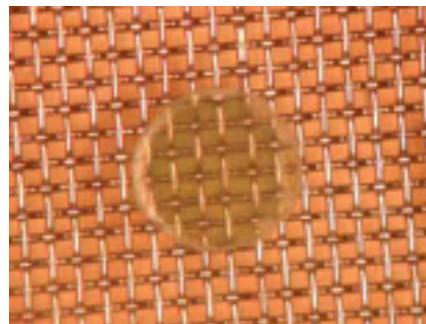
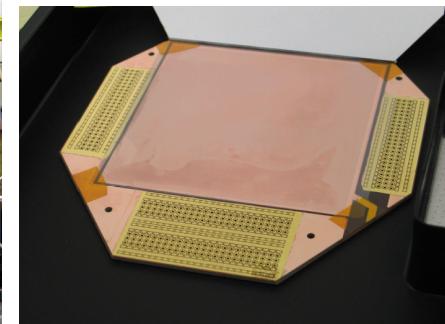
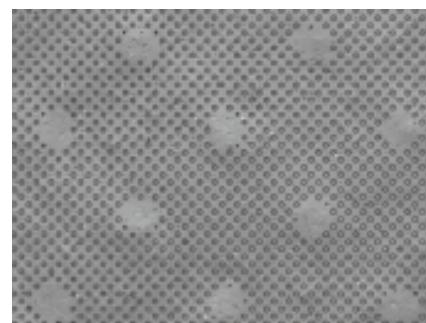
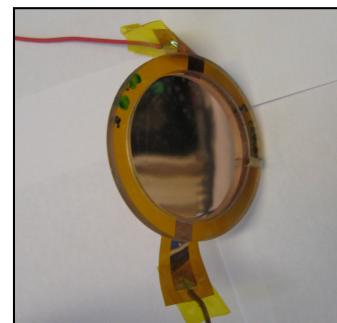


Overview of Micromegas technologies and applications

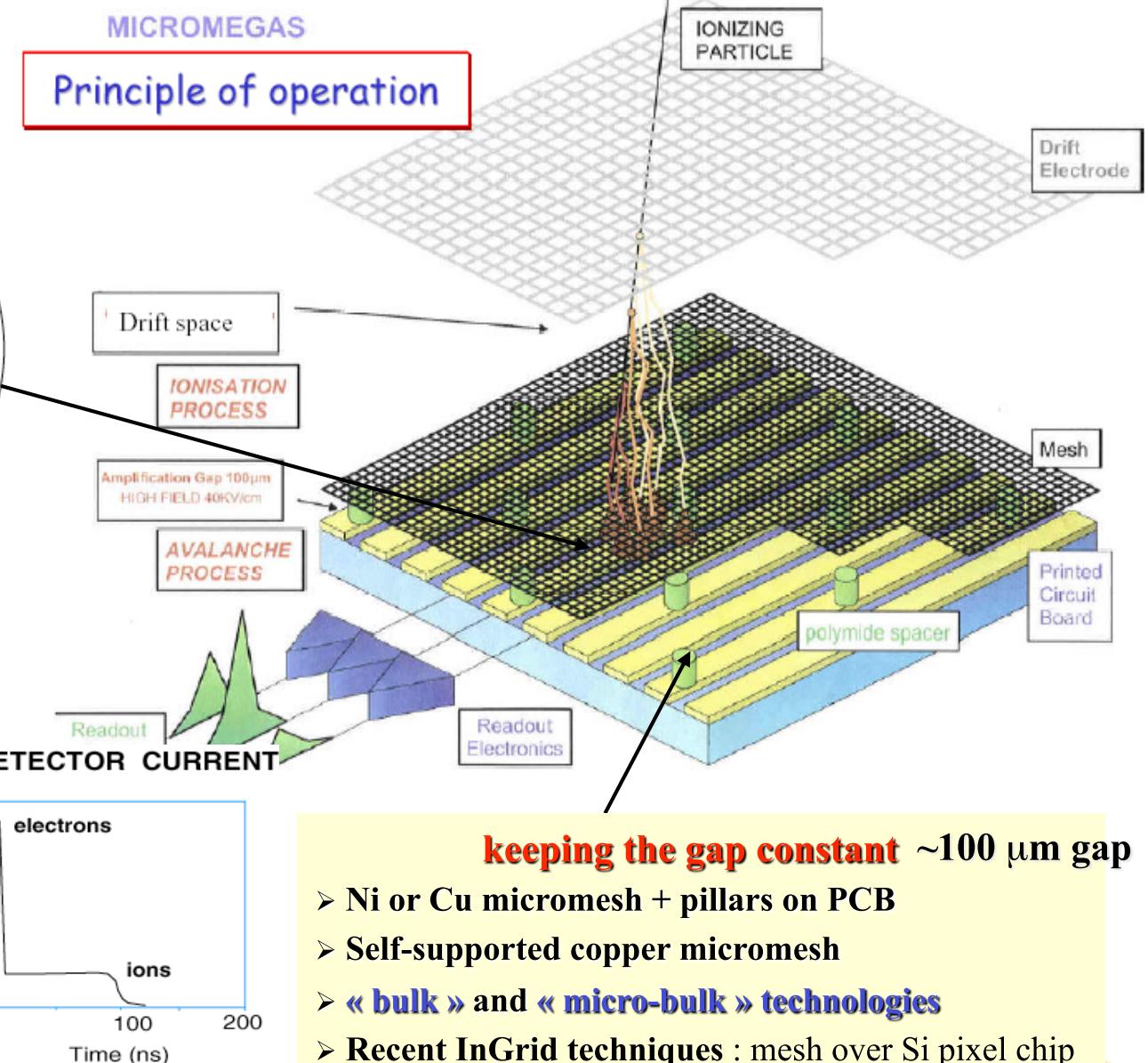
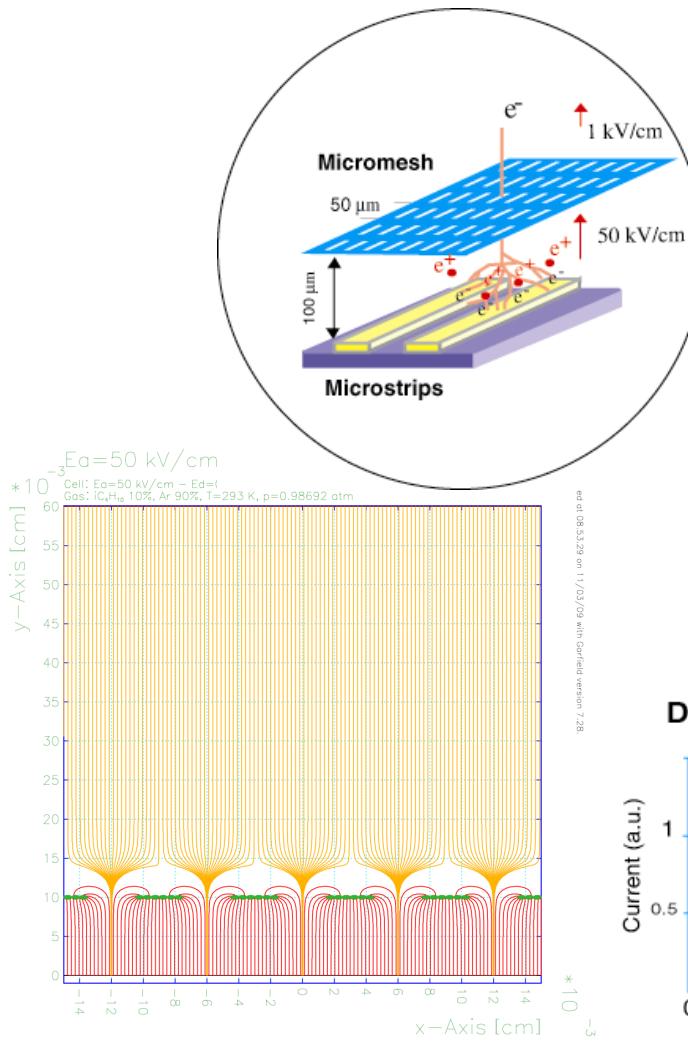
A. Delbart

*CEA/DSM-IRFU-SEDI,
CE-Saclay, 91191 Gif-Yvette, France*

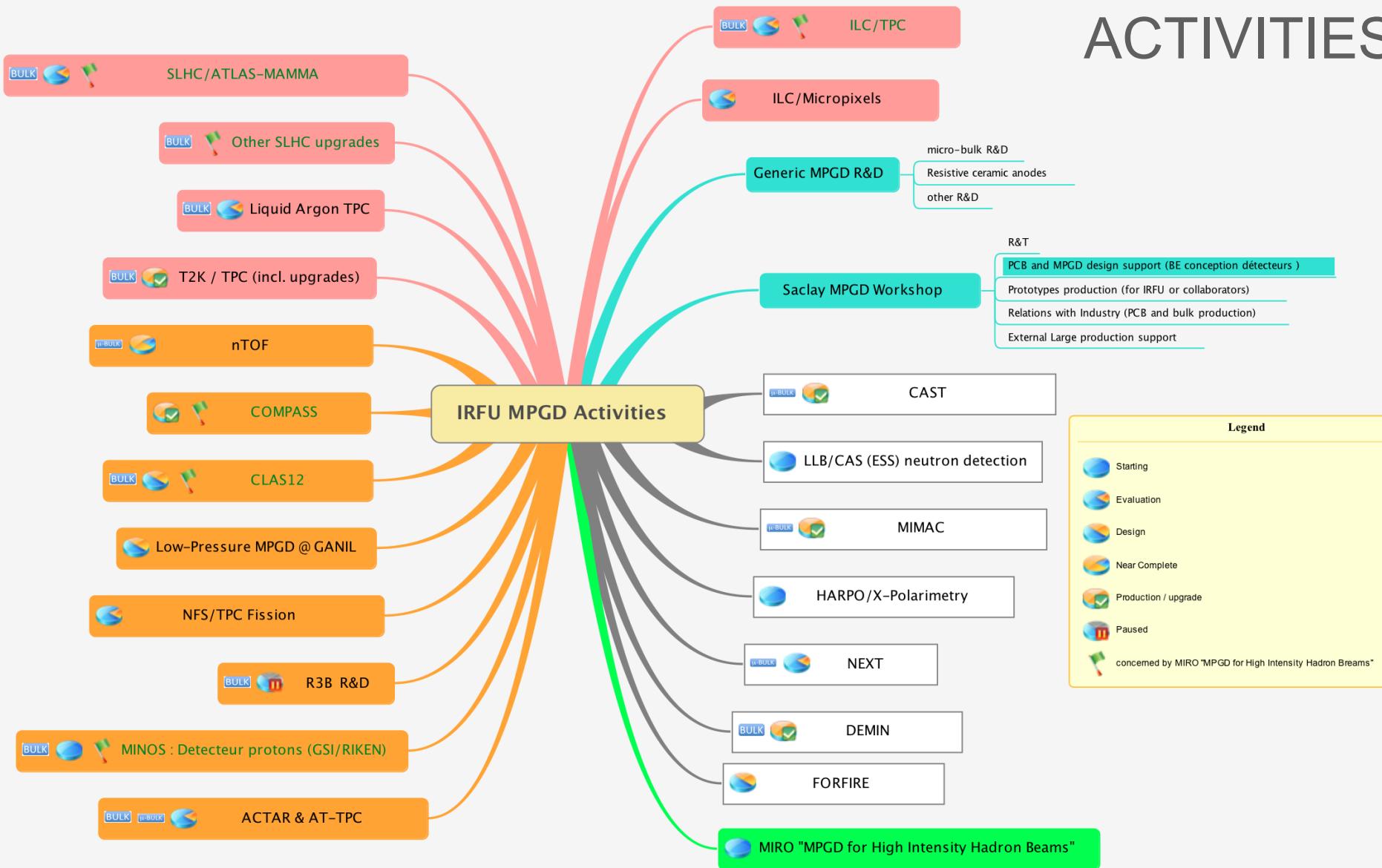


Outline

- IRFU MPGD activities & Micromegas principle
- Early years technologies → COMPASS / NA48-KABES
- Bulk-micromegas
 - Large scale production of the T2K/TPC readout modules
 - ILC/TPC large prototype
 - n-TOF X-Y neutron beam profiler
 - SLHC/ATLAS muon chambers upgrade : high flux applications
 - TOF Low-pressure detectors for beam tracking (BTD)
- Micro-bulk micromegas
 - n-TOF transparent neutron beam flux monitor
 - High-pressure and/or cryogenic temperature applications : micromegas as a charge readout of a double phase Argon TPC
- Micromegas on chip R&D : InGrid +TimePix
- Conclusion & perspectives



IRFU MPGD ACTIVITIES



The RD51 collaboration : Development of MPGD technologies

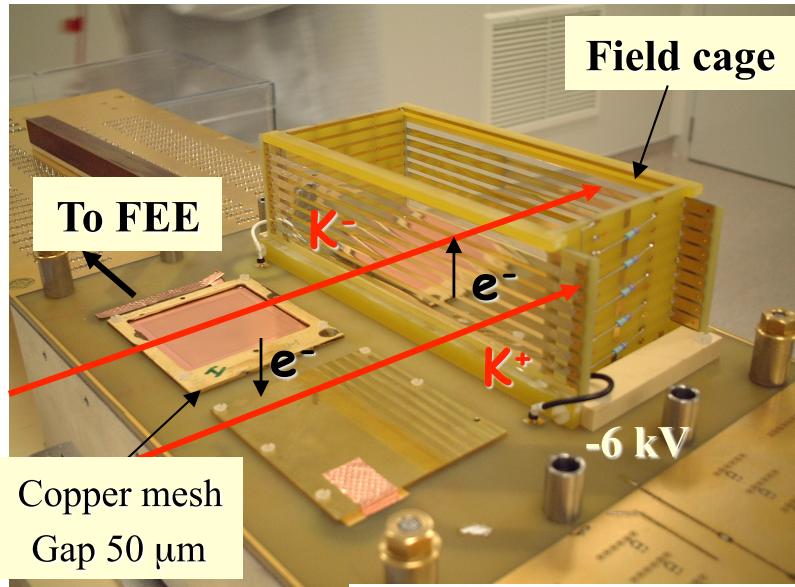
Collaboration of ~70 institutes worldwide. Approved by CERN's Research Board (dec 5, 2008)

“RD51 aims at facilitating the development of advanced gas-avalanche detector technologies and associated electronic-readout systems, for applications in basic and applied research.”

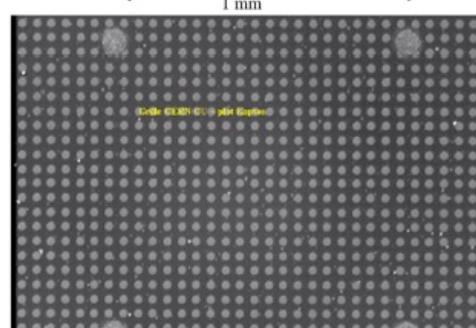
	WG1 MPGD Technology & New Structures	WG2 Characterization	WG3 Applications	WG4 Software & Simulation	WG5 Electronics	WG6 Production	WG7 Common Test Facilities	
Objectives	Design optimization Development of new geometries and techniques	Common test standards Characterization and understanding of physical phenomena in MPGD	Evaluation and optimization for specific applications	Development of common software and documentation for MPGD simulations	Readout electronics optimization and integration with MPGD detectors	Development of cost-effective technologies and industrialization	Sharing of common infrastructure for detector characterization	
Tasks	Large Area MPGDs	Common Test Standards	Tracking and Triggering	Algorithms	FE electronics requirements definition	Common Production Facility	Testbeam Facility	
Design Optimization New Geometries Fabrication		Photon Detection	Calorimetry		General Purpose Pixel Chip			
Development of Rad-Hard Detectors		Discharge Protection	Cryogenic Detectors	Simulation Improvements	Large Area Systems with Pixel Readout	Industrialization	Irradiation Facility	
		Ageing & Radiation Hardness	X-Ray and Neutron Imaging		Portable Multi-Channel System			
Development of Portable	Charging up and Rate Capability	Astroparticle Physics Appl.	Medical Applications	Common Platform (Root, Geant4)	Discharge Protection	Collaboration with Industrial Partners	Irradiation Facility	
		Study of Avalanche	Synchrotron Rad.		Electronics Modeling			

Past Micromegas technologies used in physics experiments

NA48/KABES station



Kapton pillars on 5 μm thick Cu mesh

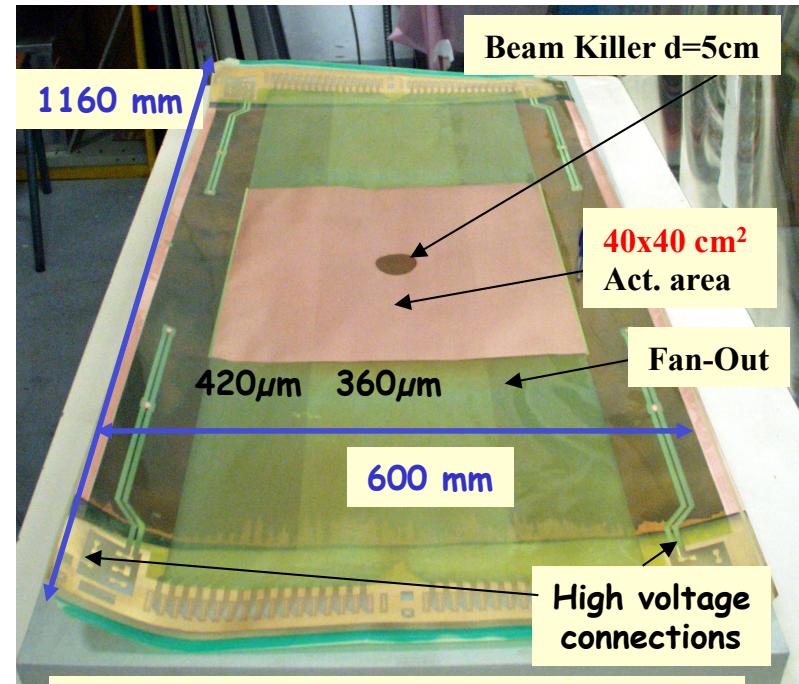


- ✓ spatial resolution $\sigma = 70 \mu\text{m}$
- ✓ time resolution of 0,7 ns
- ✓ 3.10^8 Hz Kaon beam (in 8 cm^2)

Drawback of these technologies :

- "large" dead zones around active area + delicate assembly due to the mesh frame
- gap irregularities in corners : amplification gap is obtained only when mesh HV is applied (Elec. Force)

COMPASS Micromegas PCB

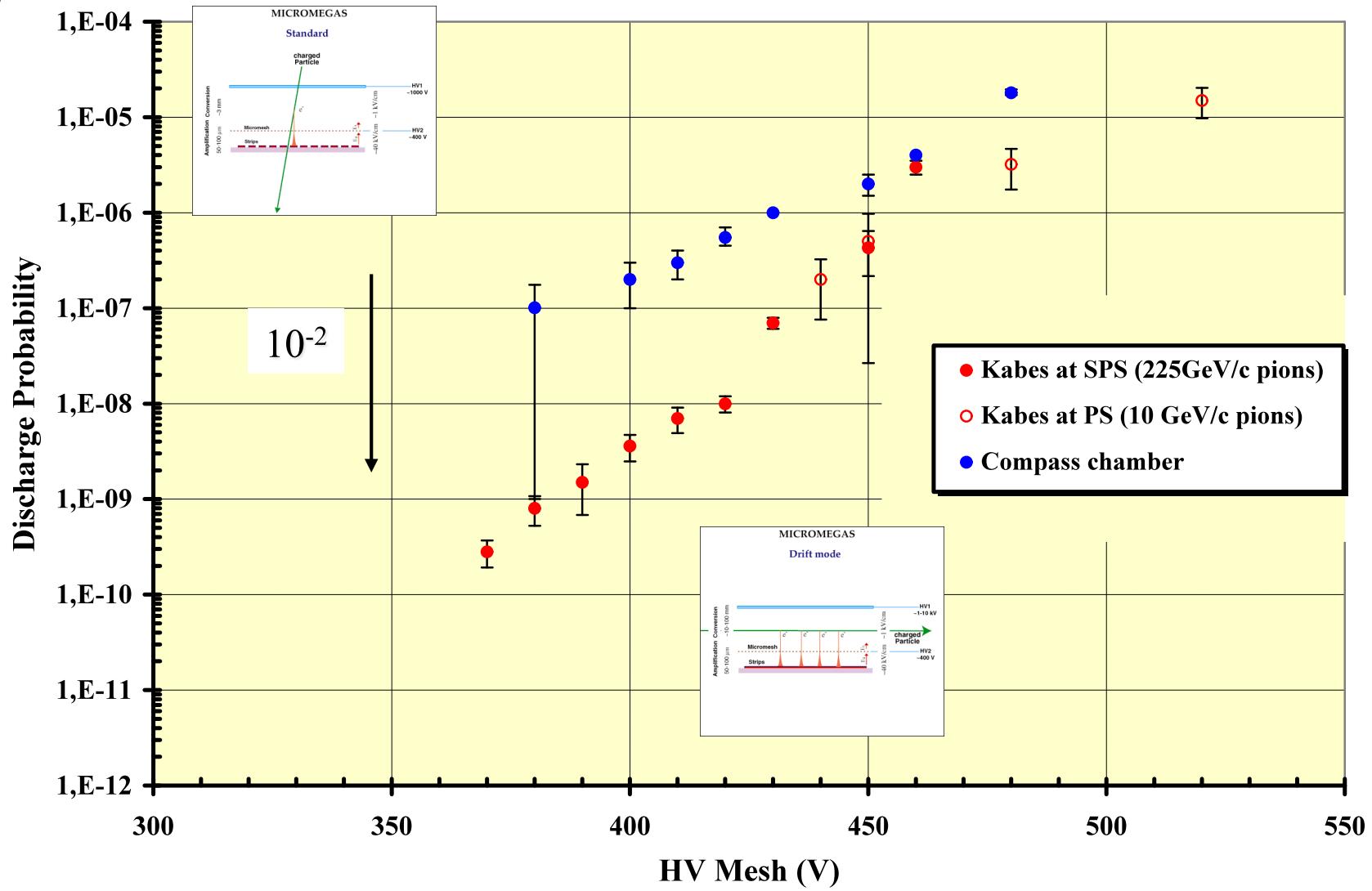


Solder mask pillars on PCB +
3 μm thick Ni mesh

- ✓ spatial resolution $\sigma = 70 \mu\text{m}$
- ✓ time resolution of 9 ns
- ✓ 0.15 discharges/spill, local dead time < 3 ms

Discharges in TPC mode Vs tracker mode

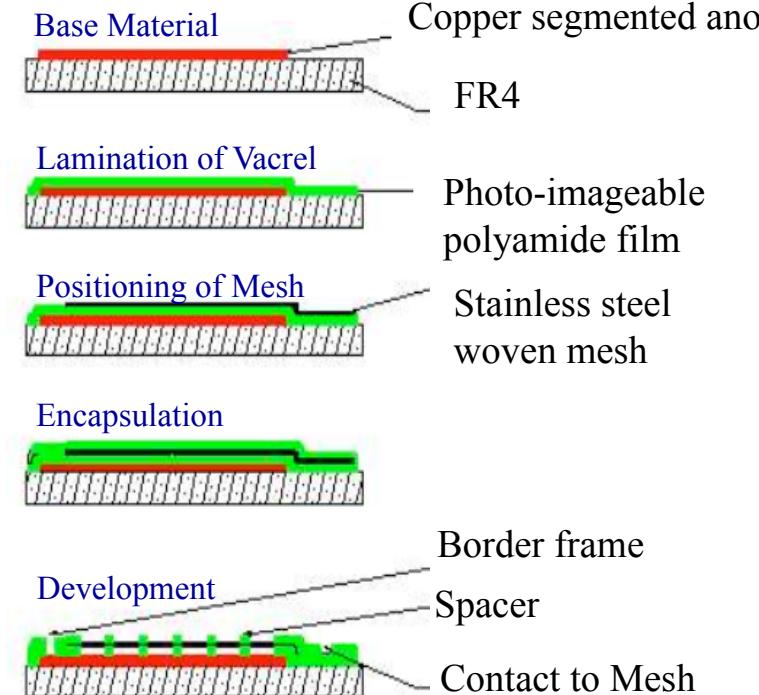
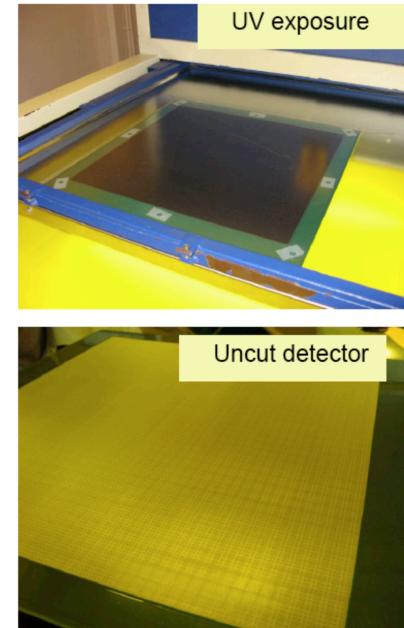
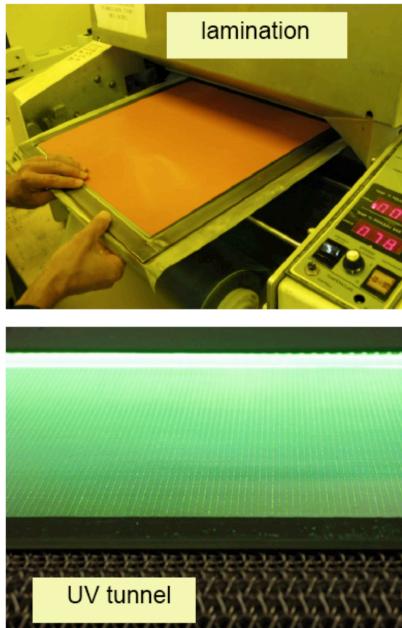
Discharge Probability for Kabes chambers filled with COMPASS Gaz



The bulk-micromegas

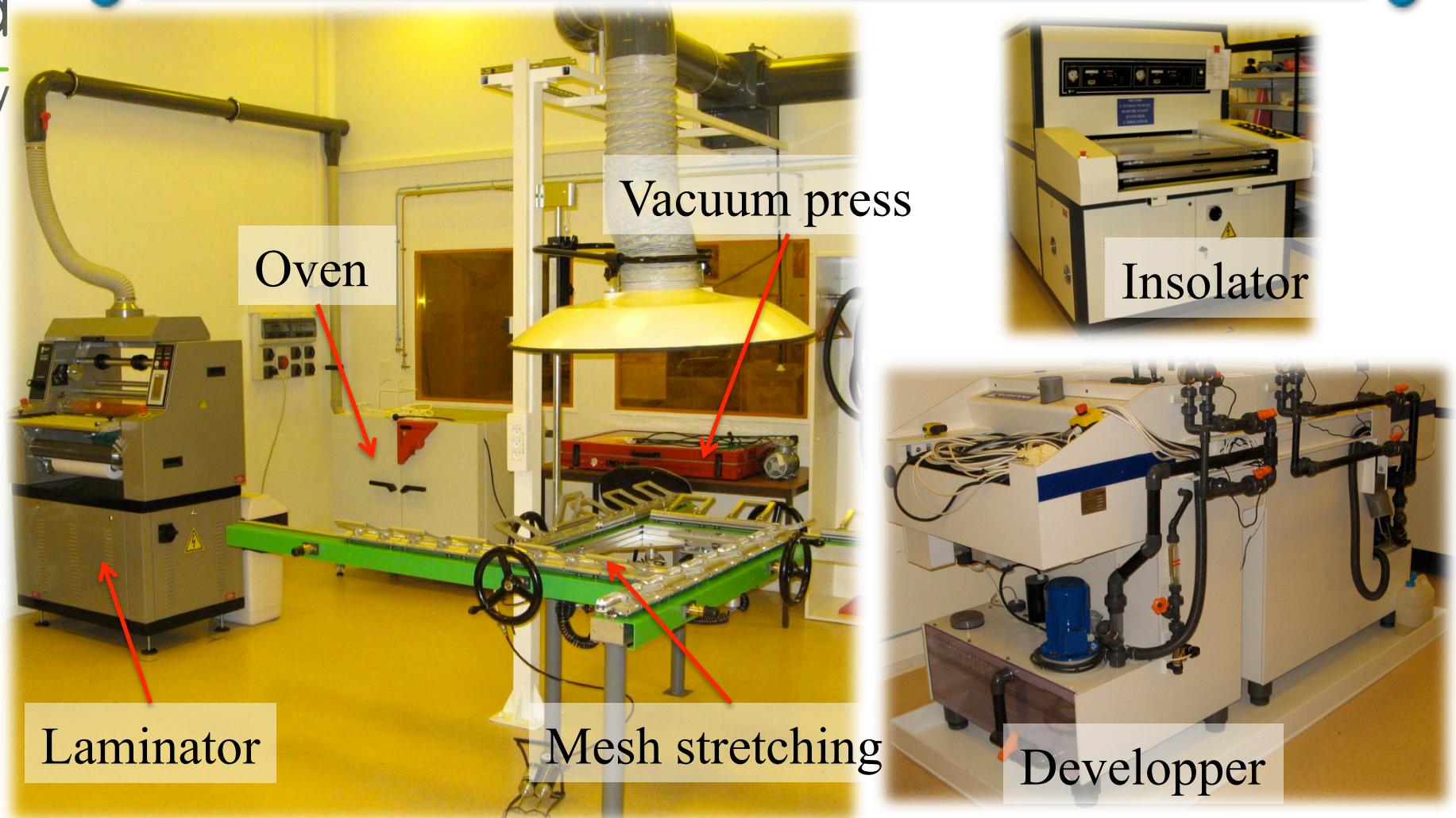
Top 500 μm pillar

- First prototypes in 2004. CERN-TS-DEM/Irfu collaboration
- A woven micro-mesh is embeded between 2 layers of photo-imageable material. Amplification gap of **128 μm** is **standard**, 104 μm should be ok, 64 μm is tricky
- No farme, no mechanics → **% level dead zones**
- Up to 50x50 cm² is standard
- Robust, Industrial process



Ref: I. Giomataris *et.al.*, NIM A560 (2006) 405

Bulk Micromegas Workshop @ CEA-IRFU

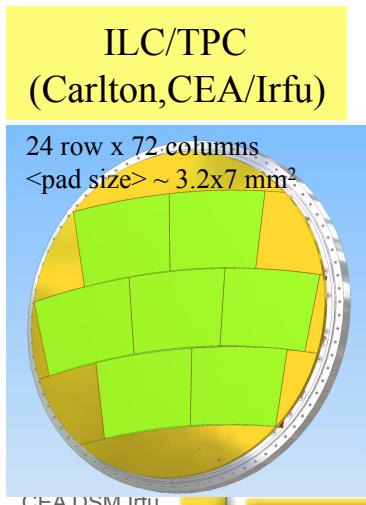


- on-going Bulk-micromegas transfer to industry (CIRE-CIREA company, RD51)
- Future upgrade of the CERN/EN-ICE-DEM workshop is on-going
- New equipment to fabricate larger area MPGDs (GEM & MM) expected for mid 2011

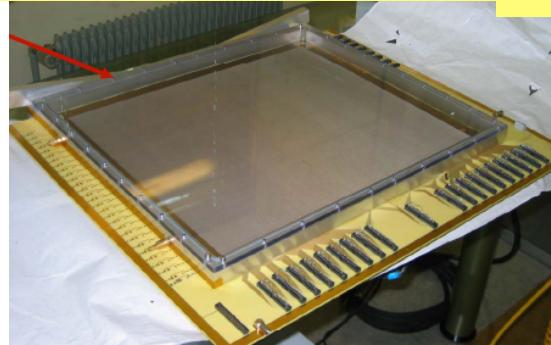
Current Bulk-Micromegas developments

- ✓ Class12 @Jefferson lab (central & forward tracker), USA, prototype tests (in $B=4,5\text{T}$ (sept08) : low material budget detector ($X/X_0 \sim 5 \cdot 10^{-4}$) cylindrical shape (ϕ 200–600 mm)
- ✓ ILC/DHCAL, prototype tests @ CERN (oct08) : on-detector ASICs, 1cm^2 pads, $35 \cdot 10^4$ channels
- ✓ Super LHC/ATLAS Muon chambers upgrade (MAMMA): 5 kHz/cm^2 flux, $\sim 2 \text{ m}^2$ ch., $100 \mu\text{m}/5 \text{ ns}$ resol.
- ✓ ILC/TPC, prototype tests @ DESY (oct08) : 3,5T magnetic field, high flux, $<10^{-3}$ ion backflow, $<50 \mu\text{m}$ resolution @ short drift distance (resistive bulk-micromegas), high readout electronics density ($>10^6$ ch.)

SLHC/ATLAS μ ch. (MAMMA)
 2009 prototype (largest bulk-MM)

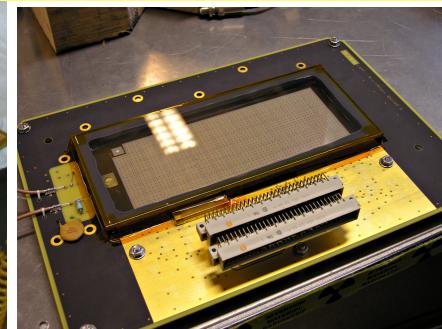


SLHC/ATLAS μ ch. (MAMMA)
 2008 prototype

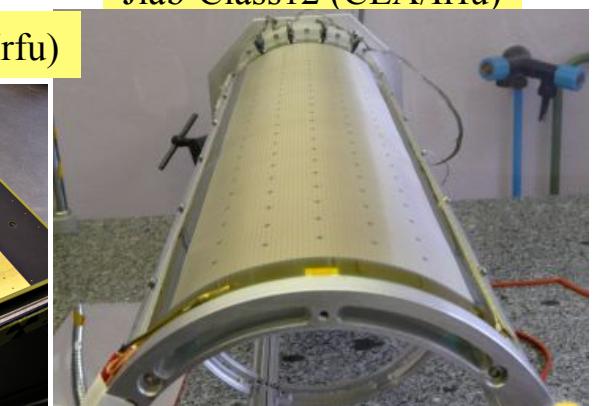


& T2K/TPC !!!

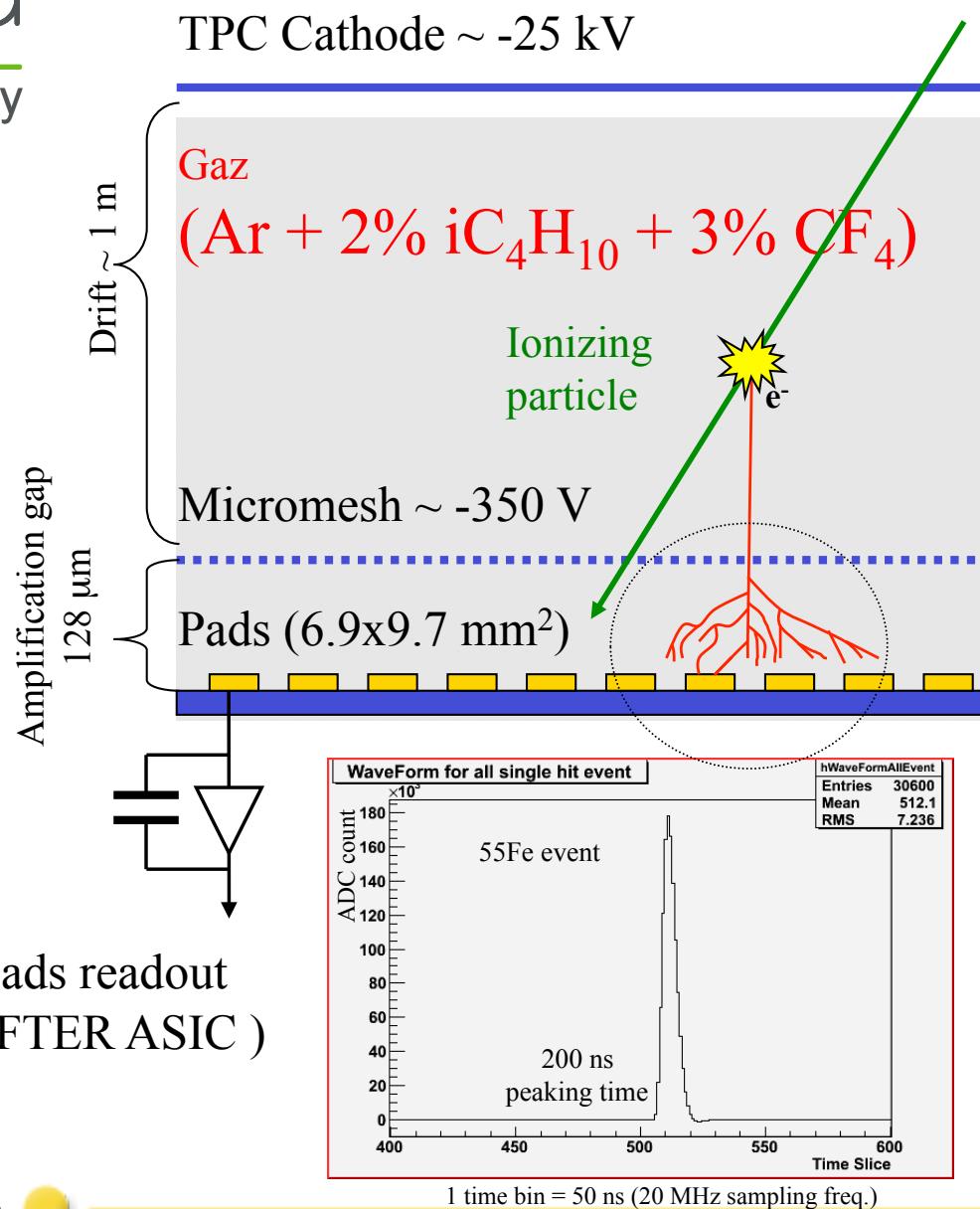
ILC/DHCAL (LAPP&CEA/Irfu)



Jlab-Class12 (CEA/Irfu)



The T2K/TPC micromegas



a new gas mixture

- ✓ Non-flammable
- ✓ low tr. Dif. for small B ($250 \mu\text{m}/\text{cm}^{1/2}$)
- ✓ operation close to the maximum drift velocity (7.5 cm/ μs @ 200 V/cm)
- ✓ minimization of the effect of impurities (mainly O₂) : > 30m att. Length

Drawbacks of micromegas technologies with separate mesh & anode PCB :

- "large" dead zones around active area + delicate assembly due to the mesh frame
- gap irregularities in corners

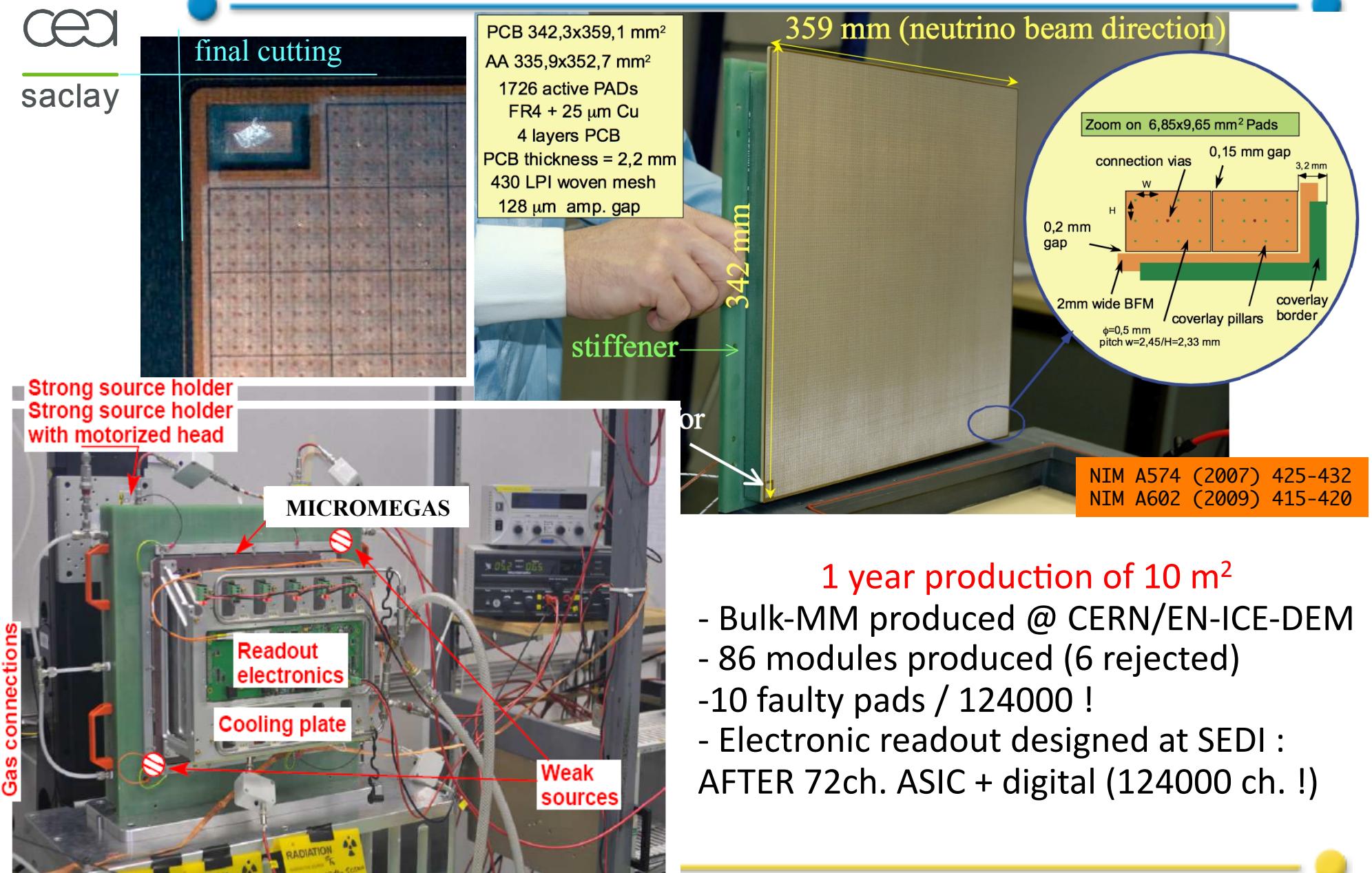
NIM A560 (2006) 405

Use of bulk-micromegas technology

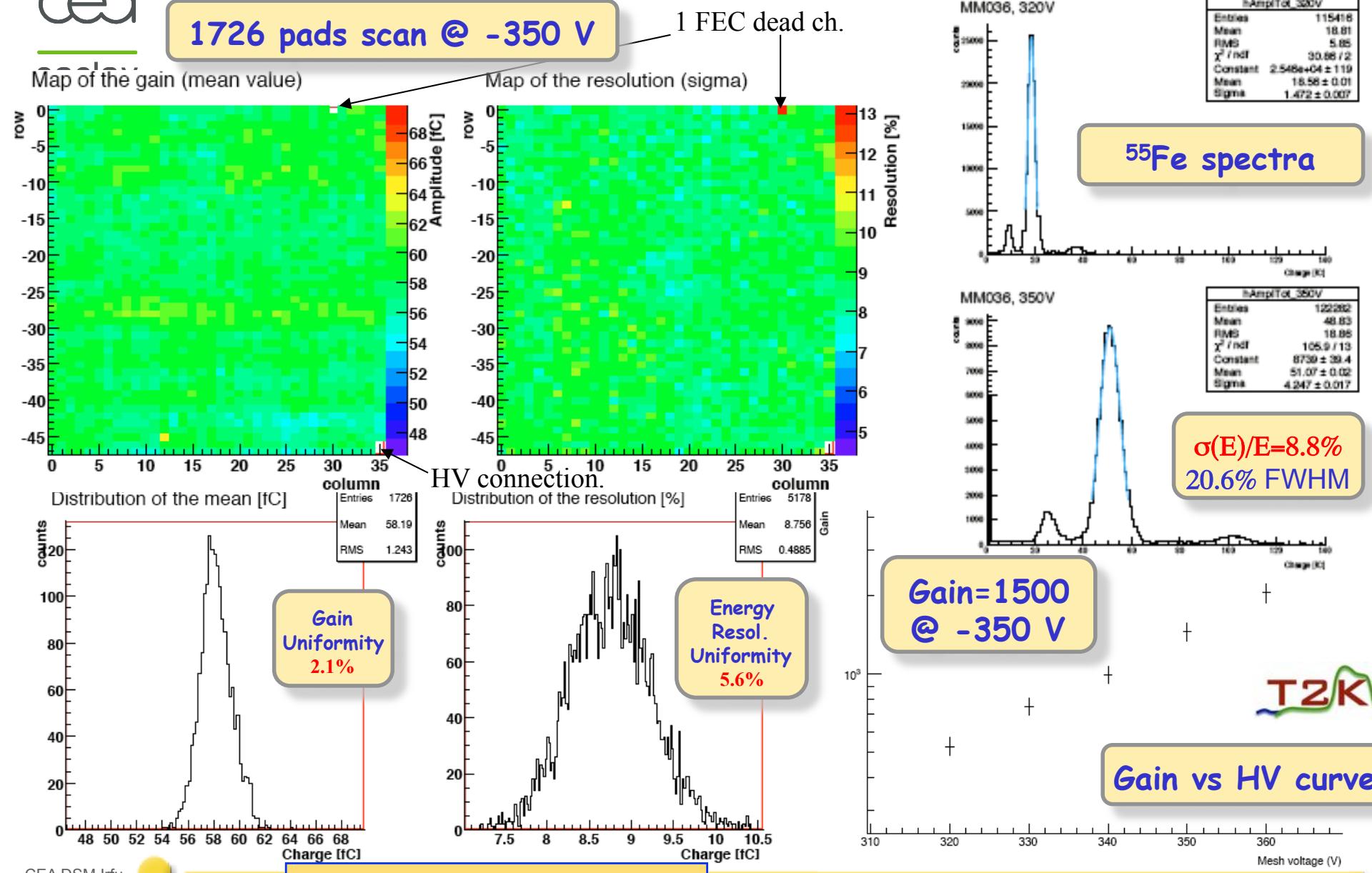
- ✓ all-in-one detector : minimized blind areas, including edges and corners
- ✓ simple design, cheap & robust
- ✓ good uniformity of performances
- ✓ Production by CERN/TS-DEM-PMT

2005 HARP tests., NIM A574, p425 (2007)
2007 HARP tests., NIM A602, p415 (2009)
T2K/TPC paper submitted to NIM A

The T2K/TPC bulk-micromegas

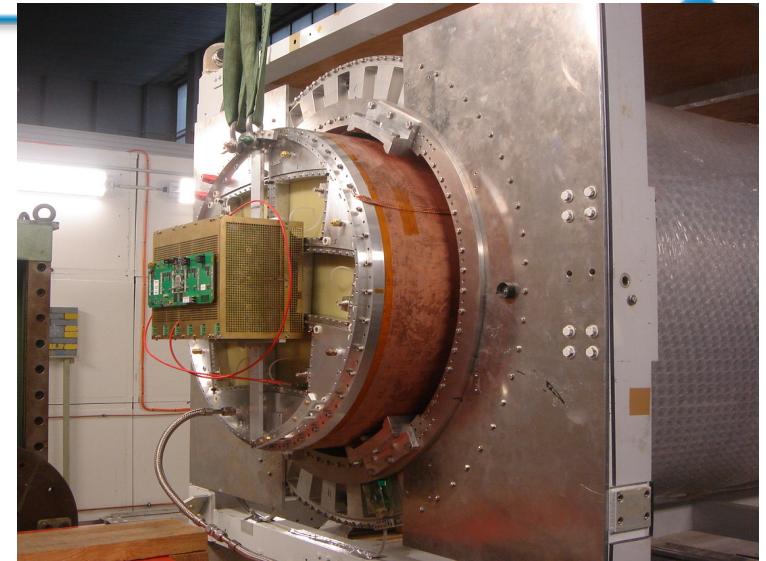


T2K/TPC Module calibration : a uniform production

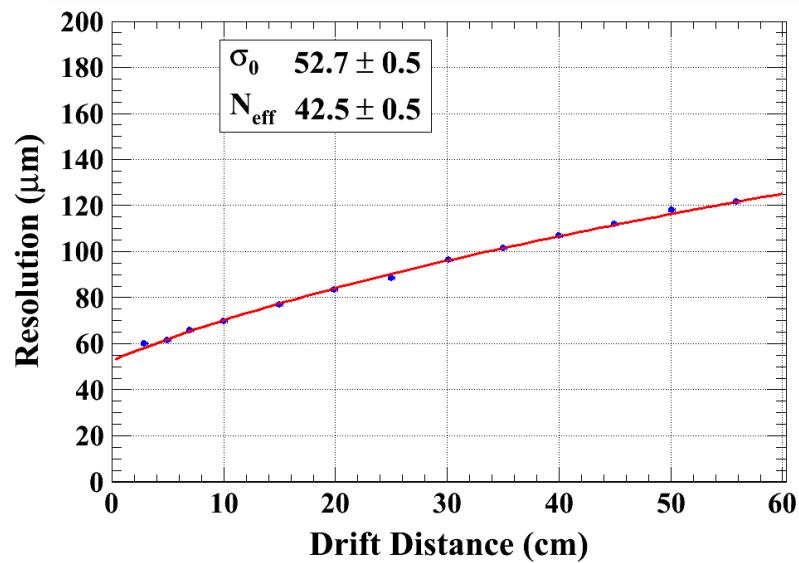


ILC/TPC large prototype R&D

- Goal : $\sim 100 \mu\text{m}$ space point resolution on 200 track points, as constant as possible Vs drift distance
- Use of a resistive foil to spread the charge over several pads to improve resolution for short drift ditance
- bulk-micromegas with 1726, $3 \times 6.8 \text{ mm}^2$ pads
- First step with 1 module and use of T2K electronics
- Second step with a new, more compact, design of Electronic readout for 7 module integration

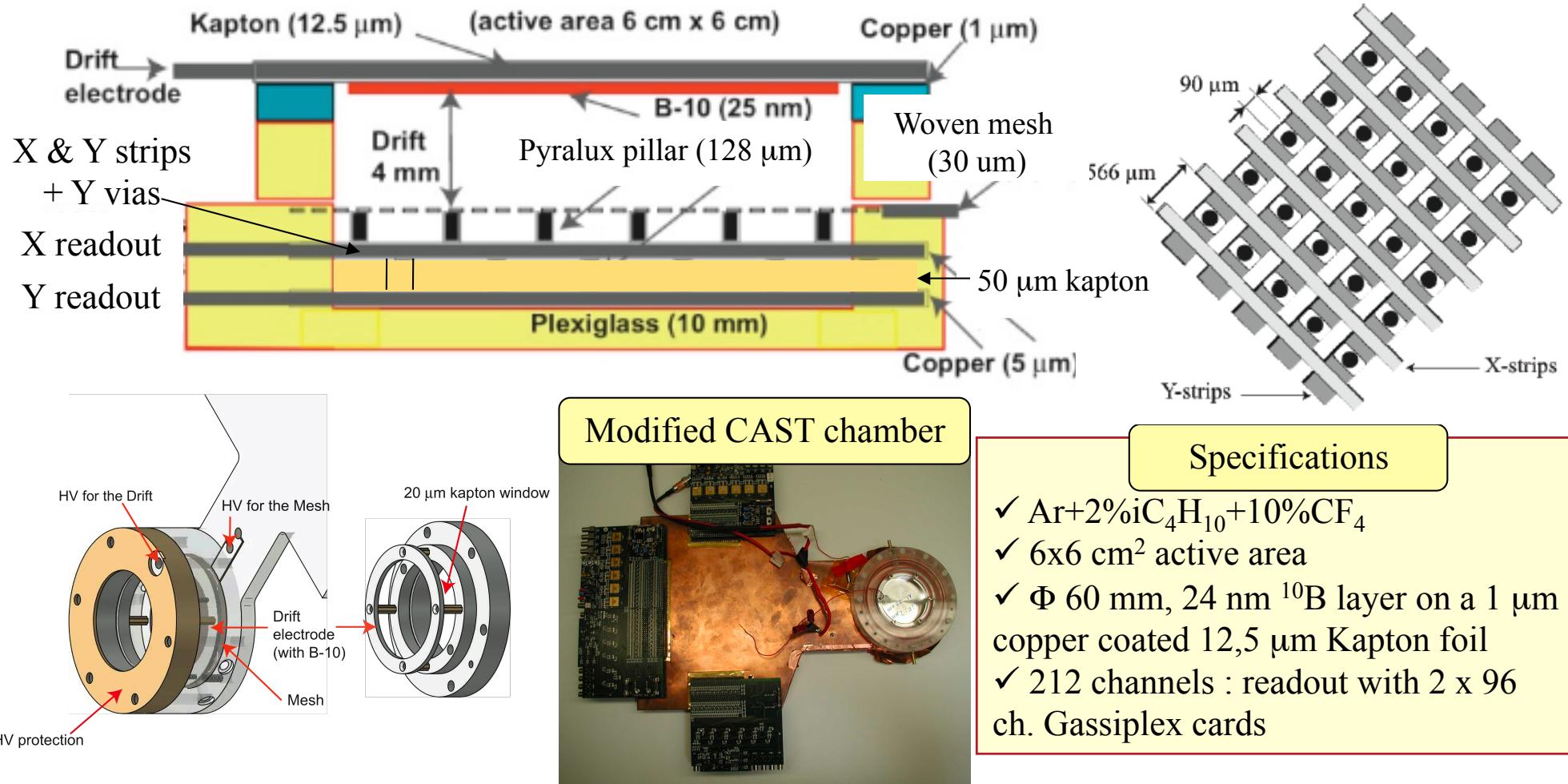


Best $\sigma_0 \approx 50 \mu\text{m}$ for resistive Kapton $1 \text{ M}\Omega/\square$



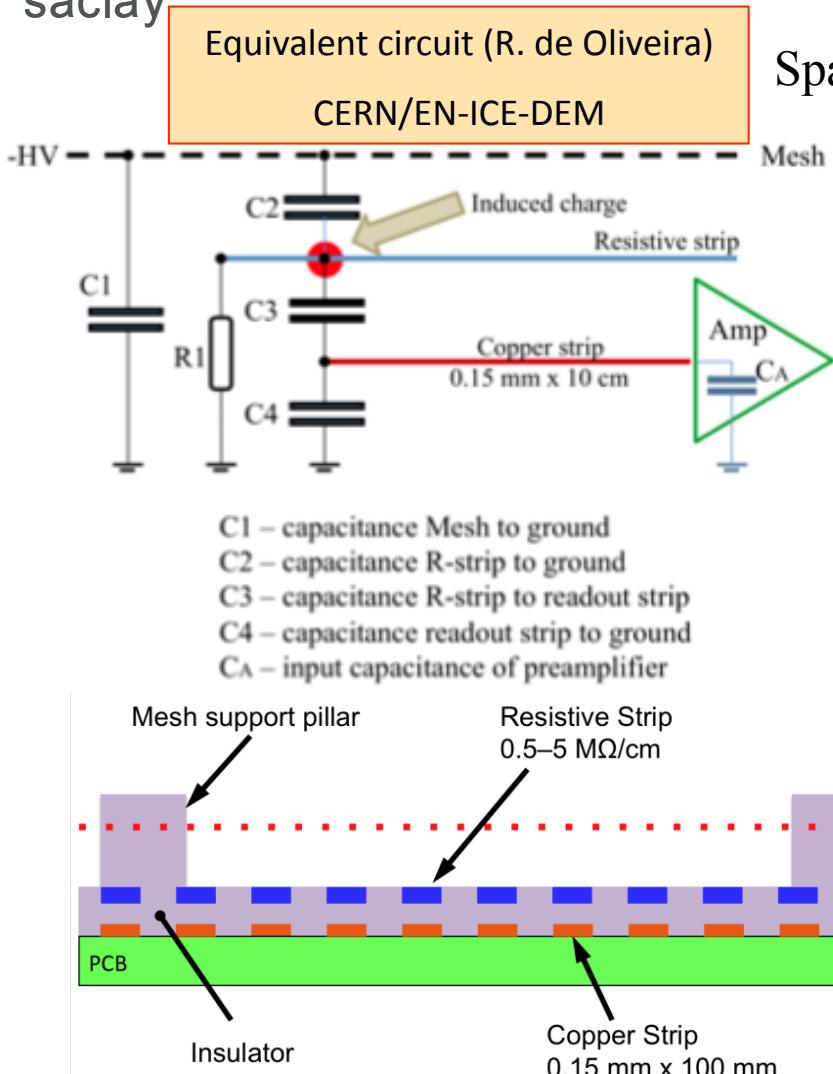
CERN/n-TOF 2D X-Y neutron beam profiler

128 μm Bulk-micromegas technology with 2D X-Y readout (CAST-like)
Use of $^{10}\text{B}(\text{n},\text{a})^{7}\text{Li}$ for up to 1 MeV neutron conversion



SLHC-ATLAS Muon chambers upgrade

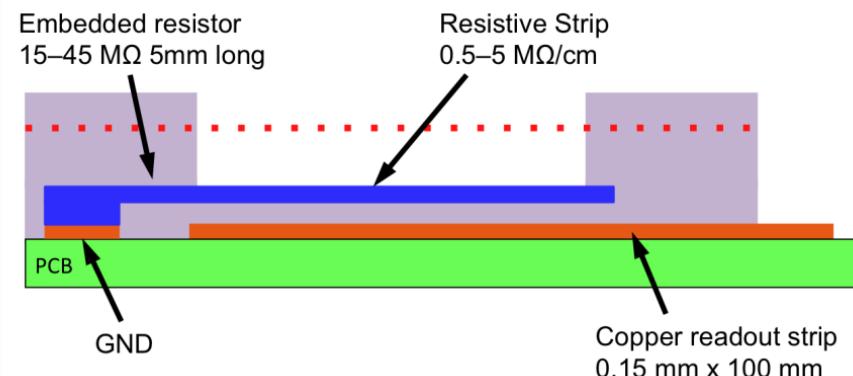
Most advanced spark reduction technique : resistive strips connected to ground



Sparks neutralized through the resistive strips to the ground

Requirements

- High rate capability ($\leq 10 \text{ kHz.cm}^{-2}$)
- Spatial resolution $\sim 100 \mu\text{m}$ ($\theta \leq 45^\circ$)
- Radiation hardness and good ageing properties
- Time resolution $\sim \text{few ns}$
- Level1 triggering capability
- Large m^2 surface chambers for hundreds of m^2 !



i r f u Resistive anode micromegas tests in neutron beam

cea

saclay

“Joerg” like prototypes: R11,R12,R13

100 x 100 mm² with 100 mm long strips, 250 µm pitch

Gas: Ar:CO₂ (85:15) Neutron flux: $\approx 1.5 \times 10^6$ n/cm²s

Standard MM:

Large currents

Large HV drops, recovery time O(1s)

Chamber could not be operated stably

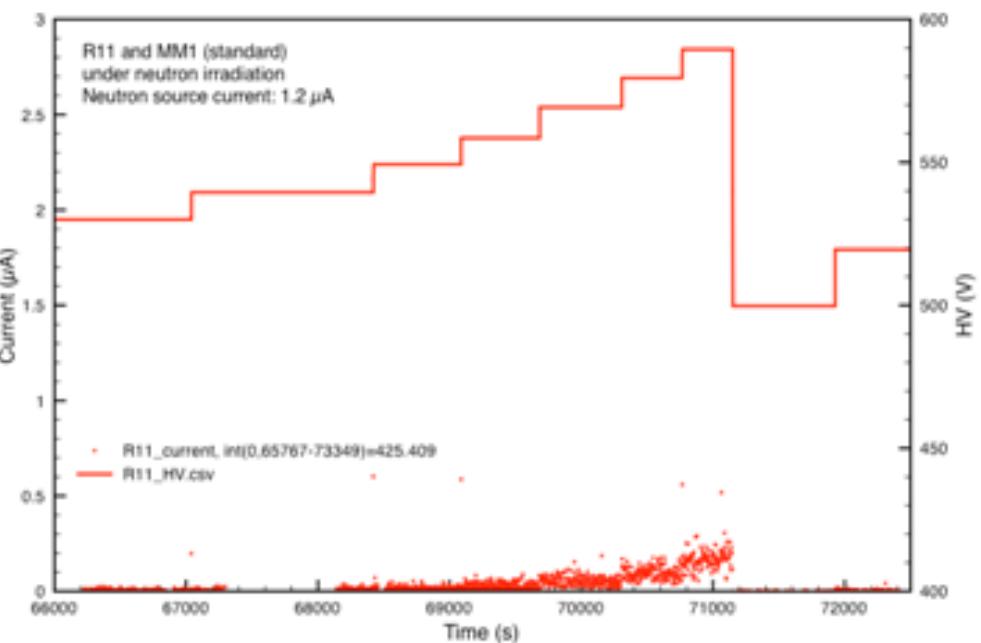
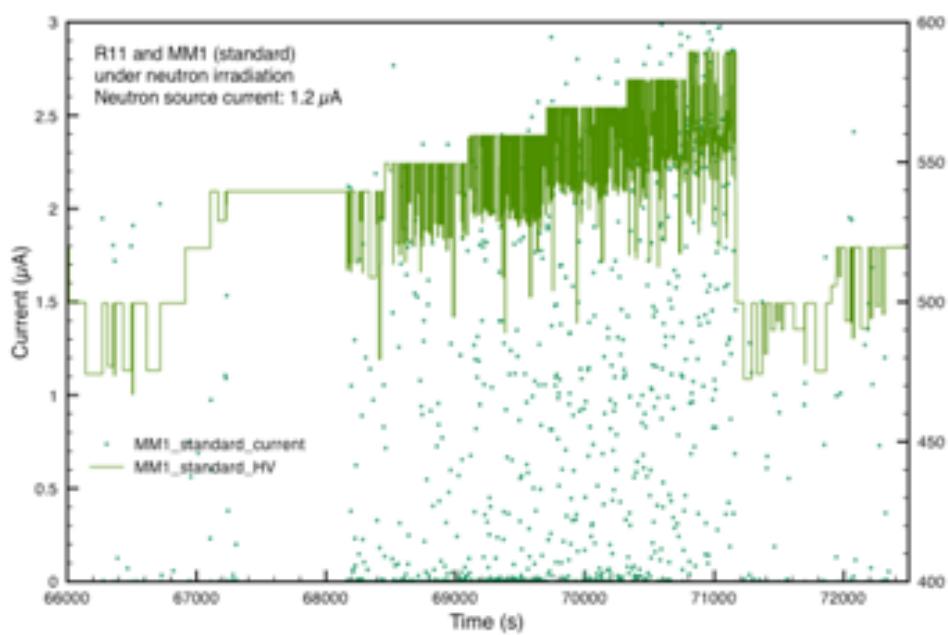
R11:

Low currents

Despite discharges, but no HV drop

Chamber operated stably up to max HV

CHAMBER	R11	R12	R13
Resistance to Ground (MΩ)	15	45	20
Resistance along strip (MΩ/cm)	2	5	0.5



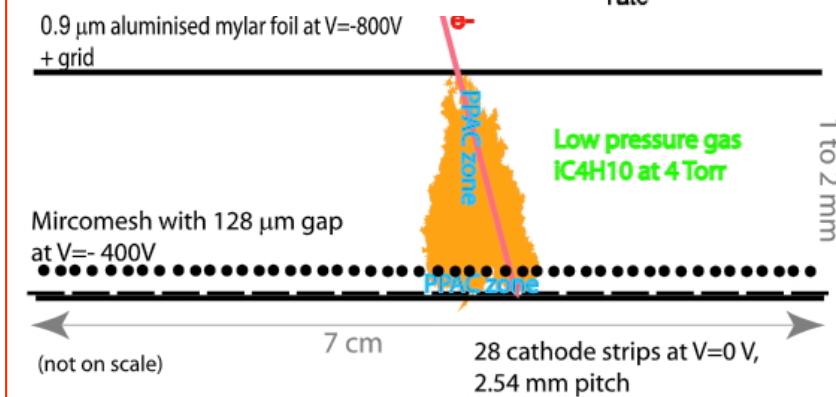
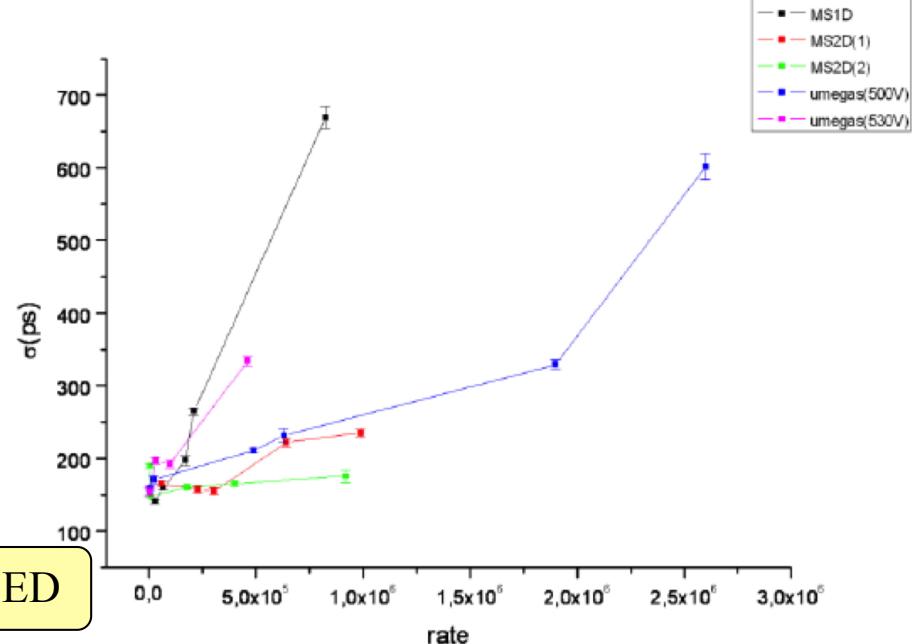
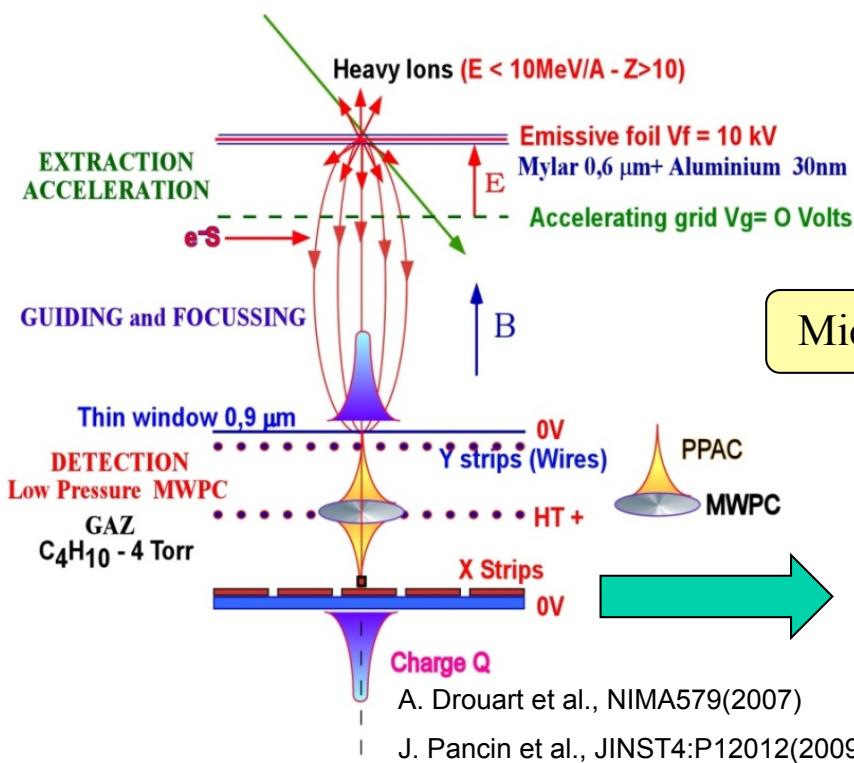
Ref: V. Polychronakos (on behalf of the MAMMA collaboration), *Micromegas progress report*, RD51 collaboration meeting, Bari, oct 8-11 2010)

irfu Micromegas-SED at GANIL (GANIL-IRFU-CNA-Sevilla coll.)

cea
saclay

Use of Bulk-micromegas technology to detect secondary electrons in a SED for its good spatial resolution and robustness. Time resolution $\sigma_t \approx 200-350$ ps & better spatial resolution than SED

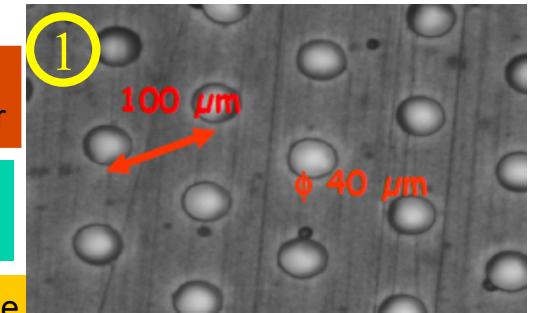
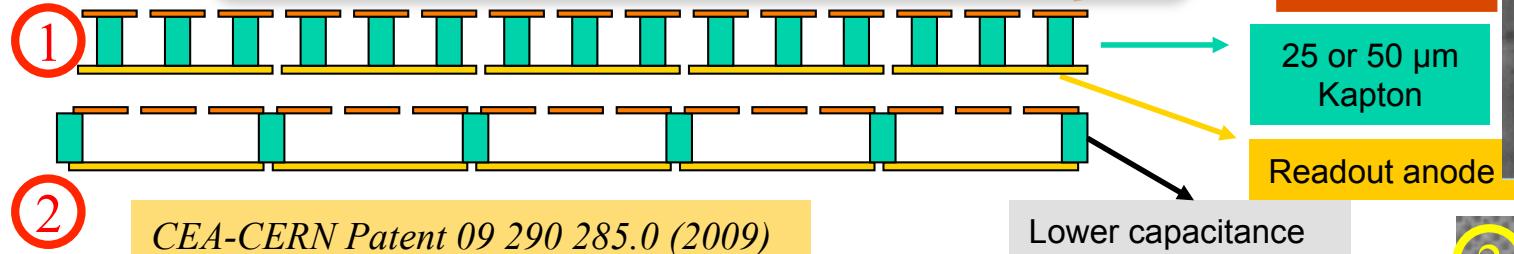
- Kr from CIME at 1.7 MeV/n from 10^3 to 10^6 p.s.cm²
- very thin emissive foil : mylar + Al 130 $\mu\text{g}/\text{cm}^2$
- No magnetic field



From T. Papaevangelou (CEA-IRFU) & J. Pancin (GANIL)

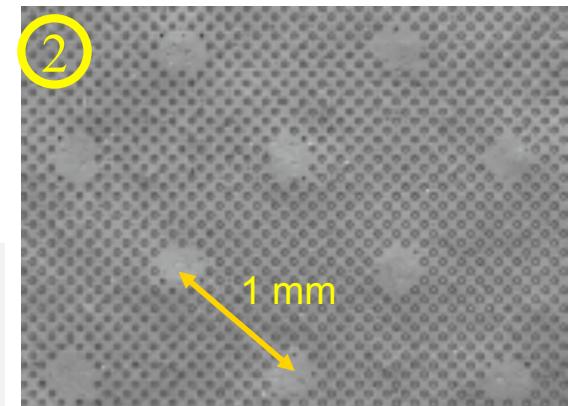
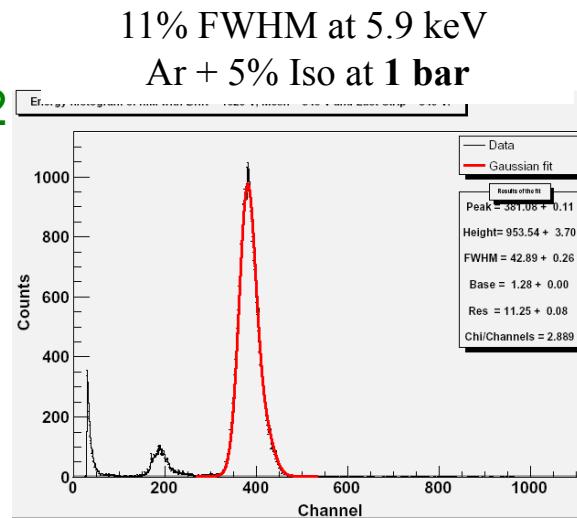
The micro-bulk micromegas

Same manufacturing techniques as GEM :
Copper & Kapton etching of a copper cladded Kapton

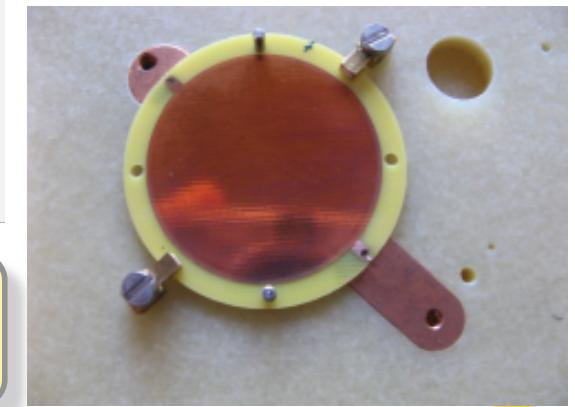


Lower capacitance
Under development

- “All-in one” structure mesh+anode
- Excellent Energy resolution
11% FWHM @ 5.9 keV, 6 % @ 22 keV, 1,5 % @ 5 MeV)
- Good uniformity
- Low material budget detector
- Flexible structure
- Low intrinsic radioactivity
- Fabrication process still improving
- Fragile
- Limited sizes (<100 cm²)



Better mesh transparency &
12 μm gap under development

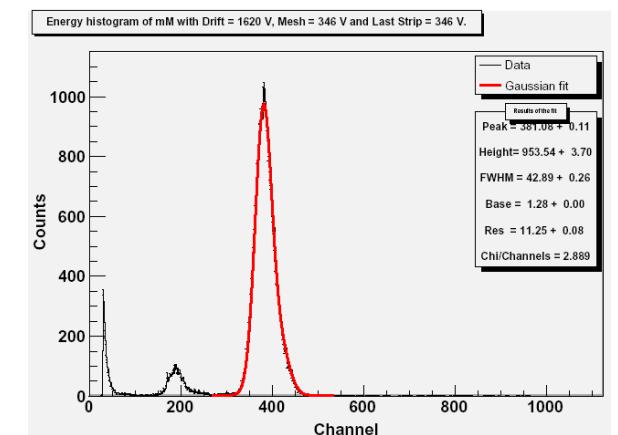
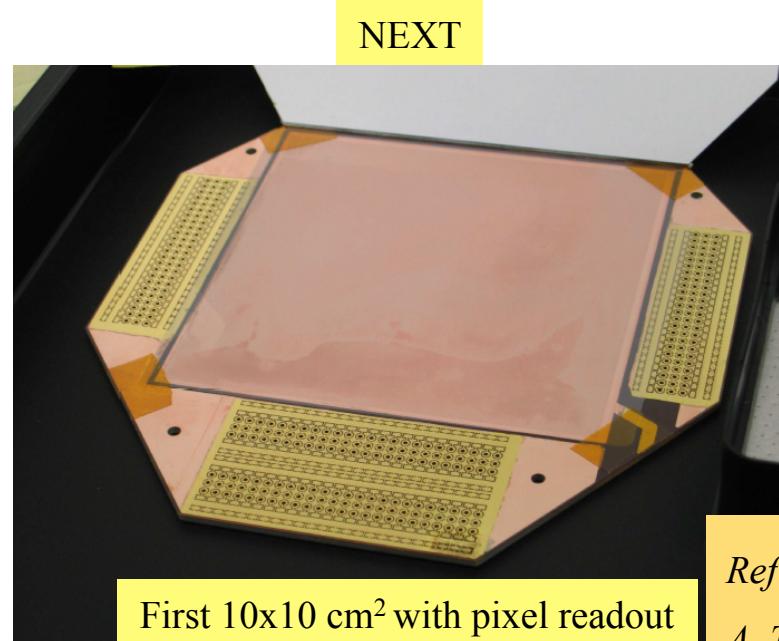


Current Micro-bulk developments

- ✓ **CAST** @ CERN (Axion search), **on CAST telescope**, rare 1-10 keV event search, low radioactivity materials,
- ✓ **NEXT** @ Zaragoza (Search for the $\beta\beta 0\nu$ decay, High pressure Xe gas TPC): 30x30 cm² under development
- ✓ **n-TOF**, **in n-TOF beam @ CERN (2009)** : neutron beam flux monitor, 25 μm amplification gap, pillars with 500 μm pitch
- ✓ **Double phase Liquid Argon TPC, ETZH 3I TPC @ CERN (2011)** : 70x70 mm² , 25 μm amp. gap under development



^{241}Am alpha source (1 bar)
0.7% FWHM @ 5.5 MeV

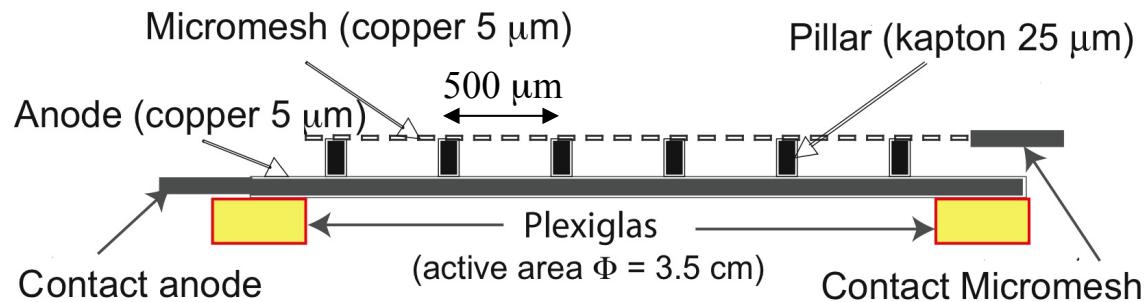


Ref: *T. Dafni et al. NIM A 608 259-266, 2009*
A. Tomas et al JINST 4: P11016, 2009

n-TOF transparent neutron beam flux monitor

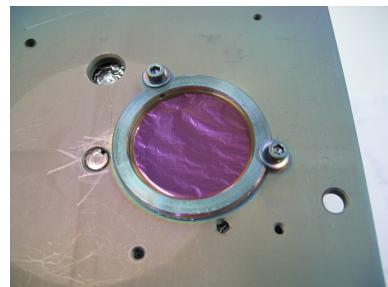
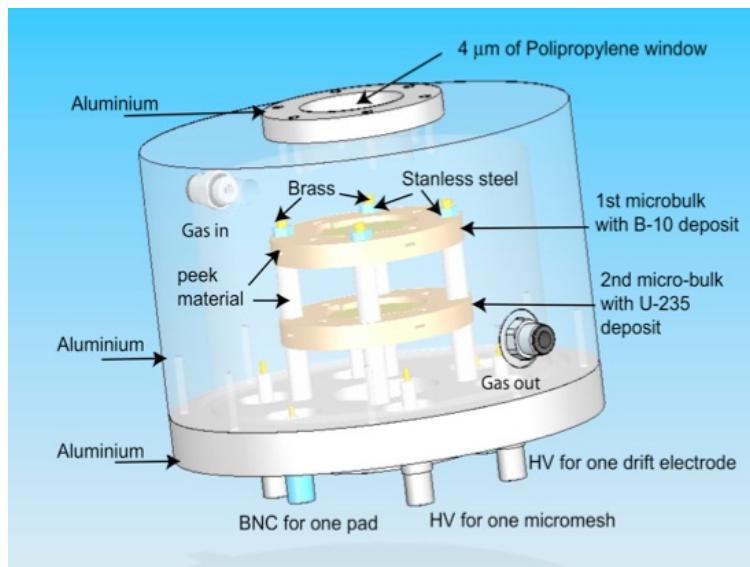
Micro-bulk technology for very low budget material detector

Use of 2 converters : $^{10}\text{B}(\text{n},\text{a})^{7}\text{Li}$ for up to 100 eV neutrons and $^{235}\text{U}(\text{n},\text{f})$ for 100 eV-1 MeV



Specifications

- ✓ Ar+2% iC₄H₁₀+10%CF₄
- ✓ 35 mm diameter active area
- ✓ 1 plane Anode
- ✓ 1 channel : on-shelf fast current preamp. + 1GHz flash ADC



^{10}B Converter

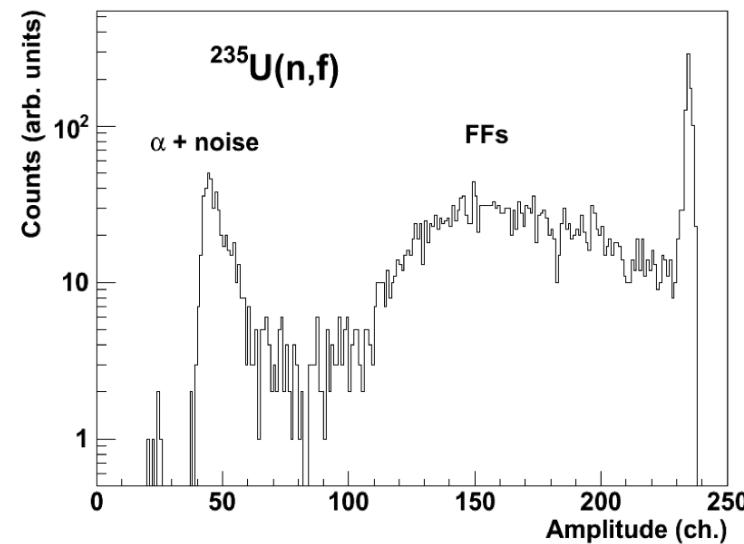
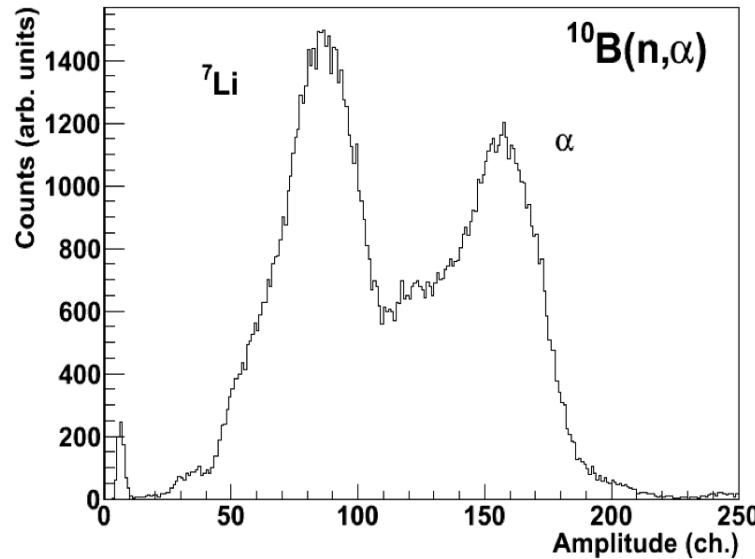
- ✓ Sputtering from B₄C at CERN
- ✓ on 1 μm copper coated 12,5 μm Kapton foil
- ✓ ~1 μm on a Φ 35 mm

^{235}U Converter

- ✓ Vacuum Evaporation (1 mg ^{235}U @ 99,94%) at JRC-IRMM (Geel)
- ✓ on 1,5 μm aluminized mylar foil
- ✓ 1 mg on a Φ 20 mm

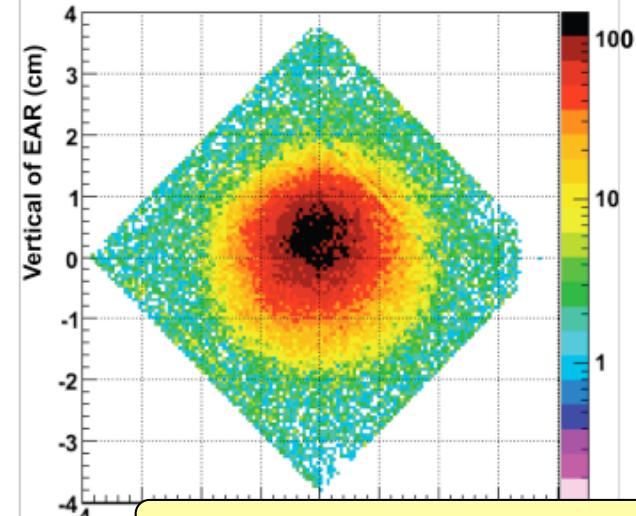
n-TOF beam profile and flux monitor

n-TOF beam flux monitoring (2008)



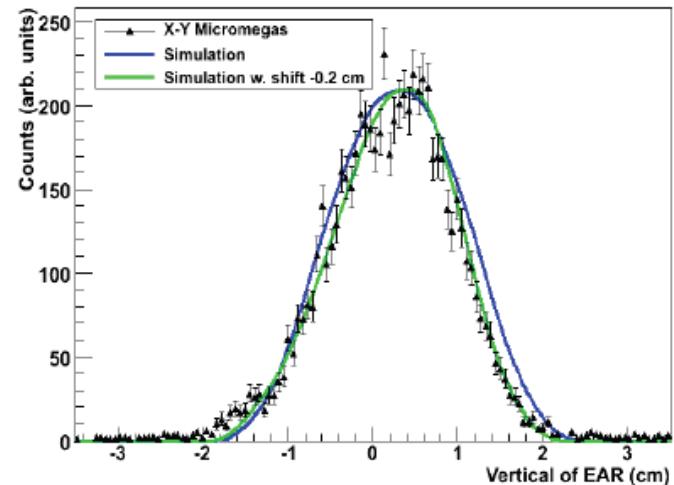
n-TOF beam profile (2009)

Beam Image of μ Megas (seen from beam)



@ 185 m from spallation target

100 keV to 1 MeV == vertical projection

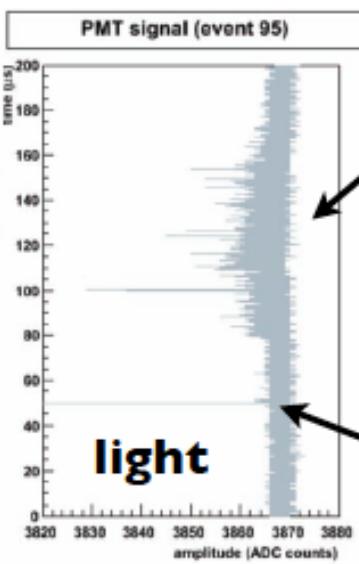
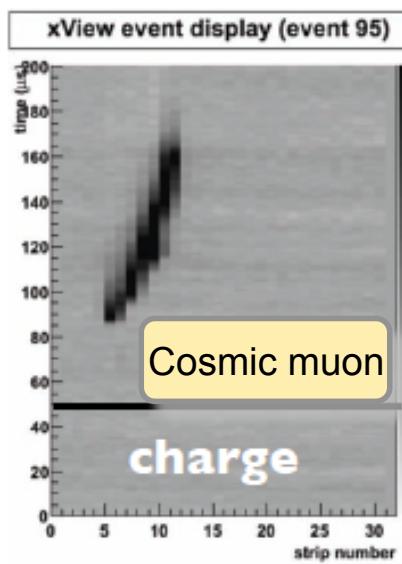
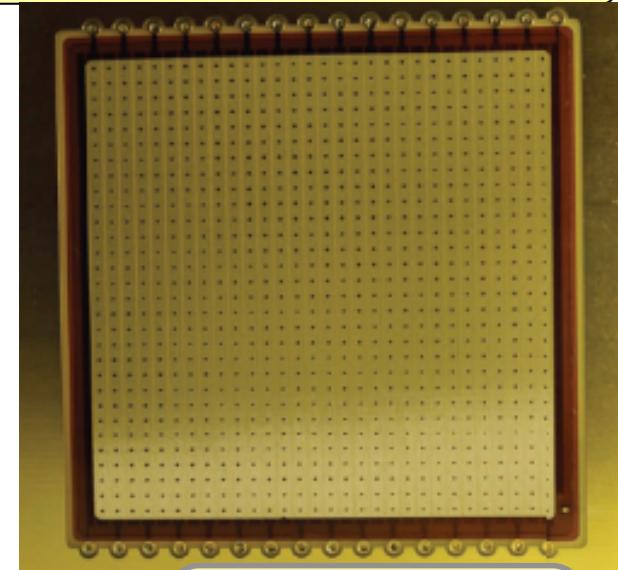


Micromegas for double phase Liquid Argon TPC readout

First tests of a micromegas as charge readout of a double Argon TPC (1 bar / 87 K pure Argon)



input
purification
cartridge
turbo pump
detector
vessel
cryostat
(LAr bath)



secondary scintillation
light produced in GAr
(field between extr. grids
and micromegas)
→ proportional to charge

prompt scintillation light
produced in LAr
→ used as trigger

100 μm gap
32 strips, 3mm pitch
bulk-micromegas

$E_{Amp} = 46 \text{ kV/cm}$ ~25fC/strip
Gain~3

Max Gain of 5
→ 12 μm micro-bulk

Ref. A. Delbart, RD51 collaboration meeting, Bari, 7-10 october 2010

Comparison of bulk & micro-bulk technologies

Table 1. Comparison of some bulk and micro-bulk specifications and performances. Gaps of 64 μm for bulk and 12.5 μm for micro-bulk need to be tested.

	bulk	micro-bulk
Standard amplification gap	128 μm	50 μm
Other possible amplification gaps	(64)-100-150-194 μm	(12.5)-25 μm
Standard Mesh pitch	63 μm	100 μm
Standard Mesh openings	45 μm	40 μm
Standard maximum size	50x150 cm^2	10x10 cm^2
R&D maximum size	100x200 cm^2	30x30 cm^2
Best FWHM 5.9 keV resolution	19%	11%
Currently in use in experiments	T2K/TPC	Axion CAST experiment, nTOF
Current R&D programs	ILC/TPC, ILC/DHCAL, SLHC/Muon chambers upgrade, CLAS12 spectrometer, ...	NEXT, MIMAC, ...

- Large size
- Large scale production
- Robustness (incl. sparks)

- Low-budget material
- Excellent energy resolution
- Thin gap / High pressure app.

InGrid + Timepix (within the european R&D program EUDET/AIDA)

Micromegas integration within the pixels sensor by **post-processing** of the Si wafers **Al grid**, **0.8 μm** thick, accurately positionned with respect to the pilars and pixels

Si wafer Post-processing

1. 0.2 μm Si wafer oxidation

2. 0.2 μm anode patterning

3. 50 μm SU-8 coating and exposure

4. 0.8 μm grid patterning

5. SU-8 development

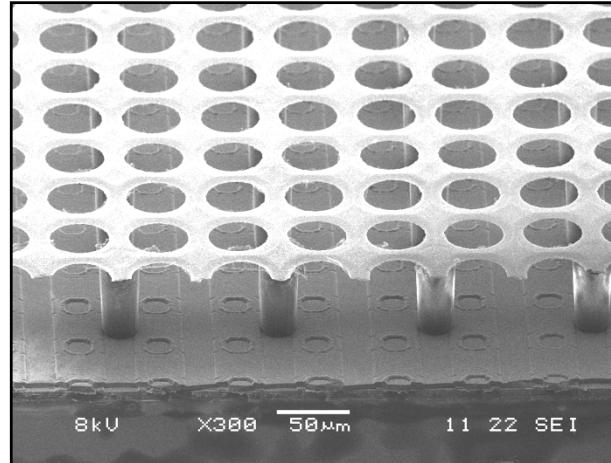
mesh
45, 58, 70 μm

Excellent Energy resolution : $s_E/E = 6.5\%$

Gain variations: < $\pm 5\%$

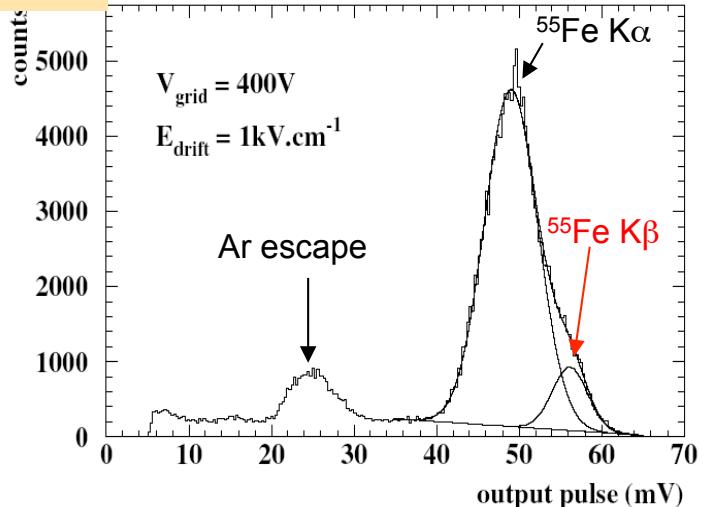
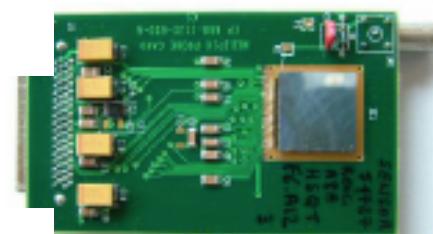
Gas gains: $5 \cdot 10^2 - 6 \cdot 10^3$

Timepix chip + SiProt + InGrid

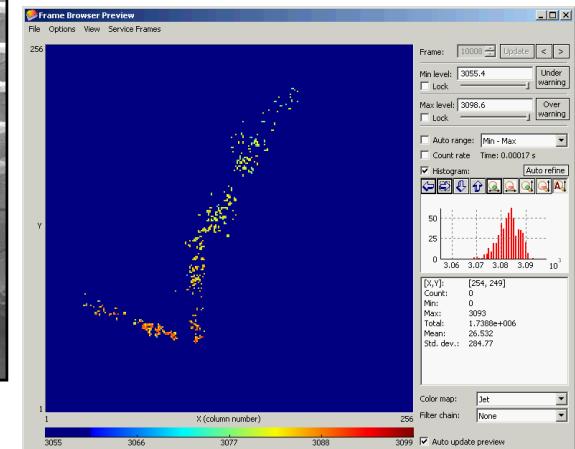


$\phi 40 \mu\text{m}$ pilars No dead zones

Hole pitch : 20, 32, 45, 58 μm



- Single electron detection
- Ion feedback down to 1 %



Conclusion

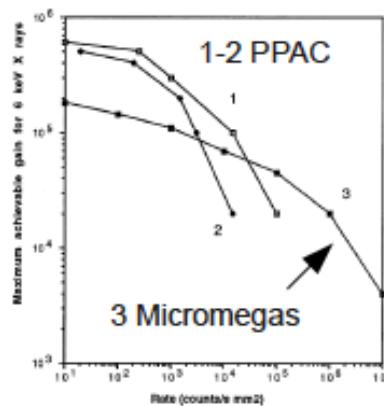
- ⇒ Micromegas is a mature Micro-Pattern Gaseous Detector
 - ↳ The main involved physical processes are understood
 - ↳ Rich R&D and R&T programs since 1996 (→ bulk) and 2004 (→ micro-bulk)
 - ↳ Prooved performances in several experiments (COMPASS, T2K / TPC, ...)
 - ↳ Active worldwilde RD51 collaboration on MPGDs
- ⇒ Main advantages and performances of Micromegas
 - ↳ Easy & cheap to build & operate (compared to MWPCs & other MPGDs)
 - ↳ Robustness (to ageing, to sparks, ...)
 - ↳ Large surface paving capabilities (few % level dead zones)
 - ↳ Low radiation length budget capabilities (micro-bulk)
 - ↳ Good spatial and time resolution ($\downarrow 12 \mu\text{m}$ and 0.7 ns)
 - ↳ High flux capabilities ($3.10^8 \text{ ples/s/cm}^2$ in NA48 / KABES) in TPC mode
 - ↳ Good γ rejection (at least 10^{-3}) for neutron applications
- ⇒ On-going R&D : spark reduction and protection, 2D readout micro-bulk, micro-bulk manufacturing, 2m^2 bulk-micromegas, multi stage micro-bulk for high efficiency neutron detection (alternative for ${}^3\text{He}$), ...

Backup

Gas discharges

Micro-defects**Rather limit**

Max. gain VS radiation

Feedback phenomenaIon impact in noble gas
Photo-effect in avalanche**High rate mechanisms**Avalanche overlap
Ion space charge at the cathode

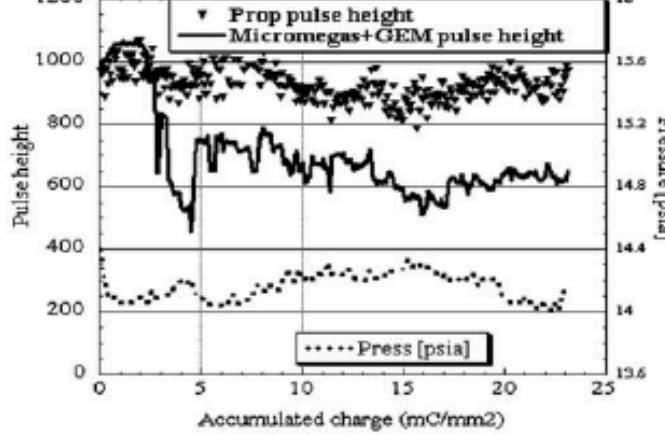
Aging

Material outgassing**Radiation hardness**

Database of bad/good materials

Gas flow/mixture

ppm Impurities

Rate effectsPolymer deposits
Malter effects
Photo-cathode QE loss

Charging-up

Dielectric charging-up

Diffusion of avalanche charge

GeometryInfluence of dielectric
Shielding against avalanche charge**Gain stability**Time constants
Discharges

Gain fluctuations

Single electron response

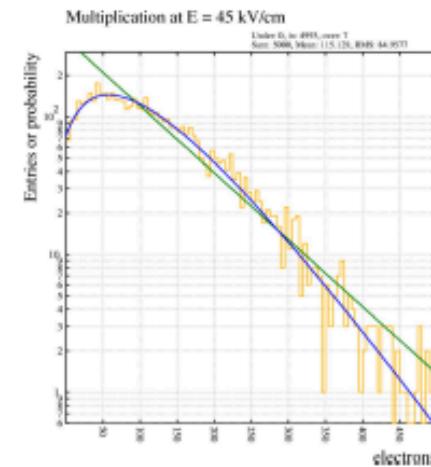
Polya VS exponential

Photon feedback

Second Townsend coef.

Penning transfers

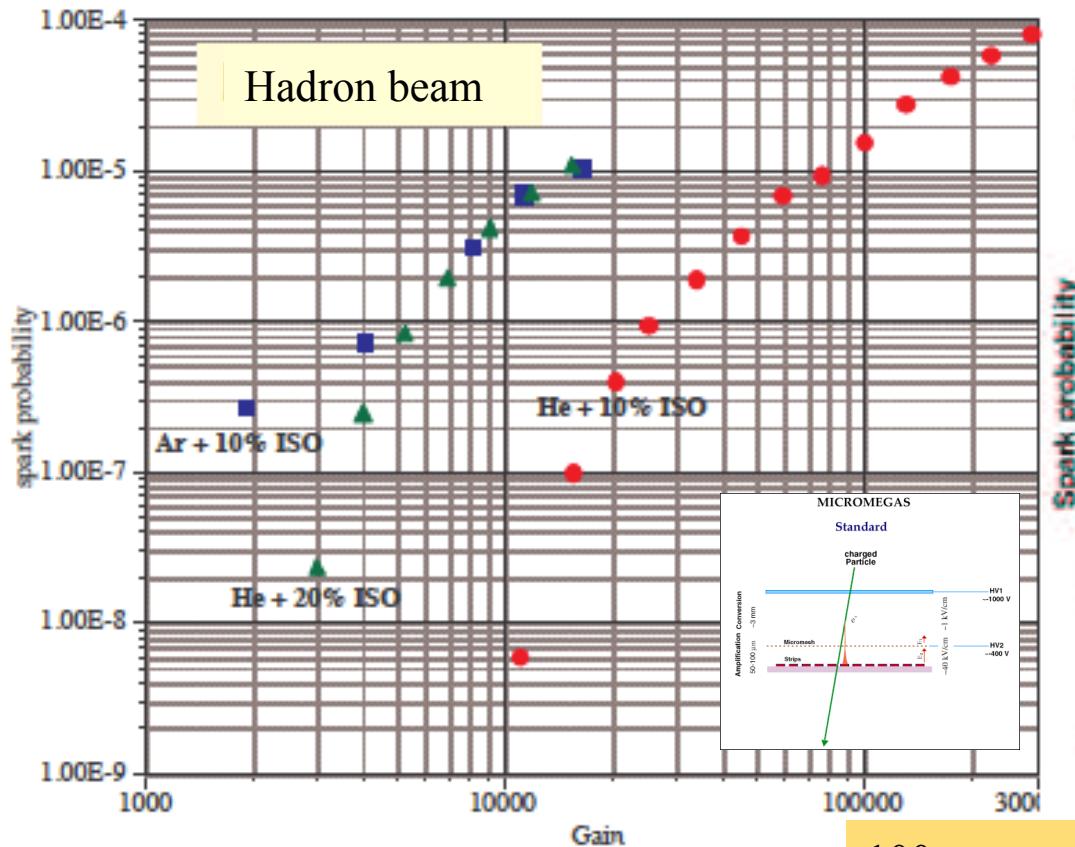
Gain enhancement

Electric fieldLow VS High
Hole edges

i r f u Discharges probabilities with standard metallic anode plane

cea
saclay

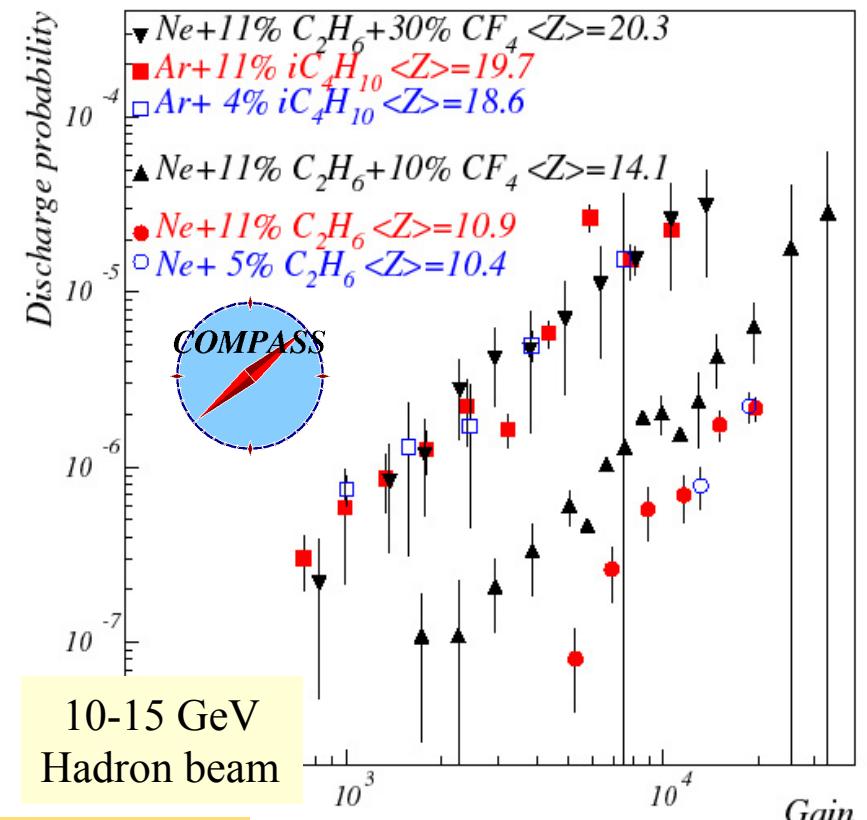
⇒ A spark provokes a **dead time** (loss of efficiency) which depends on the Front End and mesh AC coupling. Readout Front-End Electronics must be protected !



Ref: A. Delbart et al., NIM A478, p205 (2002)

➤ sparking rate depends on the type of incident particles and the nature of the gas mixture

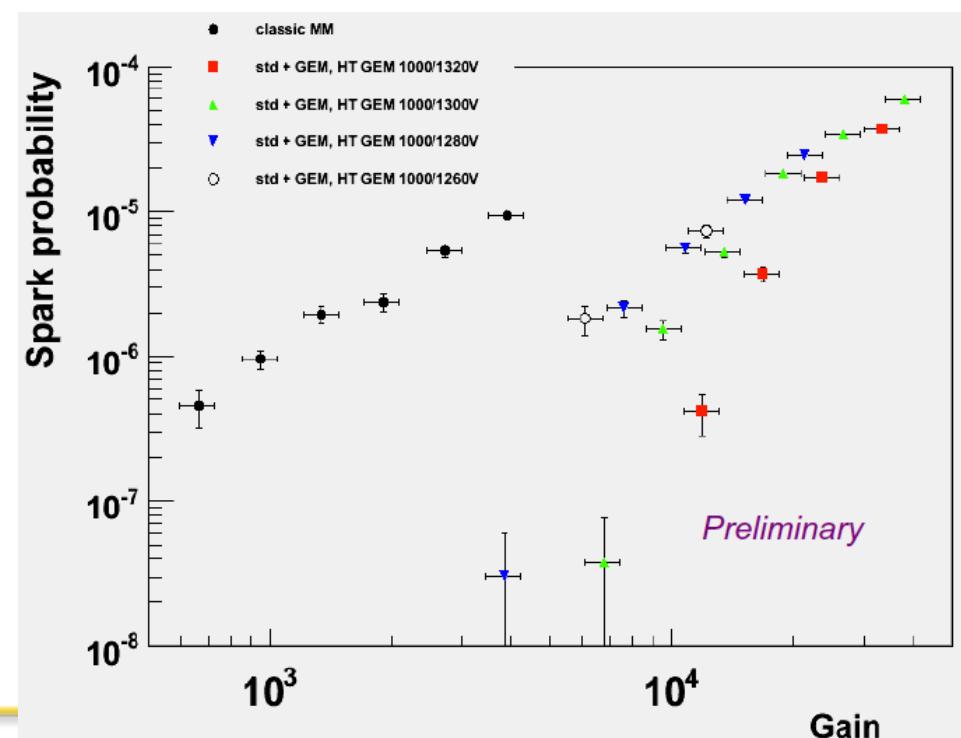
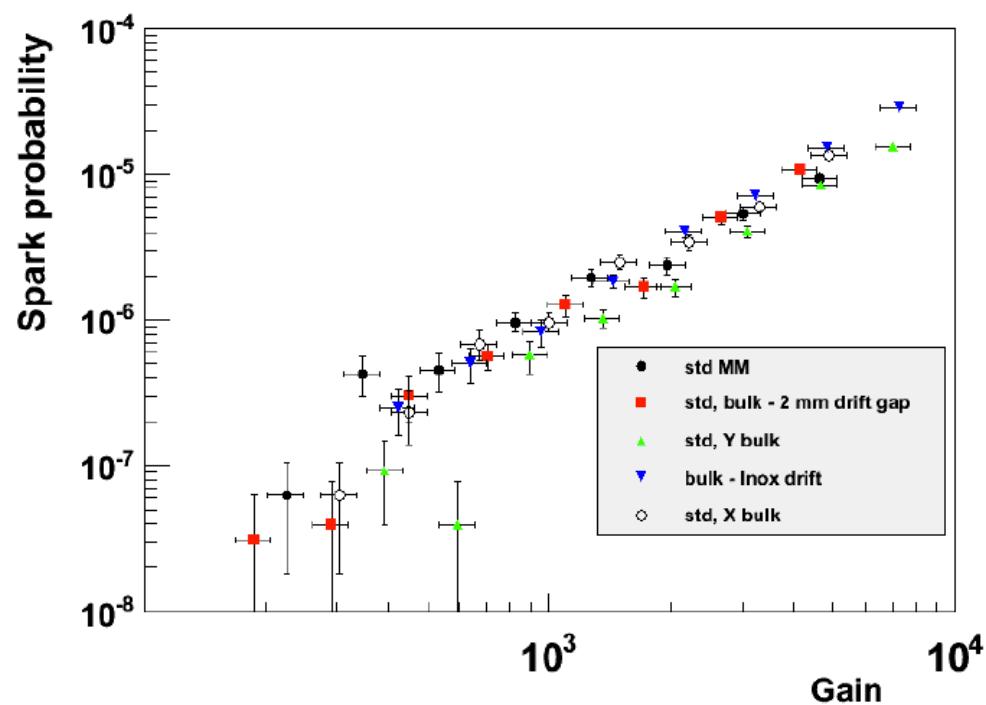
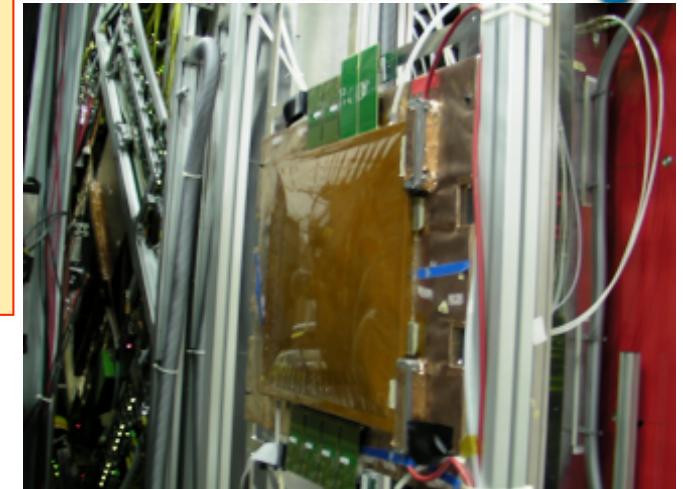
↳ Spark probability increases with Gain and Z number of the Gas (first order)



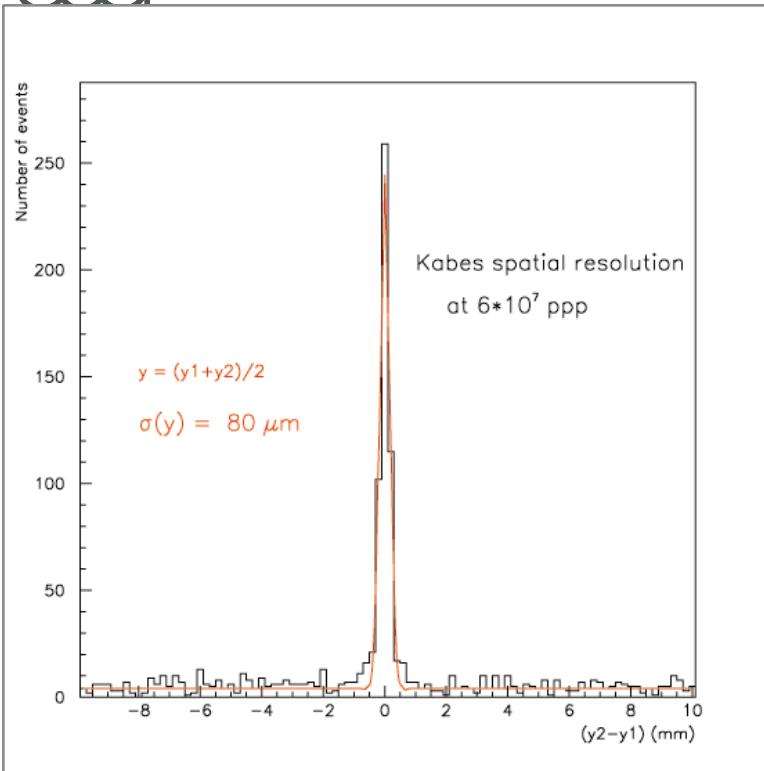
Ref: Ph. Abbon et al, NIM A461, p29 (2001)

COMPASS bulk-micromegas upgrade chambers

- Pixel readout in beam central area
- Reduce the discharge rate by factor 10 to 100 for higher intensity hadron beam
→ studies on resistive Micromegas and MM+GEM
- Improvement of robustness → use of bulk technology

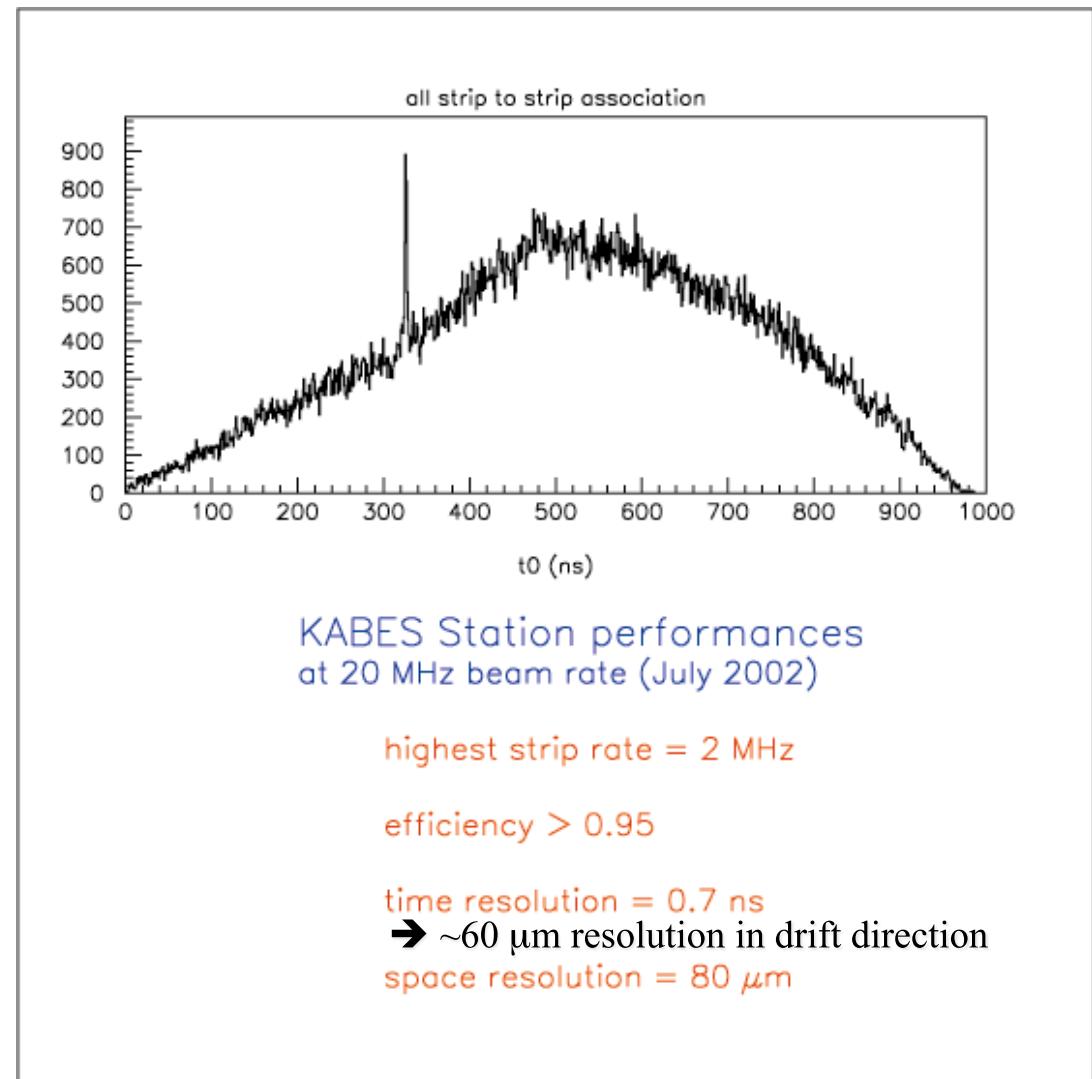


KABES SPS Beam test results (2002)



80 μm spatial resolution

No space charge effect
at 20 MHz beam rate



⇒ Excellent 2D high rate beam profiler

KABES Spectrometer

- ↳ 2 Kabes stations on the NA48 60 GeV/c charged kaon beam
- ↳ 30 Mhz beam in ~8 cm²

➢ Measure of the momentum of individual tracks with $\Delta p/p < 1\%$

➢ nanosecond time resolution required

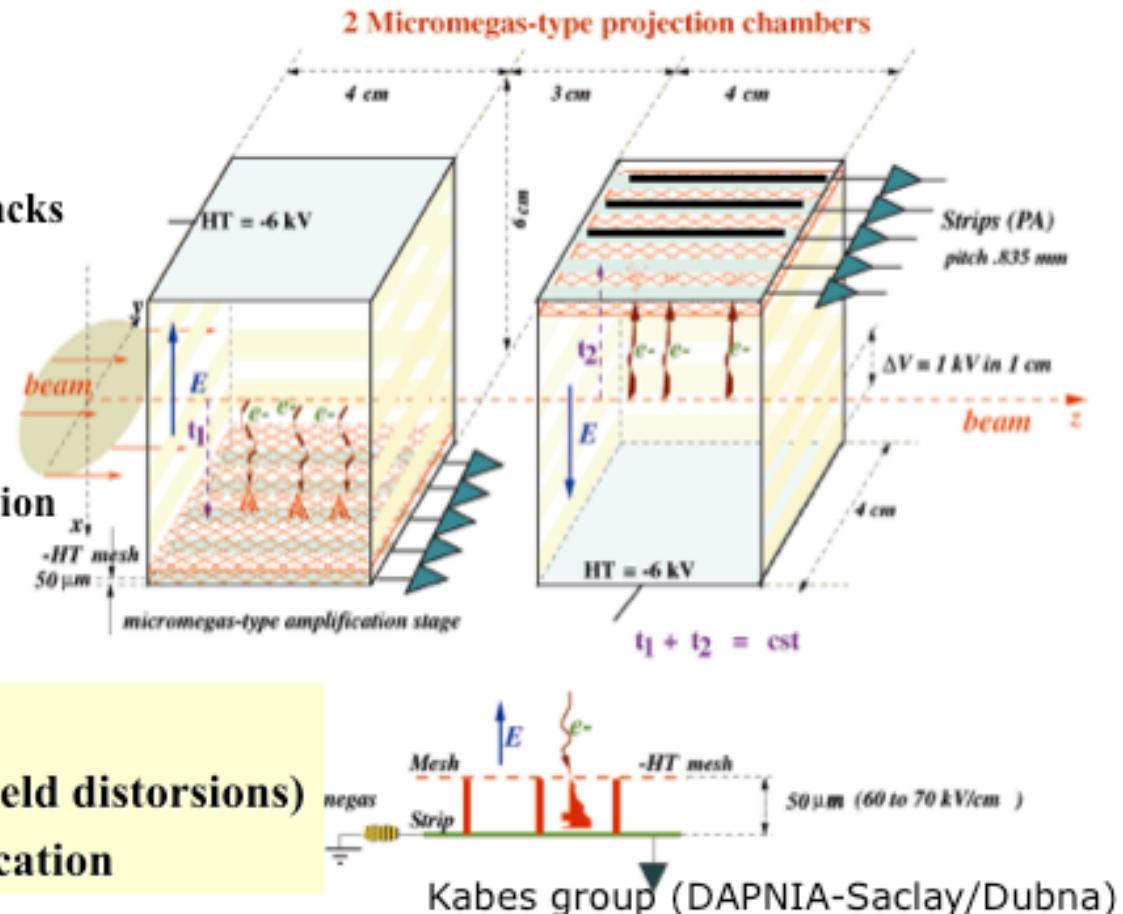
➢ 250 μm spatial resolution needed in y direction

➢ $X/X_0 < 10^{-3}$ per station (dominated by gas)

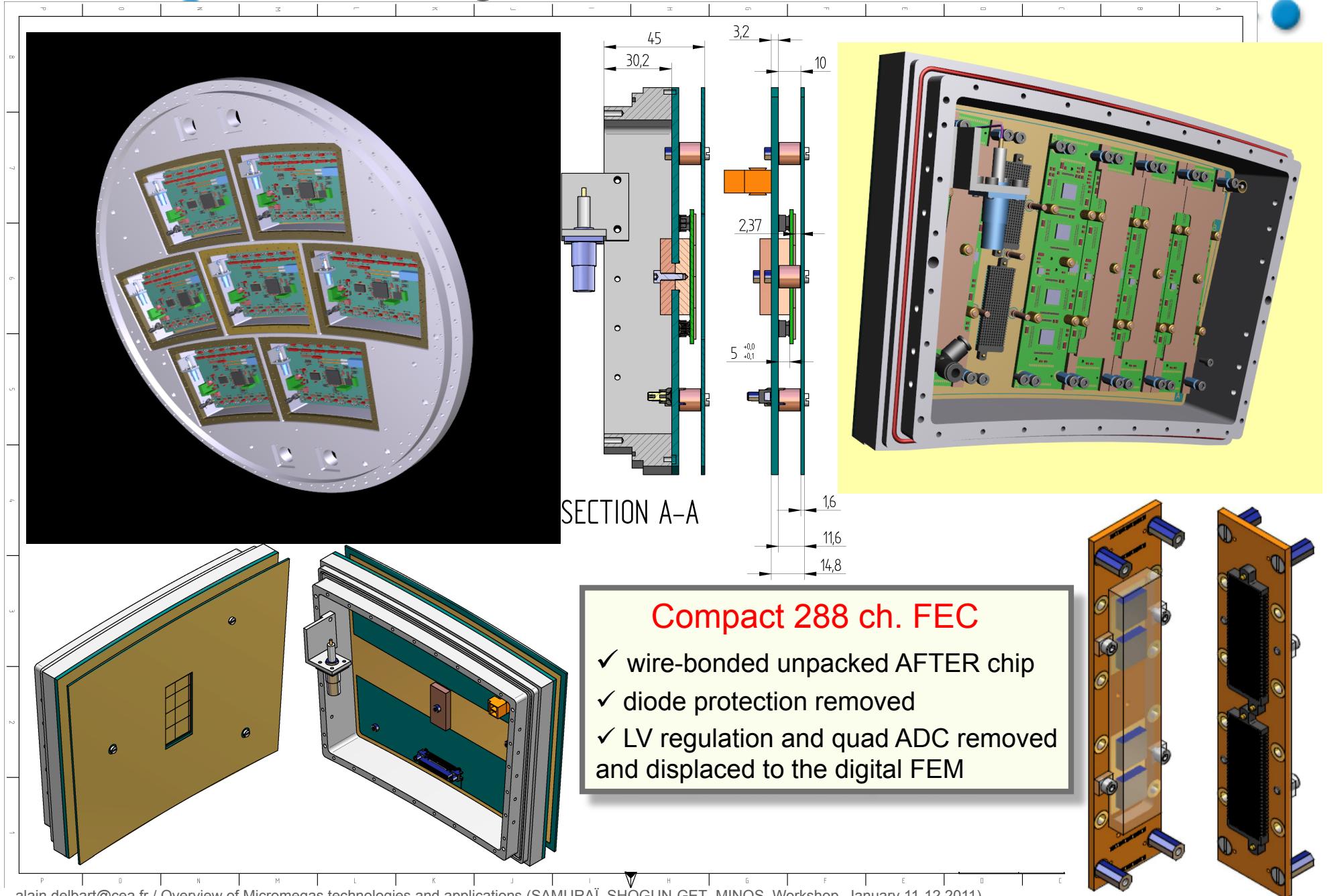
→ Fast and low sparking gas mixture

→ Field cage to minimize time jitter (E field distortions)

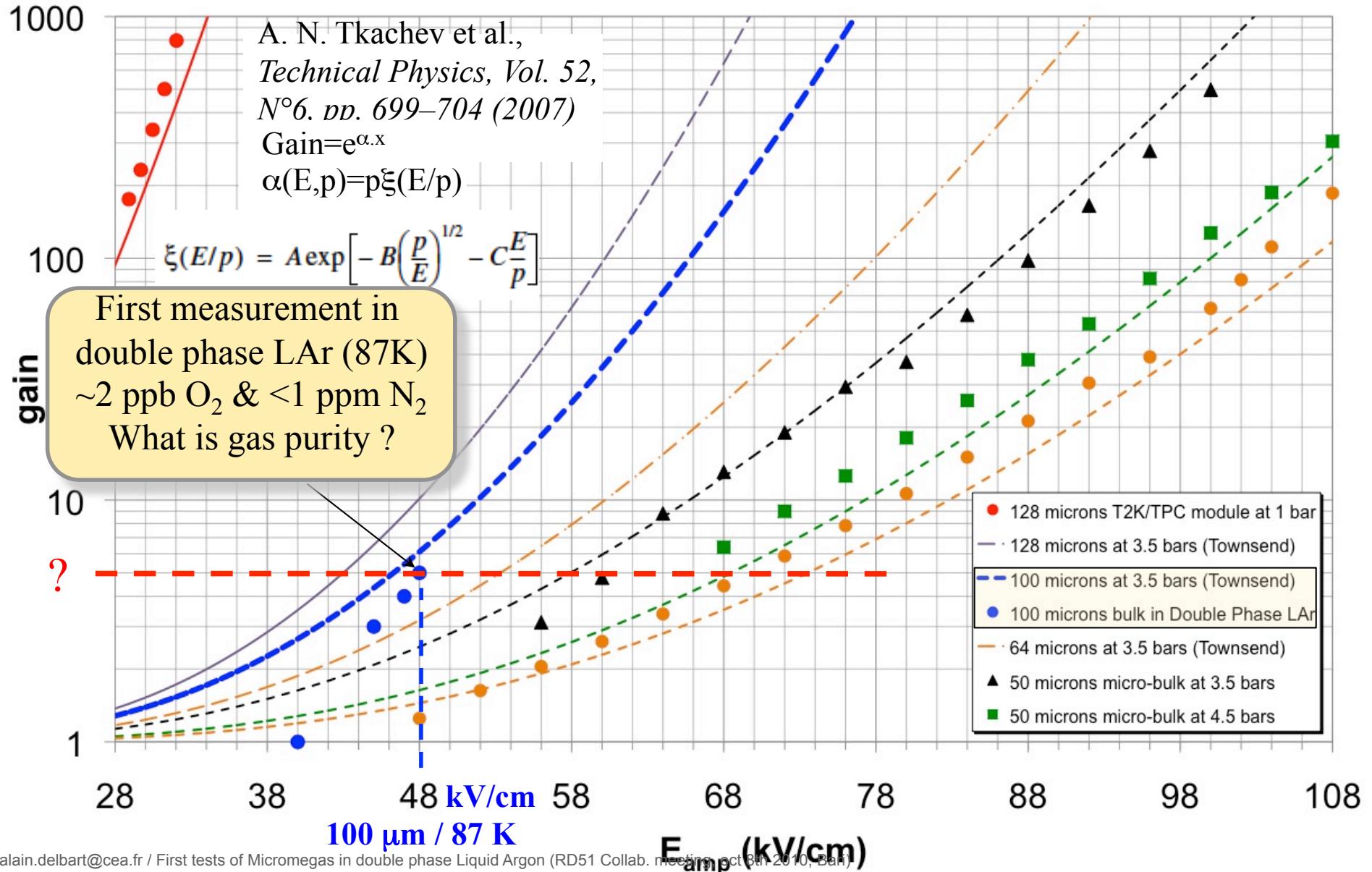
→ Fast and low noise current preamplification



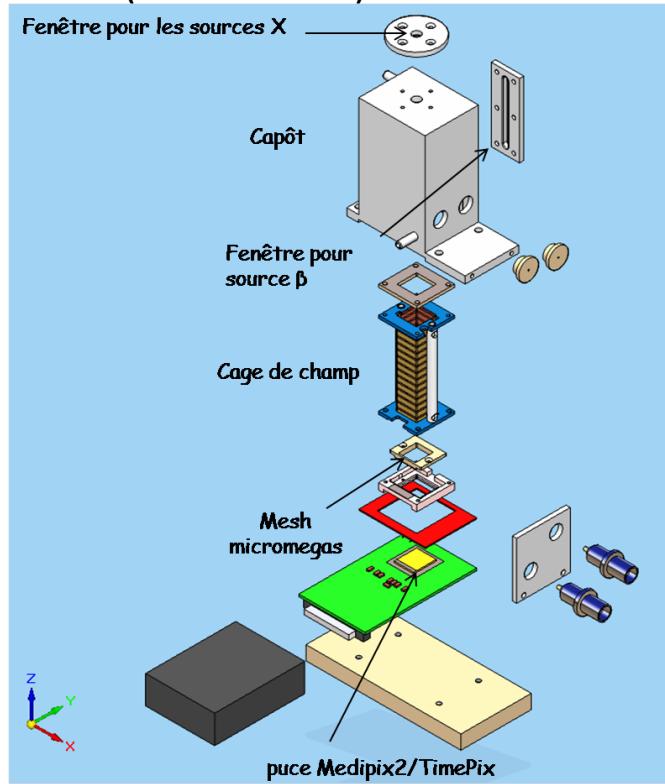
i r f u 7 modules integration with new AFTER based FEE



Summary of Gain measurements in Argon

→ On-going R&D to test thinner gaps (25 μm micro-bulk)For Argon: $A = 43 \text{ (cm Torr)}^{-1}$, $B = 27.5 [V/(cm Torr)]^{1/2}$, $C = 2.5 \cdot 10^{-4} \text{ (cm Torr)}/V$ 

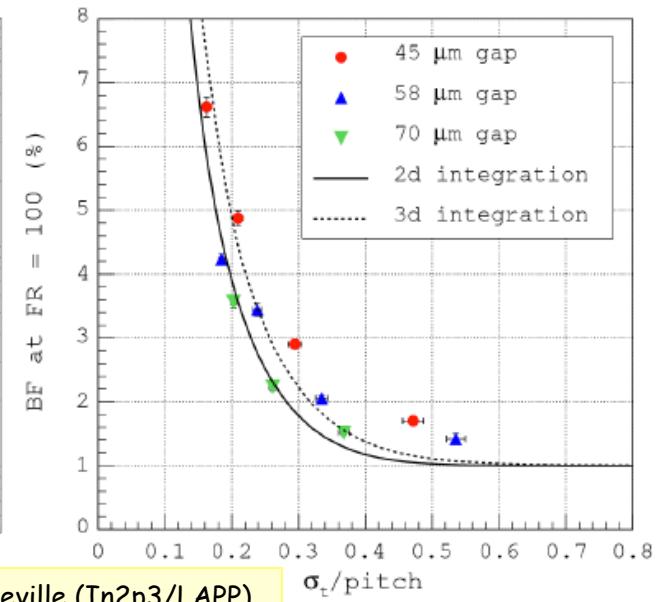
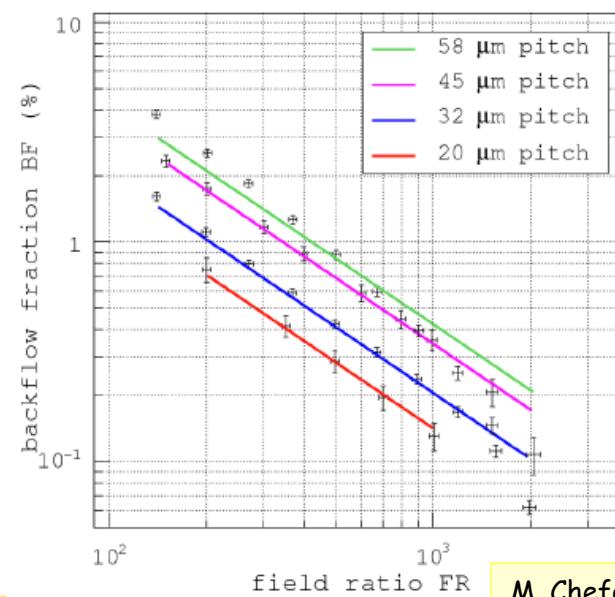
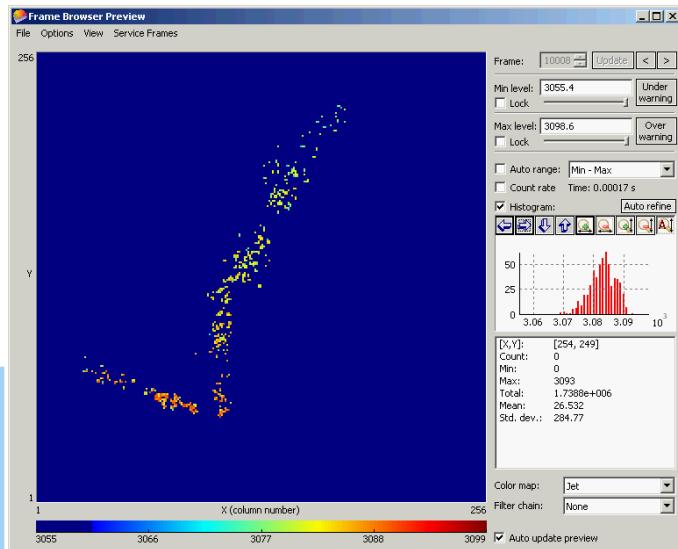
- Single electron detection
→ Unique tool to study Gas properties
- Ion feedback down to 1 %
(for FR=1000)



A Timepix + InGrid micromegas readout μ TPC

Current R&D @ IRFU

Octopuce : 8 Timepix array



M. Chefdeville (In2p3/LAPP)