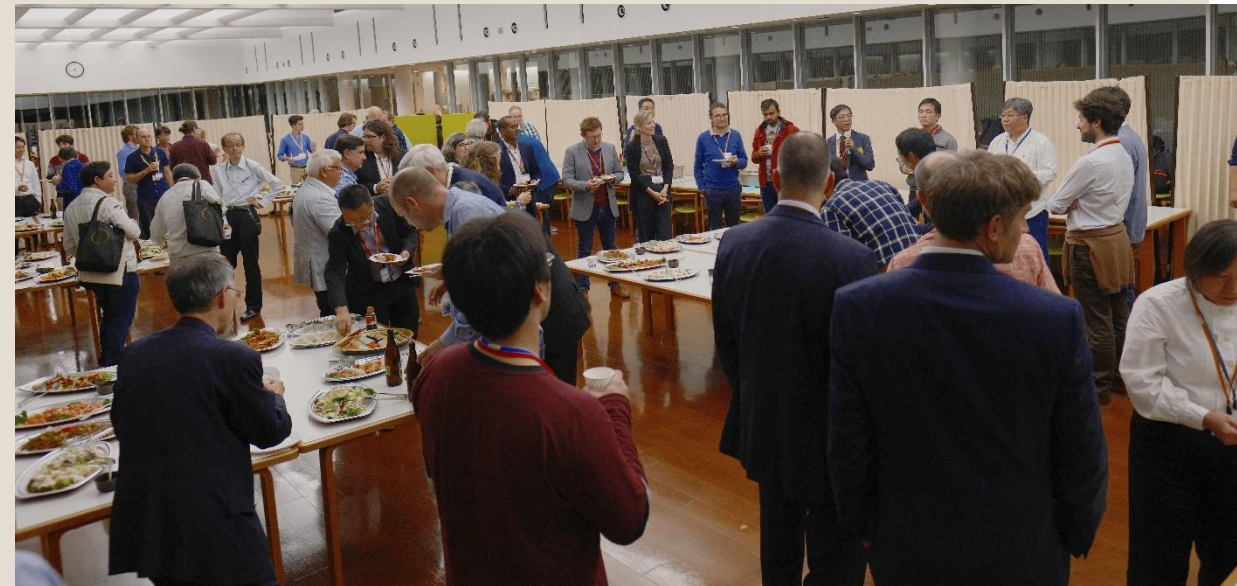
Design & Fundamental Research: US-JP collaboration with Fermi-lab is under discussion.



# Summary

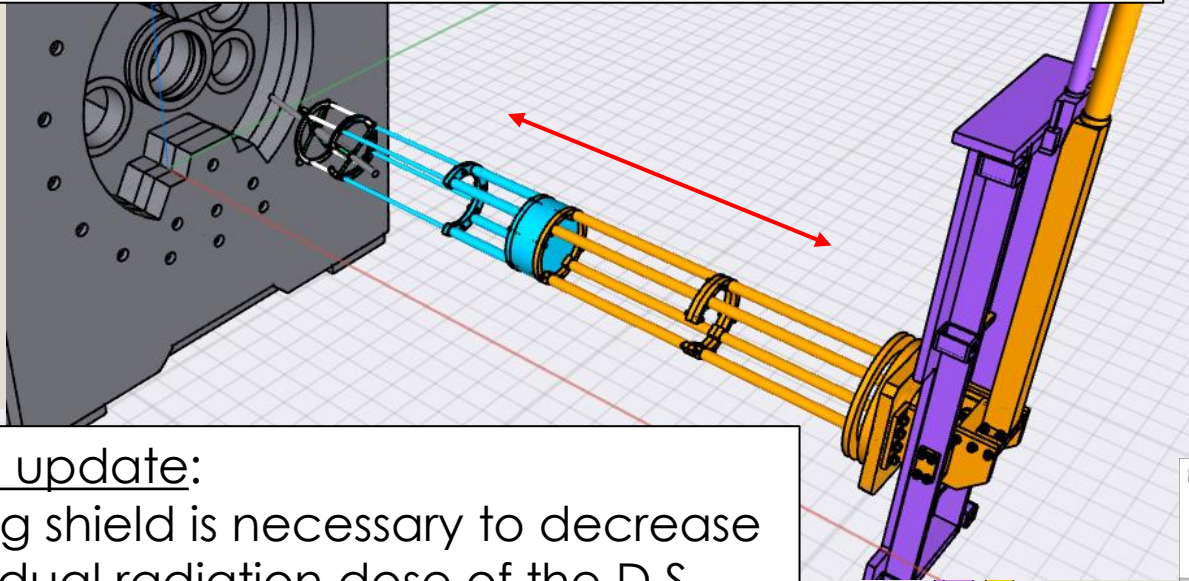
- The developments of the COMET target, located on the center of solenoid magnetic field.
- Phase alpha operation in Feb, 2023
- Design of Phase 1 is on going.
- Development for Phase 2 will start soon.

Thanks for your attention

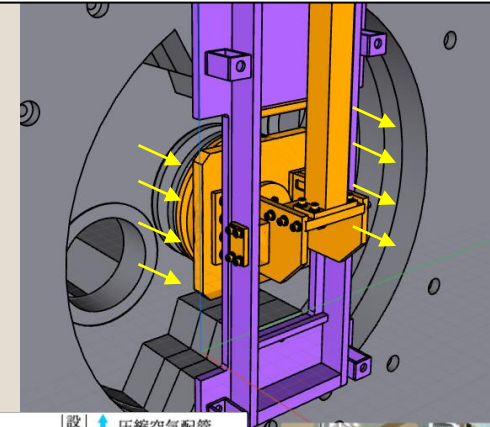


# Target assembly in phase 1

The target assembly is inserted into the solenoid shield.

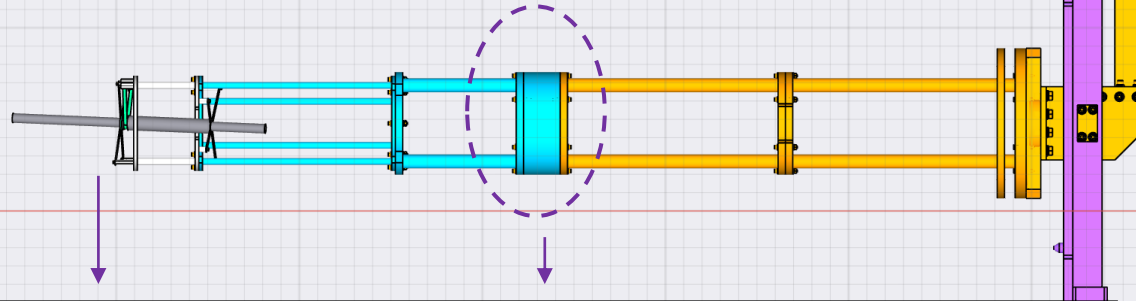


3000 kgf of load by the air-pressure of pillowseal must be considered.



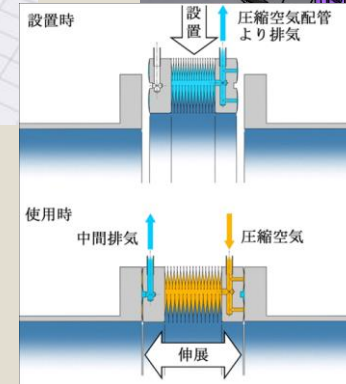
## Recent update:

The plug shield is necessary to decrease the residual radiation dose of the D.S. flange through PHITS simulation



## Cantilever beam structure

The distortion of the target position is 2-3 mm due to the weight of the inner collimator, 50 kg.

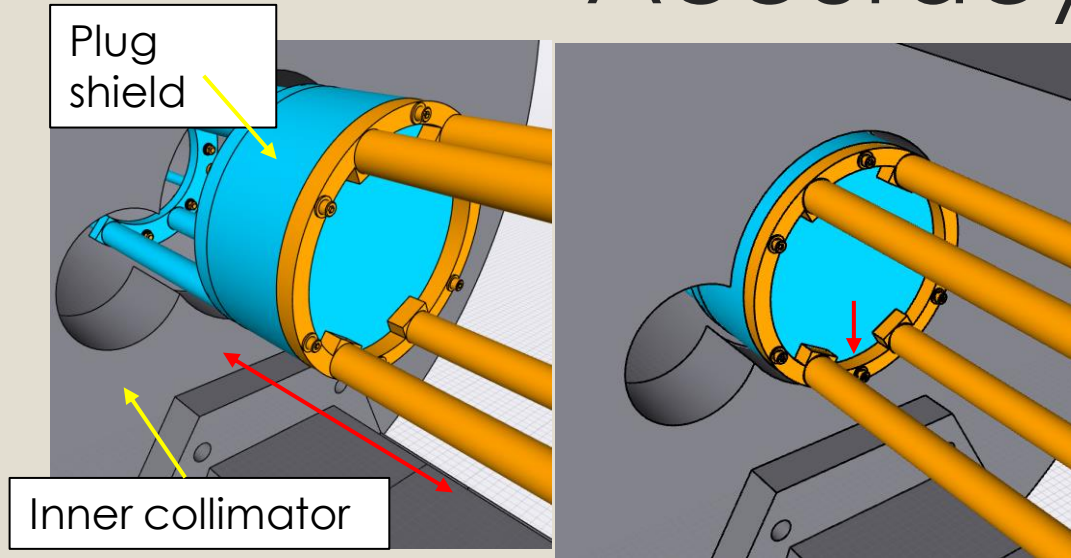


We must consider

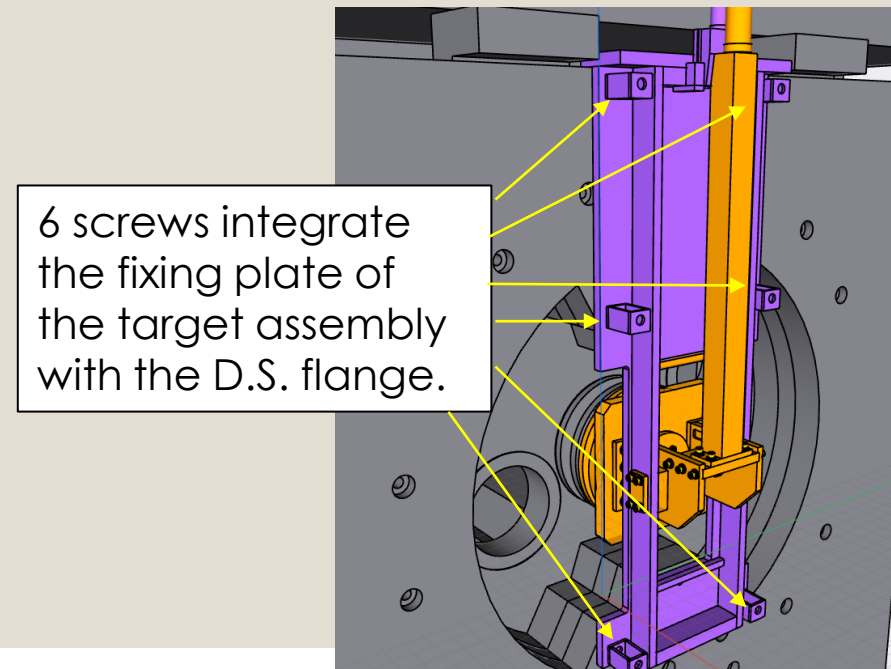
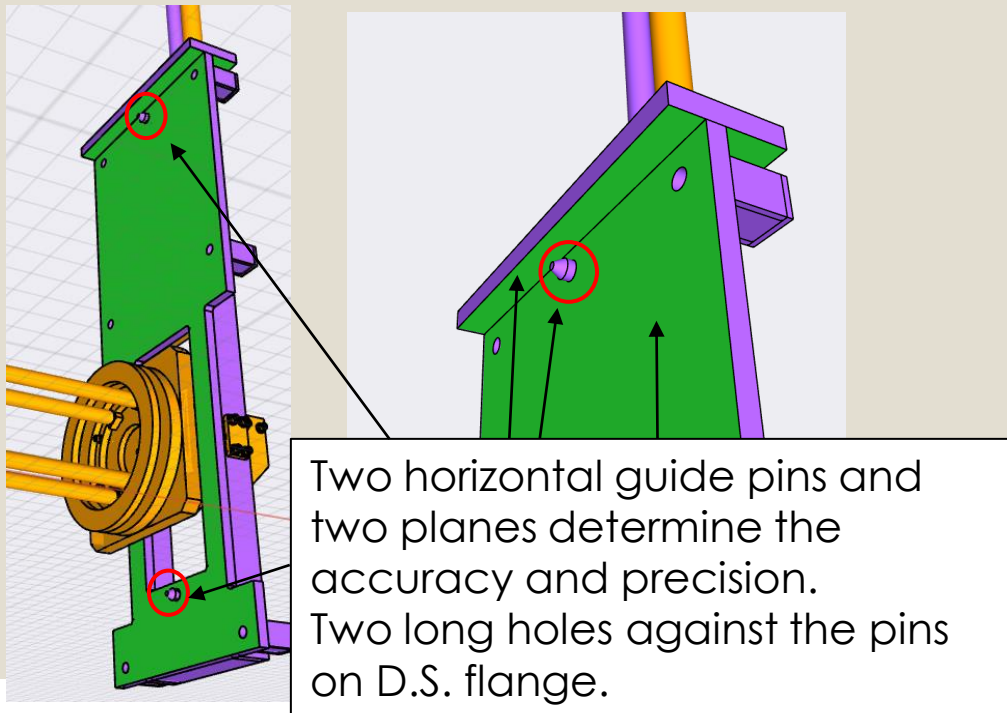
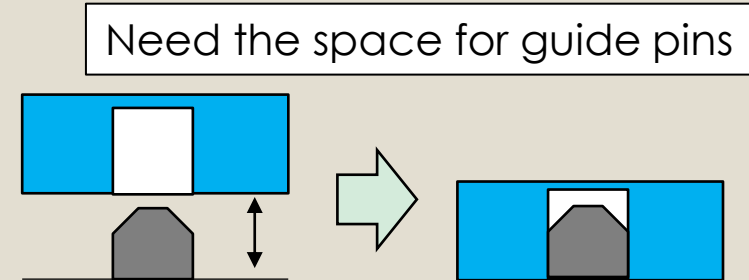
- How the structural strength is guaranteed.
- How the accuracy is guaranteed.
- How it is maintained in the high radiation area.



# Accuracy and precision

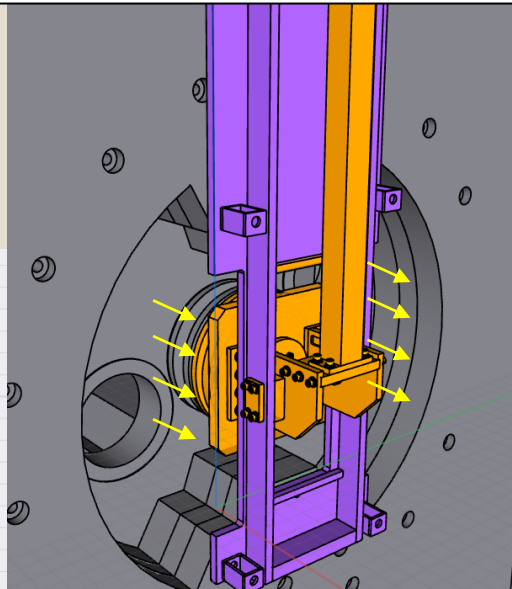


Difficult to use guide pins because of the limitation of the space and the risk of the stuck here. The weight of the plug shield is just supported by the inner collimator.

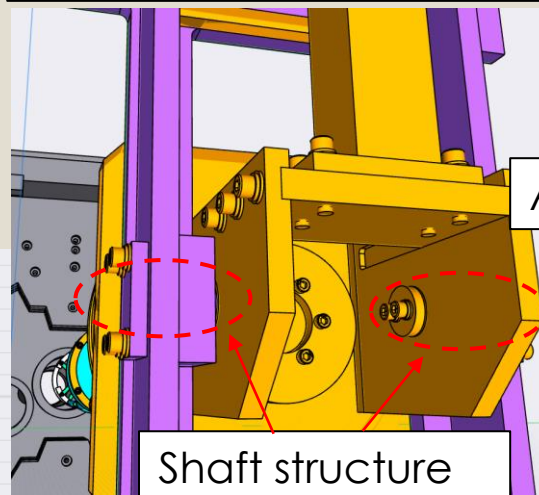


# structure Against load of pillowseal and semi-remote maintenance

3000 kgf of load by the air-pressure of pillowseal



Shaft structure on the center position of the load



The position of the target assembly can be adjusted, and 6 screws can be fixed on the top of iron yoke that is low radiation area.

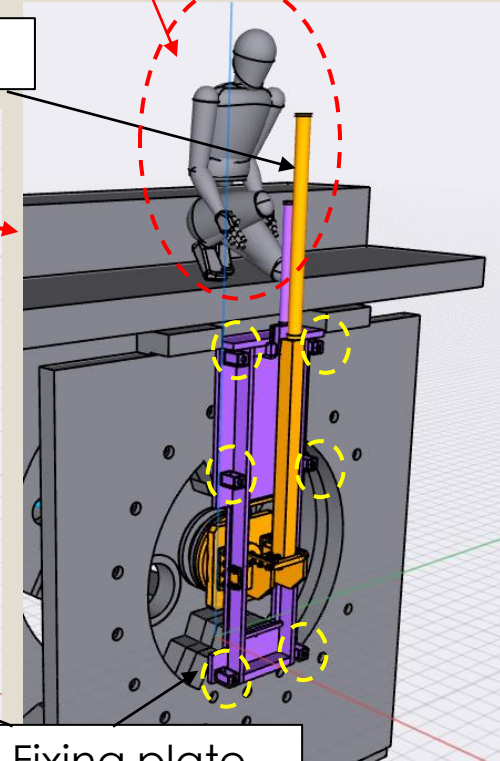
Adjustment arm

Shaft structure

Plug shield

Inner collimator

Fixing plate



The location of the target assembly can be adjusted against the fixing plate by the adjustment arm. The plug shield is just supported by the inner collimator.