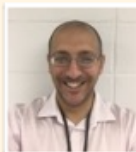
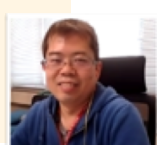
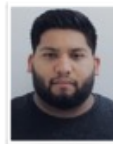


sPHENIX-INTT/EIC Silicon Detector Introduction

RIKEN/RBRC
Itaru Nakagawa

INTT Group



Sioan Zohar

Yusuke Nakamura



Yuka Sugiyama

Genta Nakano

NEW MEMBERS



Purdue Univ.
Wei Xie,
Milan Stojanovic,
Han-Sheng Li

BNL
Rachid Nouicer, Dan Cacace,
Connor Miraval, Robert Pisani,
Steven Andrade, Donald Pinelli,
Antonio Vederosa, Sioan Zohar

TIRI
Takashi Kondo

Rikkyo Univ.
Hikaru Imai,
Genta Nakano,
Yusuke Nakamura

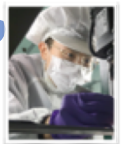
JAEA
Shoichi Hasegawa

National Taiwan Univ.
Rong-Shyang Lu, Lian-Sheng Tsai,
Jenny Huang, Ou-Wei Cheng

RIKEN, RBRC
Yasuyuki Akiba,
Itaru Nakagawa,
Genki Nukazuka

National Central Univ.
Chia-Ming Kuo, Kai-Yu Cheng,
Cheng-Wei Shih, Wei-Che Tang

Nara Women's Univ.
Takashi Hachiya,
Maya Shimomura, Miu Morita,
Mika Shibata, Runa Takahama,
Yumika Namimoto, Yuka Sugiyama



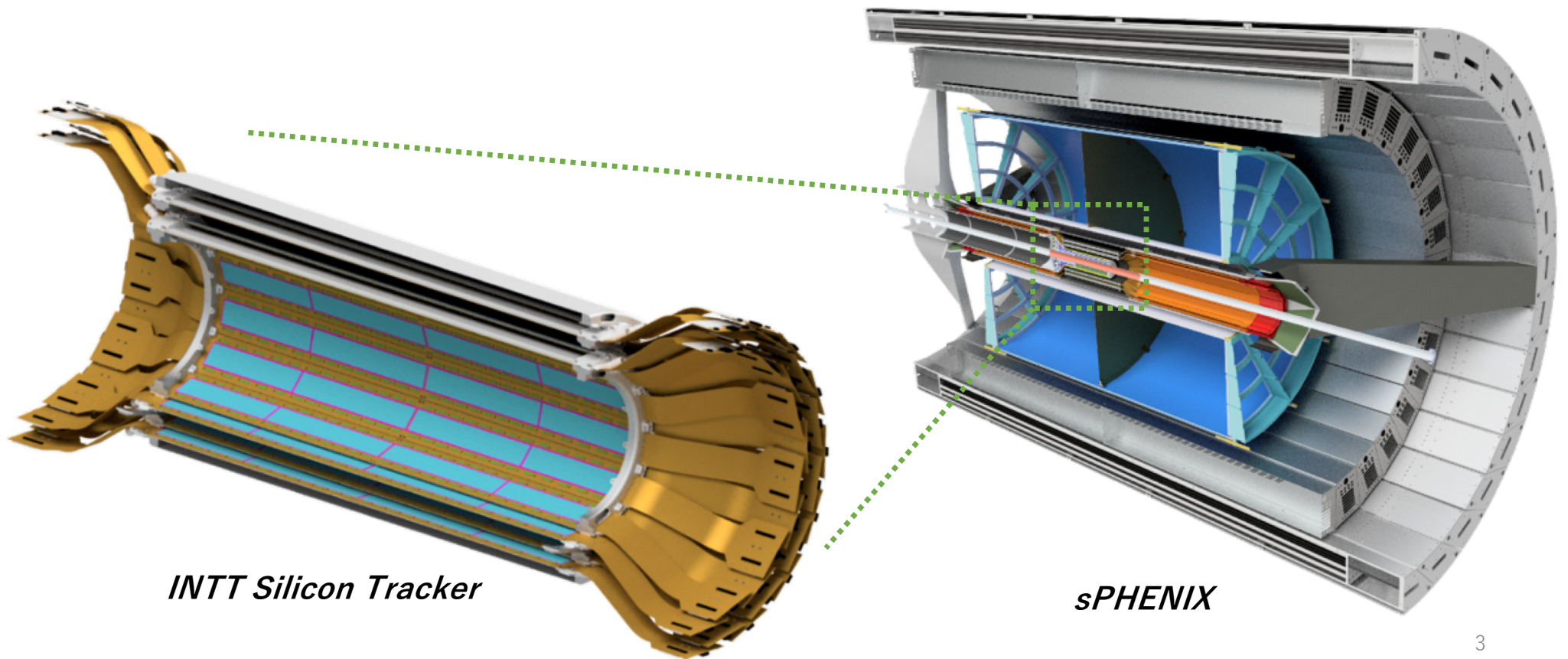
Runa Takahama

Takashi Kondo (electronics engineer)

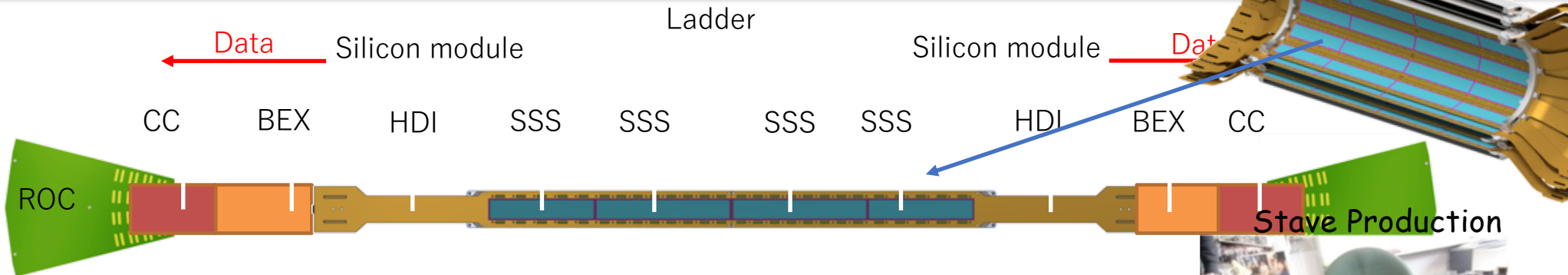
Yumiko Namimoto

Status of Intermediate Silicon Tracker, G. Nukazuka (RBRC)

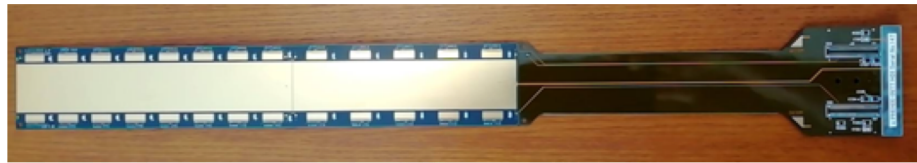
INTT Silicon Tracker



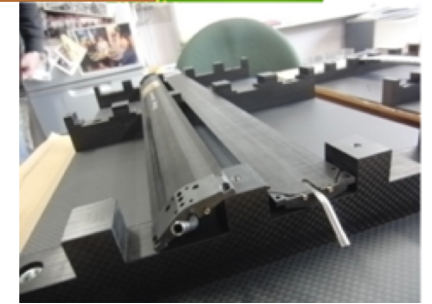
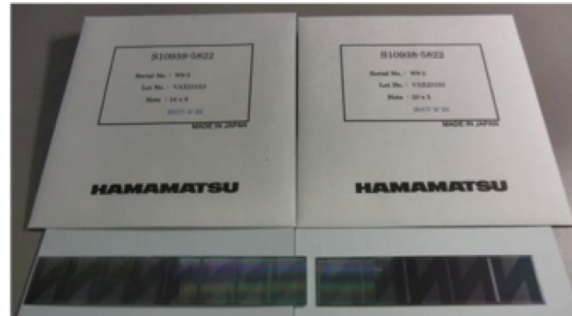
Executive Summary of INTT Components



HDI Production



Silicon Production



FPHX Production



1.2 m Bus Extender (BEX) Preproduction



Conversion Cable (CC) Pre-Production

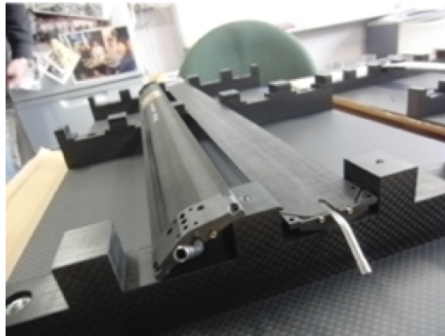


Ladder Component Production

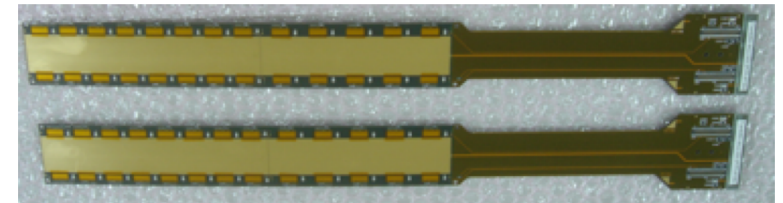
Bus Extender



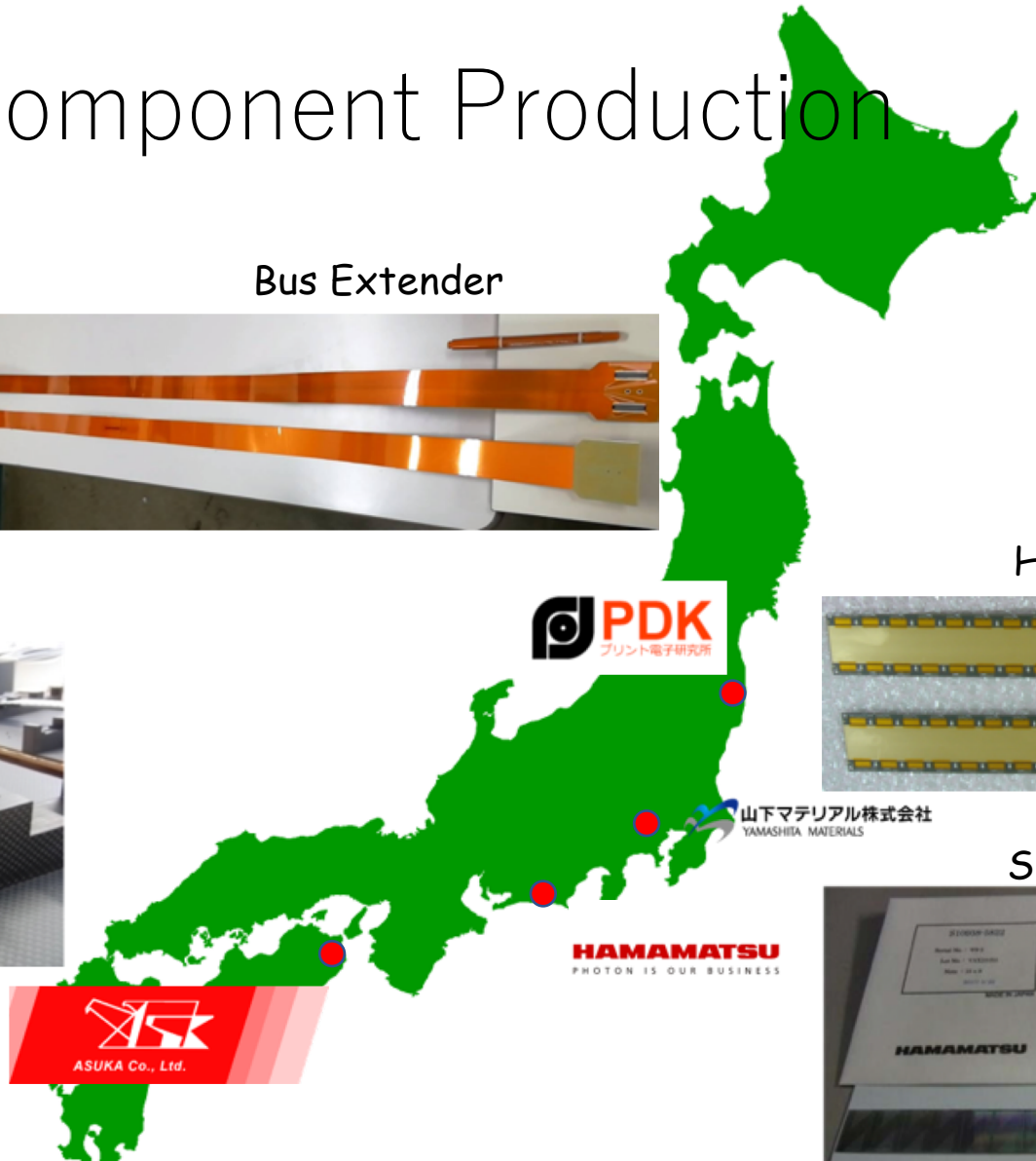
Stave



HDI



Silicon



Ladder Component Production

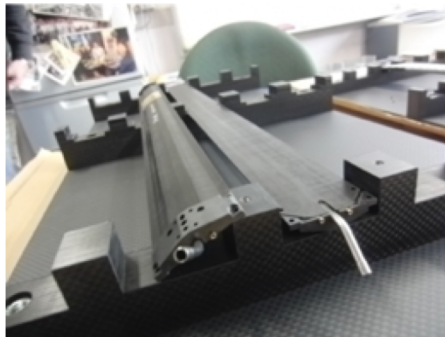


Nara Women's University

Bus Extender

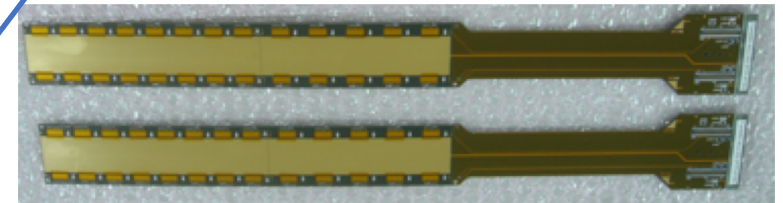


Stave



RIKEN

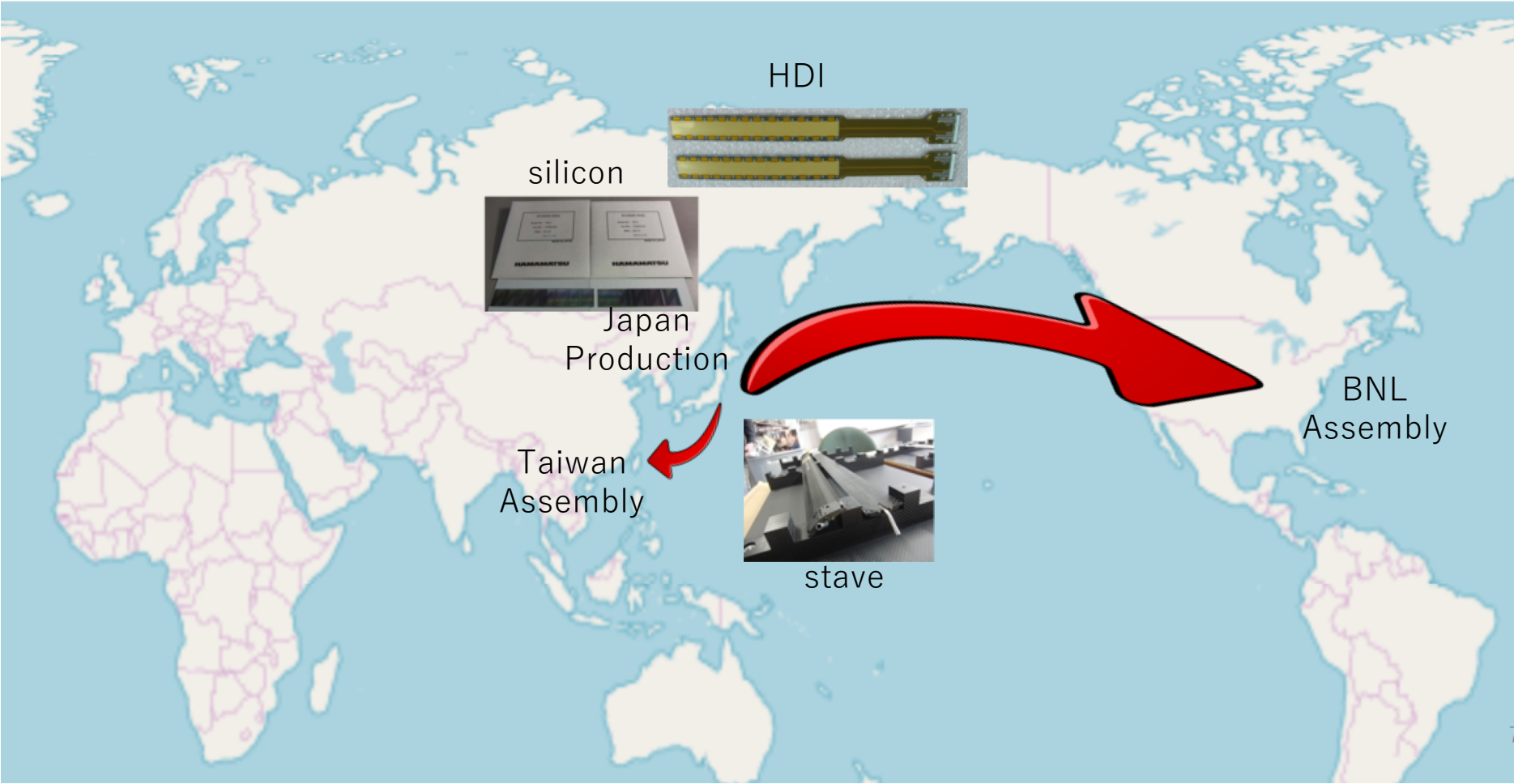
HDI



Silicon



Ladder Assembly System





Silicon Ladder Assembly in Taiwan

臺灣大學
National Taiwan University



Stathes Paganis (PI)

Rong-Shyang Lu (PI)

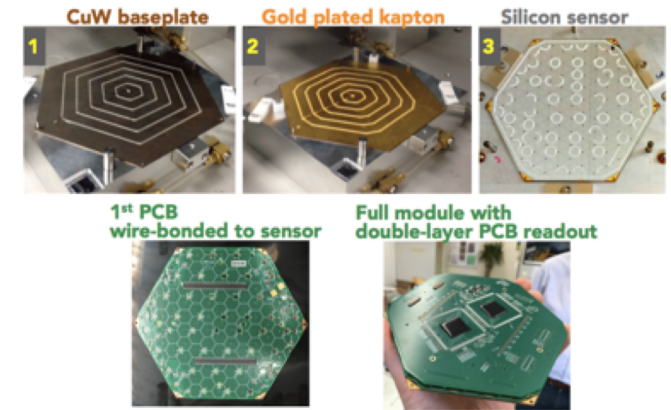
Jenny Huang (Laboratory Head Eng.)

Hsin-Yeh Wu (MSc)

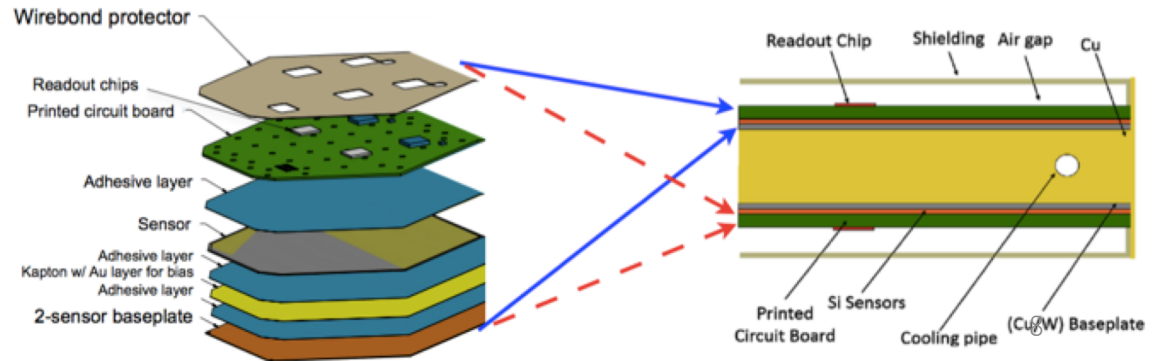
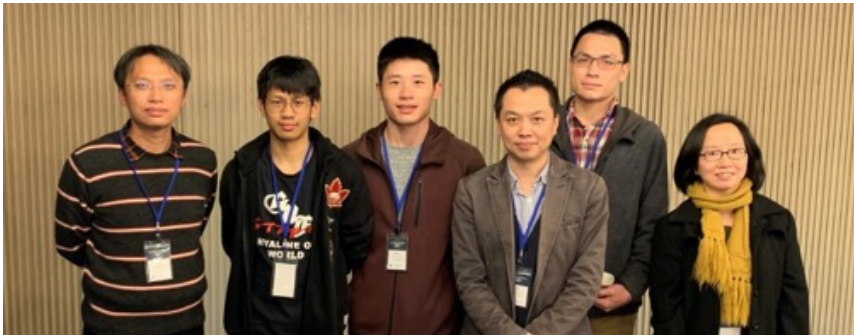
Jia-Hao Li (MSc)

Liu Chien-Hung (Computing)

Chou CH (Technical Support)

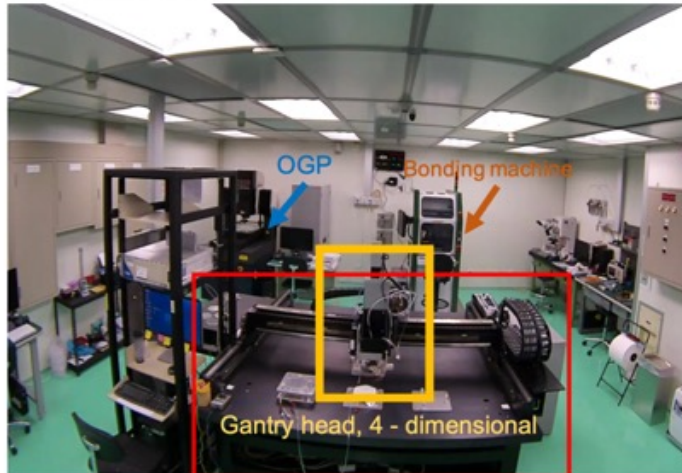


CMS HGCal Assembly



Ladder Assembly & Silicon Test in Taiwan

Taiwan Silicon Detector Facility (TSiDF)



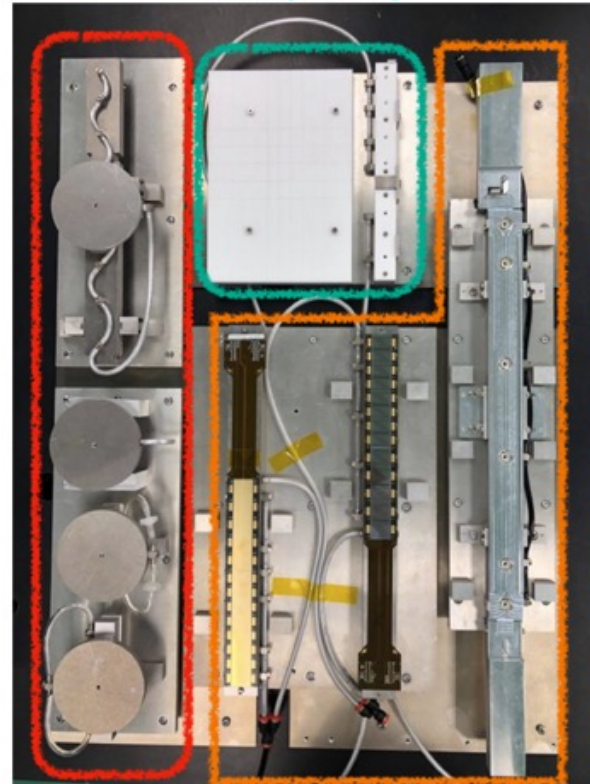
Gantry

Assembly Unit : Module

- Module assembly procedures :
 1. Chips to HDI
 2. Sensors to HDI
 3. Encapsulation glue to HDI
 4. Thermal cycle test
- Ladder assembly procedures :
 - 2 Modules to Stave

INTT assembly family on Gantry

Sample tray



Pick up tools

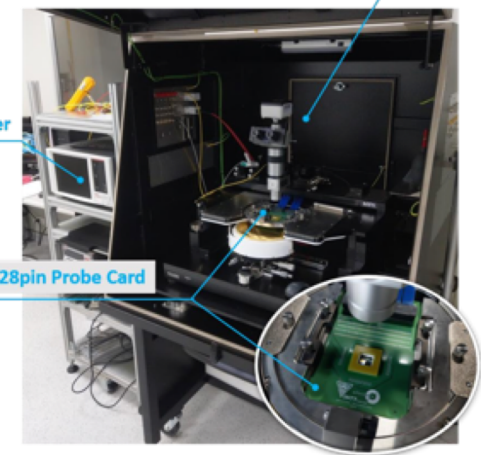
Assembly tray



MPI TS-200 Manual Probe System

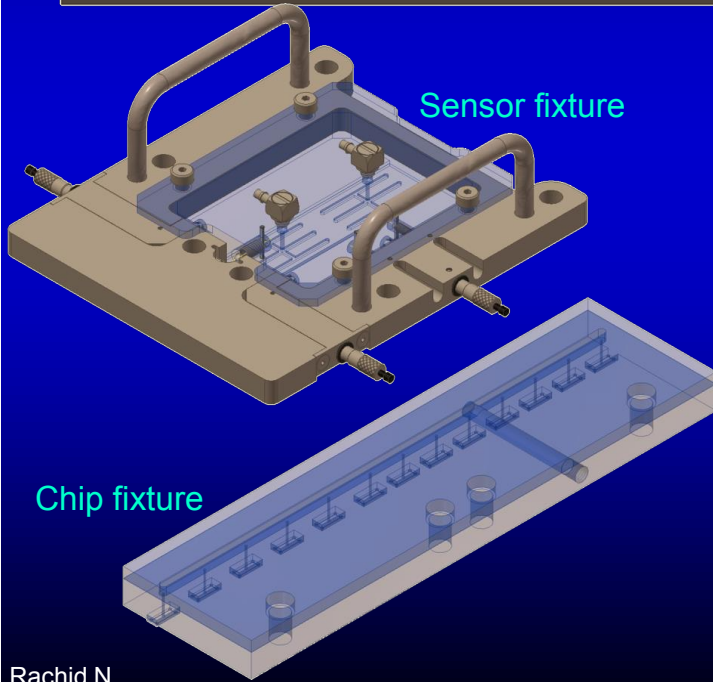
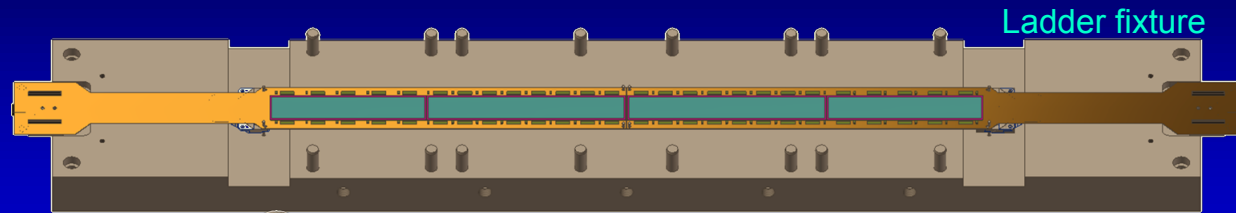
Keithley 4200-SCS
Parameter Analyzer

128pin Probe Card



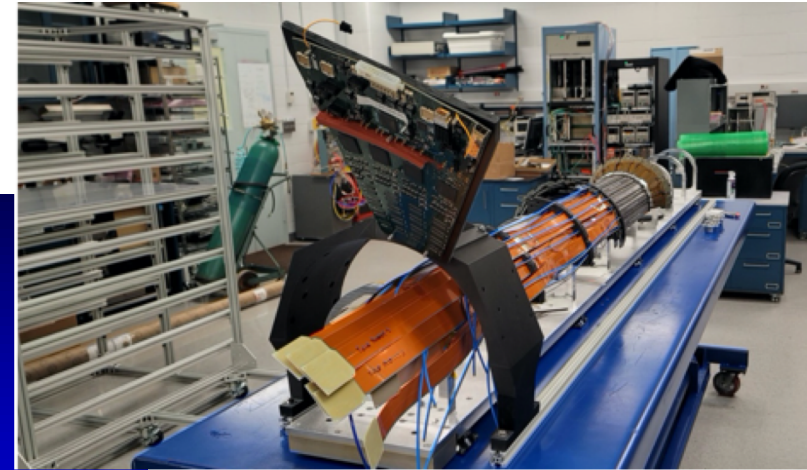
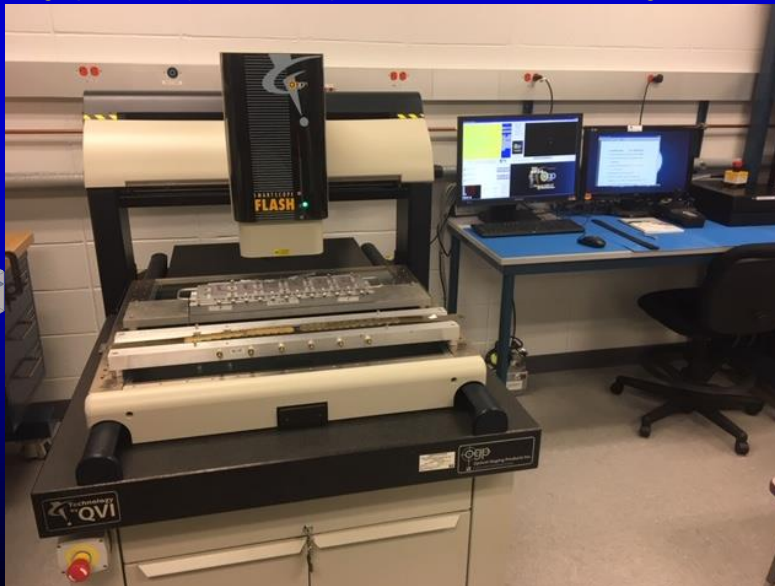
Ladder Assembly in BNL

Ladder Mass Production 0.25 FTE → 0.5 FTE

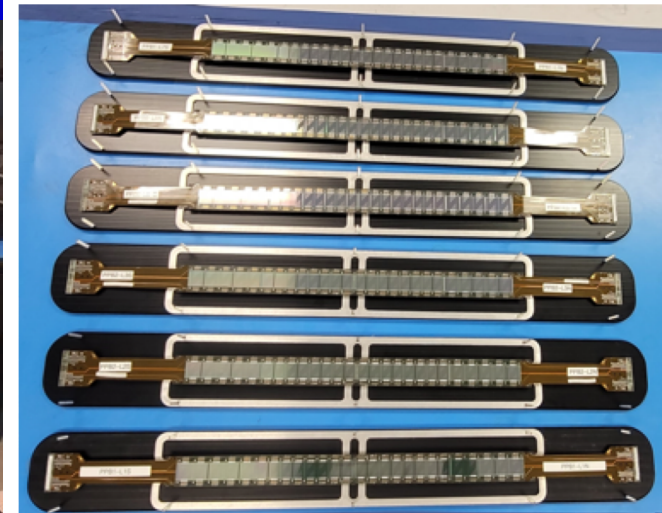


Rachid N.

OGP 500 : assembly machine with laser:
high precision (4 um /30 cm) to measure flatness and alignment



Barrel Assembly



Assembled Ladders

Schedule

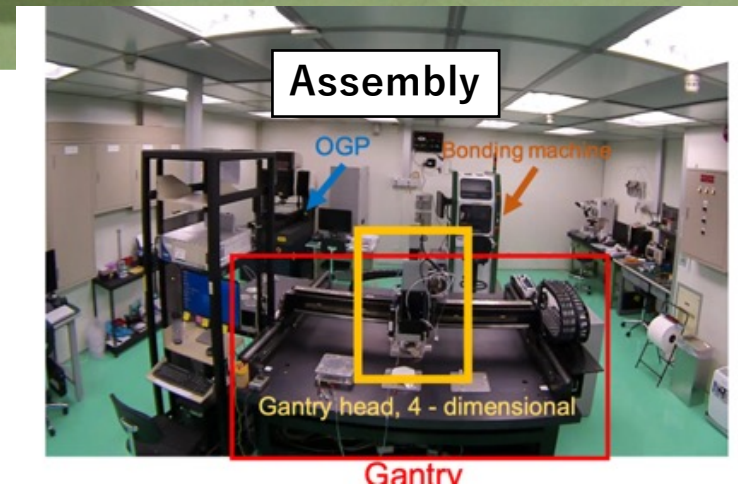
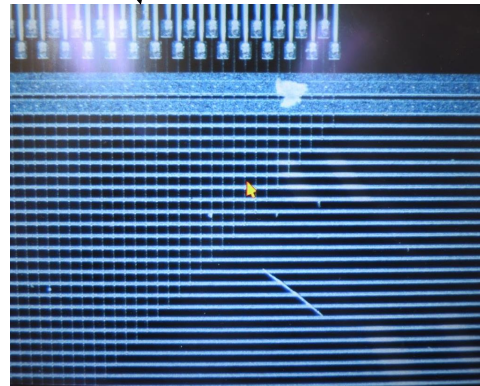
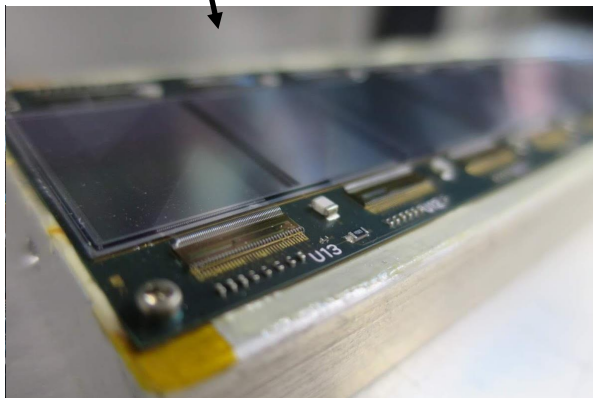
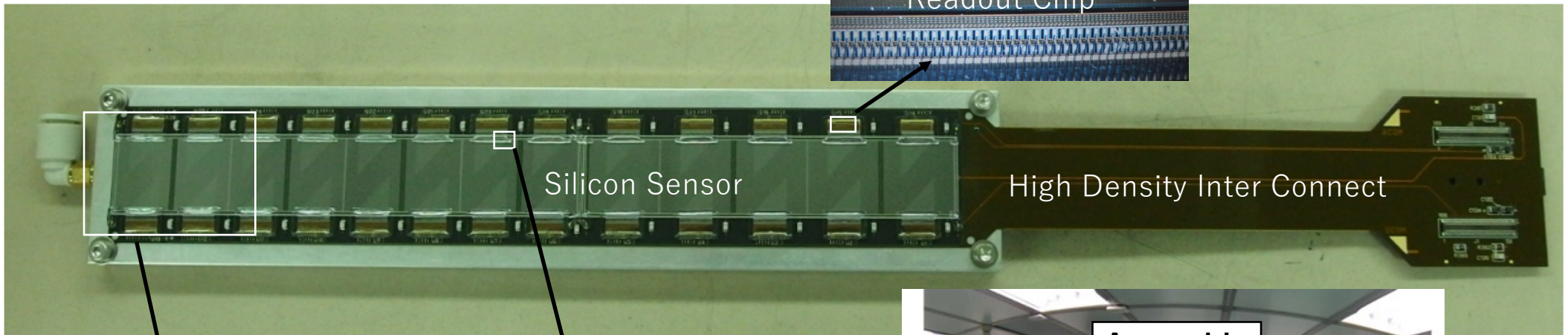
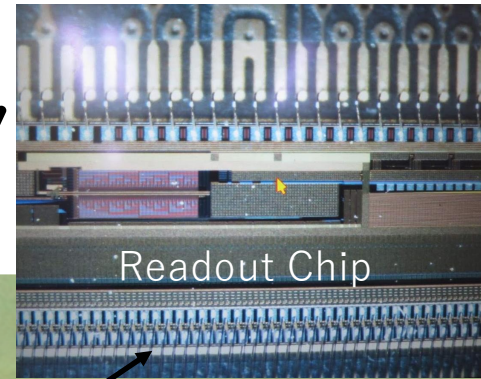
- Ladder Assembly Completion by JFY2021 Summer
- Barrel Assembly JFY2021 Fall
- Barrel Test JFY2021 Fall ~ Winter
- Possible Beam Test in Tohoku University in Japan this Winter

Silicon Sensor Collaboration in Japan Towards EIC

Conventional Technology

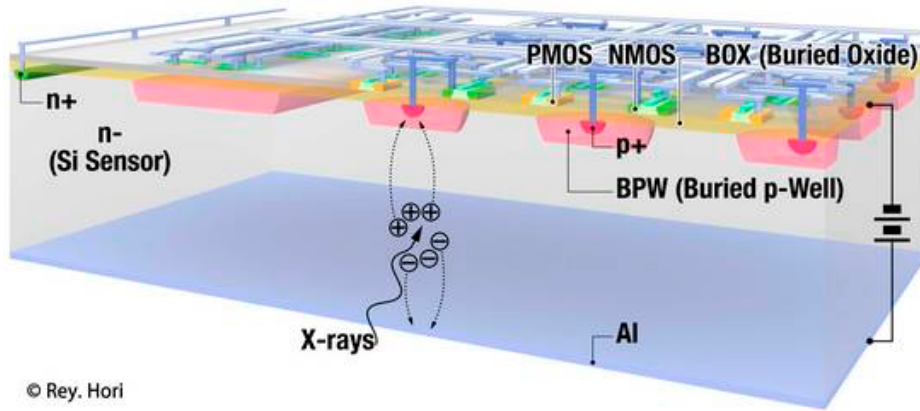
FPHX Readout Chip

- Developed for PHENIX FVTX
- 3 bits ADC
- 65 mW/chip
- ...



Cutting Edge Technology for Silicon Sensor

SOI: Silicon-On-Insulator Technology



© Rey. Hori

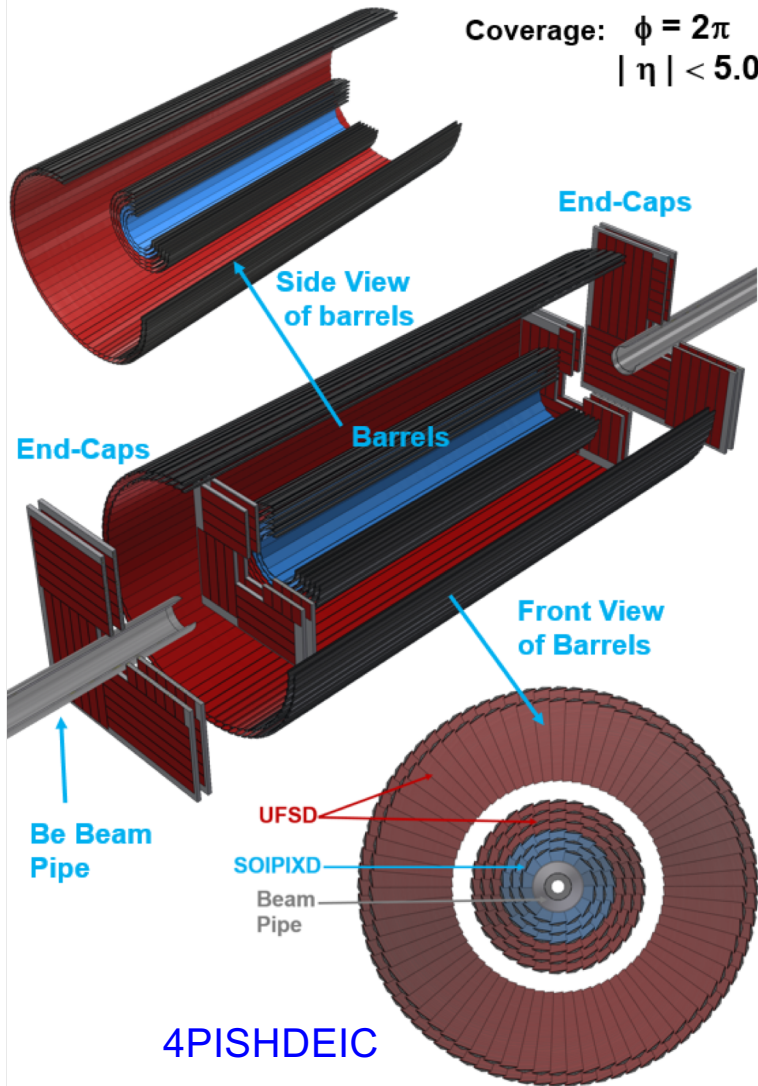
The screenshot shows the website for the SOI Pixel Detector R&D project. The header includes the logo of the High Energy Accelerator Research Organization (KEK) and the text "HIGH ENERGY ACCELERATOR RESEARCH ORGANIZATION". The main navigation menu includes: Toppage, Research, Resources, Publications, Contact, and Link. The "Other Link" section contains: 新学術領域研究 (New Academic Frontier Research), Internal Document (access restricted), SOI Meeting - KEK Indico (enter words chosen in new window), KEK Detector Technology Project, and KEK High Energy Accelerator Research Organization. The "Research Overview" section includes the text "こちらをご覧ください。" (Please click here). The "News&Topics" section includes an "Archive" link and two news items: "A Book of 'Radiation Imaging Detectors Using Soi Technology' by Y. Arai and I. Kurachi. is published." (2017.2.15) and "'SOI Monolithic Pixel Detector Technology' by Y. Arai. Invited Talk at Vertex2016 Workshop. Sep 29, 2016 @Isola d'Elba Italy" (2016.9.29). The footer indicates "Last modified May 20, 2020".

To be discussed details in Prof. Tsuboyama's Talk

Lead by KEK

Silicon Hybrid Detector = SOIPIXD + UFSD

Coverage: $\phi = 2\pi$
 $|\eta| < 5.0$



EIC Expression of Interest

4π Silicon Hybrid Detector with Charged Particle Identification and Highest Position Resolution for an Experiment at EIC

R. Nouicer², Y. Akiba⁴, Y. Arai³, W. Armstrong¹, D. Cacace², G. Gabriele², Y. Goto⁴, J. Haggerty², K. Hara⁷, Y. Ikegami³, A. Ishikawa³, M. Jadhav¹, S. Joosten¹, I. Kurachi³, D. Lynn², E. Mannel², S. Mazza⁶, J. Metcalfe¹, Z. Meziani¹, T. Miyoshi³, I. Nakagawa⁴, G. van Nieuwenhuizen², R. Pisani², H. Sadrozinski⁶, B. Schumm⁶, Abraham Seiden⁶, M. Togawaand³, T. Tsuboyama³, and M. Yamada⁵

¹Argonne National Laboratory, 9700 S. Cass Avenue, Lemont, IL 60439, United States

²Brookhaven National Laboratory, Upton, NY 11973, United States

³High Energy Accelerator Research Organization KEK, Tsukuba, 305-0801 Japan

⁴RIKEN, 2-1 Hirosawa, Wako, Saitama, 351-0198, Japan

⁵Tokyo Metropolitan College of Industrial Technology, Tokyo, Japan

⁶University of California, 1156 High Street Santa Cruz, CA 95064, United States

⁷University Tsukuba, Tsukuba, Japan

October 6, 2020

Abstract

The authors present here a 4π silicon hybrid detector for future experiment at EIC. The 4π silicon hybrid detector uses state-of-the-art of silicon detector technology covering 2π azimuth angle, and pseudorapidity range $|\eta| \leq 5$. It consists of an inner vertex silicon tracker, outer vertex silicon tracker and silicon end-caps. The inner vertex silicon tracker is based on silicon-on-insulator monolithic pixel sensors' technology. It achieved world's best tracking position resolution of $0.68 \pm 0.006 \mu\text{m}$ in a silicon detector which it obtained with proton beam test at 120 GeV. Radiation hardness has been continuously improved and showing more than 10 Mrad(Si) tolerance in a device. The outer vertex silicon tracker and silicon end-caps are built using ultra fast silicon detectors, which are silicon-based low gain avalanche diodes read out via broad-band amplifiers. Recent results from a proton beam test at 120 GeV using three planes of ultra fast silicon detectors with silicon sensors of $35 \mu\text{m}$ thick measured 15 ps time resolution. Ultimately, this device will measure high time resolution of ~ 10 ps enabling charged particle identification.

Expression of Interest - <SOISensor>



Please indicate the name of the contact person for this submission:

Yuji Goto <goto@bnl.gov>

Please indicate all institutions collectively involved in this submission of interest:

High Energy Accelerator Research Organization KEK, University Tsukuba, Tokyo Metropolitan College of Industrial Technology, and RIKEN

Please indicate the items of interest for potential equipment cooperation:

- Silicon sensor based on silicon-on-insulator monolithic pixel detectors (SOIPIXD) technology which has been developed by KEK group.
- The SOIPIXD demonstrated world's best tracking resolution of 0.68 ± 0.006 μm in a silicon detector using 120 GeV FNAL's test beam.
- The SOIPIXD is employed as the inner vertex detector of 4π silicon hybrid detector (4PISHDEIC) proposed by ANL and BNL Collaborators.
- To be developed in collaboration with 4PISHDEIC group.

Expression of Interest - <NAME>



Opportunities for engagement of other groups

- The team is open for new collaborators. Following collaborators are particularly welcome:
- Physics interest in heavy flavor using vertex silicon sensors
- Expertise in silicon sensors in general, readout electronics, signal transmission, mechanical/electrical engineering, slow control systems, etc.
- Eastern Asian institutes taking geographical advantage

Additional information you think may be useful for the community to know about your expression of interest.

- SOI integrates both silicon sensor and readout electronics in the same wafer which is considered as the next generation silicon sensor technology.
- The team is open to collaborate with other collaborators who are interested in developing silicon sensor detector using SOI technology other than 4PISHDEIC.

Summary

- INTT Silicon Tracker for sPHENIX construction is on schedule
- INTT Barrel Assembly and Testing Start this Fall
- Collaboration with US Group (Argonne & BNL) to develop EIC detector based on SOI Technology developed in KEK.

Collaboration Photo

After this talk, please don't hung up yet!