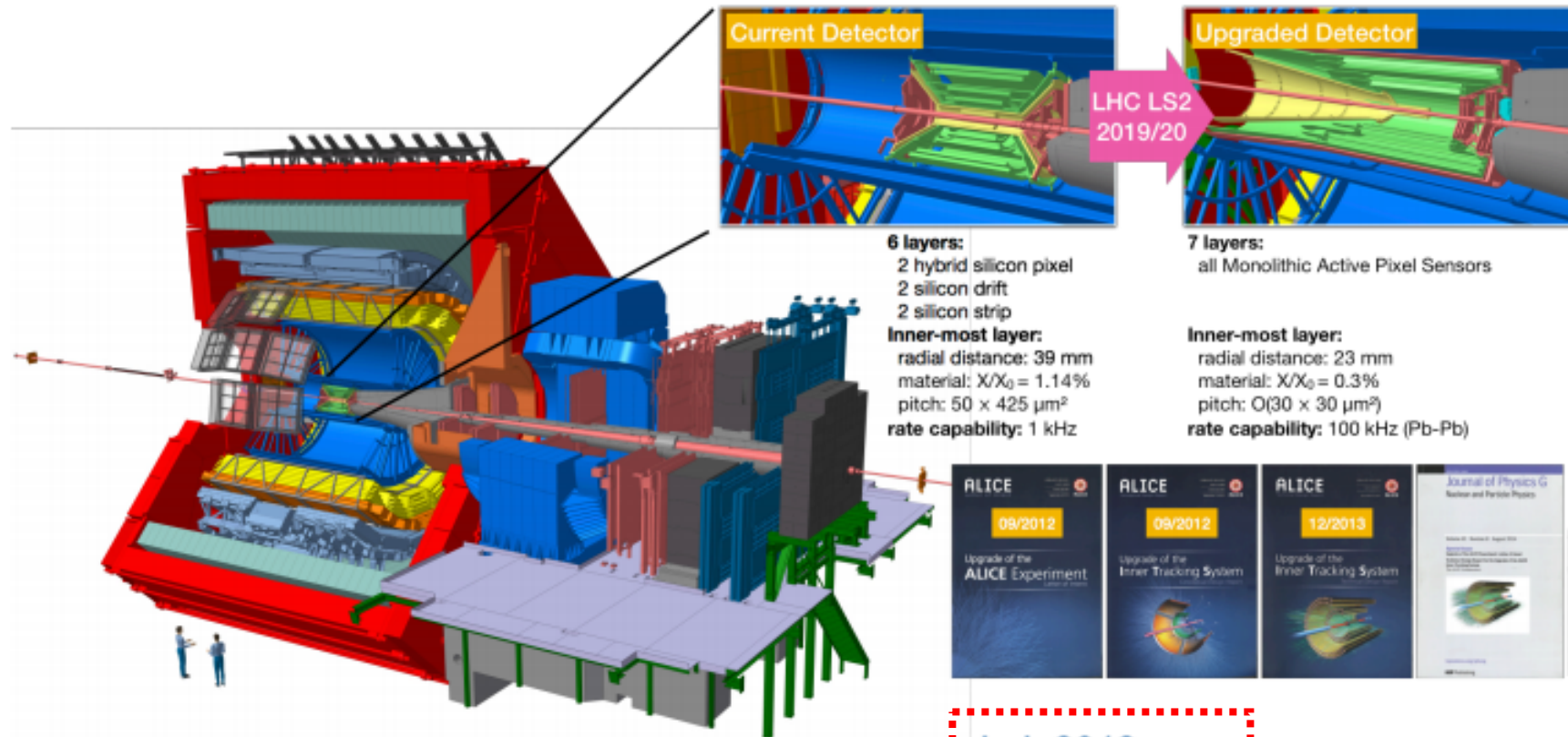


# ALPIDE for MVTX and the next steps

Y. Kwon  
(Yonsei Univ.)

ALPIDE(Alice Pixel DEtector)

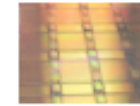
# ALICE Inner Tracking System



Lol: 2012  
ITS CDR: 2012  
ITS TDR: 2013

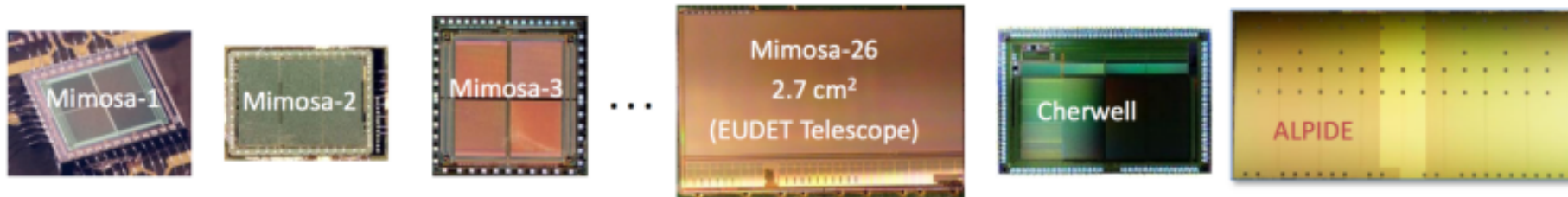


# MAPS Evolution

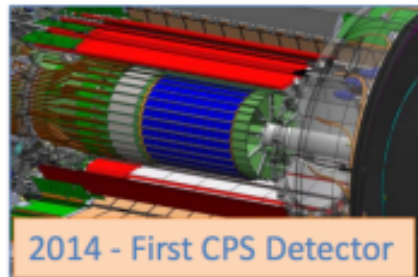


L. Musa, 30 years HI Forum  
November 2016

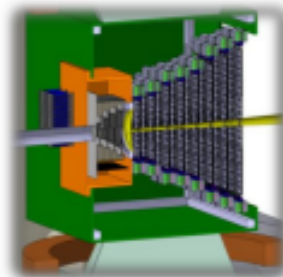
Owing to the industrial development of CMOS imaging sensors and the intensive R&D work (IPHC, RAL, CERN)



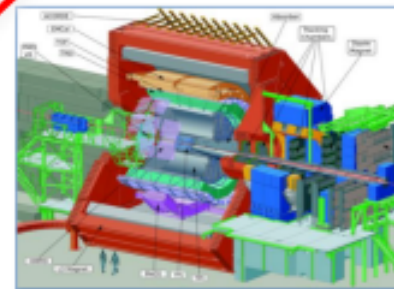
... several HI experiments have selected CMOS pixel sensors for their inner trackers



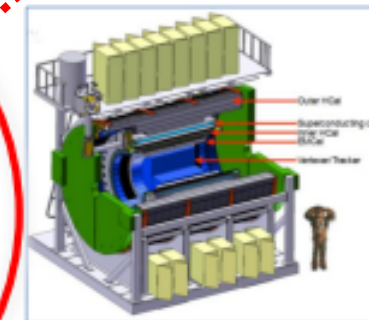
2014 - First CPS Detector  
**STAR HFT**  
0.16 m<sup>2</sup> – 356 M pixels



**CBM MVD**  
0.08 m<sup>2</sup> – 146 M pixel



**ALICE ITS Upgrade (and MFT)**  
10 m<sup>2</sup> – 12 G pixel

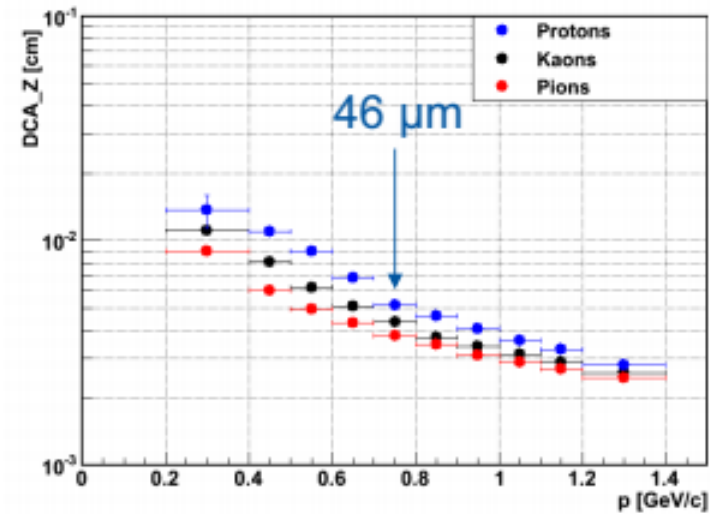


**sPHENIX**  
0.2 m<sup>2</sup> – 251 M pixel

# STAR HFT

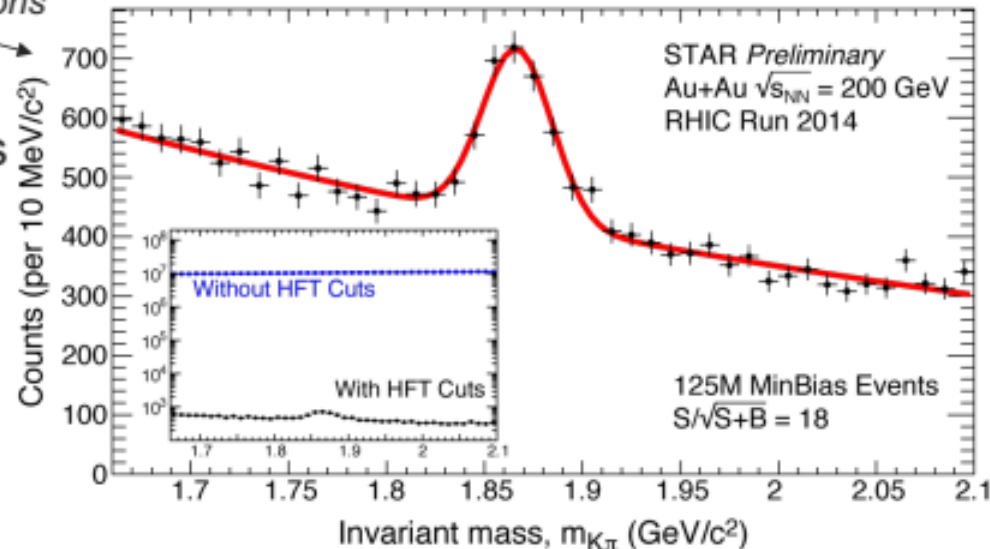


- ▶ DCA pointing resolution
- ▶ Design requirement exceeded: 46  $\mu\text{m}$  for 750 MeV/c Kaons for the **2 sectors equipped with aluminum cables on inner layer**
- ▶  $\sim 30 \mu\text{m}$  for  $p > 1 \text{ GeV}/c$
- ▶ From 2015: all sectors equipped with aluminum cables on the inner layer

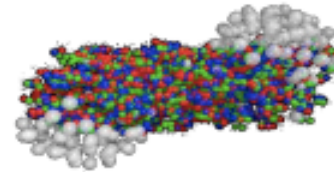
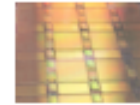


$D^0 \rightarrow K \pi$  production in  
 $\sqrt{s_{NN}} = 200 \text{ GeV}$  Au+Au collisions  
 (partial event sample)

- ▶ Physics of D-meson productions
  - ▶ High significance signal
  - ▶ Nuclear modification factor  $R_{AA}$
  - ▶ Collective flow  $v_2$
- ▶ First  $\Lambda_c^+$  signal observed in HI collisions (QM 2017)!



# ALICE Upgrade



## Motivation: QGP precision study

- High precision measurement of heavy flavour hadrons over a large range in  $p_T$  and rapidity and multi-differentially in centrality and reaction plane.

## Requirements:

- Excellent tracking efficiency and resolution at low  $p_T$
- Large statistics with minimum bias trigger to gain a factor 100 over present program
  - Pb-Pb recorded luminosity  $\geq 10 \text{ nb}^{-1}$  plus p-p and p-A data
- Preserve PID capability at high rate

## Strategy:

- **Readout all Pb-Pb interactions** at max. rate (50 kHz) with minimum bias trigger
  - Upgrade of the detector readout and online and offline systems
- Large improvement of **vertexing and tracking capability**
  - **New Inner Tracking System (ITS)** and Muon Forward Tracker (MFT)



# ITS Chip General Requirements

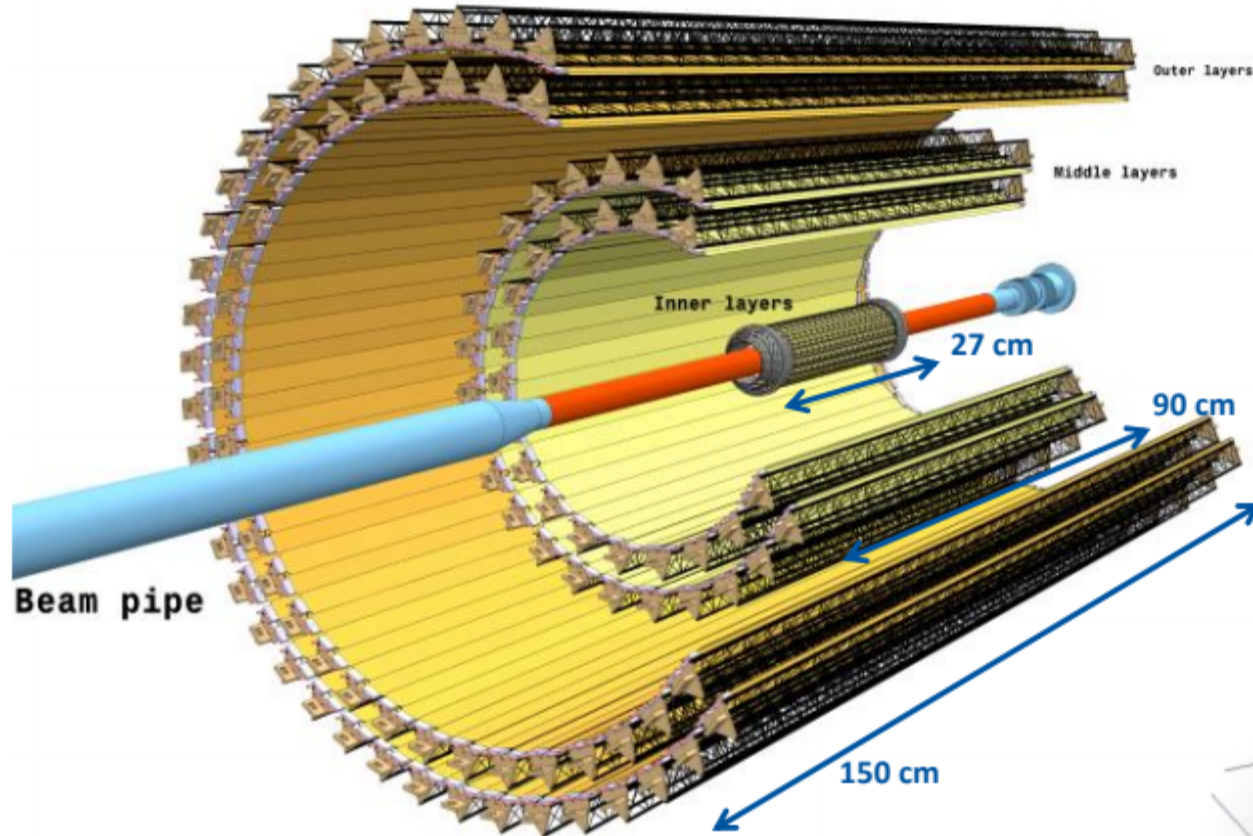


Parameter	Inner Barrel	Outer Barrel
Chip size (mm x mm)	15 x 30	
Chip thickness ( $\mu\text{m}$ )	50	100
Spatial resolution ( $\mu\text{m}$ )	5	10 (5)
Detection efficiency	> 99%	
Fake hit rate	$< 10^{-5} \text{ evt}^{-1} \text{ pixel}^{-1}$ (ALPIDE $\ll 10^{-5}$ )	
Integration time ( $\mu\text{s}$ )	< 30 (< 10)	
Power density ( $\text{mW}/\text{cm}^2$ )	< 300 (~35)	< 100 (~20)
TID radiation hardness (krad) (**)	2700	100
NIEL radiation hardness ( $1 \text{ MeV } n_{\text{eq}}/\text{cm}^2$ ) (**)	$1.7 \times 10^{13}$	$1.7 \times 10^{12}$
Readout rate, Pb-Pb interactions (kHz)	100	
Hit Density, Pb-Pb interactions ( $\text{cm}^{-2}$ )	18.6	2.8

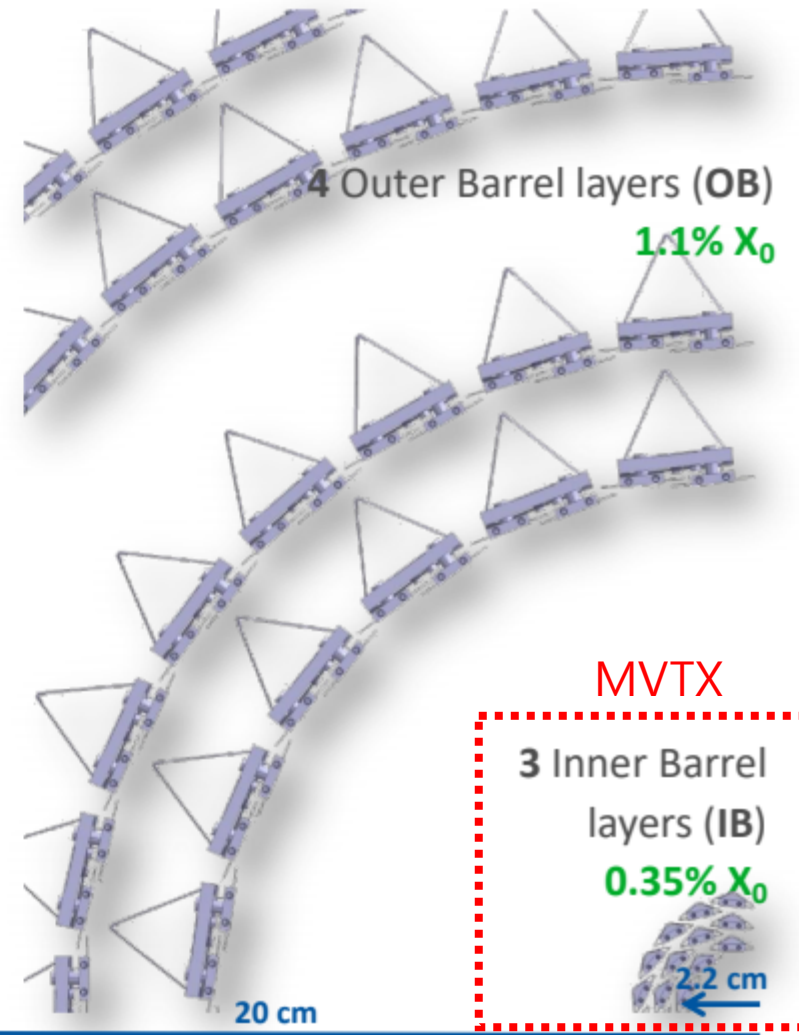
(\*) In color: ALPIDE performance figure where above requirements

(\*\*) 10x radiation load integrated over approved program (~ 6 years of operation)

# ALICE ITS Upgrade Layout



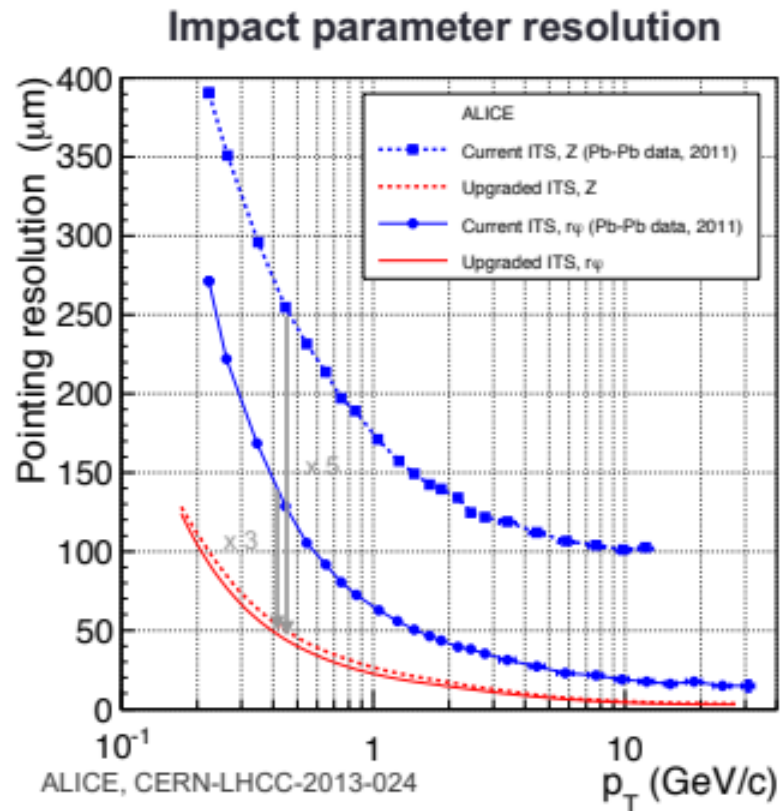
10 m<sup>2</sup> sensitive area  
24120 CMOS Pixel Sensors  
~12.5 Gpixels



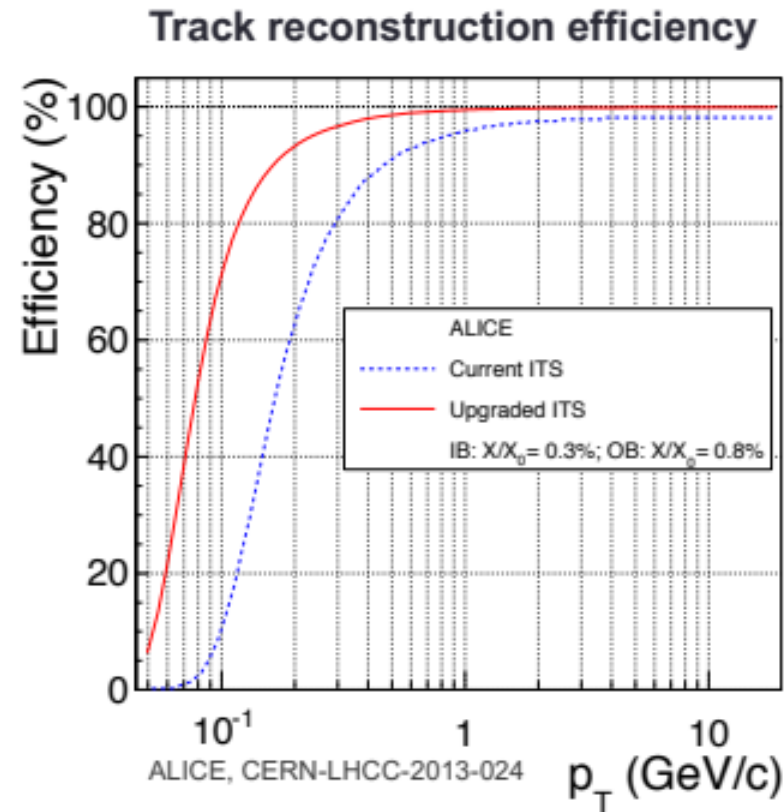
# STAVES:	48	42	30	24	20	16	12
# CHIPS:	9408	8232	3360	2688	432		



# ALICE ITS Upgrade Performance Studies



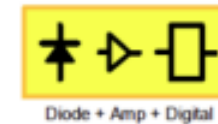
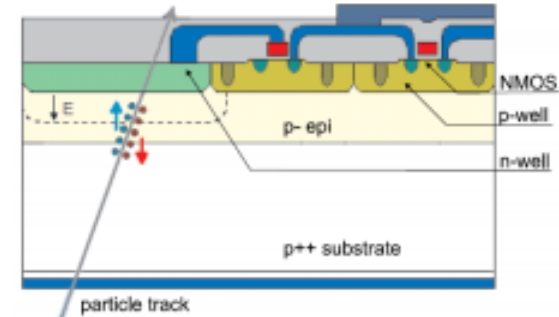
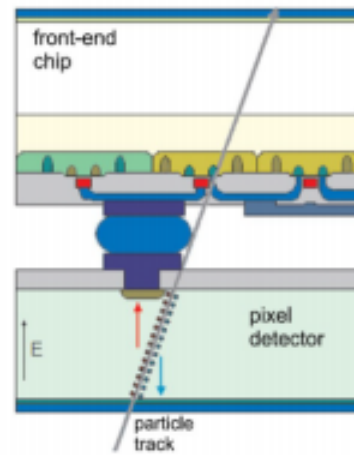
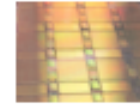
Improved impact parameter resolution



High standalone tracking efficiency

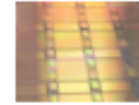
ALPIDE, Technology

# Hybrid and Monolithic Pixels

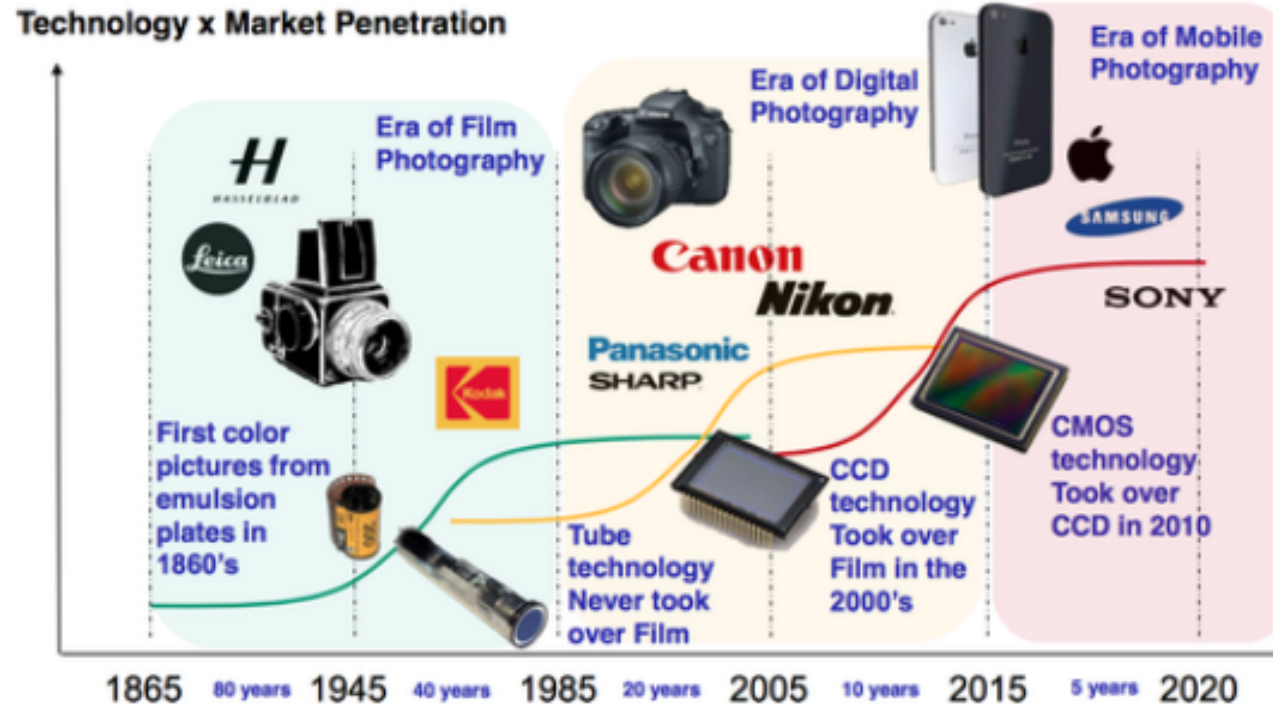


- Separately optimize sensor and FE-chip
- Charge generation volume integrated into the ASIC, but many different variants!
- Fine pitch bump bonding to connect sensor and readout chip
- Thin monolithic CMOS sensor, on-chip digital readout architecture

# CMOS Image Pixel Sensors



- While 1980s were dominated by CCDs (camcorder market)
- The 1990s/2000s have shown an increasing demand for CMOS imaging sensors due to the camera phone market



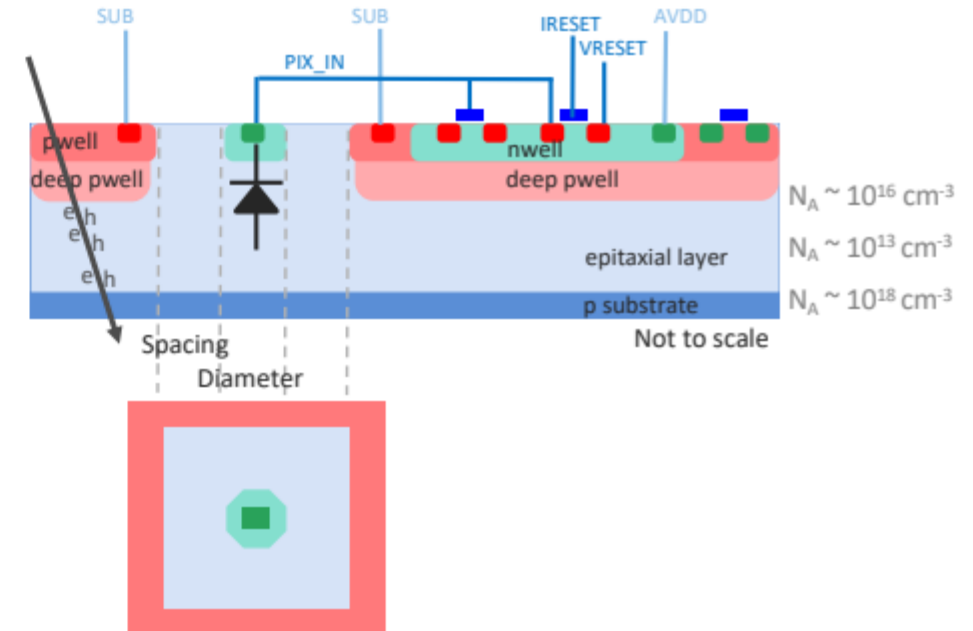
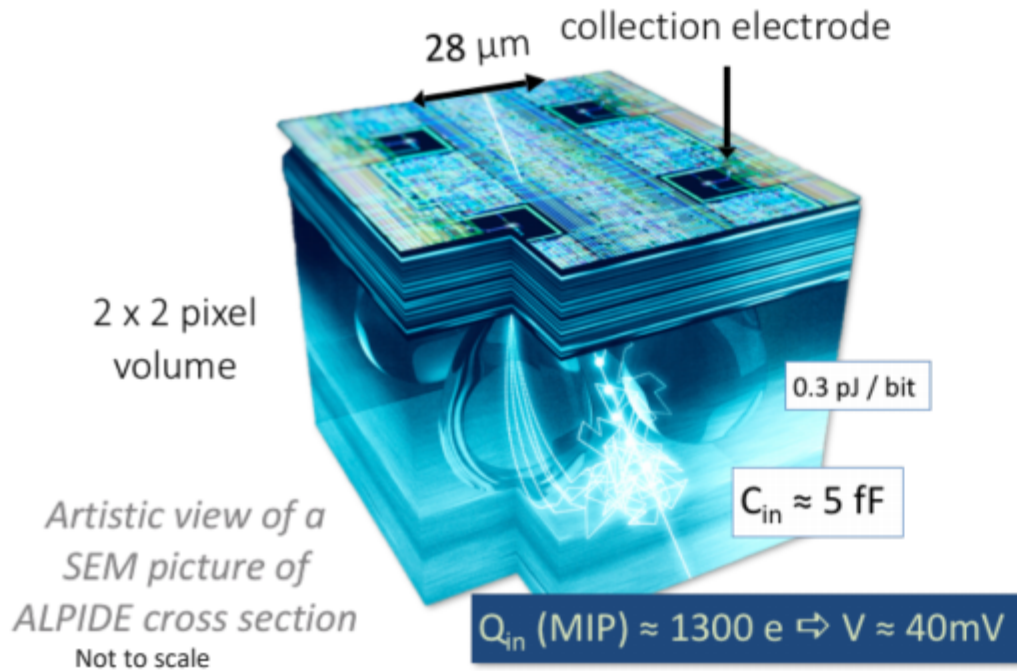
[http://www.eetimes.com/document.asp?doc\\_id=1325655&image\\_number=1](http://www.eetimes.com/document.asp?doc_id=1325655&image_number=1)

# ALPIDE Technology



ALICE

Pixel Sensor CMOS 180 nm Imaging Process (TowerJazz)



High-resistivity ( $> 1\text{k}\Omega \text{ cm}$ ) p-type epitaxial layer ( $\sim 25 \mu\text{m}$ ) on p-type substrate

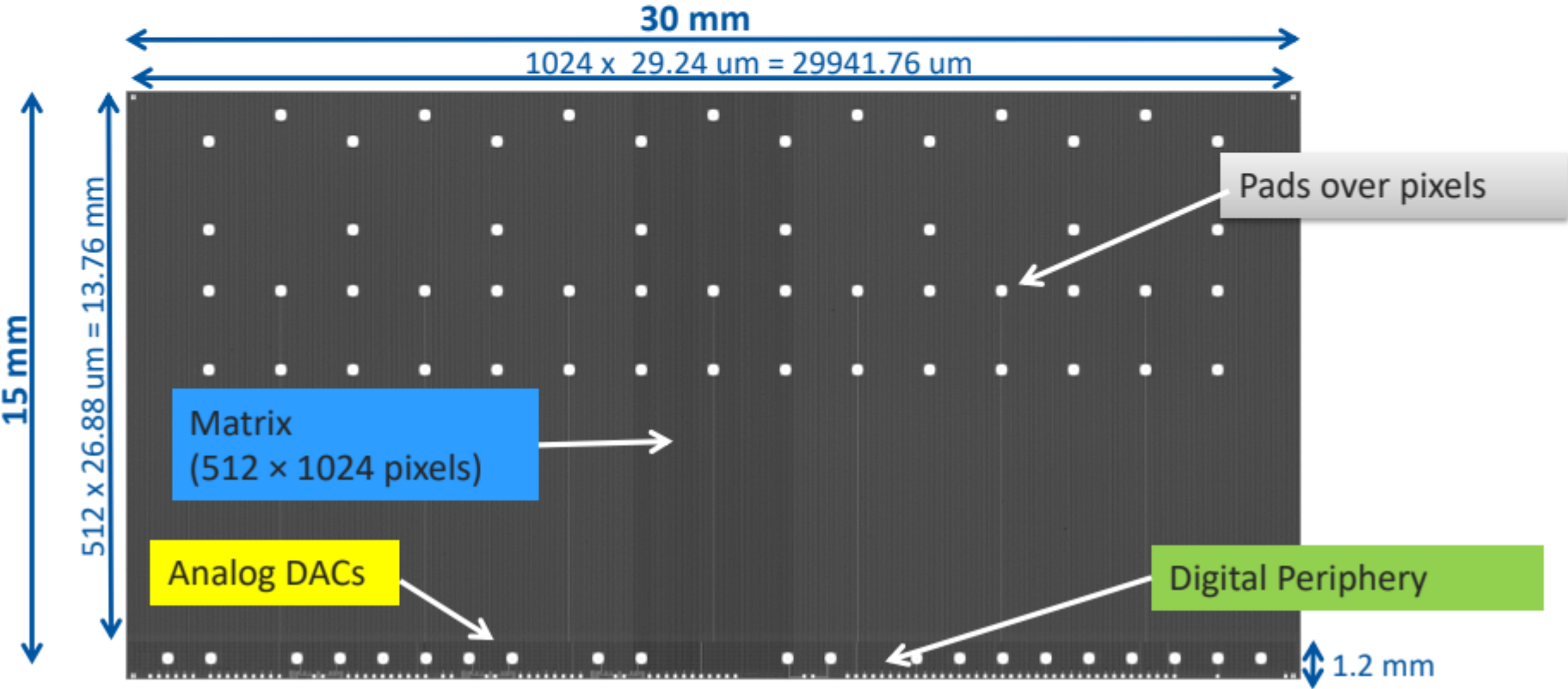
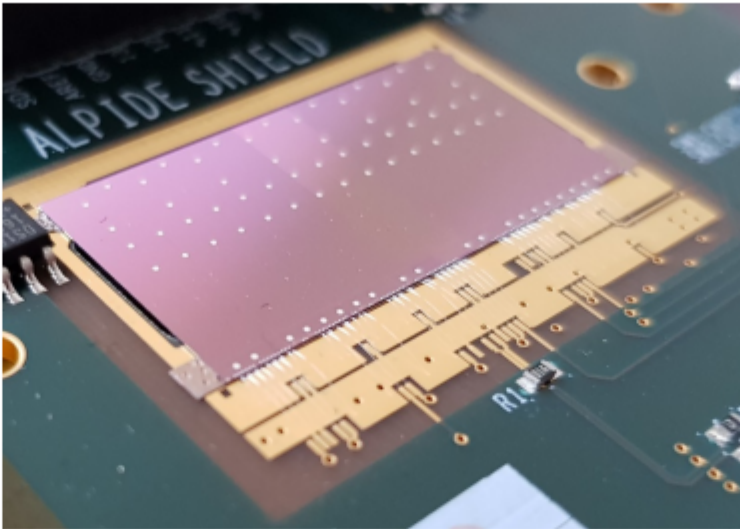
Deep PWELL shielding NWELL allowing PMOS transistors (full CMOS within active area)

Small n-well diode ( $2 \mu\text{m}$  diameter),  $\sim 100$  times smaller than pixel  $\Rightarrow$  low capacitance  $\Rightarrow$  large S/N

Reverse bias can be applied to the substrate to increase the depletion volume around the NWELL collection diode

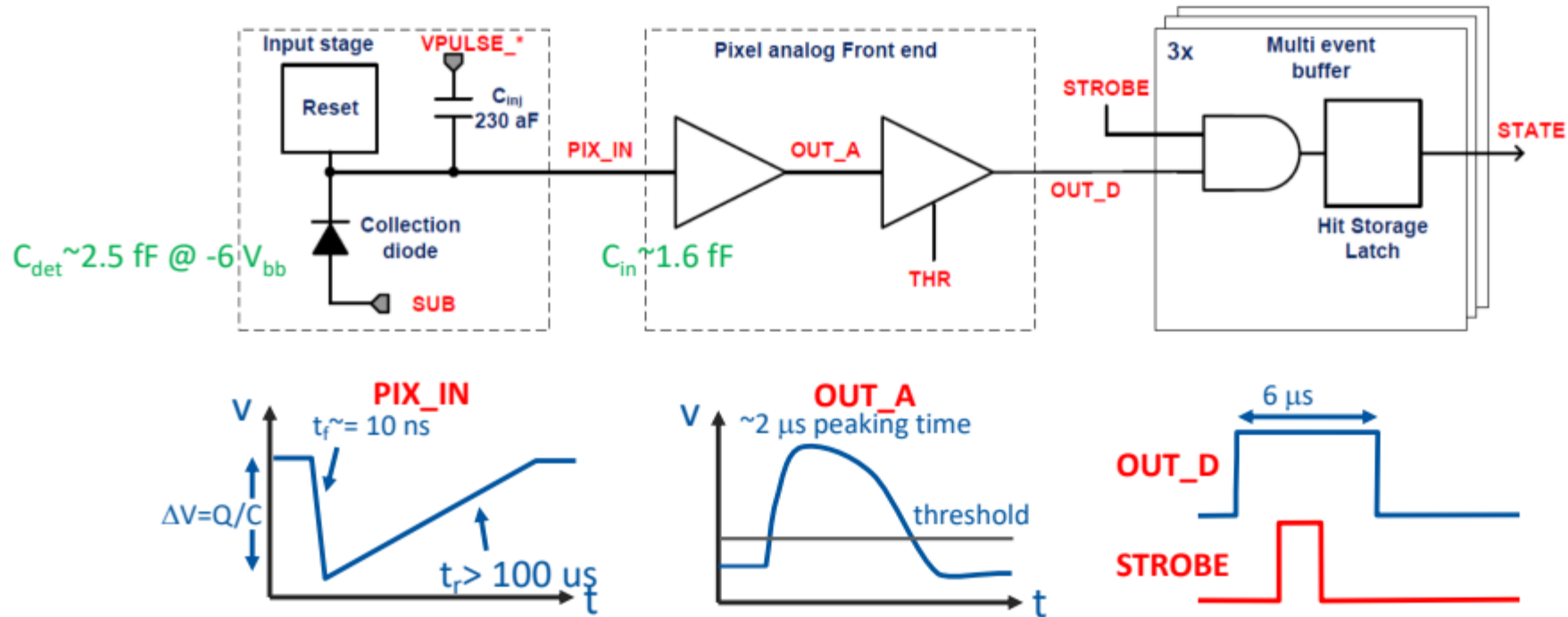


# ALPIDE Chip



CNU,  
ERN,  
NFN (Torino, Cagliari),  
PHC,  
RFU,  
IKHEF,  
ONSEI

# Pixel



Analog front-end and discriminator **continuously active**

Non-linear and operating in weak inversion. Ultra-low power: **40 nW/pixel**

The front-end acts as analogue delay line

**Test pulse** charge injection circuitry

**Global threshold** for discrimination -> binary pulse **OUT\_D**

Digital pixel circuitry with three hit storage registers (multi event buffer)

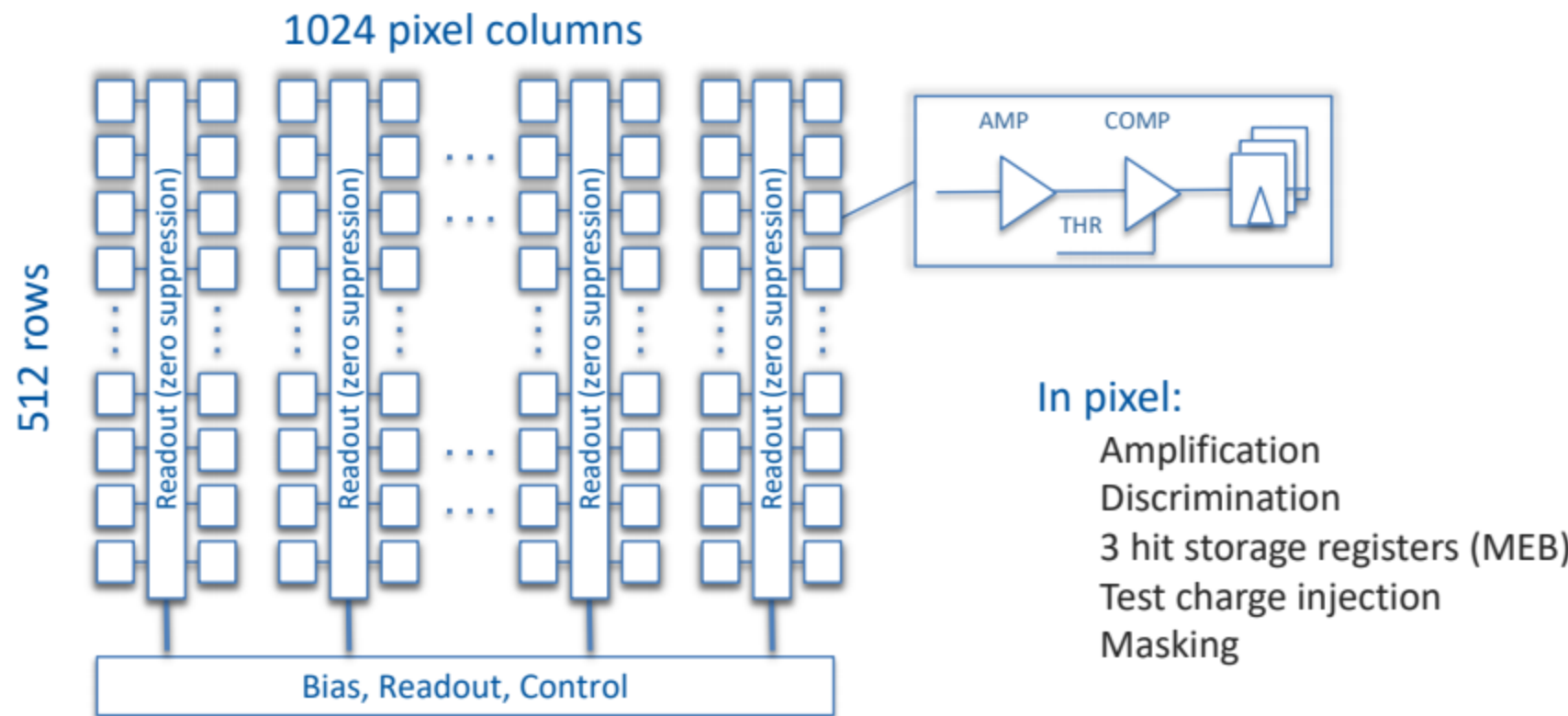
Global shutter (STROBE) latches the discriminated hits in next available register

In-Pixel *masking* logic

## Front End Characteristics (simulated)

Gain (small signal) [mV/e]	4
ENC [e]	3.9
Threshold [e]	92 ± 2

# ALPIDE Architecture



29  $\mu\text{m}$  x 27  $\mu\text{m}$  pixel pitch

Continuously active front-end

Global shutter (*STROBE signal*)

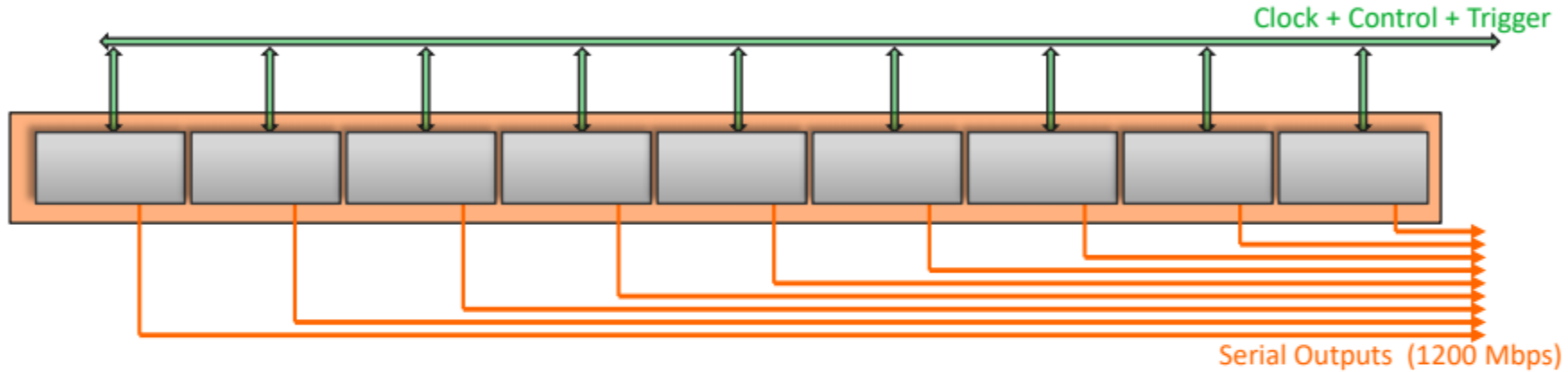
Zero-suppressed matrix readout

Triggered or continuous readout modes

ALPIDE, Performance

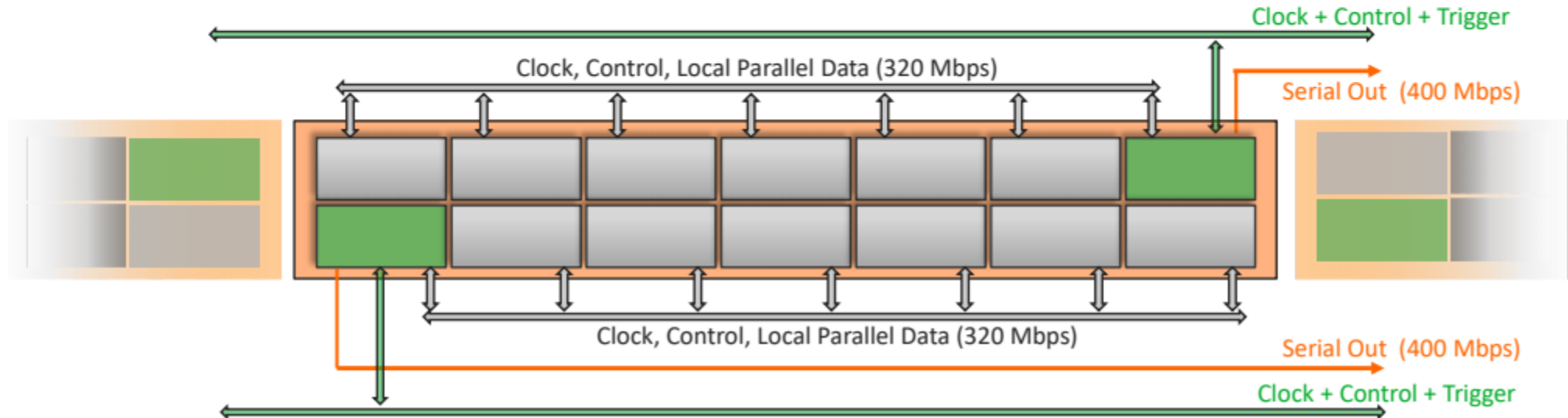
# Detector Modules with ALPIDE Chips

ITS Inner Barrel Module – 9 chips, shared clock (40 MHz) and control (40 Mbps), individual data readout lines



ITS Outer Barrel Module – 2 groups of chips, Master + 6 Slaves

Only the Master interfaces to the external world and bridges control and data transfer

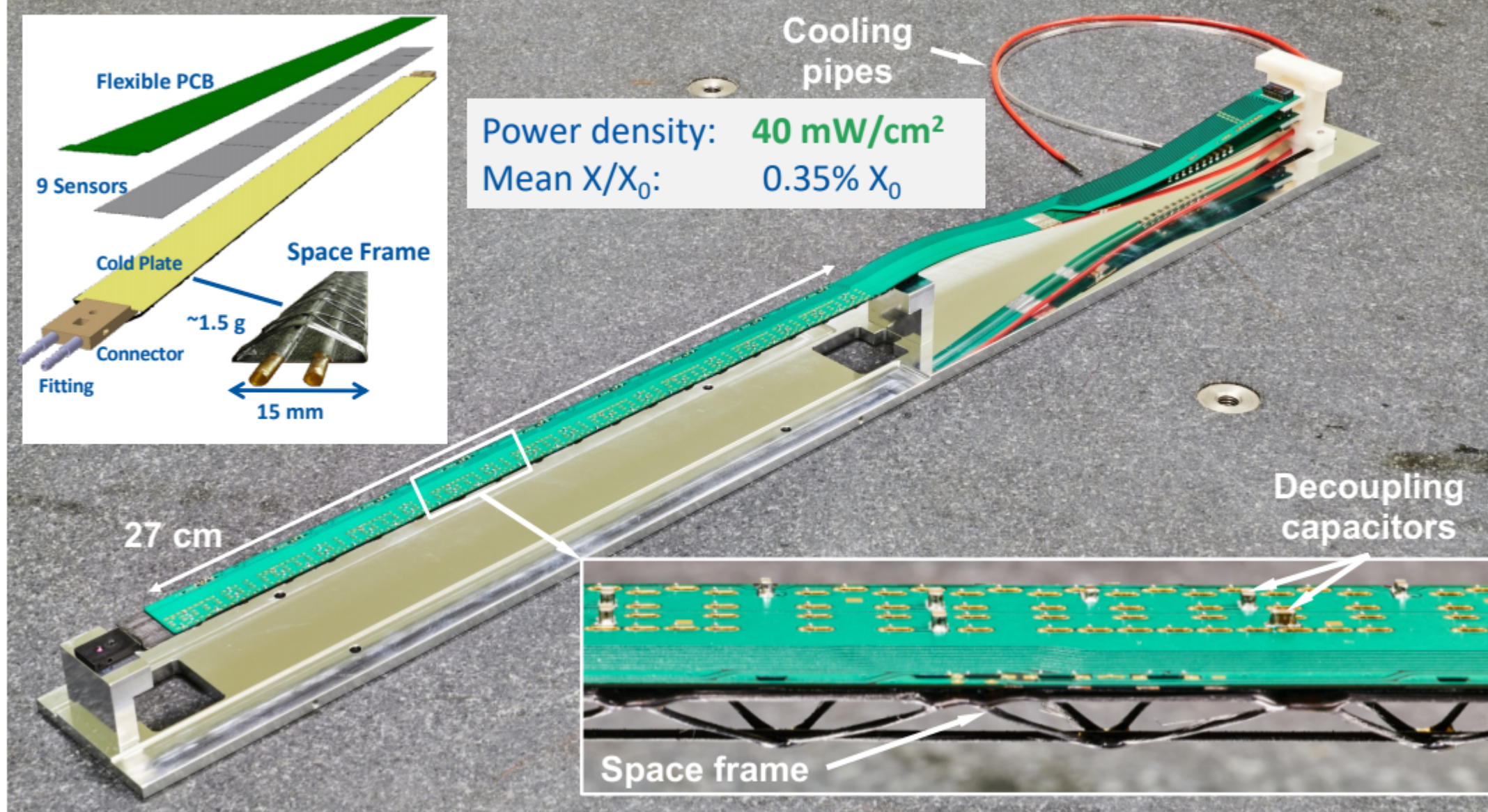




# Inner Barrel Stave

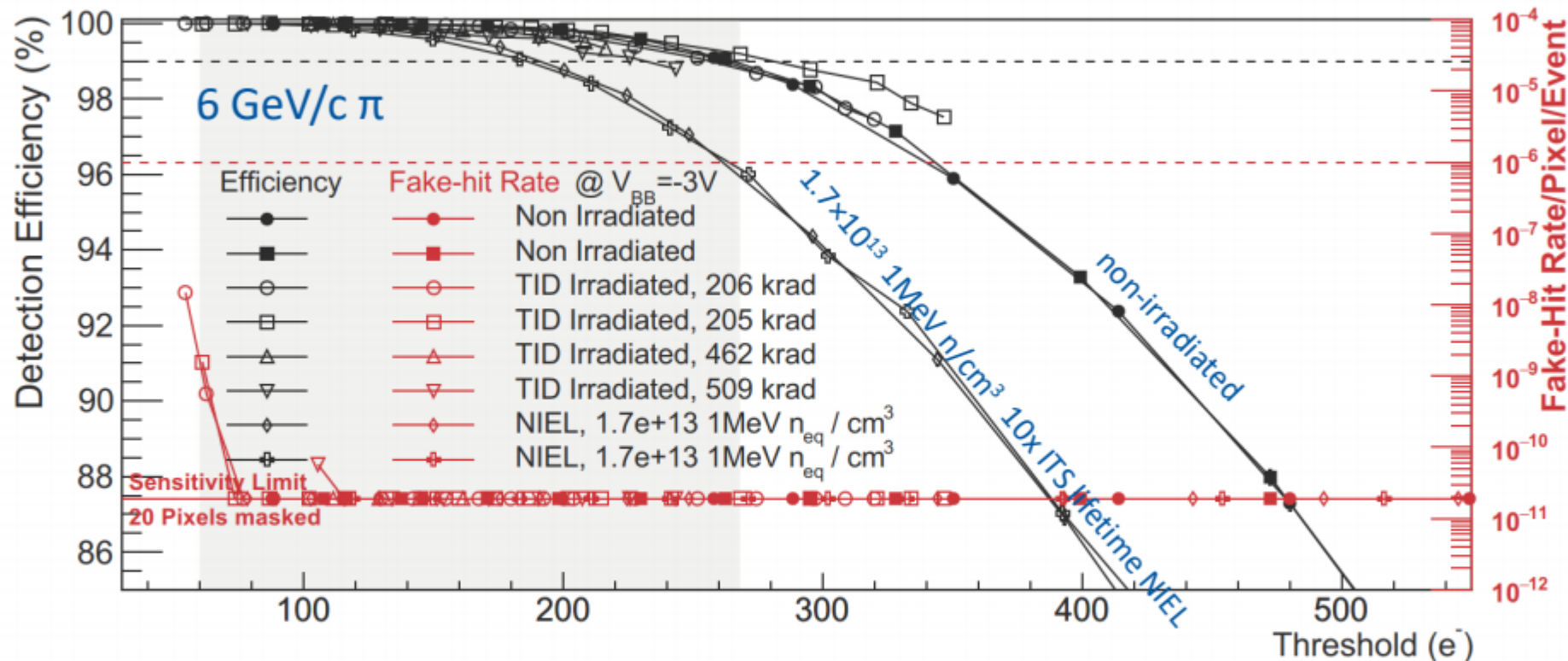


ALICE



# Detection Efficiency and Fake Hit Rate

## Test Beam Measurements

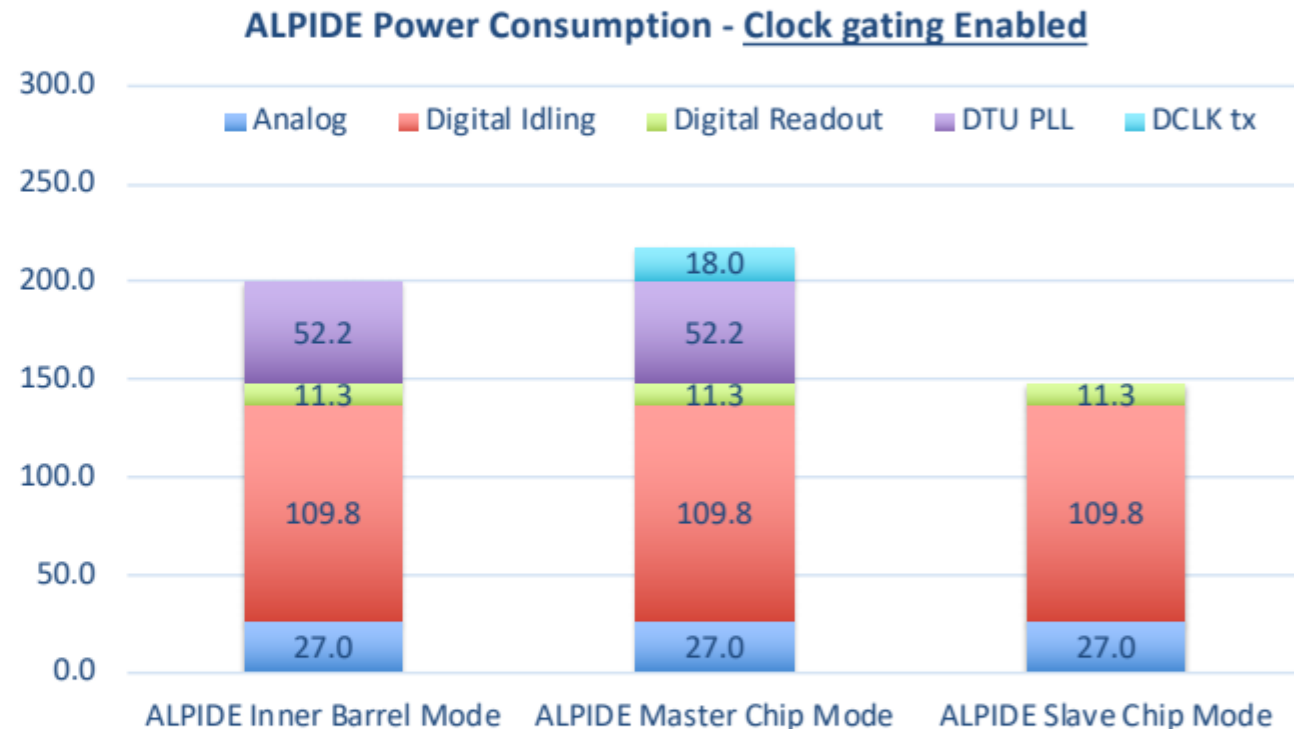
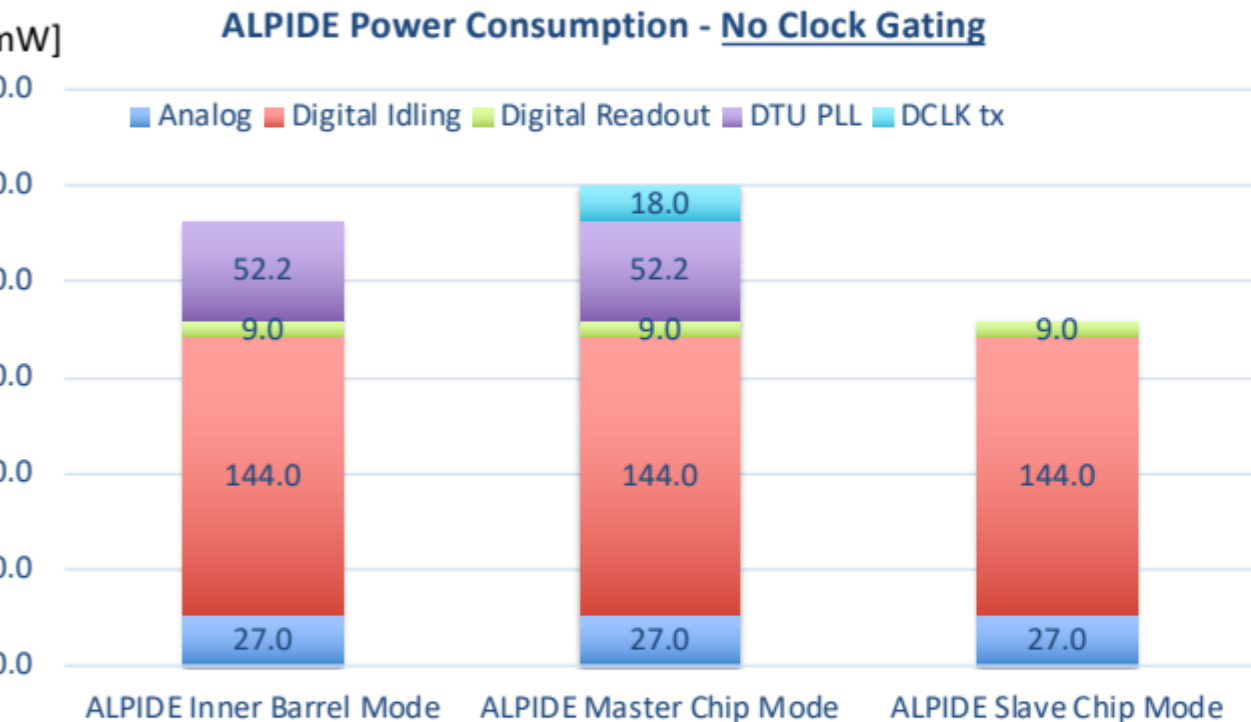


Large operational margin with O(10) masked pixels (0.002%)

Fake hit rate <  $2 \times 10^{-11}$  pixel hits/event



# Typical Power Consumption Figures



Clock Gating OFF

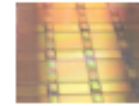
Inner Barrel Mode: 51 mW/cm<sup>2</sup>  
 Outer Barrel Average: 42 mW/cm<sup>2</sup>

Clock Gating ON

Inner Barrel Mode: 44 mW/cm<sup>2</sup>  
 Outer Barrel Average: 35 mW/cm<sup>2</sup>

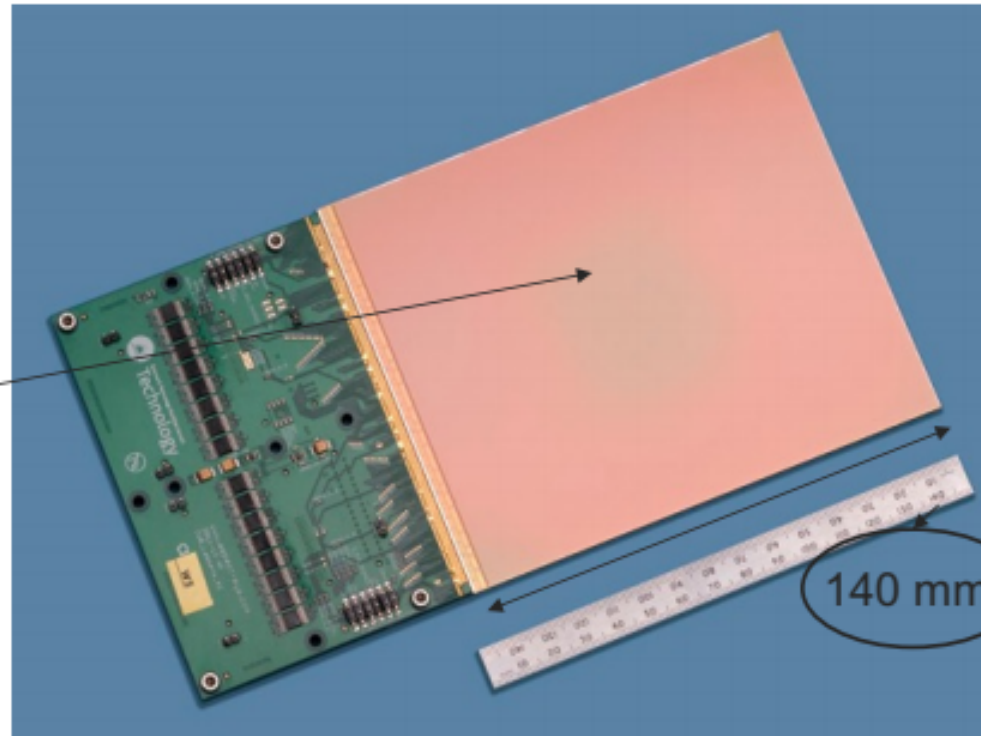
ITS3 & The next steps

# MAPS (Monolithic Active Pixel Sensors) for Imaging and More



Many developments in the field of CMOS imaging sensors and MAPS in general within the community!

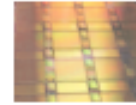
Example:  
Wafers scale (8") imaging sensor developed by the RAL team (stitched)



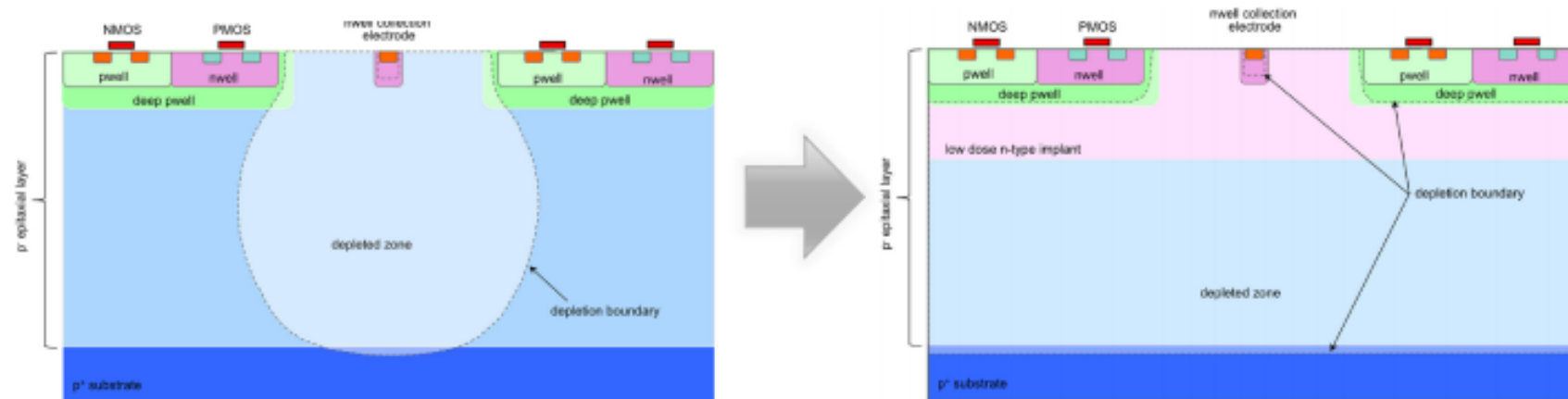
N. Guerrini, RAL, 5<sup>th</sup> school on detectors, Legnaro, April 2013



# TJ 180 nm modified process



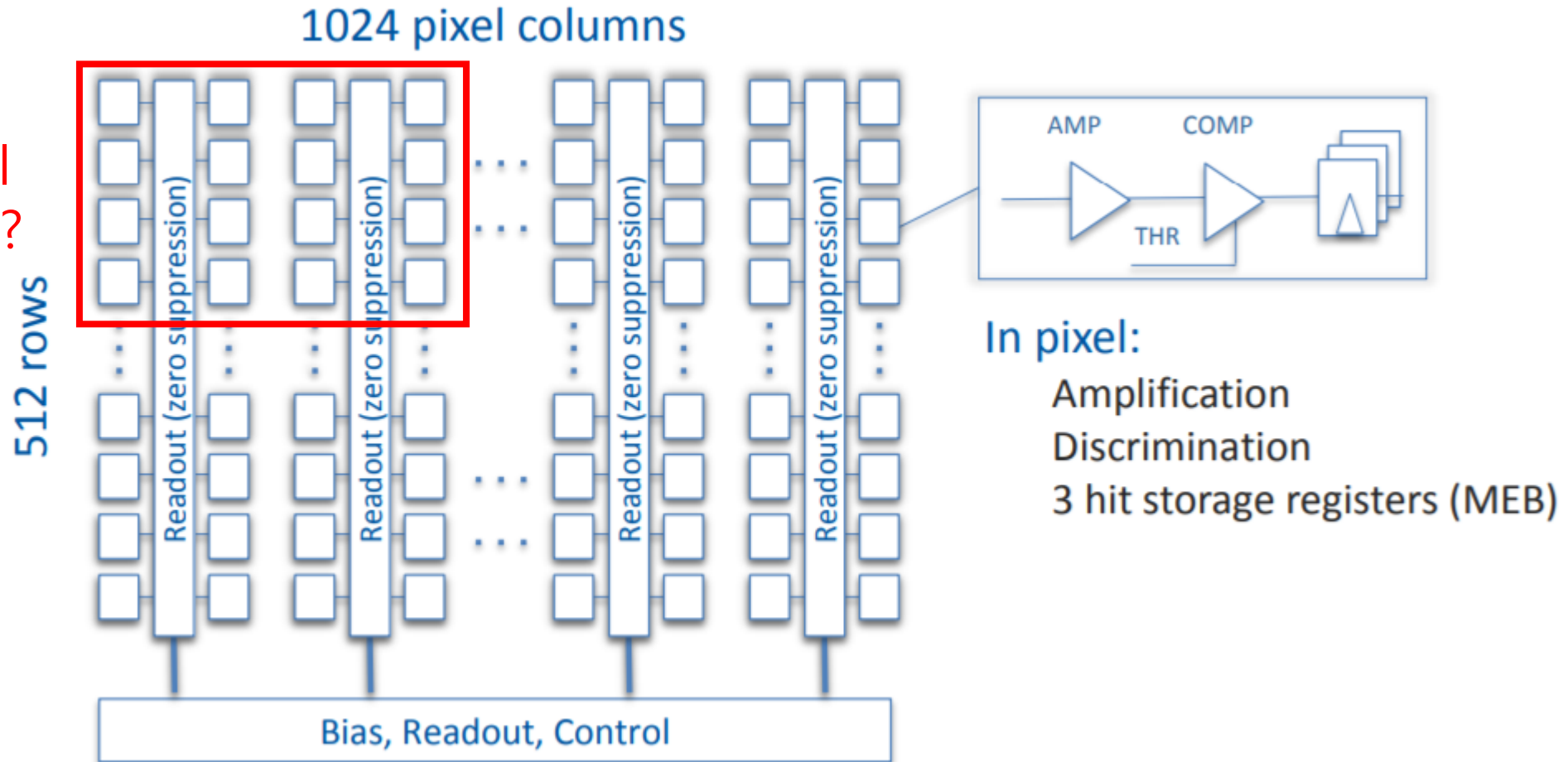
- Novel modified process developed in collaboration of CERN with TJ foundry in context of ALICE ITS.
- Combined with a small collection diode.



- Adding a **planar n-type layer** significantly improves depletion under deep PWELL
- Increased depletion volume → **fast charge collection by drift**
- better time resolution reduced probability of charge trapping (**radiation hardness**)
- Possibility to fully deplete sensing volume with no significant circuit or layout changes

# ALPIDE-REBIN

n x n  
super cell  
n=8,16,32?



What we deal with is the digital storage, and all modification is in periphery.

# Towards timing device: 50 ( $\mu$ )-thick Si sensor under usual condition

Assuming Si sensor thickness  $50\mu$  and  $\vec{E} = \frac{20V}{50\mu}$ , carrier drift time will be

$$v_e \sim 5.6 \cdot 10^6 \left( \frac{cm}{s} \right)$$
$$\Delta t_{50\mu} \sim 0.9 \cdot 10^{-9} (s)$$

Generic time resolution for sensor will be good!



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Nuclear Inst. and Methods in Physics Research, A

journal homepage: [www.elsevier.com/locate/nima](http://www.elsevier.com/locate/nima)



A process modification for CMOS monolithic active pixel sensors for enhanced depletion, timing performance and radiation tolerance

W. Snoeys<sup>a,\*</sup>, G. Aglieri Rinella<sup>a</sup>, H. Hillemanns<sup>a</sup>, T. Kugathasan<sup>a</sup>, M. Mager<sup>a</sup>, L. Musa<sup>a</sup>, P. Riedler<sup>a</sup>, F. Reidt<sup>a</sup>, J. Van Hoorne<sup>a</sup>, A. Fenigstein<sup>b</sup>, T. Leitner<sup>b</sup>

<sup>a</sup> CERN, CH-1211 Geneva 23, Switzerland

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