A 3D cutaway rendering of a complex detector structure, likely the  $\mu$ PIC-based neutron imaging detector at J-PARC. The structure is composed of various layers and components, including a central core and surrounding shielding or support structures. The rendering is in shades of green and grey, with some yellow highlights. The background is a dark grey gradient.

# Current status of the $\mu$ PIC-based neutron imaging detector at J-PARC (and beyond)

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Joe Parker  
CROSS

# RADEN and $\mu$ NID development members

## CROSS

Joe Parker ( $\mu$ NID Lead Developer)

Hirotoishi Hayashida

Yoshihiro Matsumoto

## JAEA/J-PARC Center

Takenao Shinohara

Tetsuya Kai

Kenichi Oikawa (BL10)

Masahide Harada (BL10)

Takeshi Nakatani

Yusuke Tsuchikawa

Kosuke Hiroi

Yuhua Su

## Nagoya University

Yoshiaki Kiyonagi

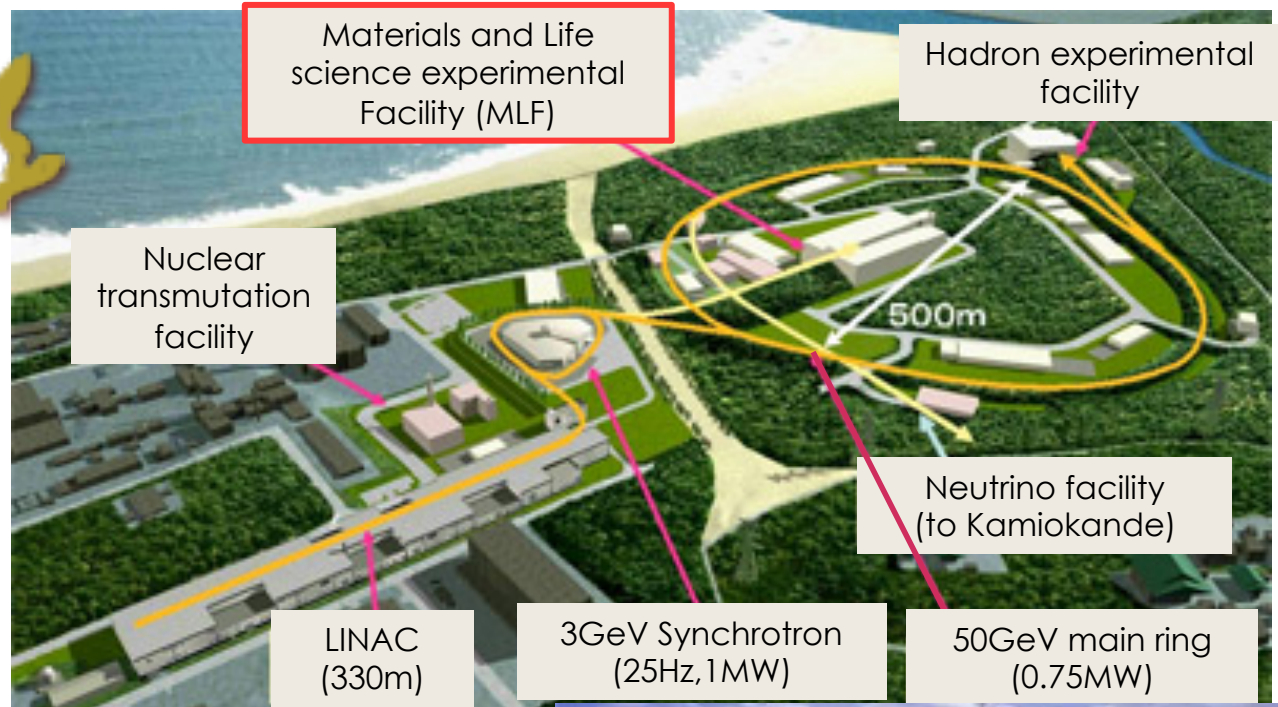
## Kyoto University

Toru Tanimori

Atsushi Takada

( $\mu$ NID development)

# J-PARC (Japan Proton Accelerator Research Complex)



MLF is currently operating at 500kW (successful tests at 1MW in July 2018, June 2019)

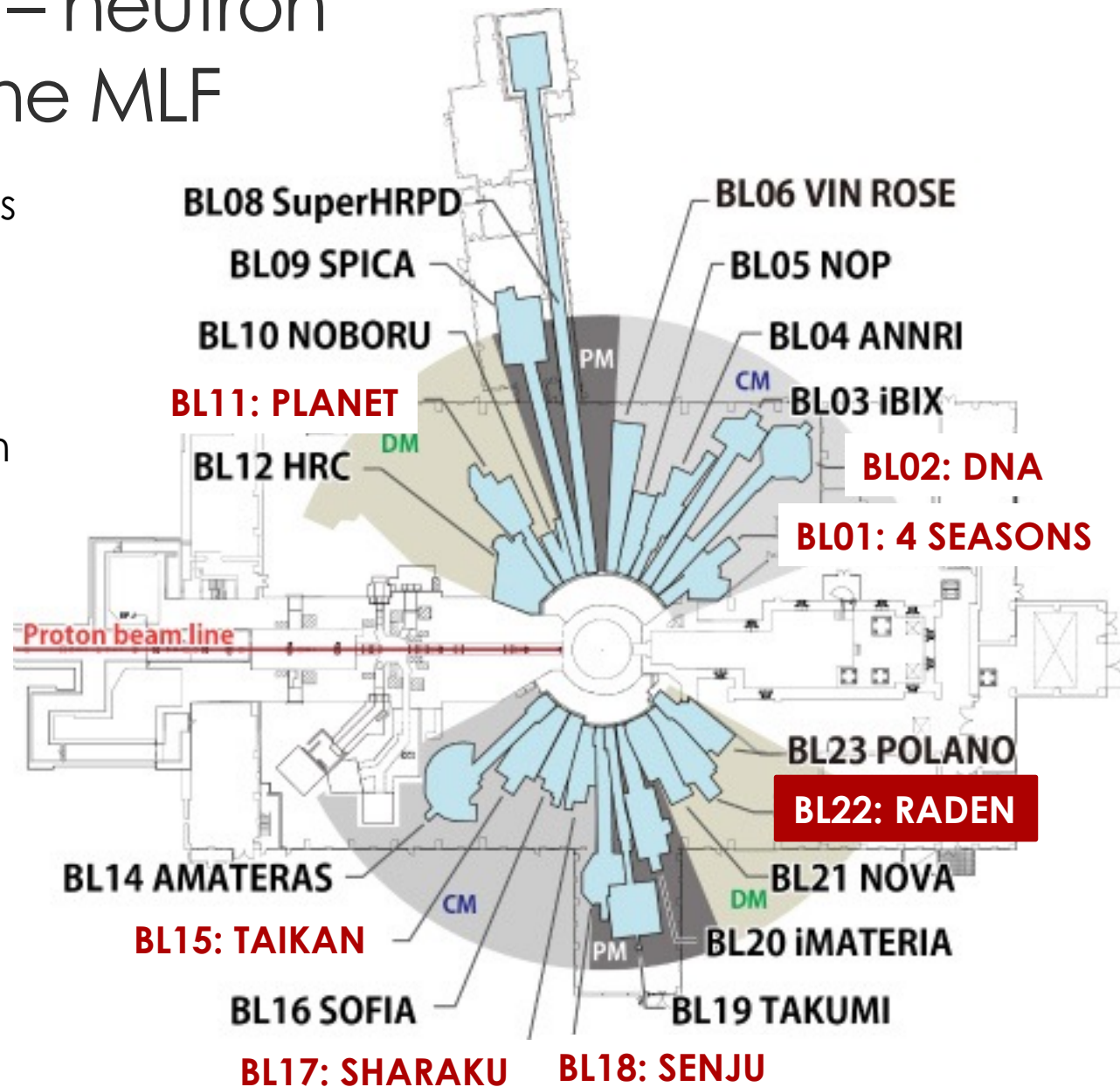


**Materials and Life science experimental Facility (MLF)**



# BL22/RADEN – neutron imaging at the MLF

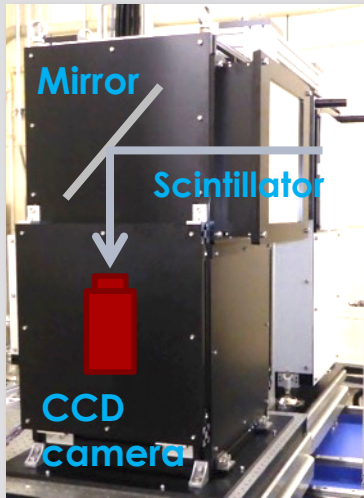
- 7 public beam lines operated by JAEA/CROSS
- BL22/RADEN is dedicated neutron imaging beamline
- In user operation since 2015





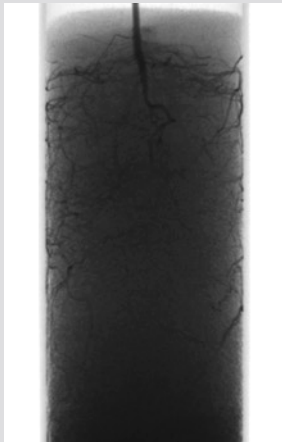
# Neutron imaging at RADEN

## Conventional



- CCD camera detectors: 50-300 $\mu$ m spatial resolution, no TOF
- Radiography and computed tomography

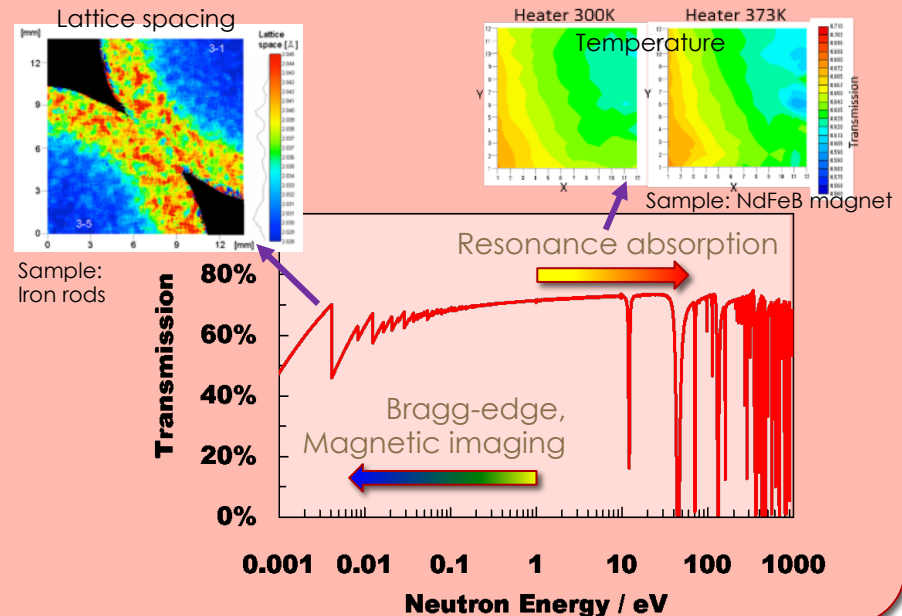
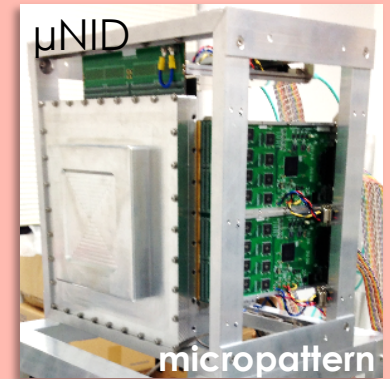
Radiography



Sample: Roots of soybean plant (Nakazono, Nagoya U.)

## Energy-resolved

- Event-type detectors: sub-mm spatial and sub- $\mu$ s time resolutions, neutron energy via TOF
- Energy-dependent neutron transmission: macroscopic distribution of microscopic quantities



# Beam-time utilization at RADEN

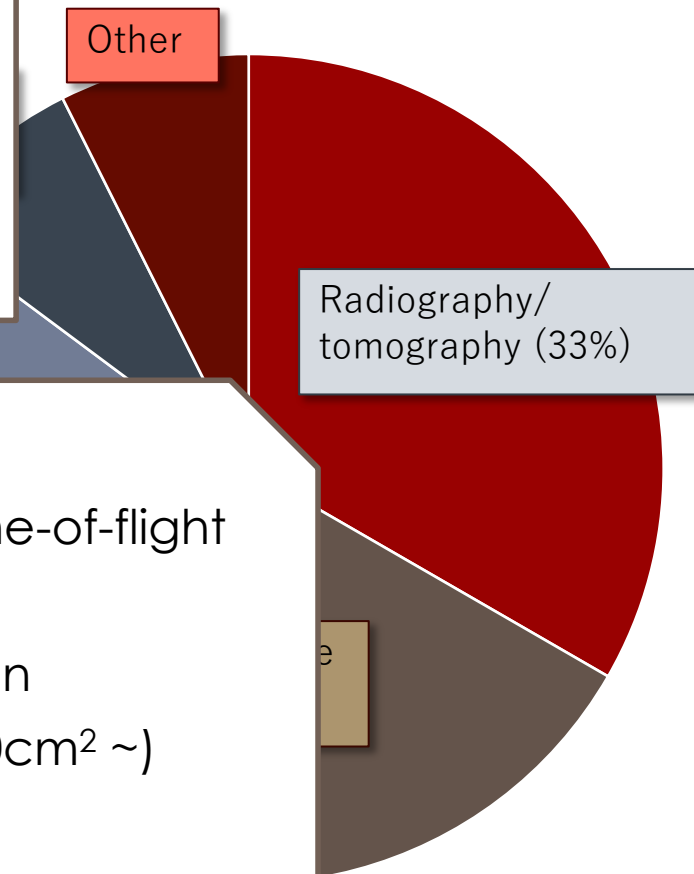
## Ongoing R&D (at RADEN and around the world)

- Development and validation of energy-resolved techniques
- Development of suitable imaging detector

## Detector requirements

- Sub- $\mu$ s time resolution for accurate time-of-flight
- Strong background rejection
- Sub-mm to sub-100 $\mu$ m spatial resolution
- Moderate to large field-of-view (10x10cm<sup>2</sup> ~)
- Mcps-order or higher count rate

Measurement types for JFY 2015-6



# $\mu$ PIC-based neutron imaging detector ( $\mu$ NID)

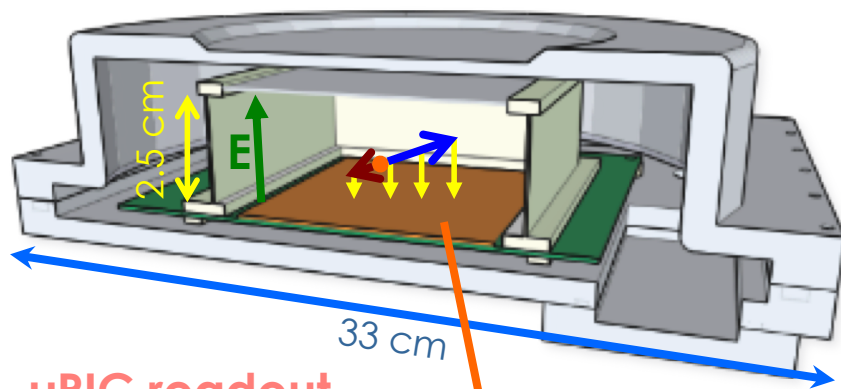
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# $\mu$ PIC-based neutron imaging detector ( $\mu$ NID)

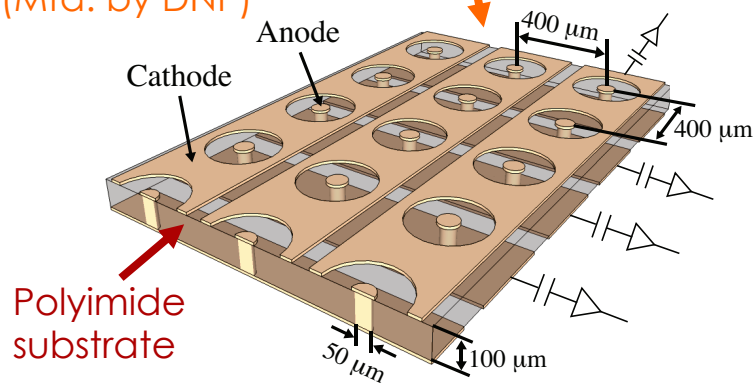
## Neutron detection via $n + {}^3\text{He} \rightarrow p + t$

Overall track length  $\sim 4$  mm in gas



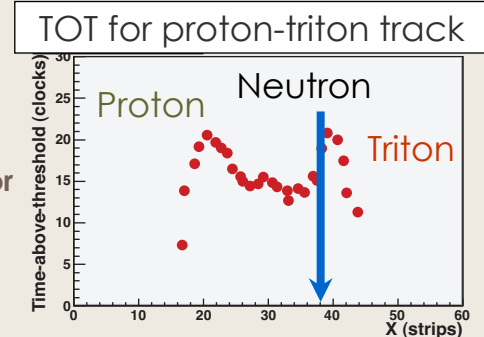
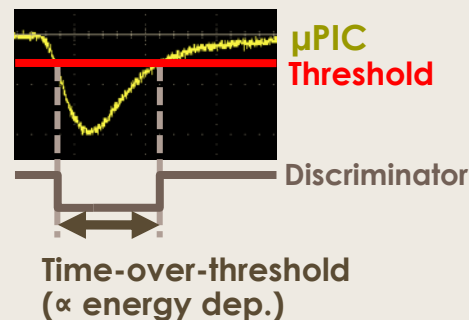
## $\mu$ PIC readout

10 cm x 10 cm area,  
400  $\mu$ m pitch x,y strips  
(Mfd. by DNP)

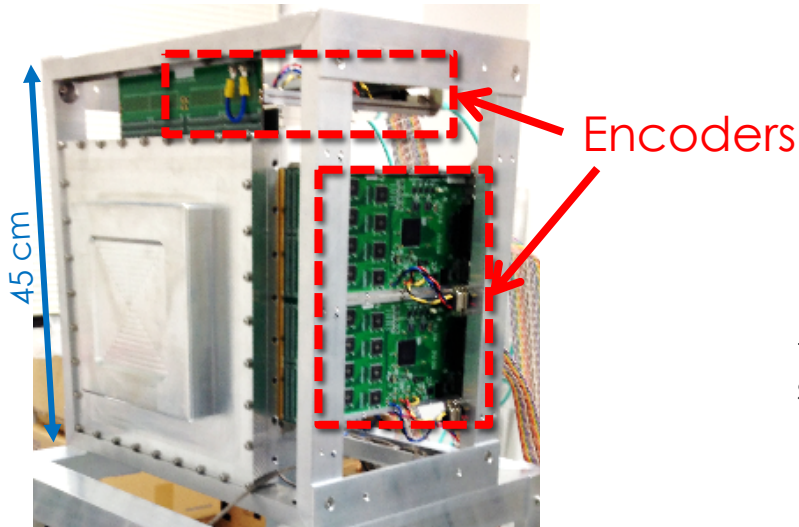


- Gaseous time-projection-chamber
  - $\text{CF}_4\text{-iC}_4\text{H}_{10}\text{-}^3\text{He}$  (45:5:50) at 2 atm
  - $\mu$ PIC micropattern readout
  - Compact ASIC+FPGA data encoder front-end
- 3-dimensional tracking (2D position + time) with time-over-threshold
  - Accurate position reconstruction
  - Strong gamma rejection

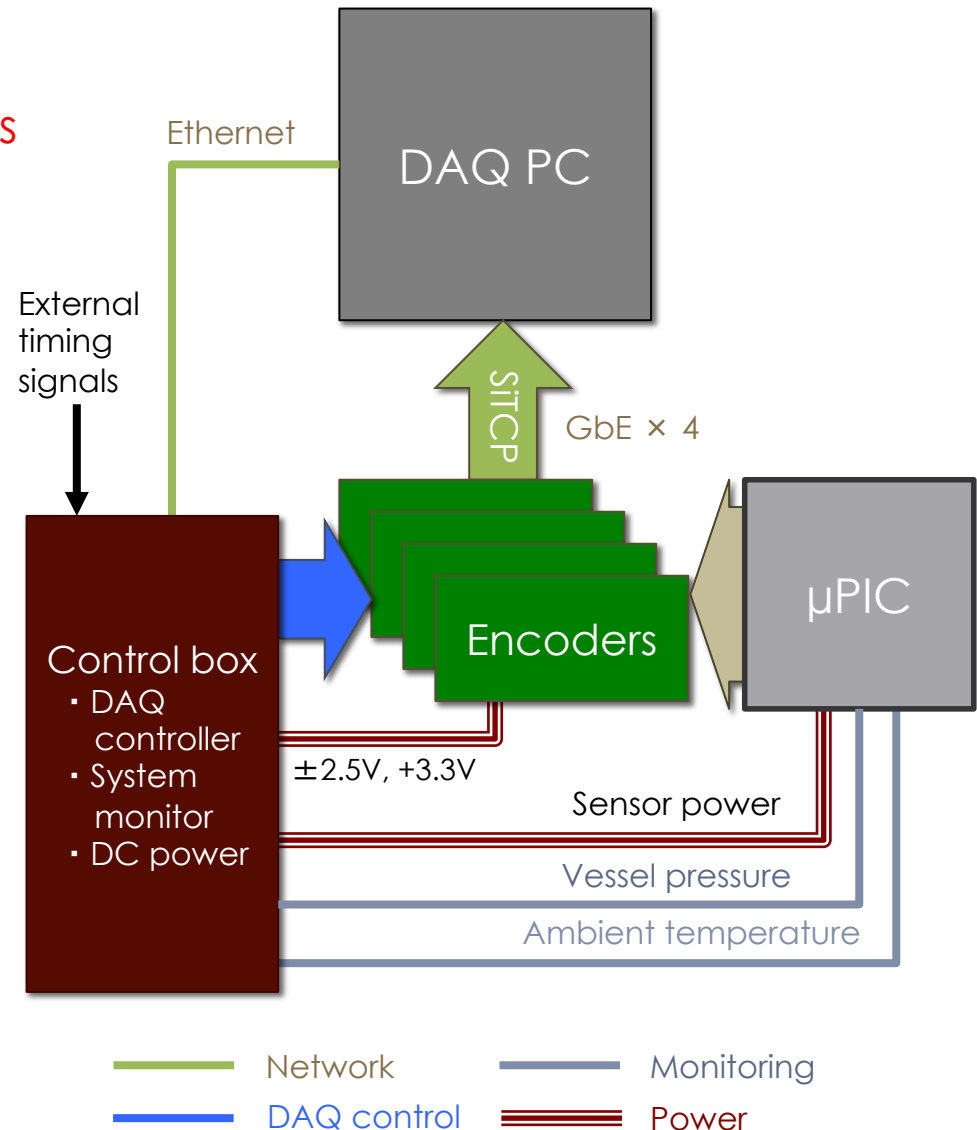
## Digital encoder with time-over-threshold (TOT)



# $\mu$ PIC-based neutron imaging detector ( $\mu$ NID)



- High-speed FPGA-based encoders process signals from  $\mu$ PIC and send to PC via Ethernet (Kyoto U, KEK, OpenIT)
- DAQ controller synchronizes operation of encoders, controlled via PC (mfd. by BBT)
- Full integration into RADEN control system via DAQ-Middleware (software by BBT)



# $\mu$ NID performance and usage at RADEN

## Base performance characteristics

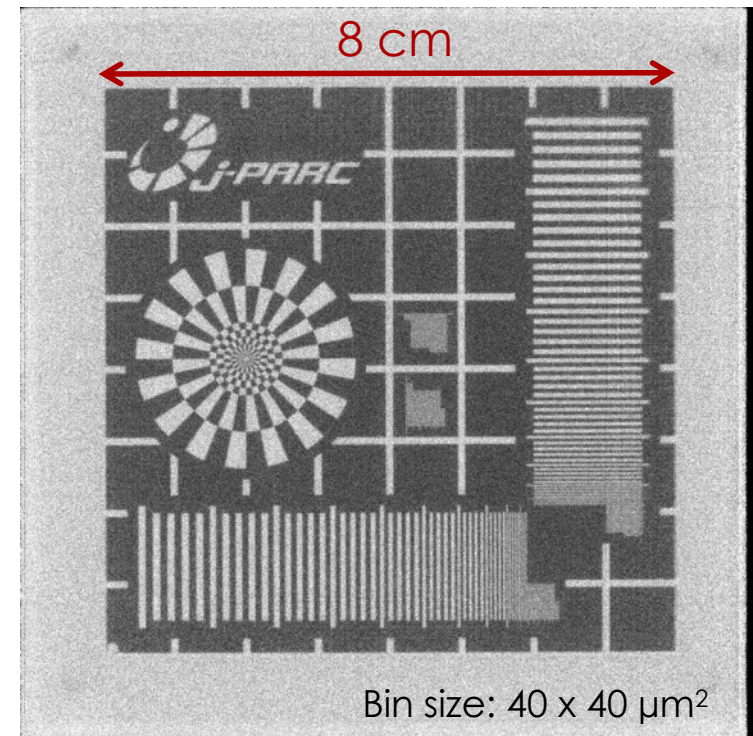
Active area	10 x 10 cm <sup>2</sup>
Spatial resolution	0.1 mm
Time resolution	0.25 $\mu$ s
$\gamma$ -sensitivity	< 10 <sup>-12</sup>
Efficiency @25.3meV	26%
Count rate capacity	8 Mcps
Effective max count rate	> 1 Mcps

## Usage at RADEN

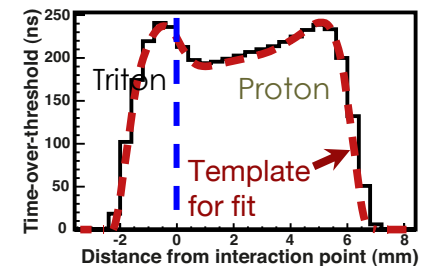
	2018A	2019A
$\mu$ NID	34 days	30 days
Other event-type	36 days	25 days

$\mu$ NID used primarily for Bragg-edge, magnetic imaging, and phase-contrast imaging measurements at RADEN

## Image of Gd test target



Fine spatial resolution using template fit to TOT distribution

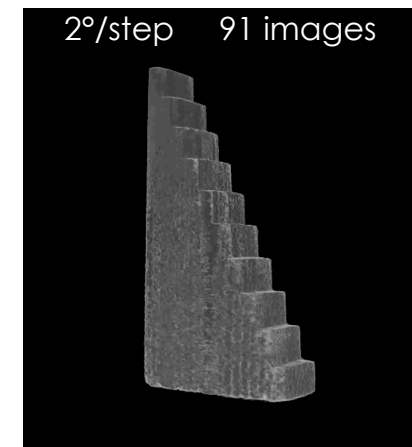
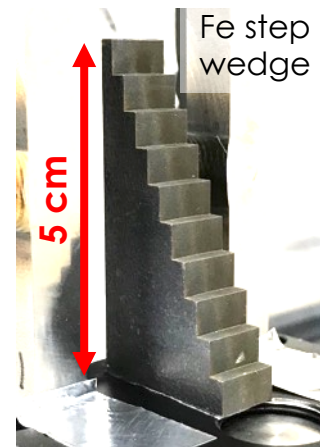




# Automated measurements

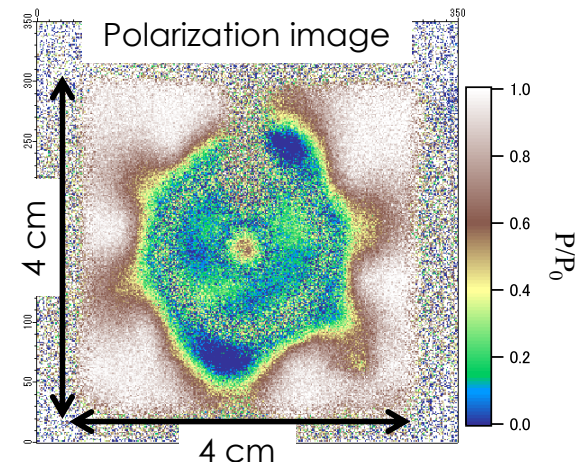
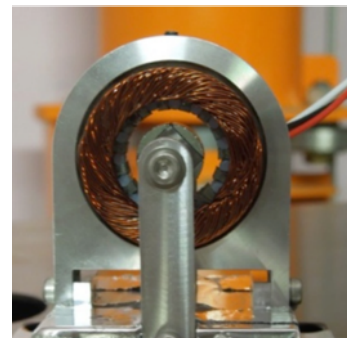
- Increased rate and integrated control
  - Perform complex measurements more easily
- Computed tomography with TOF
  - Quantify effects of scattering, beam hardening, etc.
  - Combine with energy-resolved imaging techniques
- Dynamic samples
  - Fold TOF with motion/process frequency
  - Currently limited to cyclical processes

## Computed tomography (CT)



## Magnetic imaging of running motor

Model electric motor (provided by Hitachi)



# Continuing development of the $\mu$ NID

- Development since 2014

- Upgraded encoders with Gigabit Ethernet (and 2Gb memory)
  - Optimized gas mixture and offline analysis for improved rate, spatial resolution
  - New DAQ control hardware/software for full integration into RADEN control system; GUI for offline analysis
- Continue refinement of clustering algorithm to utilize full hardware rate capacity (10 Mcps order) and improve offline processing speed (GPU processing)
  - Upgrade FPGA encoder firmware to incorporate data buffering for increased rate capacity above 10 Mcps
  - Investigate new gas mixtures for increased efficiency, optimized event size (increase stopping power)

# New $\mu$ NID development

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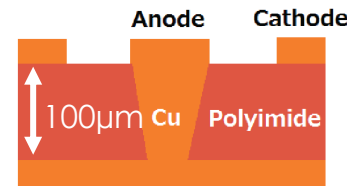
- Small-pitch MEMS  $\mu$ PIC
- $\mu$ NID with Boron converter



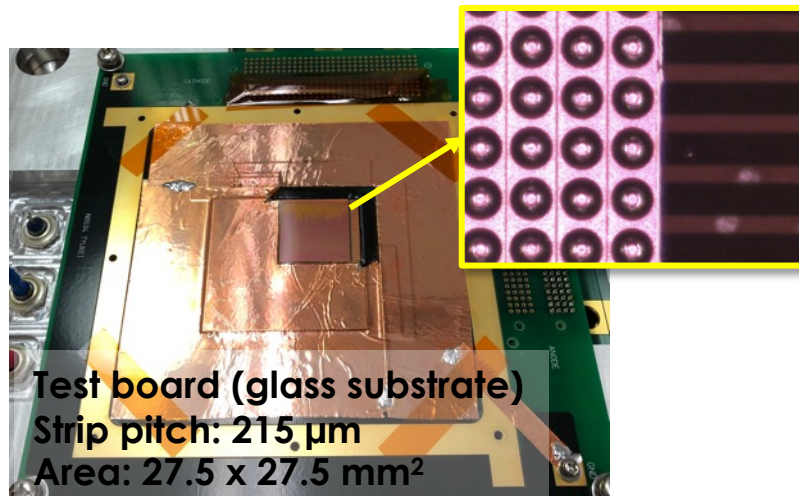
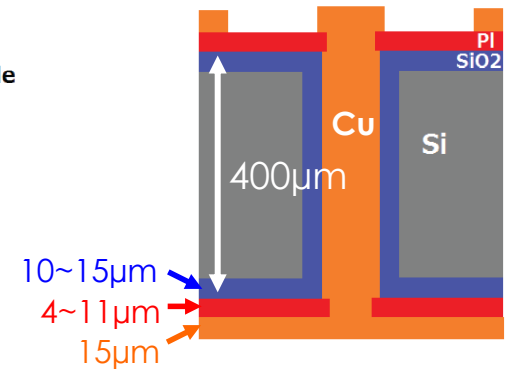
# 215 $\mu\text{m}$ -pitch MEMS $\mu\text{PIC}$ for improved spatial resolution

- 215 $\mu\text{m}$  pitch  $\mu\text{PIC}$  on silicon, glass substrates using MEMS manufacturing (DNP)
- Gain stability measured at RADEN
  - Silicon shows poor stability
  - Glass similar to PCB  $\mu\text{PIC}$

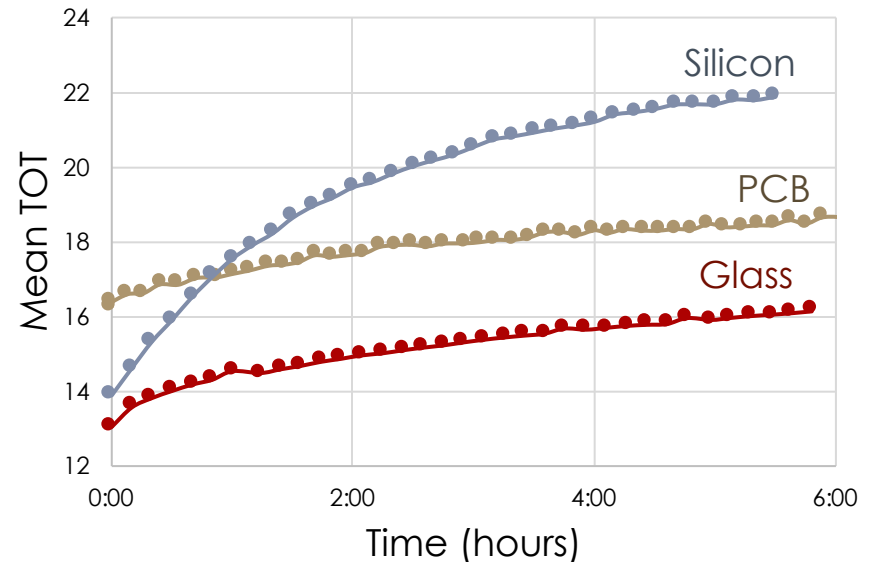
Current PCB  $\mu\text{PIC}$   
(400  $\mu\text{m}$  pitch)



MEMS  $\mu\text{PIC}$



$\mu\text{PIC}$  gain stability at RADEN

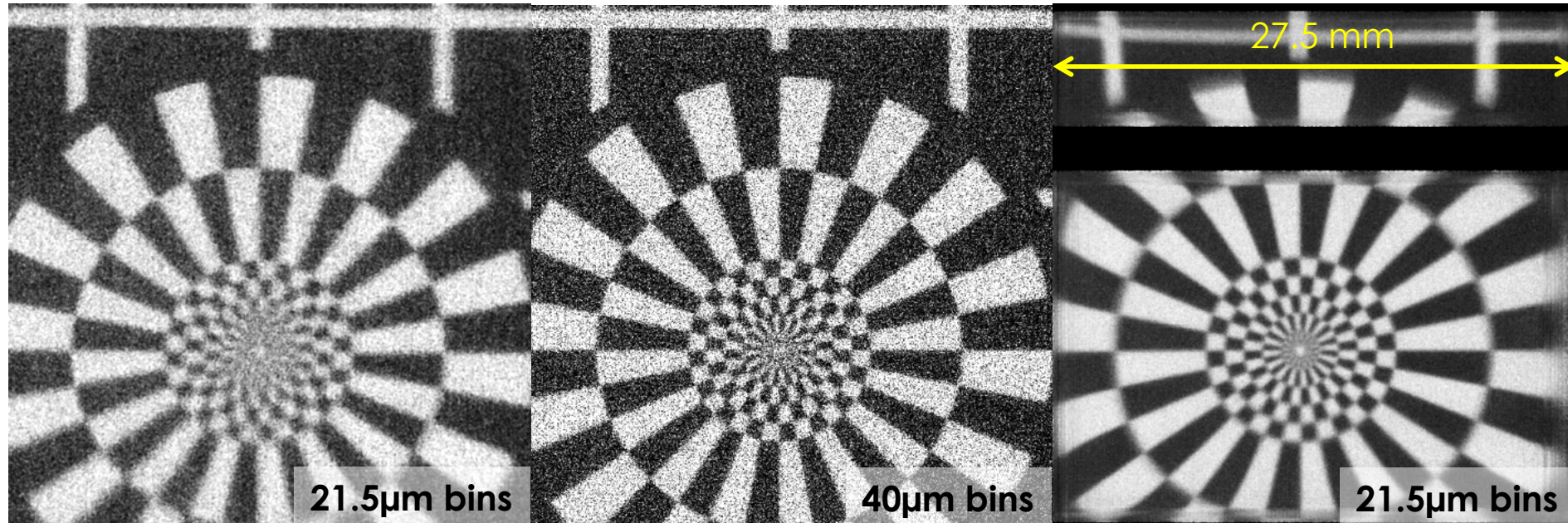


# Imaging with the 215 $\mu\text{m}$ MEMS $\mu\text{PIC}$ s

215 $\mu\text{m}$  pitch  
Silicon substrate

400 $\mu\text{m}$  pitch  
PCB  $\mu\text{PIC}$

215 $\mu\text{m}$  pitch  
Glass substrate

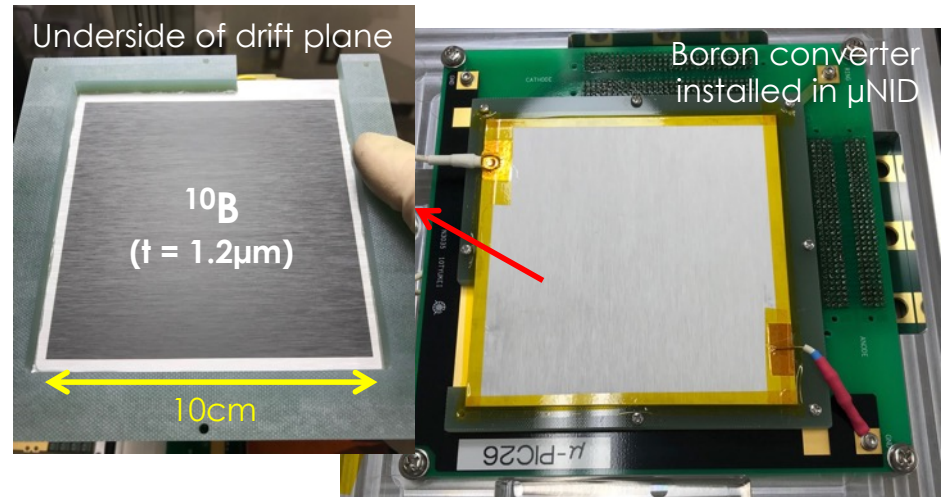


- Image quality for glass substrate looks good
- Resolution appears to be improved compared to PCB  $\mu\text{PIC}$

Note: measurement statistics are different for each image

# Boron converter for increased rate

- 3x smaller event size compared to  $^3\text{He}$ 
  - Trade-off in spatial resolution
- $\mu\text{NID}$  with flat boron converter for proof-of-principle
  - Thin,  $1.2\mu\text{m}$   $^{10}\text{B}$  layer  $\rightarrow$  low efficiency (3~5%)

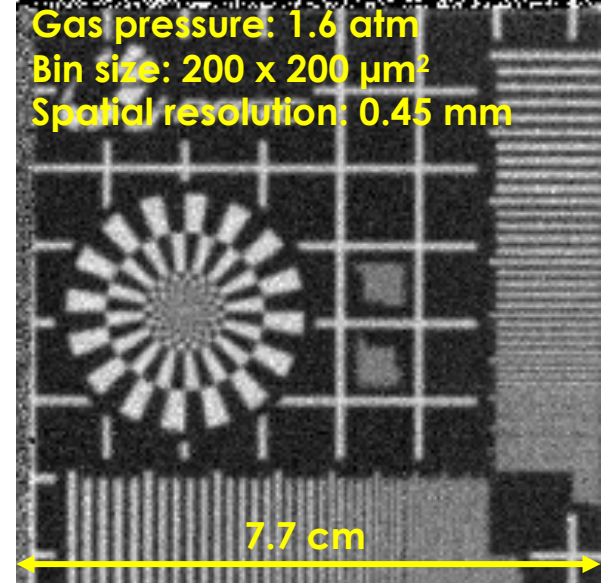


## Initial testing at RADEN

- Maximum count rate of 22 Mcps confirmed
- Spatial resolution of 0.45 mm confirmed

## Next:

- Preparing dedicated Boron- $\mu\text{NID}$  system
- Optimize gas for shorter track lengths
- Design new converter for increased efficiency

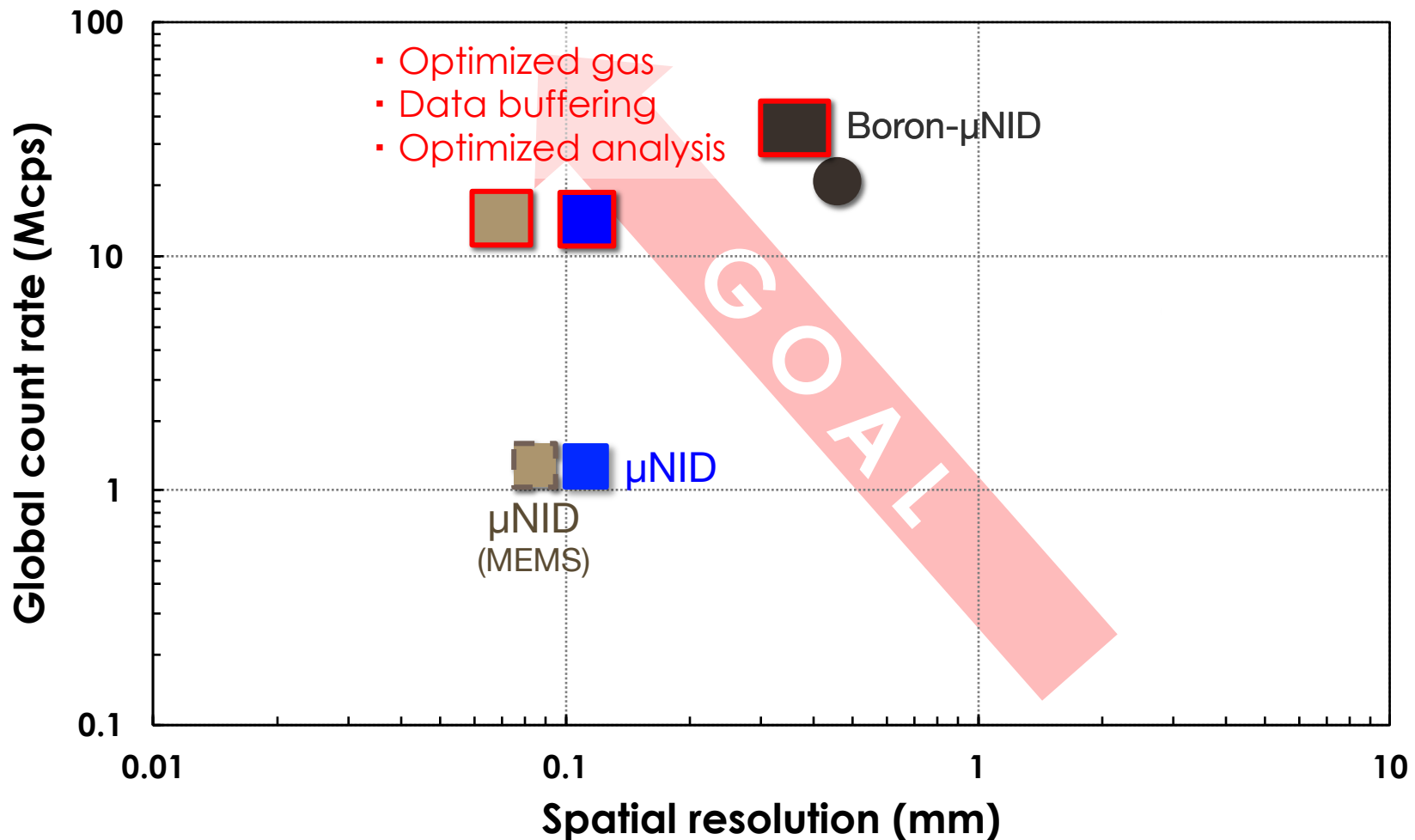




# Performance of the $\mu$ NID at RADEN



# Current and projected performance of the $\mu$ NID at RADEN

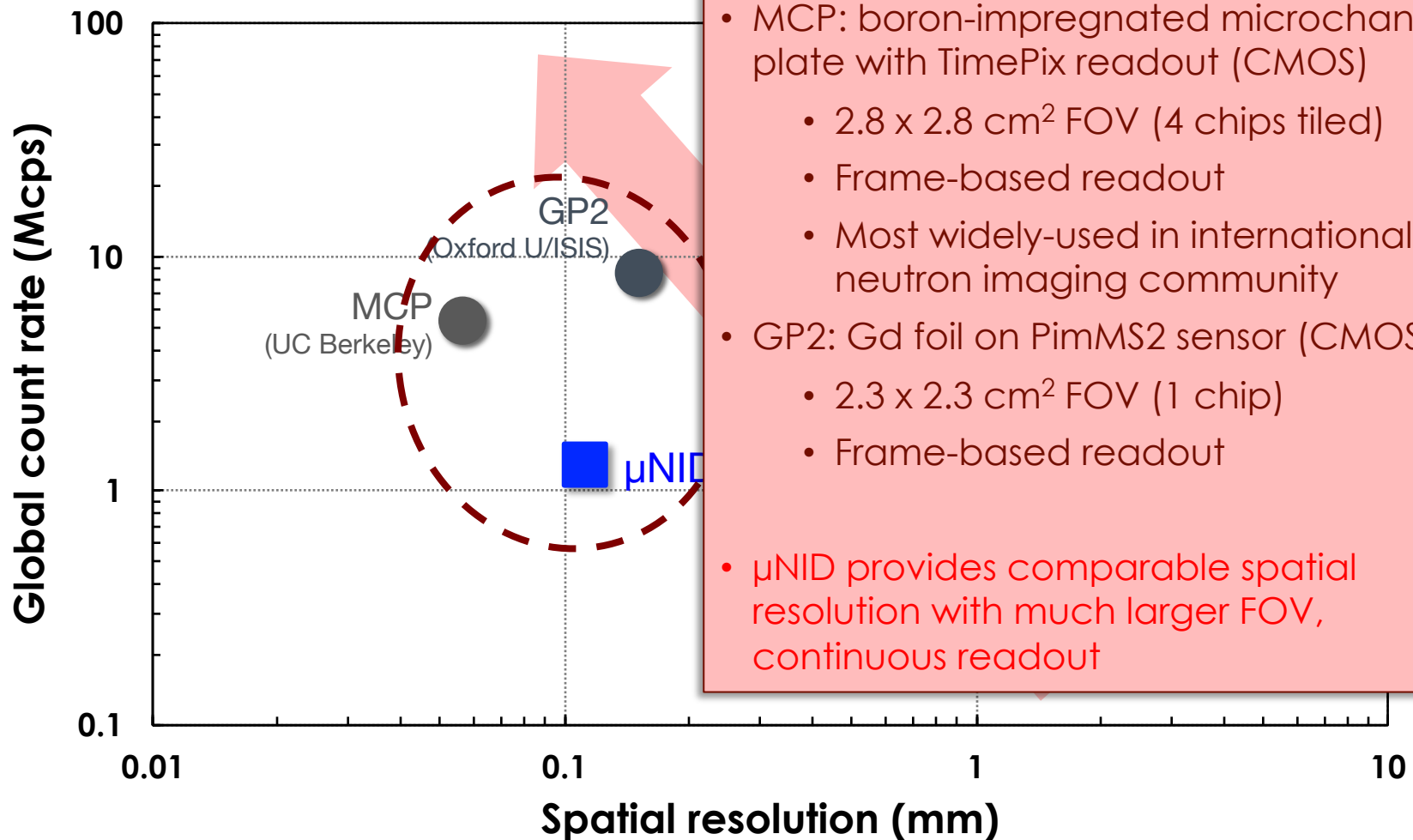


# $\mu$ NID beyond RADEN

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- Forward detector for SANS at MLF BL15/TAIKAN
- Interest from pulsed neutron imaging beamlines at facilities from abroad

# Performance of various neutron imaging detectors

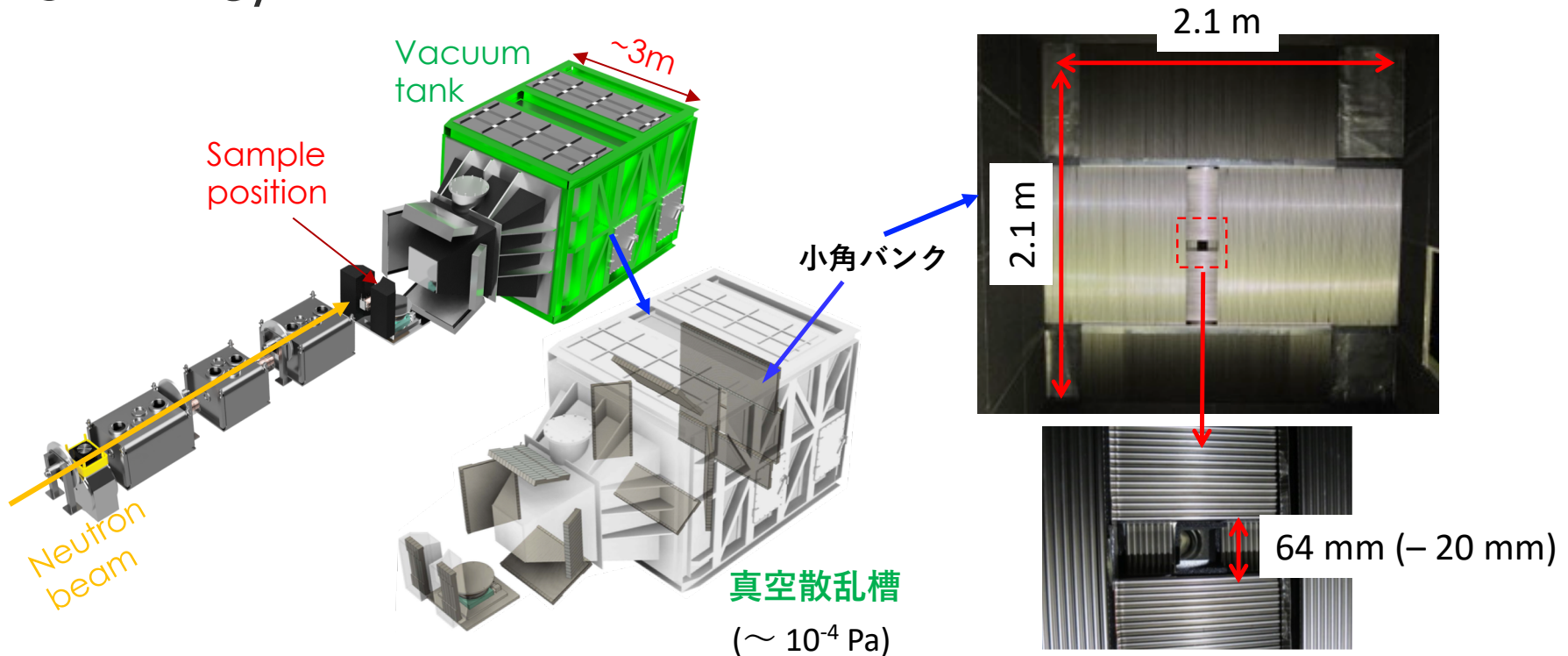


## μNID vs MCP/GP2

- MCP: boron-impregnated microchannel plate with TimePix readout (CMOS)
  - 2.8 x 2.8 cm<sup>2</sup> FOV (4 chips tiled)
  - Frame-based readout
  - Most widely-used in international neutron imaging community
- GP2: Gd foil on PimMS2 sensor (CMOS)
  - 2.3 x 2.3 cm<sup>2</sup> FOV (1 chip)
  - Frame-based readout
- μNID provides comparable spatial resolution with much larger FOV, continuous readout



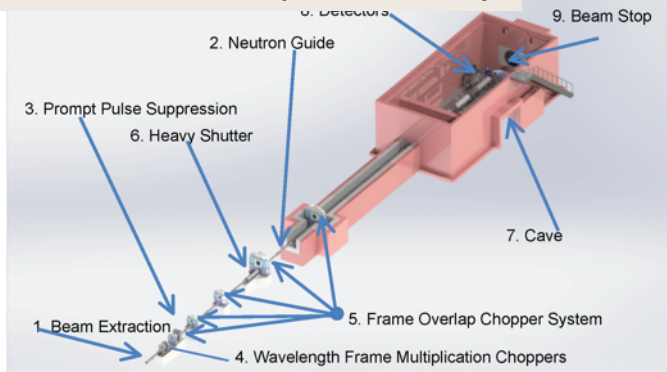
# $\mu$ NID for small-angle neutron scattering (SANS) at BL15/TAIKAN



- Fine spatial resolution of  $\mu$ NID to measure very small-angle scattering
- Detector must be adapted for use in vacuum; may need to optimize detector design for reduced background
- SANS test at BL22 on 12/18; dedicated SANS detector next fiscal year

# $\mu$ NID at international facilities

## ODIN @ESS (Sweden)



ESS under construction  
User operation from 2023

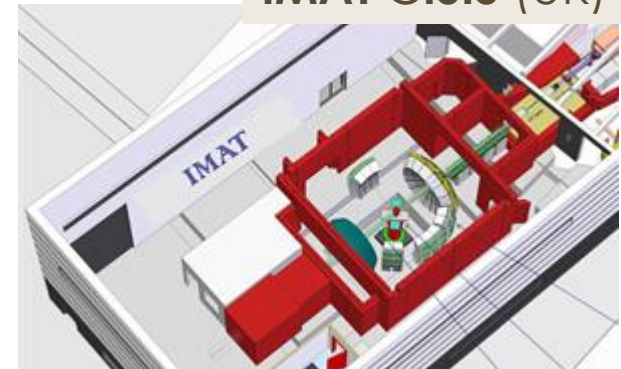
## VENUS @SNS (USA)



VENUS started construction

- Interest from other current and upcoming pulsed neutron imaging beam lines
- Test at ESS/ODIN test beam line, located at Helmholtz Zentrum Berlin, carried out in July 2019

## IMAT @ISIS (UK)



In operation since 2018

# Summary

- Development of the  $\mu$ NID at RADEN is ongoing and its usage is steadily increasing
- Continuing development of standard  $\mu$ NID for improved rate performance, ease-of-use
- New  $\mu$ NID development
  - Promising test of small-pitch  $\mu$ PIC on glass substrate → prepare larger-area test element
  - Confirmed operation of  $\mu$ NID with boron converter → prepare dedicated Boron- $\mu$ NID detector system
- $\mu$ NID receiving significant interest from other pulsed neutron imaging facilities around the world
  - Carried out detector test at ESS/ODIN test beamline at HZB in July 2019